

THIS DRAWING IS A CONTROLLED DOCUMENT.		27JAN2014	TE Connectivity
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0 PLC	± -	APVD	1-27-13
2 PLC	± .02 [0.5]	K.HOGAN	
3 PLC	± .005 [0.13]	PRODUCT SPEC	
4 PLC	± -	APPLICATION SPEC	
FLANGES	± -	—	
MATERIAL	FINISH	SIZE	CAGE CODE DRAWING NO.
		A1	00779 C-MTC50-XHX-XXX-XXX
		WEIGHT	—
		CUSTOMER DRAWING	
		SCALE	NTS
		REVISION	P
		RESTRICTED TO	
		SHEET	1 OF 2

1. PART NUMBER VARIABLES: (NOT ALL POSSIBLE CONFIGURATIONS SHOWN ON THIS DRAWING ARE AVAILABLE AS STANDARD PRODUCTS. PLEASE CHECK WITH RAYCHEM TO CONFIRM AVAILABILITY.)

MTC50-XHX-XXX-XXX

MODIFICATIONS: REFER TO APPLICABLE MOD DESCRIPTION SHEET.
(THIS SPACE BLANK IF NO MODIFICATION IS APPLICABLE)

- 1= W/O CABLE CLAMP AND W/O EARS ON SHELL
- 2= WITH CABLE CLAMP AND EARS ON SHELL
- 3= W/O CABLE CLAMP BUT WITH EARS ON SHELL
- 4= WITH FLAT CABLE CLAMP (SEE VIEW "V") AND EARS ON SHELL

- 1= BLACK ANODIZED (WHITE MARKING)
- 2= ELECTROLESS NICKEL (BLACK MARKING)
- 3= CADMIUM OVER NICKEL UNDERPLATE (BLACK MARKING)

P= PLUG

R= FLANGELESS RECEPTACLE

F= FLANGED RECEPTACLE: STANDARD ("J" TYPE) HAS FLUOROSILICONE GASKET SHIELDED ("S" TYPE) HAS CONDUCTIVE GASKET

1= 1 INCH

2= 2 INCH

J= STANDARD

S= SHIELDED

Y= SPECIAL: REFER TO INDIVIDUAL SPECIFICATION CONTROL DRAWINGS FOR DESCRIPTIONS

2. MATERIAL:

A) SHELL	ALUMINUM ALLOY PER ASTM B85
B) RETENTION CLIP	COPPER ALLOY 172 PER ASTM B194
C) CAP SCREW	STAINLESS STEEL PER SAE-AMS-QQ-S-763, 300 SERIES
D) JACK SOCKET OR JACK SCREW	STAINLESS STEEL PER SAE-AMS-QQ-S-763, 300 SERIES
E) PANEL OR LOCK WASHER	STAINLESS STEEL PER SAE-AMS-QQ-S-763, 300 SERIES
F) KEYING PIN	POLYARYLENE THERMOPLASTIC, MOLDED
G) KEY PINS INSERT	POLYARYLENE THERMOPLASTIC, MOLDED
H) CLAMP BAR	STAINLESS STEEL PER SAE-AMS-QQ-S-763, 300 SERIES
J) CLAMP INSERT	SILICONE ELASTOMER PER MIL-R-25988B
K) CAPTIVE SCREW	STAINLESS STEEL PER SAE-AMS-QQ-S-763, 300 SERIES

3. FINISH:

	APPLIES TO NICKEL PLATED CONNECTORS	APPLIES TO CADMIUM PLATED CONNECTORS	APPLIES TO BLACK ANODIZED CONNECTORS
A) SHELL	NICKEL PLATED PER SAE-AMS-C-26074 CLASS 3, GRADE B	CADMUM PLATED PER SAE-AMS-QQ-P-416 OVER NICKEL UNDERPLATE	BLACK ANODIZED PER MIL-A-8625, TYPE II, CLASS 2
B) RETENTION CLIP	NICKEL PLATED PER SAE-AMS-C-26074 CLASS 2, .00002 MINIMUM	CADMUM PLATED PER SAE-AMS-QQ-P-416	NICKEL PLATED PER SAE-AMS-C-26074 CLASS 2, .00002 MINIMUM
C) CAP SCREW	PASSIVATED PER SAE-AMS-QQ-P-35	CADMUM PLATED PER SAE-AMS-QQ-P-416	PASSIVATED PER SAE-AMS-QQ-P-35
D) JACK SOCKET OR JACK SCREW	PASSIVATED PER SAE-AMS-QQ-P-35	CADMUM PLATED PER SAE-AMS-QQ-P-416	PASSIVATED PER SAE-AMS-QQ-P-35
E) PANEL OR LOCK WASHER	PASSIVATED PER SAE-AMS-QQ-P-35	CADMUM PLATED PER SAE-AMS-QQ-P-416	PASSIVATED PER SAE-AMS-QQ-P-35
F) CLAMP BAR	PASSIVATED PER SAE-AMS-QQ-P-35	CADMUM PLATED PER SAE-AMS-QQ-P-416	PASSIVATED PER SAE-AMS-QQ-P-35
G) CAPTIVE SCREW	PASSIVATED PER SAE-AMS-QQ-P-35	CADMUM PLATED PER SAE-AMS-QQ-P-416	PASSIVATED PER SAE-AMS-QQ-P-35

4. APPLICATION INFORMATION:

- A) FOR RECEPTACLE MOUNTING INFORMATION, SEE RAYCHEM DRAWING D652-0012.
- B) FOR CONNECTOR KEYING CODES, SEE RAYCHEM DRAWING D-659-0080.
- C) RECEPTACLE CAP SCREWS ARE TO BE TORQUED TO 15 LBF-INCH (1.7 N-m).
- D) PLUG JACK SOCKETS ARE TO BE TORQUED TO 9 LBF-INCH (1.0 N-m).

5. DUST CAP SUPPLIED WITH EACH PLUG AND RECEPTACLE.

6. APPROPRIATE PART NUMBER AND DATE CODE ARE STAMPED APPROXIMATELY AS SHOWN.

7. THE APPLICABLE RAYCHEM SPECIFICATION FOR THIS PART IS C6111.
THIS PART IS NOT QUALIFIED TO C6111.

8. FLANGED RECEPTACLE CONNECTORS CORRECTLY ASSEMBLED AND THE PLUG CONNECTOR PROPERLY ASSEMBLED AND MATED WILL EXHIBIT AN AIR LEAK RATE NOT EXCEEDING .5 CC / SECOND AT 30 PSI AND 25° C. (APPLICABLE ONLY TO FLANGED RECEPTACLES WITH PIN INSERTS)

9. THESE ITEMS ARE SUPPLIED UNASSEMBLED.

10. SEE TABLE II FOR WEIGHTS. WEIGHTS SHOWN ARE WITHOUT DUST CAP.

11. THIS RECEPTACLE MAY BE REAR PANEL MOUNTED BY REMOVING AS MANY PANEL WASHERS AS REQUIRED TO ACCOMMODATE THE THICKNESS OF THE PANEL BEING USED. (SEE TABLE III)

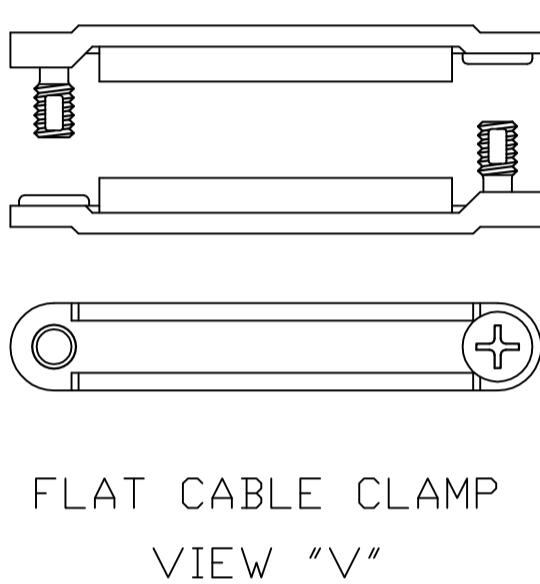
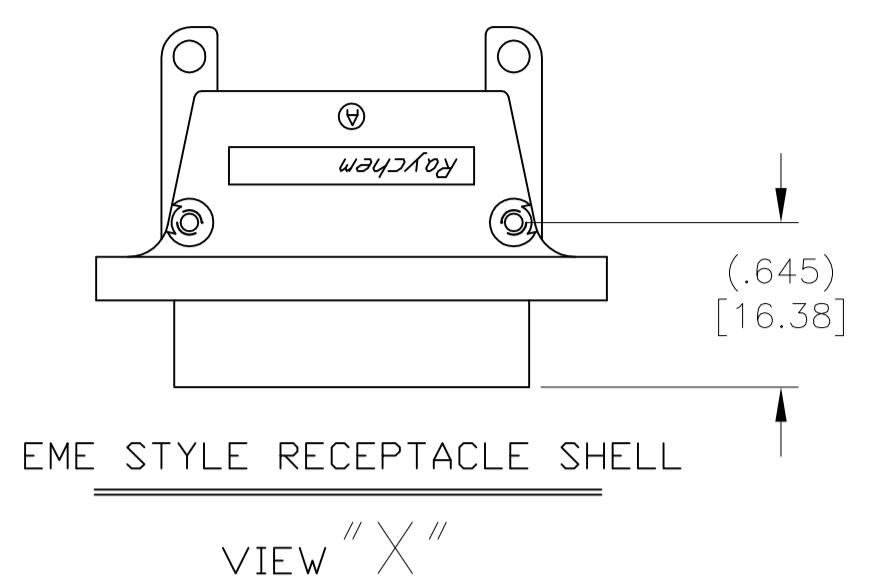
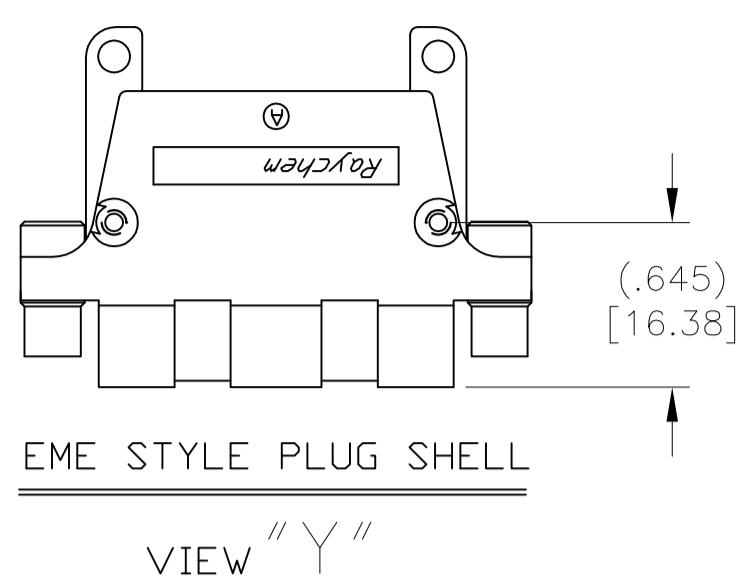


TABLE III	
PANEL THICKNESS	NUMBER OF PANEL WASHERS FOR EACH FASTENER
0.031/0.036 [0.8]/[0.9]	2
0.062/0.067 [1.5]/[1.7]	1
0.093/0.097 [2.3]/[2.4]	0

TABLE II		WEIGHT lbs.[gr.] MAX.	
CONNECTOR SIZE	PLUG	RECEPTACLE	
		FLANGED	FLANGELESS
1 INCH	W/EARS	.0514 [23.315]	.0731 [33.158] .0606 [27.488]
	W/O EARS	.0422 [19.196]	.0555 [25.174] .0430 [19.504]
2 INCH	W/EARS	.0765 [34.699]	.1292 [58.604] .1021 [46.312]
	W/O EARS	.0494 [22.407]	.0851 [38.601] .0580 [26.308]

12. THE CORRECT MATING PART FOR A RAYCHEM MTC50 PLUG SHELL IS A RAYCHEM MTC50 RECEPTACLE SHELL. THE SPECIFIED PERFORMANCE OF THIS CONNECTOR IS BASED ON TEST PERFORMANCE WHEN ASSEMBLED WITH THE CORRECT MATING PART.

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		
0 PLC	± -	K.HOGAN	1-27-13	
2 PLC	± .02 [0.5]			HOUSING ASSEMBLY, PLUG AND RECEPTACLE
3 PLC	± .005 [0.13]			MTC50 SERIES
4 PLC	± -			
MATERIAL	FINISH	APPLIC. SPEC	SIZE	CAGE CODE DRAWING NO.
		—		A1 00779 C-MTC50-XHX-XXX-XXX
		—	RESTRICTED TO	
		WEIGHT		A1 00779 C-MTC50-XHX-XXX-XXX
		—		
		CUSTOMER DRAWING	SCALE	NTS
			REV	P
			SEE SHEET #1	

Mouser Electronics

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