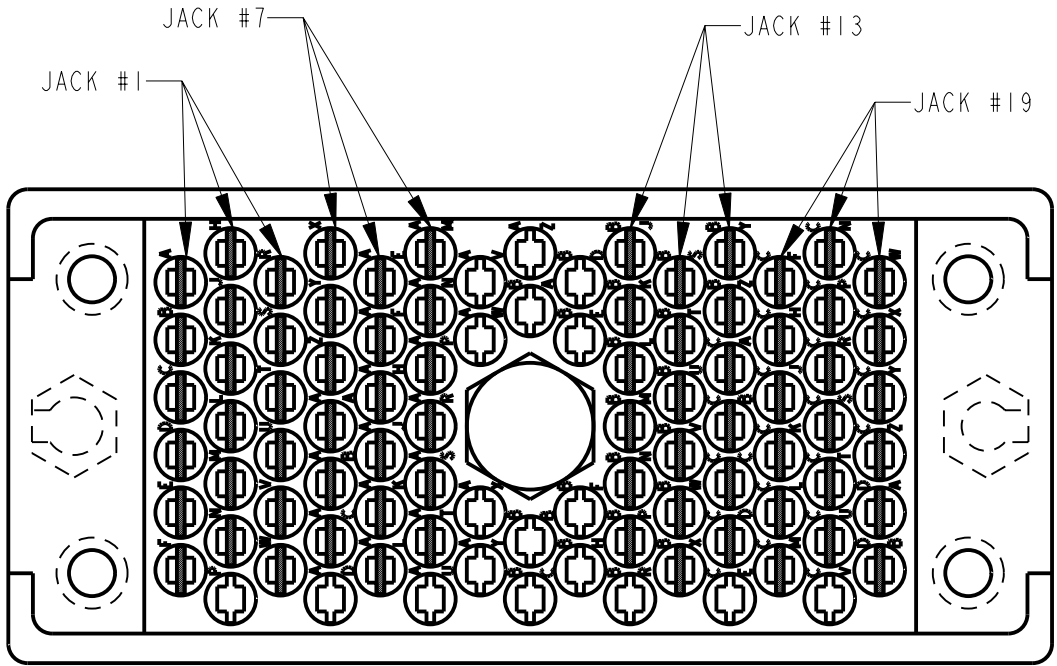
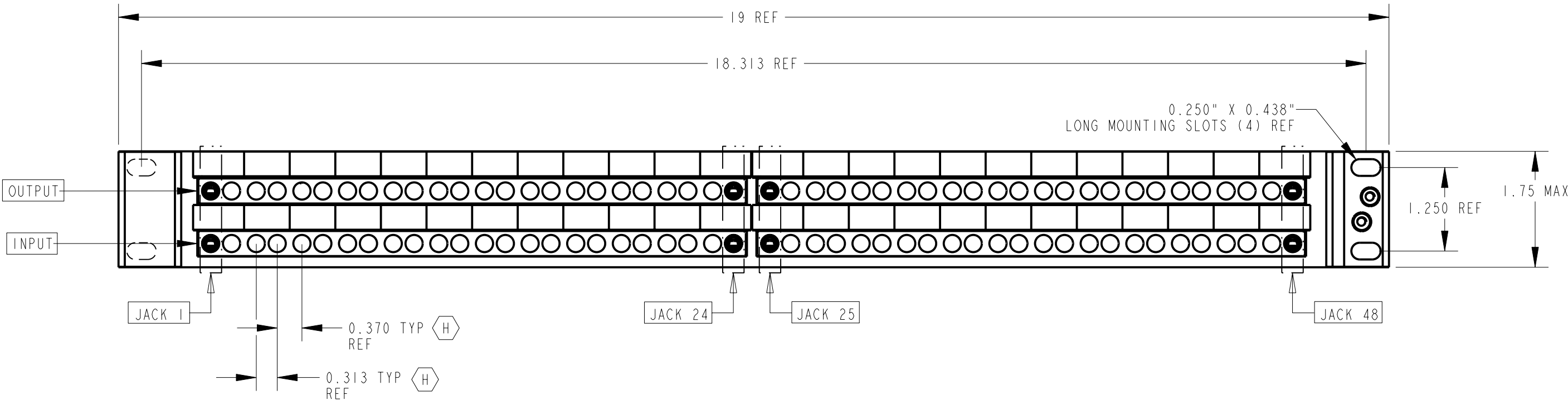
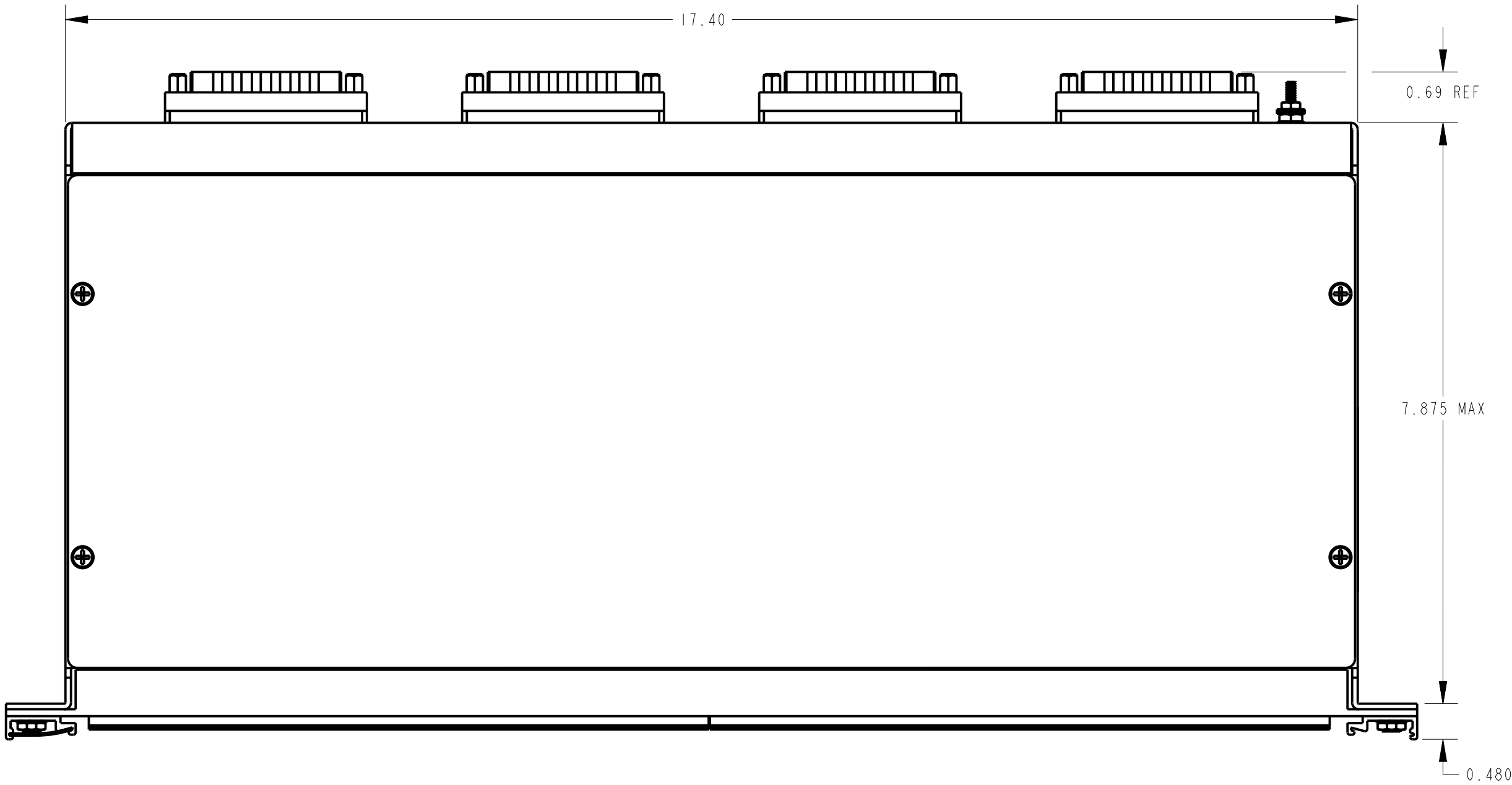
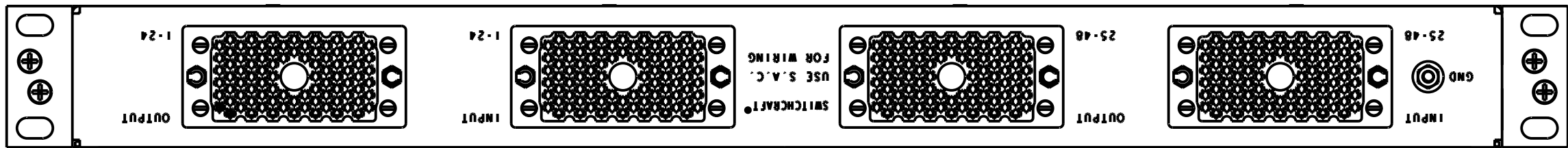
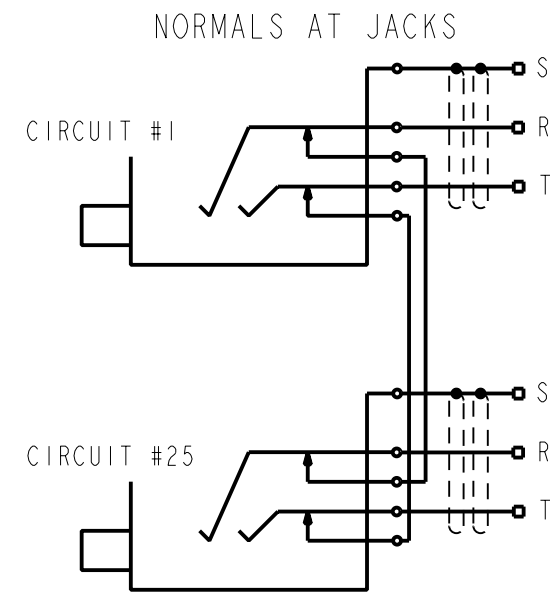
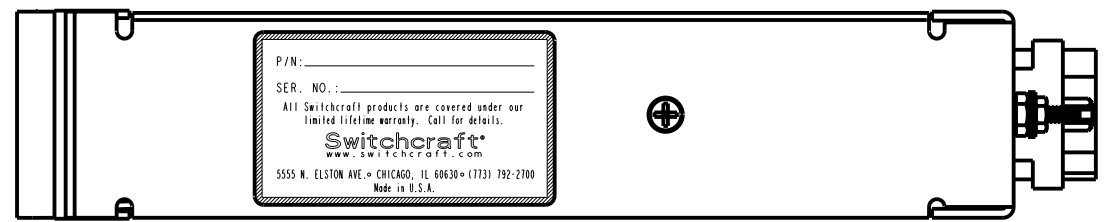




STANDARD AUDIO CONFIGURATION WIRING (S.A.C.)  
WIRING VIEW - ROTATED 180°  
(NORMALS AT JACKS)



| 90 PIN CONNECTOR PIN-OUT                            |     |      |        |
|-----------------------------------------------------|-----|------|--------|
| JACK No.                                            | TIP | RING | SLEEVE |
| 1                                                   | A   | H    | R      |
| JACKS #2 THRU #6<br>PATTERN CONTINUES TO F,N,W      |     |      |        |
| 7                                                   | X   | AE   | AM     |
| JACKS #8 THRU #12<br>PATTERN CONTINUES TO AC,AL,AT  |     |      |        |
| 13                                                  | BJ  | BS   | BY     |
| JACKS #14 THRU #18<br>PATTERN CONTINUES TO BP,BX,CD |     |      |        |
| 19                                                  | CF  | CN   | CW     |
| JACKS #20 THRU #24<br>PATTERN CONTINUES TO CM,CU,DB |     |      |        |



- NOTES:
- MATERIALS:  
JACKS: FRAME - STEEL, NICKEL PLATED  
BUSHING - BRASS, NICKEL PLATED  
TIP, RING & SHUNT SPRINGS - SPECIAL COPPER ALLOY  
SCREWS - STEEL, ZINC PLATED  
  
PANEL: FRONT CHANNEL - ANODIZED ALUMINUM, BLACK  
FRAME & COVER - STEEL, BLACK EPOXY PAINTED  
DESIGNATION STRIPS - THERMOPLASTIC, BLACK  
DESIGNATION STRIP COVERS - THERMOPLASTIC, CLEAR  
JACK INSERTS - THERMOPLASTIC, BLACK  
  
EDAC CONNECTOR: HOUSING - THERMOPLASTIC UL94V-0, PART# 516-090-000-202  
CONTACTS - PHOSPOR BRONZE, GOLD PLATED

- MARKING STRIP SHEET, COVERS AND MOUNTING SCREWS NOT SHOWN, SHIPPED UNASSEMBLED.

CUSTOMER DRAWING

|           |            |         |    |      |                                                                                                                                                         |                                                                                                                                                                                            |    |         |           |              |          |     |
|-----------|------------|---------|----|------|---------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|---------|-----------|--------------|----------|-----|
| H         | 26875      | 11-7-11 | TO | TJK  | ★ STAR SYMBOL DENOTES CRITICAL DIMENSION                                                                                                                | THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY. |    |         |           |              |          |     |
| G         | 24675      | 3-26-04 | JL | JF   |                                                                                                                                                         | SIZE                                                                                                                                                                                       |    | WIDTH   | MULT      | LBS/M        | TEMPER   |     |
| F         | 23184      | 5-10-00 | JL | EB   | 1. ALL DIMENSIONS IN INCHES<br>- TWO PLACE DECIMALS ±0.01<br>- THREE PLACE DECIMALS ±0.005<br>- ANGLES ±1°<br>- ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R. | FINISH                                                                                                                                                                                     |    |         | MATERIAL  |              |          |     |
| E         | 22558      | 1-21-99 | JL | JF   |                                                                                                                                                         | SPEC No.                                                                                                                                                                                   |    |         | SPEC No.  |              |          |     |
| D         | 22477      | 8-5-98  | SG | ELB  | 2. FEATURES ON THE SAME CENTERLINE<br>MUST BE ALIGNED WITHIN ±0.002                                                                                     | FIRST USED ON                                                                                                                                                                              |    | SCALE   |           | Switchcraft® |          |     |
|           |            |         |    |      |                                                                                                                                                         | DATE DRAWN                                                                                                                                                                                 | BY | CHKD    | APVD      |              |          |     |
| J         | 26943      | 4-16-12 | TO | TJK  | 3. REMOVE ALL BURRS                                                                                                                                     | 3-19-97                                                                                                                                                                                    | SG | 3-19-97 | JF        | SHEET   OF   |          |     |
| REV       | ECO NUMBER | DATE    | BY | APVD |                                                                                                                                                         | NAME                                                                                                                                                                                       |    |         | JACKFIELD |              | PART No. | REV |
| REVISIONS |            |         |    |      | DO NOT SCALE DRAWING                                                                                                                                    | 2 X 48 STEREO SPACED JACKS                                                                                                                                                                 |    |         |           | TT96EDACNS   |          | J   |

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