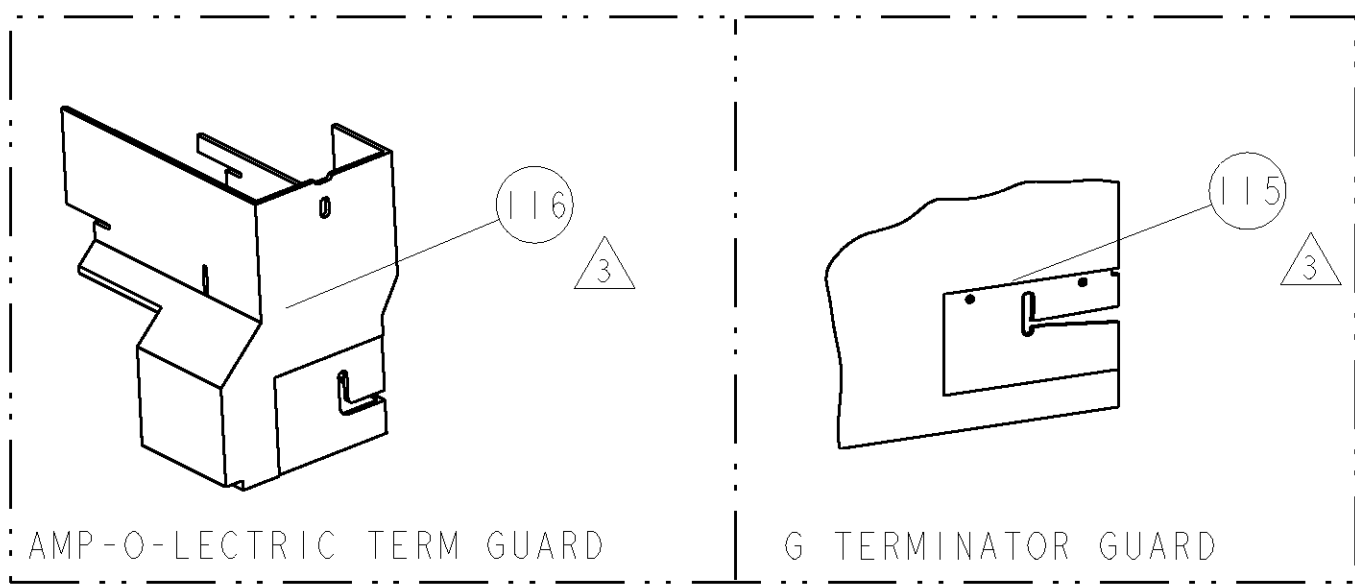


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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855473-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855473-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855473-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855473-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855473-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, MALE BLADE TYPE					
TE PN	YAZAKI	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
1949879	7114-2351-02				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	2.40mm+.05/- .05[.094+.002/- .002]		14AWG	B1
-	-	2.15mm+.05/- .05[.085+.002/- .002]		16AWG	D1
-	-	2.05mm+.05/- .05[.081+.002/- .002]		18AWG	D7
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-		4.00mm [.157]	F	14-18 AWG
-	-	WIRE	5.59mm [.220]	F	Ø 4.450 MAX
-	-	INSUL	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1
WIRE STRIP LENGTH 5.25-5.63	TERM APPL SPEC XW4T-14421-CA	FEED 16.05			

3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-		1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-		318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-		455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-		4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-		217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-		461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-		21017-2	SCREW, DRIVE	66
-	1	1	1	1	-		21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-		22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-		2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-		458537-2	PAWL, FEED	56
-	4	4	4	4	-		2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-		2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-		21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-		811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-		690753-1	SPACER, TONKER	50
-	-	1	-	-	..		690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..		690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-		690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-		459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-		690191-1	PLUG,NYLON	45
-	1	1	1	1	-		3-819307-2	RAM, SIDE FEED	44
-	1	1	1	1	-		7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-		690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-		1-469367-1	SHIM	38
-	1	1	1	1	-		879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-		690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	-		2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-		21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-		3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-		1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-		1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-		1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-		1320928-5	PLATE, STRIP GUIDE	24
-	1	-	-	1	-		690472-2	STRIPPER	22
-	1	1	1	1	-		2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-		21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-		691353-1	STRIPPER	19
1	1	-	-	-	-		679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-		3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-		690461-1	STOP, SHEAR	11
-	-	1	1	1	-		690459-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	-		454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-		3-1633381-2	ANVIL, COMBINATION	8
-	1	1	1	1	-		240641-5	SPACER	7
-	-	-	-	-	..		-	-	6
-	1	1	1	1	-		2-455889-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-		238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-		456134-2	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-		455888-9	SPACER, CRIMPER	2
1	1	1	1	1	-		8-568176-9	CRIMPER, WIRE	1
-77	-6	-3	-2	-1	U/M		PART NO	DESCRIPTION	ITEM NO

THIS IS A PRELIMINARY DRAWING. THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED AND IS NOT TO BE USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF TYCO ELECTRONICS CORPORATION. SHOULD BE CONTACTED FOR THE LATEST EDITION.		DWN R.O.WILSON 05FEB2009	Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608	
CHK D.W.WRIGHT 06FEB2009		CHE D.W.WRIGHT 06FEB2009	NAME FINE ADJUST SIDE FEED HDM APPLICATOR	
APVD T.L.FELBIN 06FEB2009		PRODUCT SPEC -	-	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 5 PLC ±.01 6 PLC ±.01 7 PLC ±.01 8 PLC ±.01 9 PLC ±.01 10 PLC ±.01 11 PLC ±.01 12 PLC ±.01 13 PLC ±.01 14 PLC ±.01 15 PLC ±.01 16 PLC ±.01 17 PLC ±.01 18 PLC ±.01 19 PLC ±.01 20 PLC ±.01 21 PLC ±.01 22 PLC ±.01 23 PLC ±.01 24 PLC ±.01 25 PLC ±.01 26 PLC ±.01 27 PLC ±.01 28 PLC ±.01 29 PLC ±.01 30 PLC ±.01 31 PLC ±.01 32 PLC ±.01 33 PLC ±.01 34 PLC ±.01 35 PLC ±.01 36 PLC ±.01 37 PLC ±.01 38 PLC ±.01 39 PLC ±.01 40 PLC ±.01 41 PLC ±.01 42 PLC ±.01 43 PLC ±.01 44 PLC ±.01 45 PLC ±.01 46 PLC ±.01 47 PLC ±.01 48 PLC ±.01 49 PLC ±.01 50 PLC ±.01 51 PLC ±.01 52 PLC ±.01 53 PLC ±.01 54 PLC ±.01 55 PLC ±.01 56 PLC ±.01 57 PLC ±.01 58 PLC ±.01 59 PLC ±.01 60 PLC ±.01 61 PLC ±.01 62 PLC ±.01 63 PLC ±.01 64 PLC ±.01 65 PLC ±.01 66 PLC ±.01 67 PLC ±.01 68 PLC ±.01 69 PLC ±.01 70 PLC ±.01 71 PLC ±.01 72 PLC ±.01 73 PLC ±.01 74 PLC ±.01 75 PLC ±.01 76 PLC ±.01 77 PLC ±.01 78 PLC ±.01 79 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