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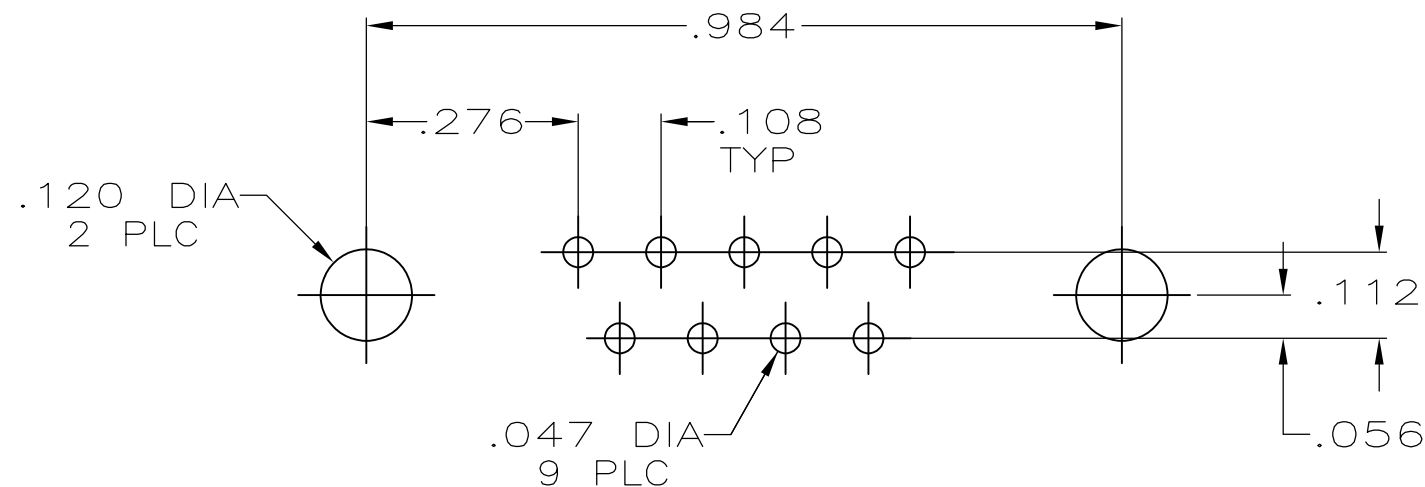
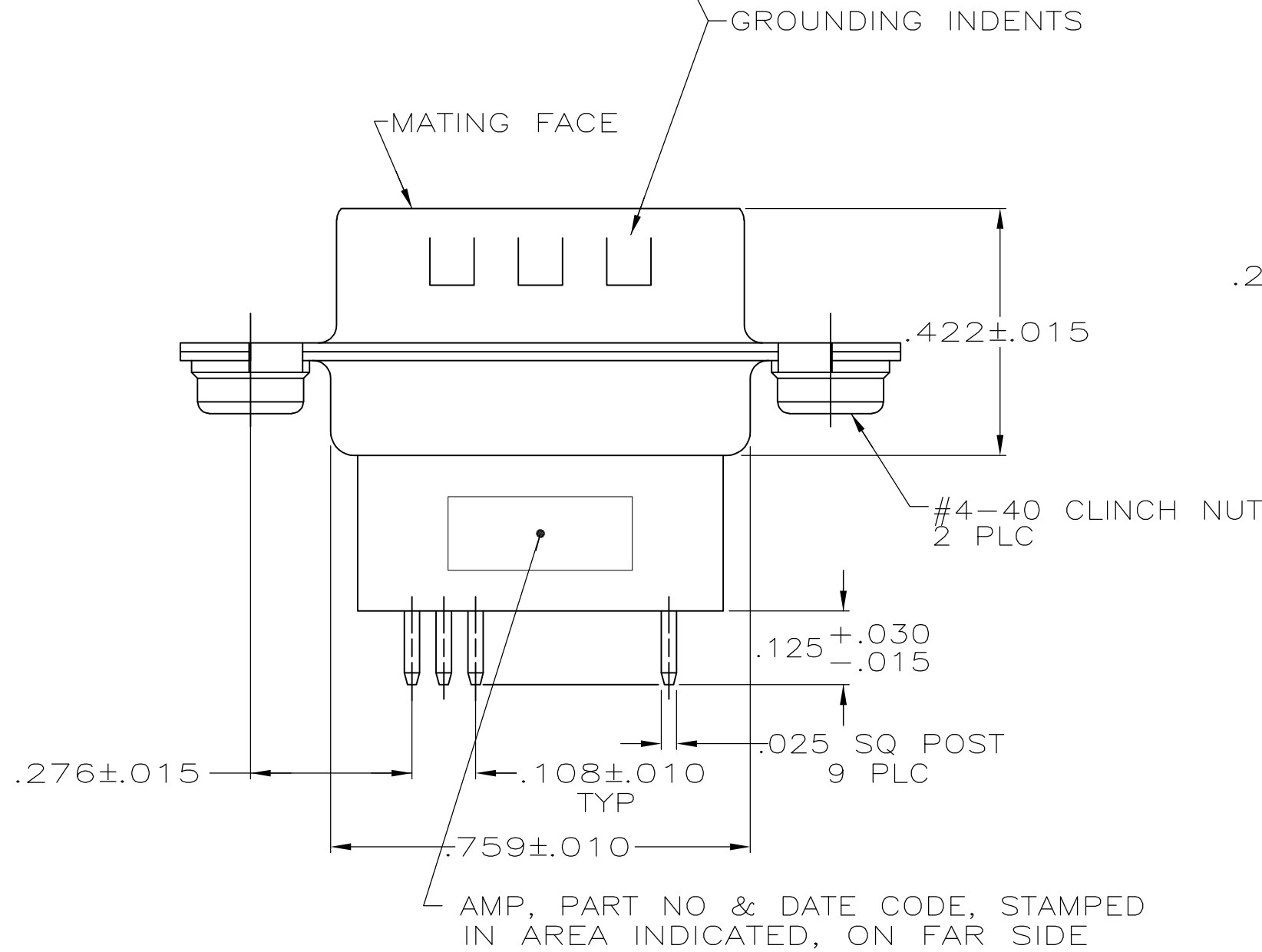
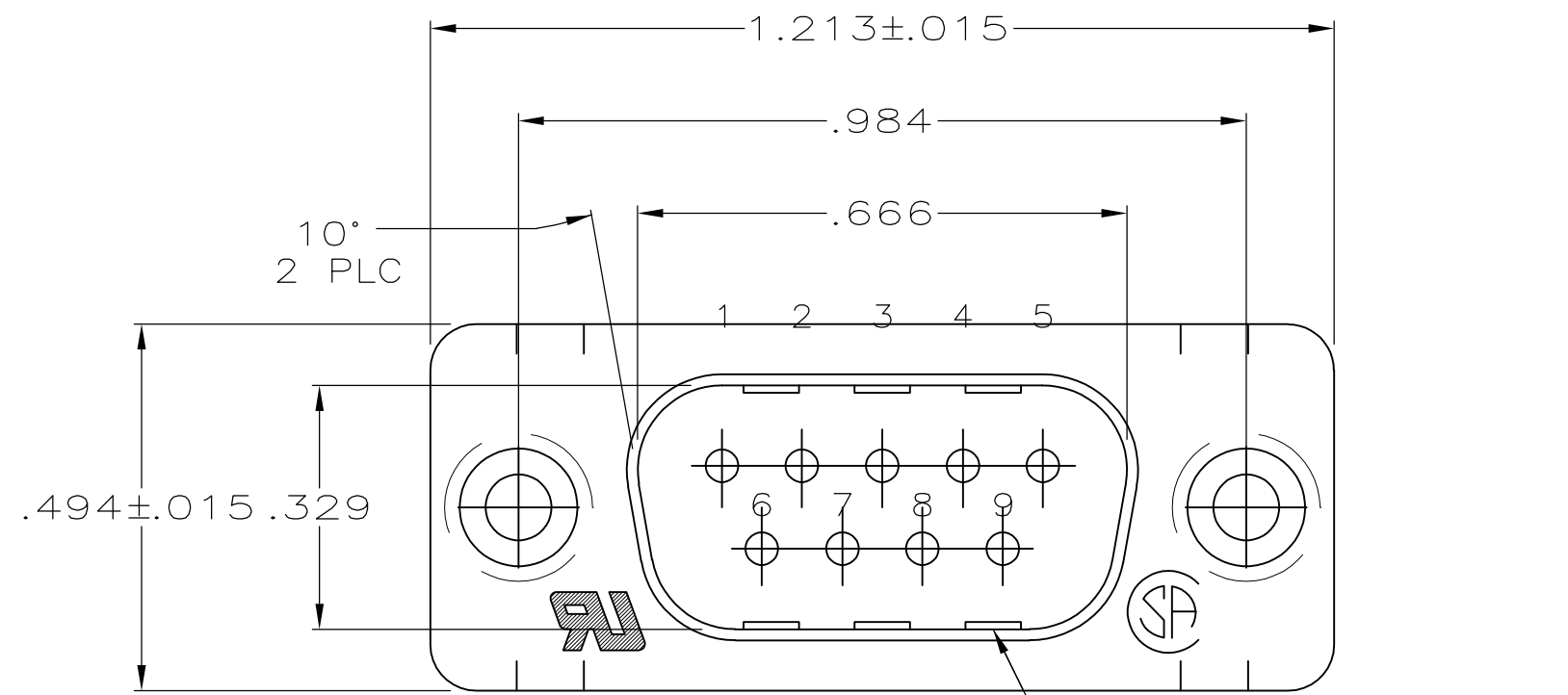
LOC	DIST	REVISIONS					
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			E	REVISED PER ECO-10-000073	15FEB2010	CR	SB

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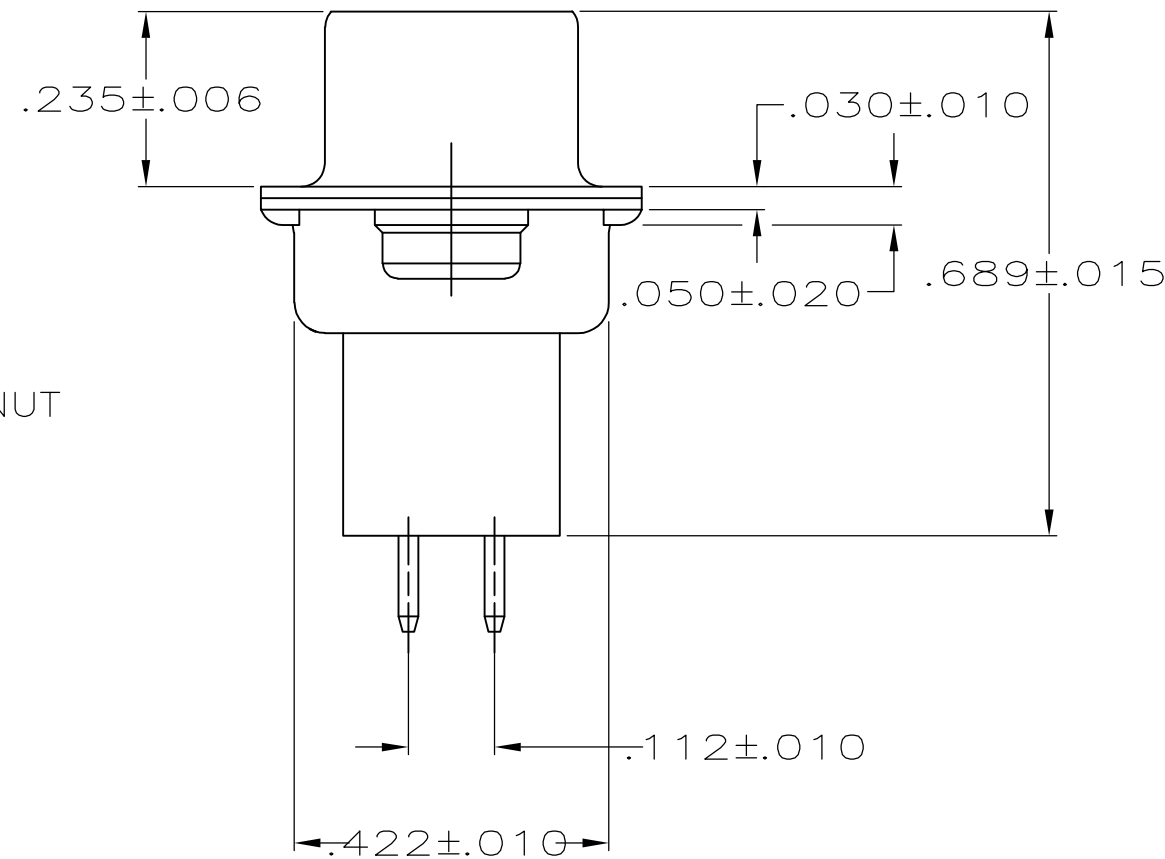
A



PC BOARD MOUNTING DIMENSIONS

1. NOTE DELETED.

- △ MOLDED PARTS: FLAME RETARDANT 94V-O RATED GLASS FILLED NYLON OR POLYESTER, BLACK;
- CONTACTS: BRASS;
SHELLS: STEEL;
CLINCH NUTS: STEEL;
- △ SHELLS: .000200 MIN TIN OVER .000100 MIN COPPER.
CLINCH NUTS: .000300 MIN ZINC WITH CLEAR CHROMATE COATING.
- △ GOLD PLATED FOR A LENGTH OF .150 FROM MATING END, .000030 MIN GOLD IN MATED AREA, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL PLATED FOR LENGTH OF .150 FROM MATING END, .000030 MIN TOTAL IN MATED AREA, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.SIPE 8-30-88	Tyco Electronics Corporation Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES		CHK W.LENKER 8-31-88				
		APVD C. ROHDE 9-2-88	NAME			
		PRODUCT SPEC	PLUG ASSEMBLY, SIZE 1, 9 POSN, VERTICAL, W/ GROUNDING INDENTS & CLINCH NUTS, AMPLIMITE® HDP-20			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
0 PLC ± -		114-40013	A2	00779	C=749014	-
1 PLC ± -		WEIGHT -	SCALE 4:1			
2 PLC ± -		CUSTOMER DRAWING	SHEET 1 of 1			
3 PLC ± .005			REV E			
4 PLC ± -						
ANGLES ± 2°						
FINISH						
CONTACTS: SEE TABLE						

Mouser Electronics

Authorized Distributor

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