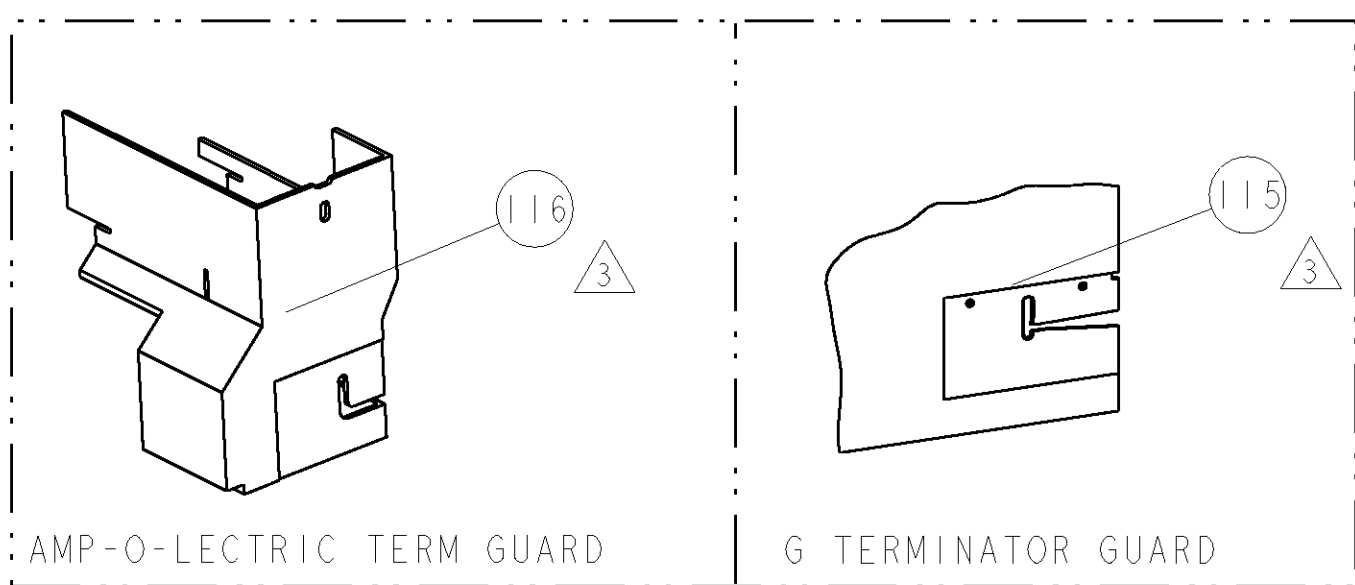


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855332-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855332-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855332-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855332-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855332-7	A	-	-	-	SPARE PARTS		

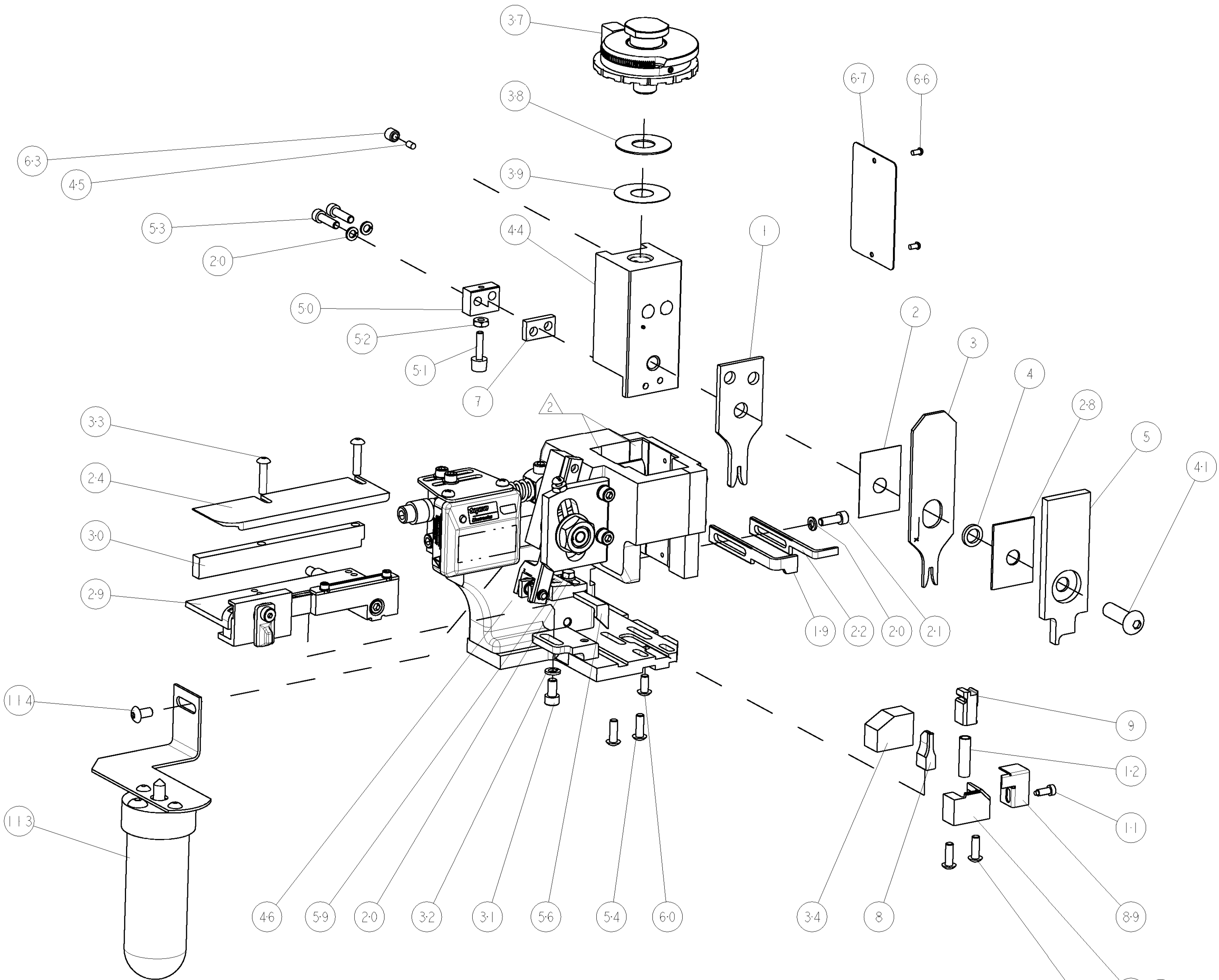
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ SEE DRAWING 1456216

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: AUTOMOTIVE SOCKET CONTACT					
SOCKET	PIN	TE TERMINAL - TE CRIMP SPECS		REF SETTING	
-	1-1437284-0				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	1.18±0.05mm [.046±.002]		16AWG	C5
-	-			-	-
-	-			-	-
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.94mm [.076]	F	16 AWG
-	-	INSUL	2.54mm [.100]	F	Ø2.18-2.92
WIRE STRIP LENGTH 3.95-4.45		TERM APPL SPEC NONE	FEED 8.00	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	18SEP2007
							LG
							GB



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	-	-	-	..	1-465184-0	LUBRICATOR ASSY	113
-	-	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
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-	-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		Tyco Electronics	
INCHES		9 PLC ±.01		S. CHEN		Tyco Electronics	
		2 PLC ±.01		S. ZOU		Harrisburg, PA 17105-3608	
		3 PLC ±.01		S. YABE			
		4 PLC ±.0001		APVD			
		FINISH		PRODUCT SPEC			
				APPLICATION SPEC			
				WEIGHT			
				CUSTOMER DRAWING			

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