

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

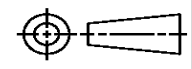
B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

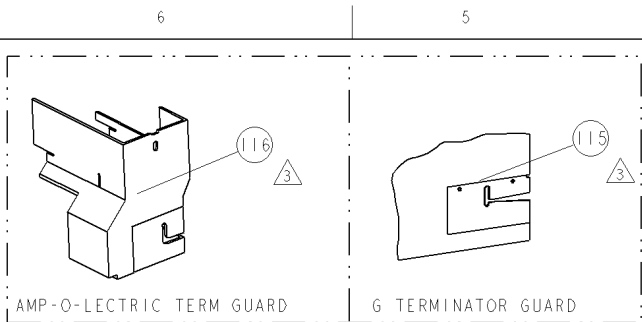
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN		TE Connectivity							
DIMENSIONS:		CHK		NAME							
		APVD		PRODUCT SPEC							
		APPLICATION SPEC		RESTRICTED TO							
		WEIGHT		SIZE	CAGE CODE	DRAWING NO					
MATERIAL		FINISH		A3		C-		SCALE	SHEET	OF	REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

8		7		6		5		4		3		2		1	
THIS DRAWING IS UNPUBLISHED		RELEASED FOR PUBLICATION		20											
COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION, ALL RIGHTS RESERVED													
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION										
1855372-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER										
1855372-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER										
1855372-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER										
1855372-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER										
7-1855372-7	A	-	-	-	SPARE PARTS										



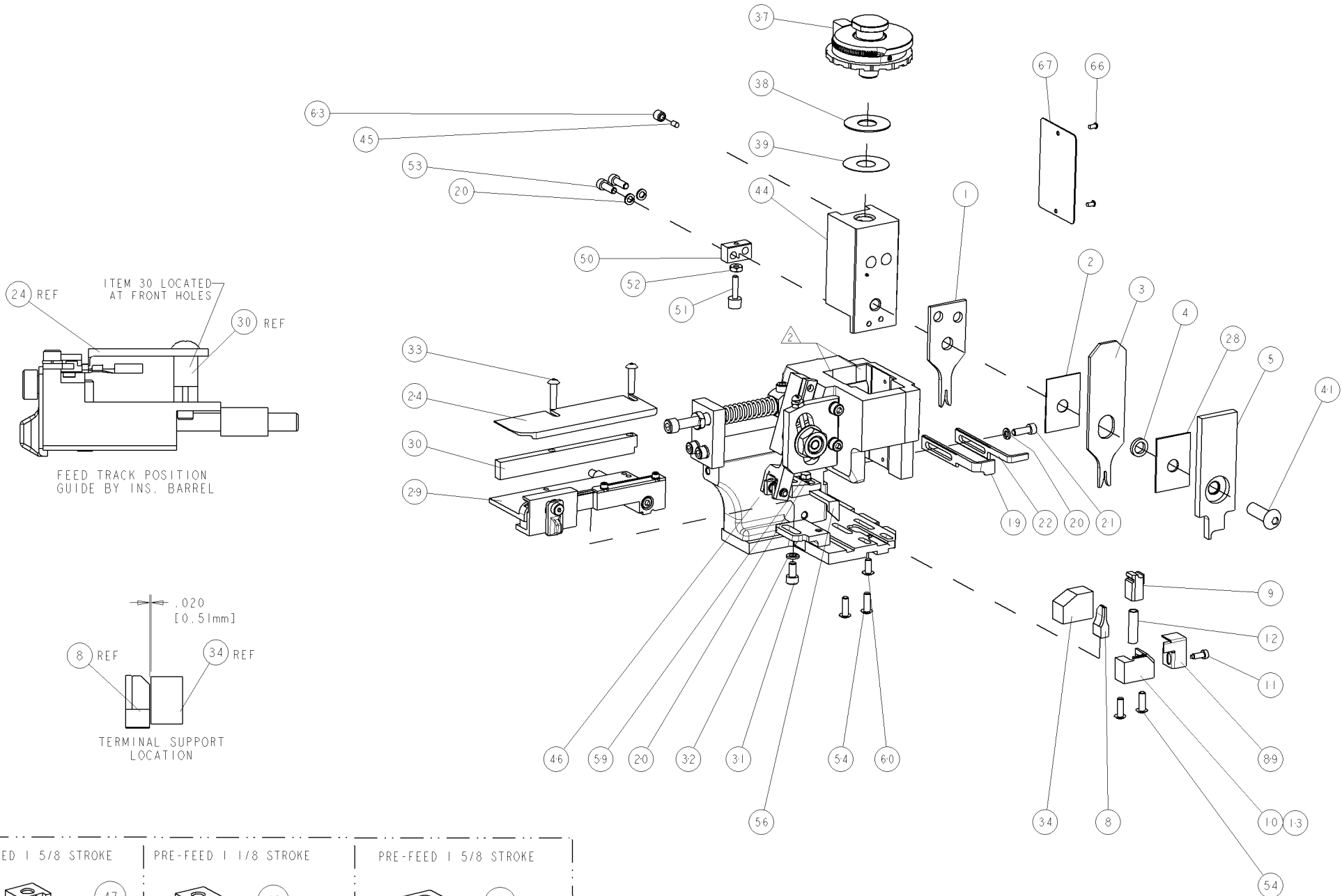
TERMINAL NAME: GET FEMALE TERMINAL, 1.2MM, THIN, 22AWG					
TE PN		TE TERMINAL - TE CRIMP SPECS			
1719957-1					
		CRIMP HEIGHT		WIRE SIZE	
		.82mm+ .03/- .03 [.032+ .001/- .001]		0.35mm2	
		.80mm+ .03/- .03 [.032+ .001/- .001]		22AWG	
		.74mm+ .03/- .03 [.029+ .001/- .001]		0.22mm2	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	1.27mm [.050]	F	0.22-0.35
		INSUL	1.83mm [.072]	O	Ø 1.100 - 1.650
WIRE STRIP LENGTH 3.300-3.700		TERM APPL SPEC 114-13236	FEED 8.000	APPLICATOR INSTRUCTIONS 408-8040	
				SET UP GAGE 458637-1	

REF SETTING	
C2	
C3	
C7	

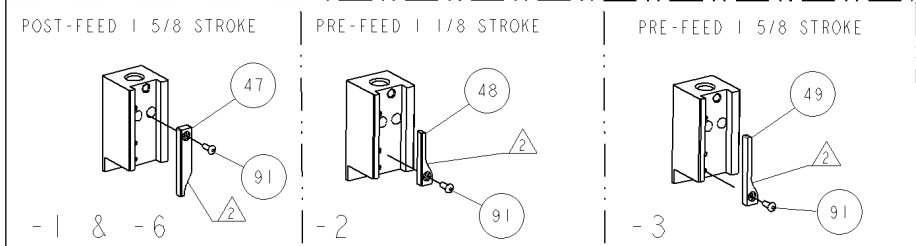
LOC		REV		REVISIONS					
A		66							
P		LTR		DESCRIPTION		DATE		DWN	
A				RELEASED		05MAY2008		BH	
A1				ECR-10-010049		11MAY2010		KH	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	...	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-8	SHIM	38
-	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1-1633091-4	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
1	-	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
1	-	-	-	-	-	-	1-462006-8	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	1-1633544-3	ANVIL, COMBINATION	8
-	-	-	-	-	-	...	-	-	7
-	-	-	-	-	-	...	-	-	6
-	1	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	904741-7	CRIMPER, INSUL O PREMIUM	3
-	1	1	1	1	1	-	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	-	1-1673600-0	CRIMPER, WIRE	1



DIMENSIONS INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED		NAME	
0 PLC ±.1		1 PLC ±.01		2 PLC ±.001		3 PLC ±.0001	
4 PLC ±.0001		ANVIL		APPLICATION SPEC		SIZE	
MATERIAL		FINISH		WEIGHT		SCALE	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1855372-1](#)