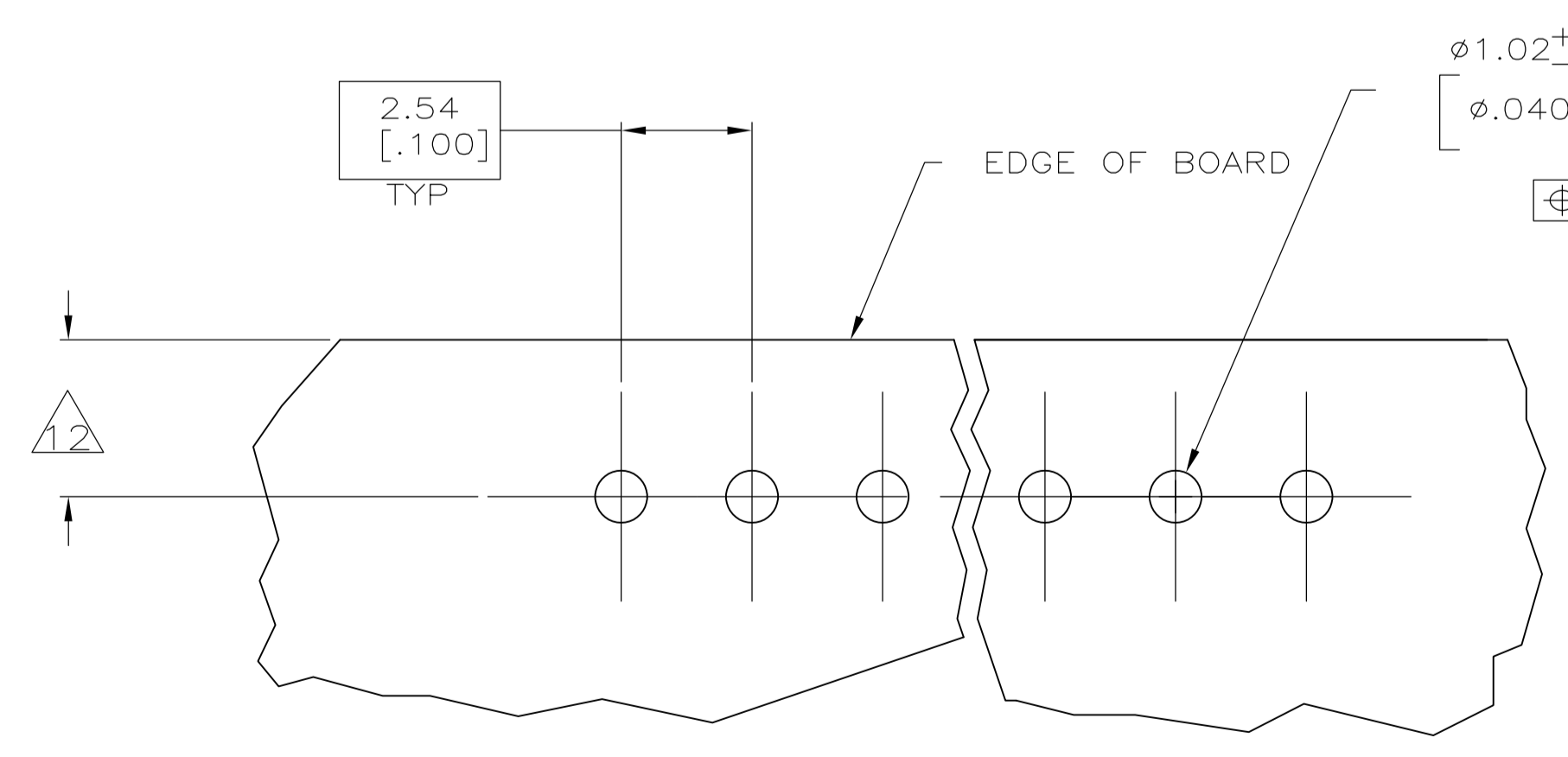
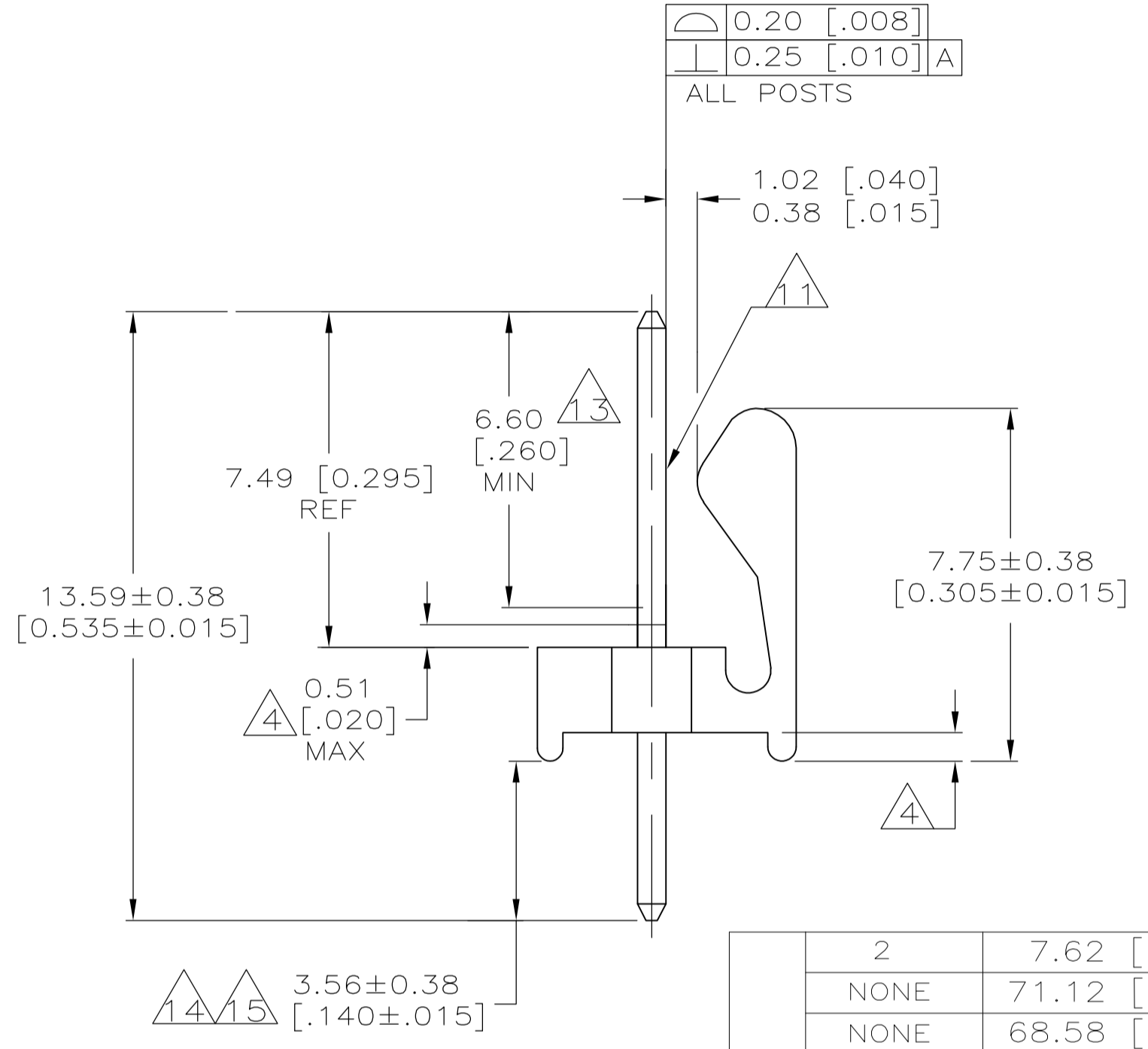
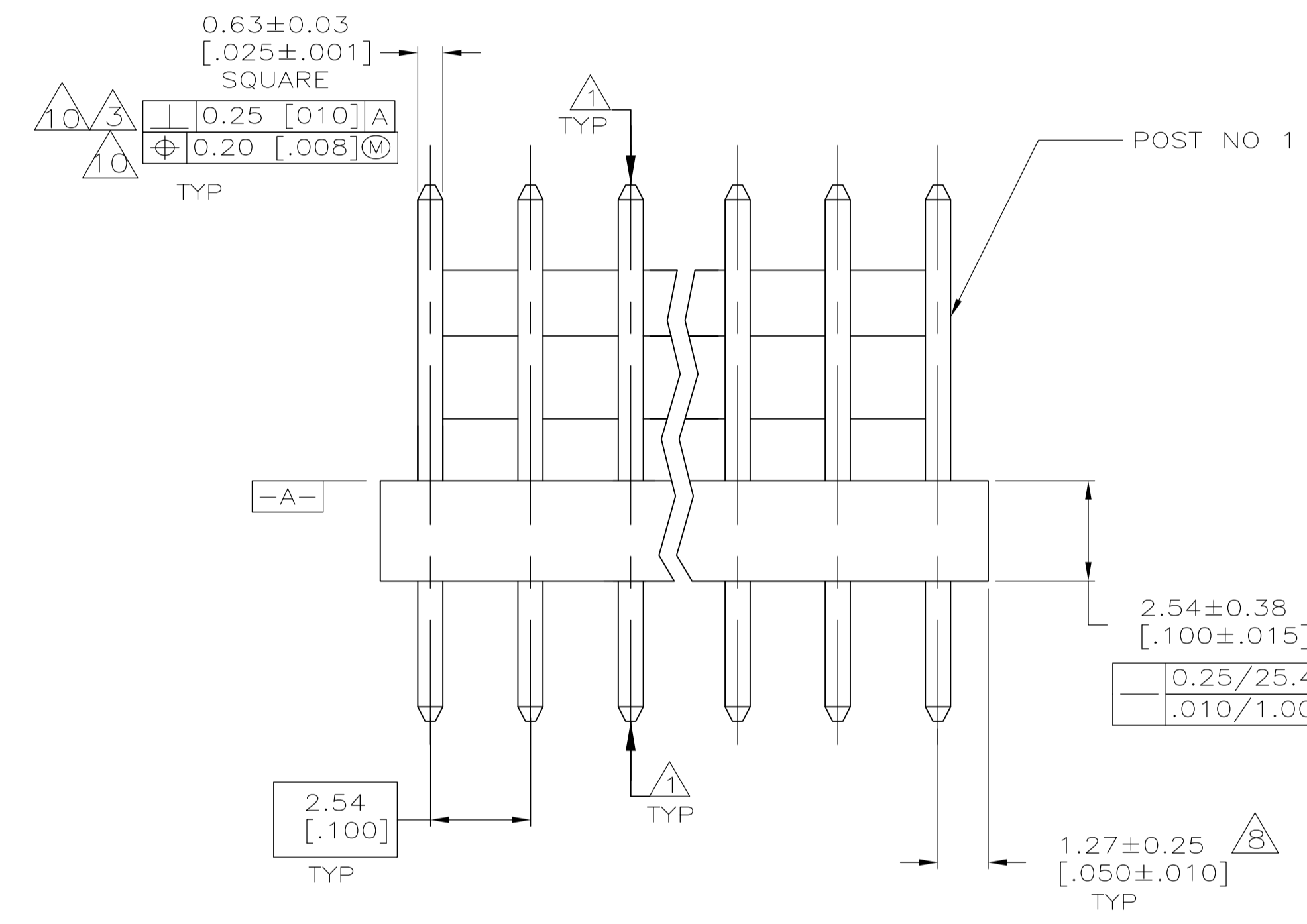
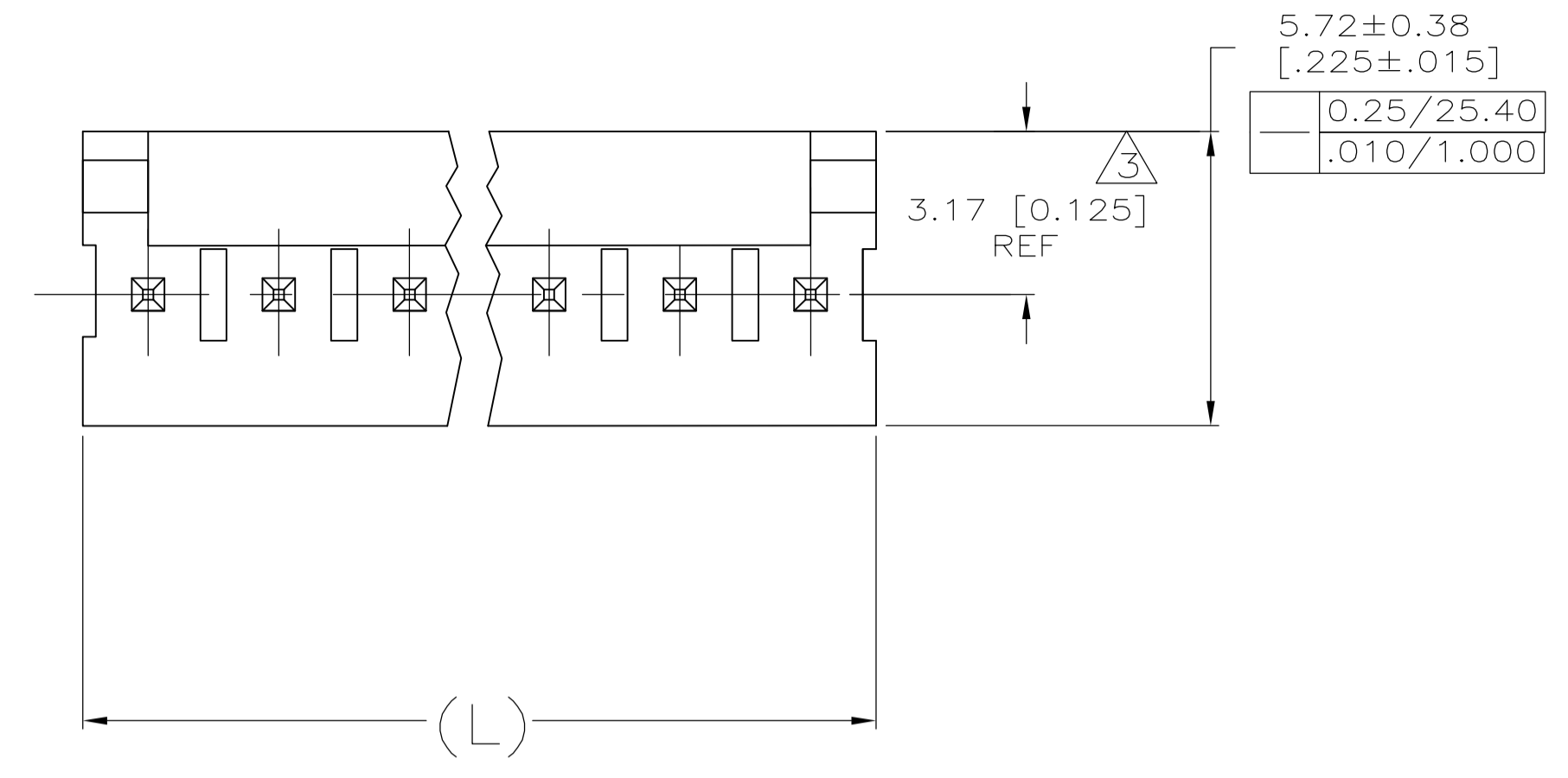


REVISIONS				
P	LTR	DESCRIPTION	DATE	APPD
AA3	REVISED PER ECR-16-005400		9MAY16	N.L D.Z



RECOMMENDED MOUNTING HOLE PATTERN FOR 1.60 [.063] THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED 0.81-0.89 [.032-.035] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
94V-0 (NATURAL)
POST-COPPER ALLOY
FINISH-USE PLATING NOTES 13 & 14 FOR -2 THRU -28
AND NOTES 13 & 15 FOR -32 THRU -58
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE 3.30 [.130] MIN WHEN MATING WITH A MTA-100 CONNECTOR ASSEMBLY OR A CST-100 CONNECTOR ASSEMBLY.
- 13 PLATING: GOLD PLATE AREA, 0.00038 [.000015] GOLD OR 0.00008 [.000003] MIN GOLD FLASH OVER 0.00030 [.000012] PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127 [.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 15 PLATING: MATTE TIN PLATE AREA,0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 16 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 17 PRELIMINARY-NOT FOR PRODUCTION.

LEAD	POST NO.	DIM (L)	NO. OF POSN	ASSEMBLY	REVISIONS
2	7.62 [.300]	3	6-641126-3		
NONE	71.12 [2.800]	28	5-641126-8		
NONE	68.58 [2.700]	27	5-641126-7		
NONE	66.04 [2.600]	26	5-641126-6		
NONE	63.50 [2.500]	25	5-641126-5		
NONE	60.96 [2.400]	24	5-641126-4		
NONE	58.42 [2.300]	23	5-641126-3		
NONE	55.88 [2.200]	22	5-641126-2		
NONE	53.34 [2.100]	21	5-641126-1		
NONE	50.80 [2.000]	20	5-641126-0		
NONE	48.26 [1.900]	19	4-641126-9		
NONE	45.72 [1.800]	18	4-641126-8		
NONE	43.18 [1.700]	17	4-641126-7		
NONE	40.64 [1.600]	16	4-641126-6		
NONE	38.10 [1.500]	15	4-641126-5		
NONE	35.56 [1.400]	14	4-641126-4		
NONE	33.02 [1.300]	13	4-641126-3		
NONE	30.48 [1.200]	12	4-641126-2		
NONE	27.94 [1.100]	11	4-641126-1		
NONE	25.40 [1.000]	10	4-641126-0		
NONE	22.86 [.900]	9	3-641126-9		
NONE	20.32 [.800]	8	3-641126-8		
NONE	17.78 [.700]	7	3-641126-7		
NONE	15.24 [.600]	6	3-641126-6		
NONE	12.70 [.500]	5	3-641126-5		
NONE	10.16 [.400]	4	3-641126-4		
NONE	7.62 [.300]	3	3-641126-3		
NONE	5.08 [.200]	2	3-641126-2		
OMITTED POST NO.	DIM (L)	NO. OF POSN	ASSEMBLY		

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWING NO. 00779	DATE 26-JAN-2005
0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ± 0.13 [.005]
4 PLC ±	ANGLES ±	MATERIAL	FINISH
APPROVED: D. BOSSI	DATE 26-JAN-2005	NAME	
PRODUCT SPEC 108-1050			
APPLICATION SPEC 114-1019			
WEIGHT 0	SCALE N/A	SHEET 1 of 1	REV AA3

CUSTOMER DRAWING

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