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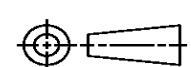
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						A1		ECR-14-003312			05MAR2014		
											GK HMR		

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151245-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911170
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1911170

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1911170	
		SCALE		SHEET 1 OF 2	
		REV A1			

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
19111170-1	A	CUTS CARRIER	8-19111170-1
19111170-6	A	CONTINUOUS CARRIER	8-19111170-6
7-19111170-1	A	-1 AND SPARE PARTS	9-19111170-1
7-19111170-6	A	-6 AND SPARE PARTS	9-19111170-6
7-19111170-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79mm [.110]	F
INSUL	3.94mm [.155]	F
APPL INSTRUCTIONS		
408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: STANDARD TIMER CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.2-4.8 mm [.165-.188 IN]		2.40-4.80mm [.094-.188 IN]	
TERMINAL	114-18080	-	-
APPL SPEC		-	-
TERMINALS APPLIED			
826042-1	826042-2	826042-3	826042-4
926973-1	926973-2	926973-3	928805-1
928805-3	928805-5	925612-1	925612-2
925612-3	926006-1	926006-2	926006-3
964202-1	964202-2	964202-3	964202-4

WIRE SIZE	CRIMP HEIGHT mm [INCH]
2.5mm ²	1.70±.05 [.067±.002]
14 AWG	1.59±.05 [.063±.002]
2mm ²	1.58±.05 [.062±.002]
1.75mm ²	1.52±.05 [.060±.002]
1.5mm ²	1.45±.05 [.057±.002]
16 AWG	1.40±.05 [.055±.002]
1.25mm ²	1.39±.05 [.055±.002]
1mm ²	1.32±.05 [.052±.002]

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: STANDARD TIMER CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.2-4.8 mm [.165-.188 IN]		2.40-4.80mm [.094-.188 IN]	
TERMINAL APPL SPEC		114-18079	-
TERMINALS APPLIED 			
925595-1	925595-2	925595-3	925595-4
925595-5	925595-6	925595-7	925621-1
925621-2	-	-	-

RECOMMENDED SPARE PARTS

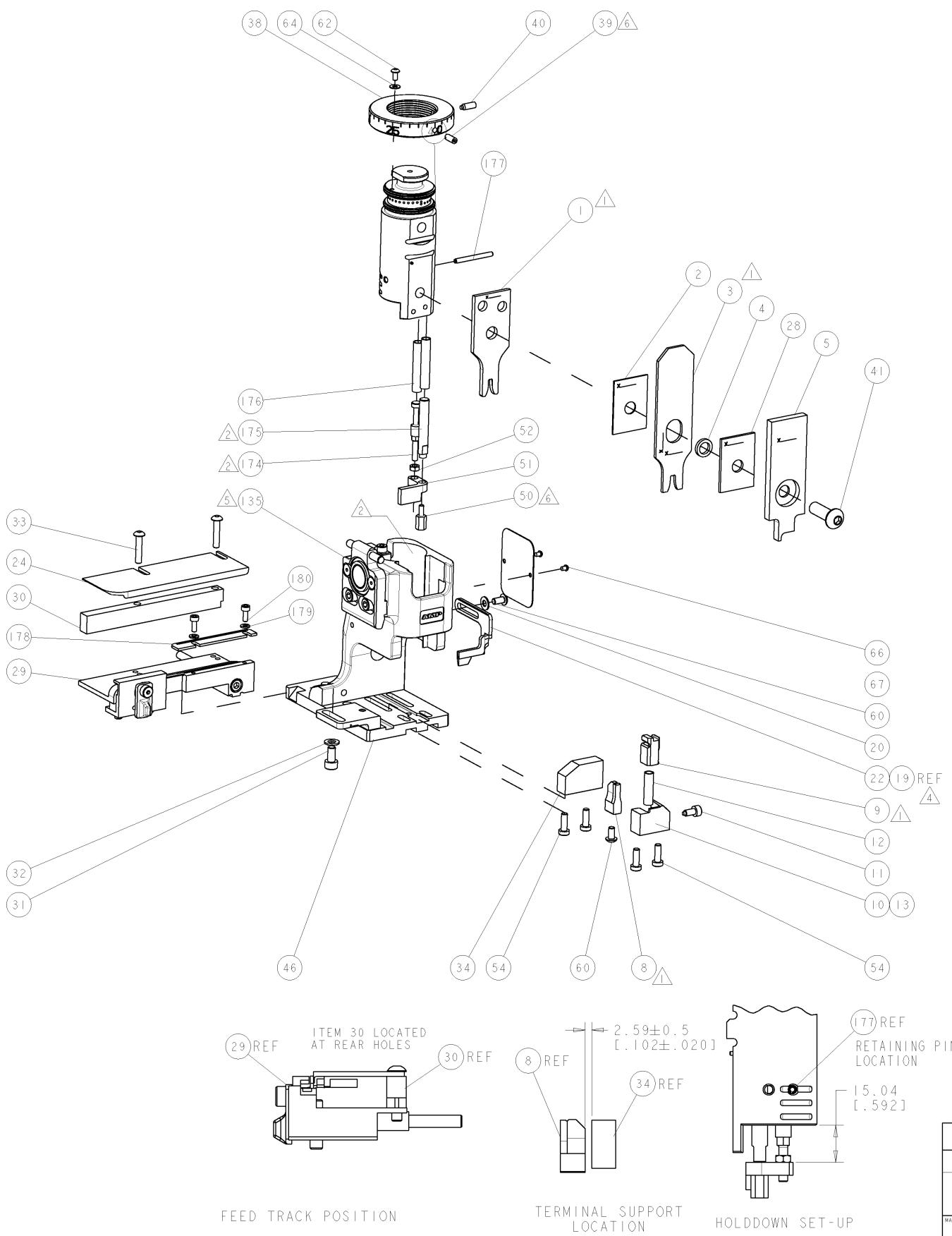
2 GREASE BEARING SURFACES LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

**4 ITEM 19 - OPTIONAL STRIPPER FOR BENCH
MACHINE APPLICATIONS.**

 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO
BLANK MEMORY CHIP AT ASSEMBLY.

6 APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



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