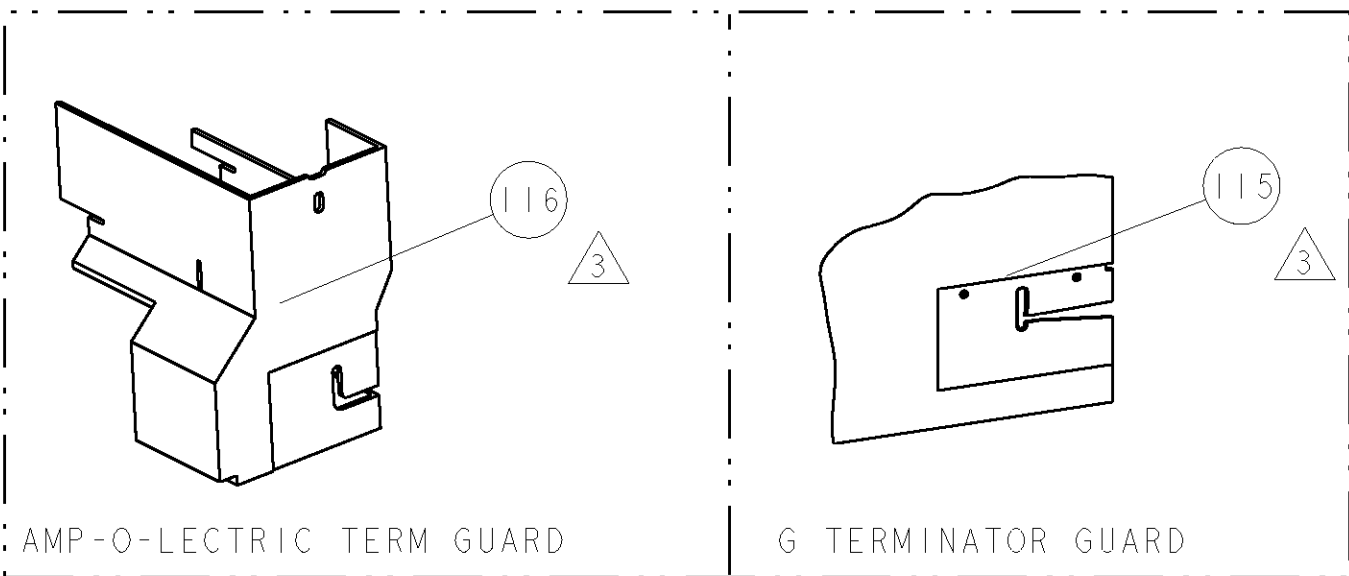
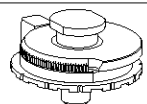


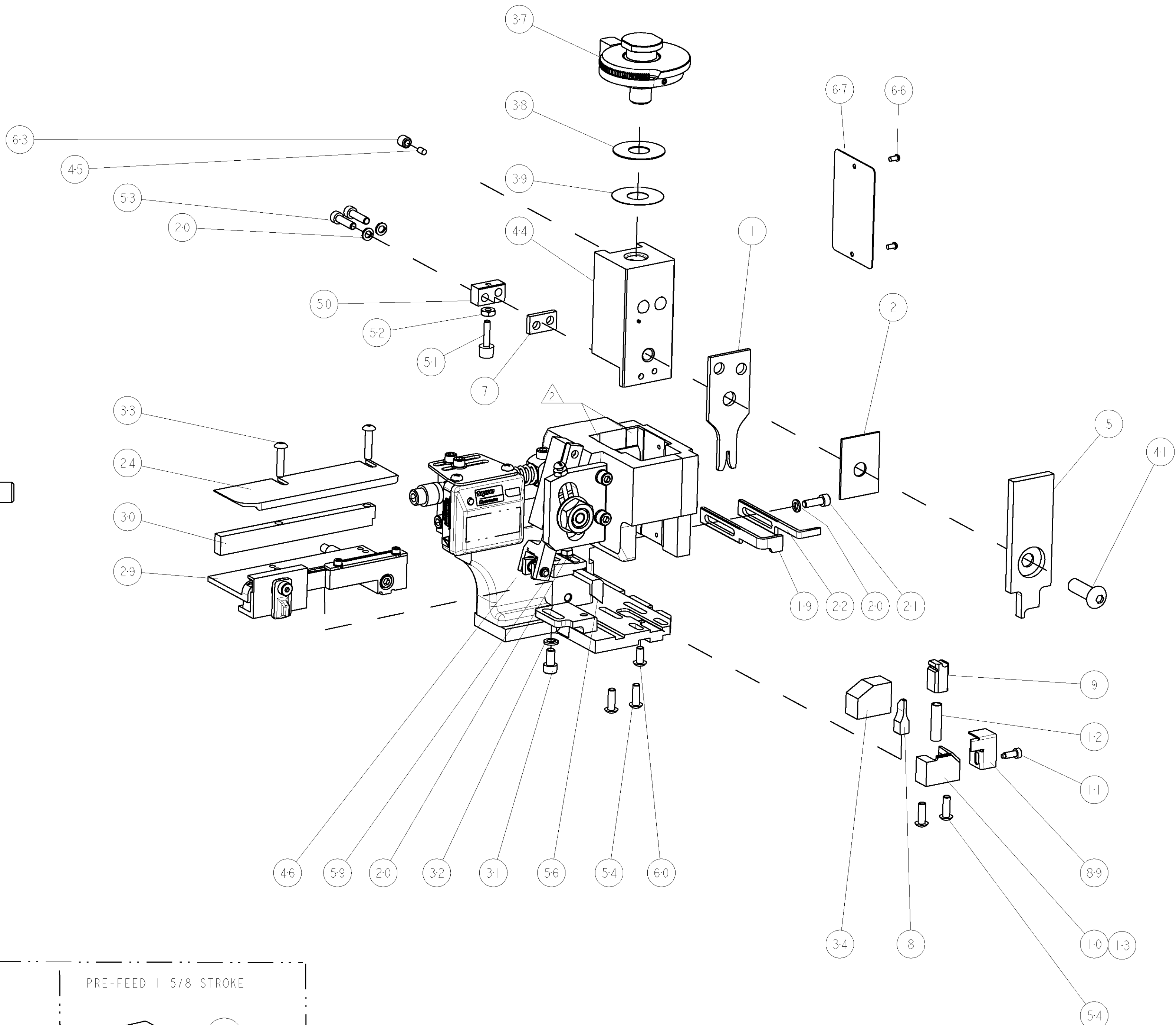
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855399-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855399-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855399-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855399-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855399-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL						
TE PN	SMK PN	SMK TERMINAL - TE CRIMP SPECS				
1949671	CTA5118-0401					REF SETTING
-	-		CRIMP HEIGHT		WIRE SIZE	B9
-	-		1.16mm+.05/- .05[.046+.002/- .002]		18AWG	D1
-	-		1.01mm+.05/- .05[.040+.002/- .002]		20AWG	D9
-	-		.91mm+.05/- .05[.036+.002/- .002]		22AWG	-
-	-				-	
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-	WIRE	1.78mm [.070]	F	18-22 AWG	
-	-	INSUL	-	-	-	
WIRE STRIP LENGTH 2.67-3.05	TERM APPL SPEC NONE	FEED 10.05	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	



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