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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-004848	28MAR2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266609-2


FOR REPLACEMENT PARTS FOR APPLICATOR 1855391
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855391


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	A1	

TE Connectivity	
NAME	
FINE ADJUST SIDE FEED HDM APPLICATOR	
SIZE	CAGE CODE
DRAWING NO	RESTRICTED TO
A3	©- 1855391

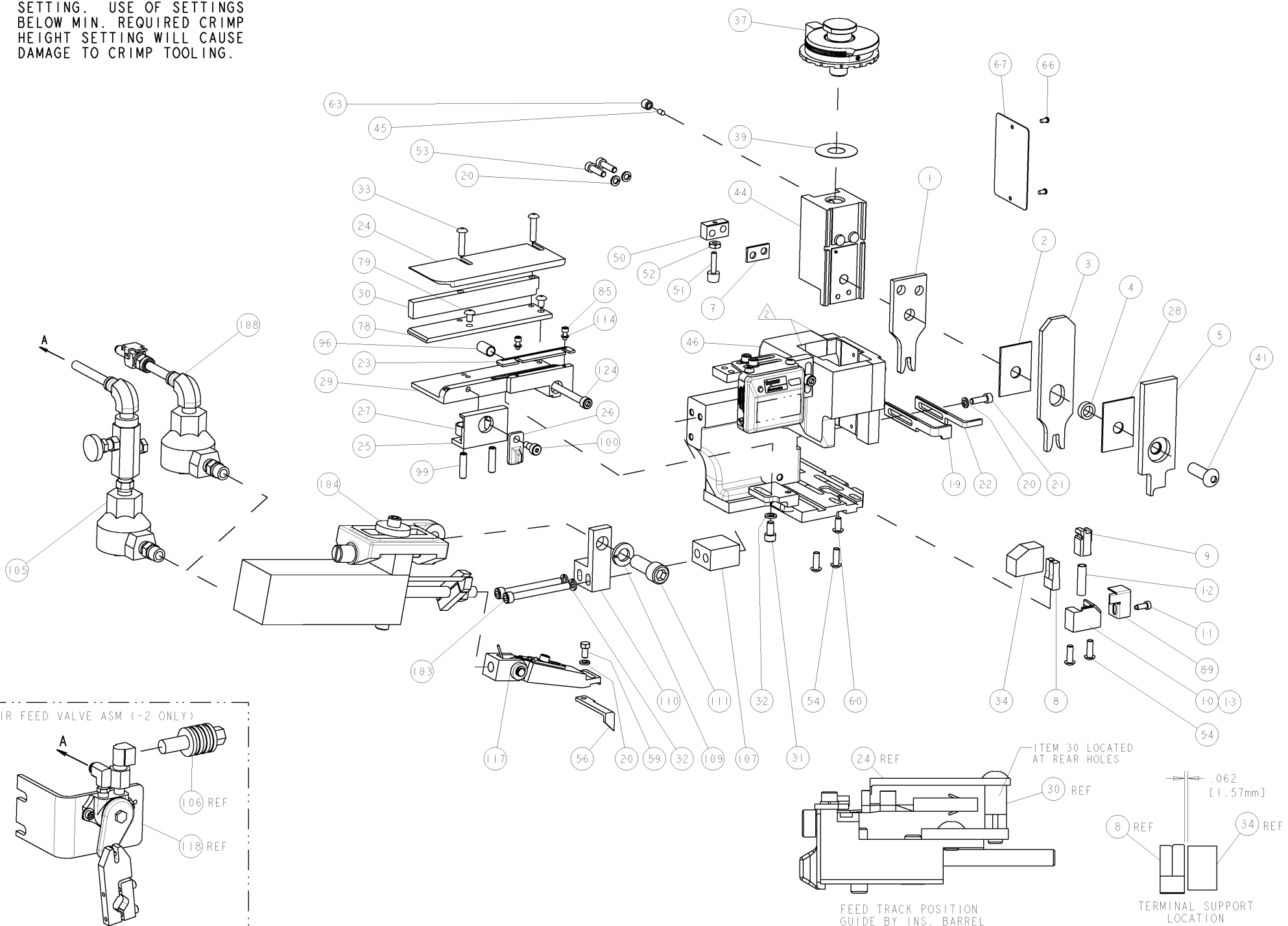
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ±
	1 PLC ±
	2 PLC ±
	3 PLC ±
	4 PLC ±
MATERIAL	FINISH

	
REF	SETTING
	B6
	E4
	-
	-

3	-	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	112
	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
	-	1	1	1	1	461062-1	FEED FINGER ASSEMBLY	117
3	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	..	679532-1	INSERT, GUARD	115
	-	2	2	2	2	12024-2	WASHER, SPRG LOCK, REG NO 4	114
3	-	1	1	1	1	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
	-	1	1	1	1	459610-9	MOUNT, FEED BRACKET	110
	-	1	1	1	1	21024-8	WASHER, SPRG LOCK, REG 3/8	109
3	-	1	1	-	1	692655-7	AIR FEED VALVE ASSEMBLY	108
	-	1	1	1	1	461690-1	SPACER, AIR FEED	107
	-	-	-	REF	-	24024-2	VALVE, SHUT OFF	106
3	-	-	-	1	-	692655-5	AIR FEED VALVE ASSEMBLY	105
	-	1	1	1	1	461065-2	ASSEMBLY, AIR FEED	104
	-	2	2	2	2	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000	103
3	-	1	1	1	1	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	100
	-	2	2	2	2	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
	-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	96
3	-	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
	-	2	2	2	2	1-21000-3	SCR, SKT HD CAP 4-40 X .250	85
	-	2	2	2	2	2-21002-0	SCR, BTN SKT HD CAP 8-32 X .250	9
3	-	1	1	1	1	1633470-1	EXTENSION PLATE	78
	-	1	1	1	1	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	217238-1	GENERAL INSTRUCTION PKG	71
3	-	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
3	-	1	1	1	1	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	458537-2	PAWL, FEED	56
3	-	4	4	4	4	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	1	1	1	1	21018-5	NUT, HEX, REG 6-32	52
3	-	1	1	1	1	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	690753-1	SPACER, TONKER	50
	-	1	1	1	1	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
3	-	1	1	1	1	690191-1	PLUG,NYLON	45
	-	1	1	1	1	3-819307-1	RAM, SIDE FEED	44
	-	1	1	1	1	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
3	-	1	1	1	1	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	690786-3	TERMINAL SUPPORT	34
3	-	2	2	2	2	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	3	3	3	3	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
3	-	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1633087-1	PLATE, STRIP GUIDE	29
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
3	-	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
	-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	240792-1	DRAG, TERMINAL	25
3	-	1	1	1	1	1320928-3	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	23
	-	1	-	-	1	690472-2	STRIPPER	22
3	-	1	1	1	1	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	691353-1	STRIPPER	19
3	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	690461-1	STOP, SHEAR	11
3	-	-	1	1	1	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	8-1633535-8	ANVIL, COMBINATION	8
3	-	1	1	1	1	3-240641-3	SPACER	7
	-	-	-	-	..	-	-	6
	-	1	1	1	1	2-455889-1	DEPRESSOR, SHEAR	5
3	-	1	1	1	1	4-238011-2	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	8-1633471-6	CRIMPER, INSULATION F	3
	-	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
3	1	1	1	1	1	1-456414-5	CRIMPER, WIRE	1

-77 -6		-3 -2		-1 U/M		PART NO		DESCRIPTION				ITEM NO
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DIMENSIONS: INCHES				TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC .0001 1 PLC .001 1 PLC .001 3 PLC .001 4 PLC .0001 ANGLES .001		DWN M HERR 05NOV2008		Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608				
						G. BAILEY 05NOV2008		NAME				
MATERIAL -		FINISH -		SPEC PRODUCT SPEC		APID N 05NOV2008		FINE ADJUST SIDE FEED HDM APPLICATOR -				
						APPLICATION SPEC		SIZE CASE CODE DRAWING NO RESTRICTED TO				
				WEIGHT -		A 00779 C=1855391		-				
CUSTOMER DRAWING							SCALE 3:5		SHEET 1 OF 1		REV A	

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



Mouser Electronics

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