

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528184-1	A	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528184-2	A	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528184-6	A	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528184-1	A	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528184-2	A	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528184-6	A	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528184-7	A	-	-	-	SPARE PARTS KIT

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CRIMP DATA					DELPHI	TERMINAL	AMP	CRIMP	SPECS
TERMINAL NAME: RECEPTACLE									
CRIMP	SIZE		TYPE	RANGE					
WIRE	2.03 [L.080 IN]		F	1-1.5mm ²					
INSUL	4.06 [L.160 IN]		0	1.29-1.7 [L.051-.067 IN]					
WIRE STRIP LENGTH					APPL INSTRUCTION				
5.16-5.94 [L.203-.234 IN]					408-8322 & 408-8490				
TERMINAL		-		-				FEED	
APPL SPEC		NONE		-				13.87 [L.546 IN]	
TERMINALS APPLIED									
AMP TERM PN	MFR TERM PN		AMP SEAL PN		MFR SEAL PN		-		
1572306	15337281		1572310-1		-		-		
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WIRE SIZE				CRIMP HEIGHT				REF SETTING	
mm ² AWG				*					
1.5mm ²				1.70 ±0.05 [L.067 ±.002 IN]				C5	
1mm ²				1.50 ±0.05 [L.059 ±.002 IN]				D6	
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LAYOUT L2847

SET UP GAGE 458637-3

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AMP 1756 REV 3-92

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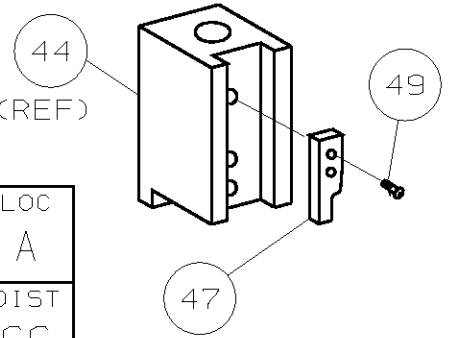
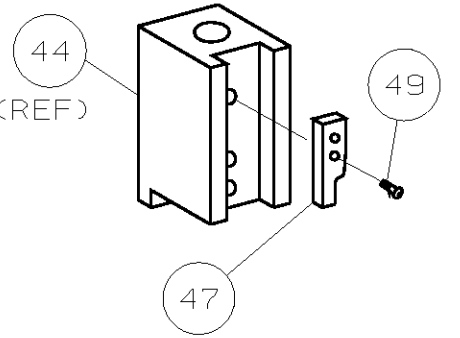
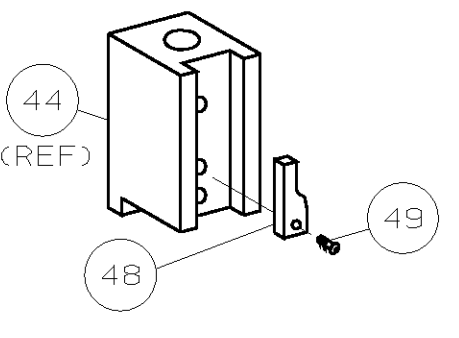
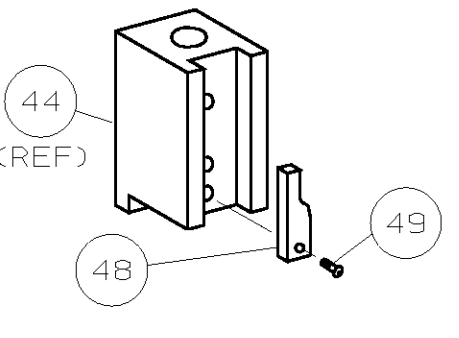
RECOMMENDED SPARE PARTS.
2.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 5

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
			
LOC A			
DIST 66			

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