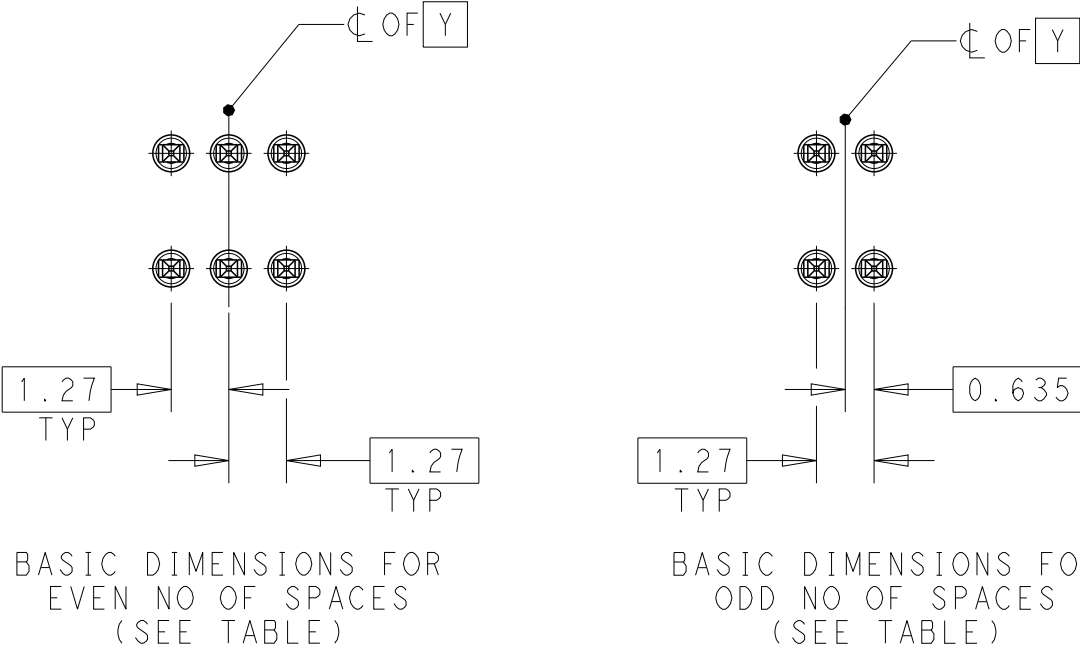
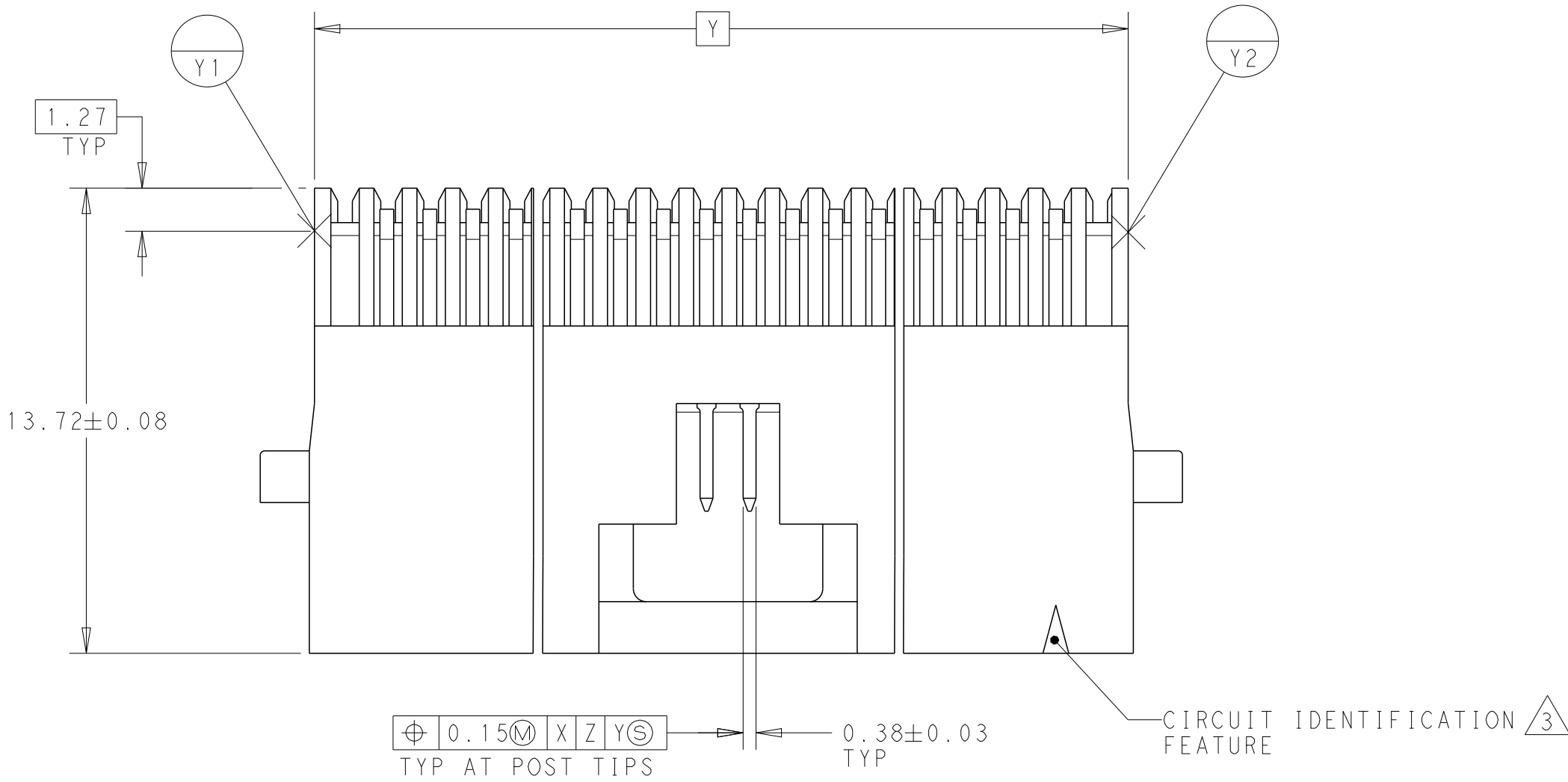


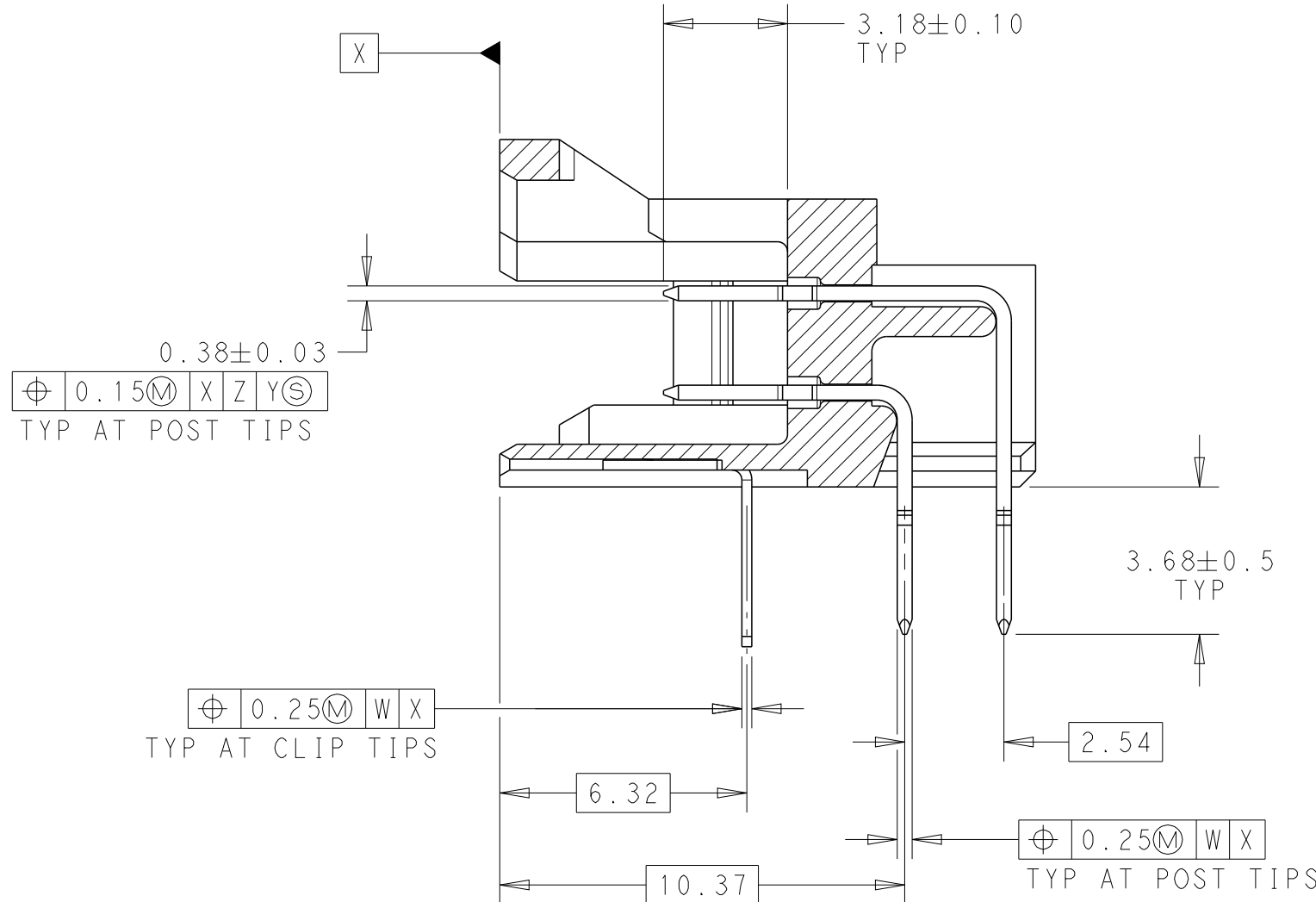
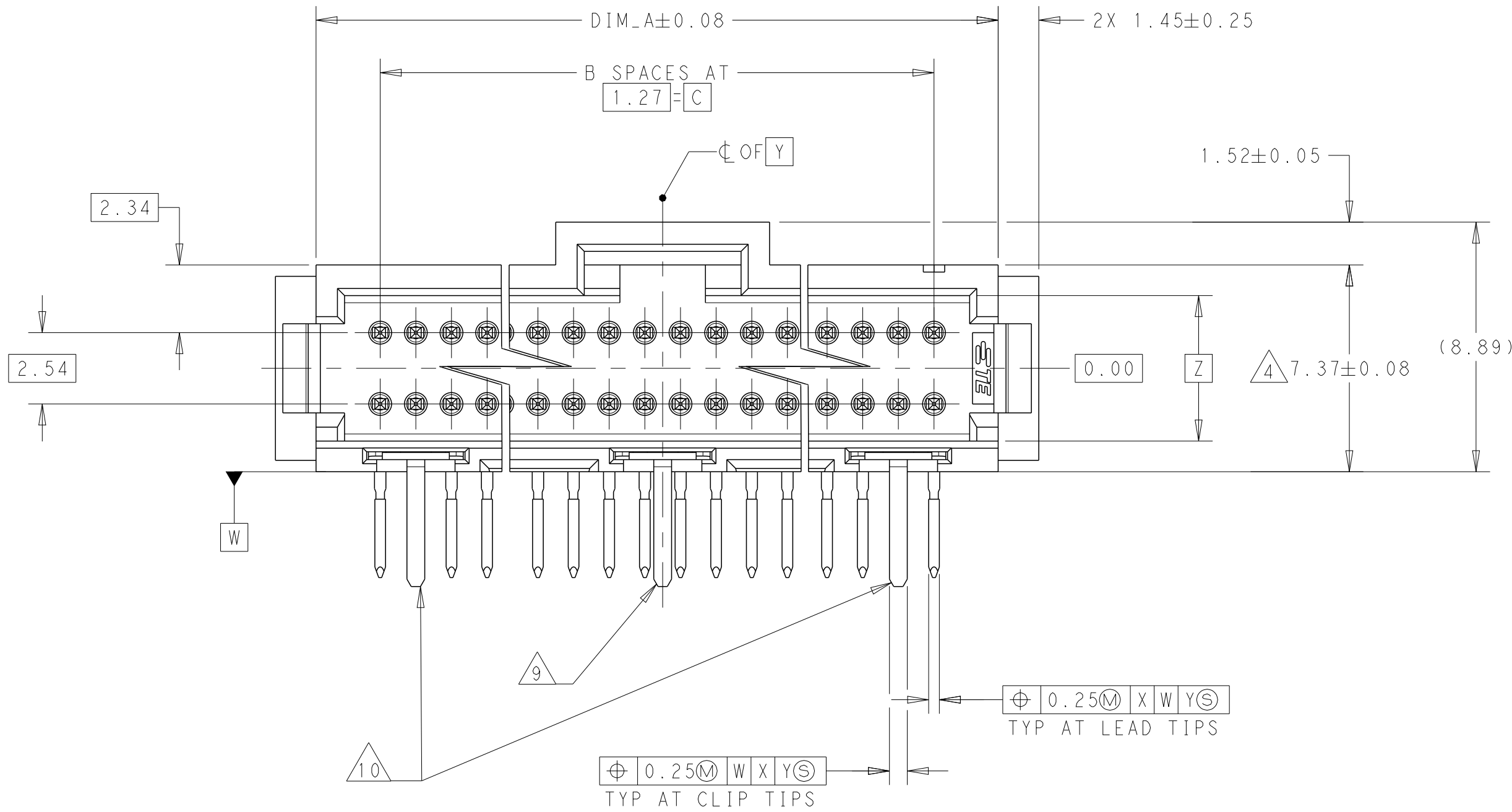
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	AA	REDRAWN/REVISED PER ECO-17-001755	20NOV2017	KS	JO

D

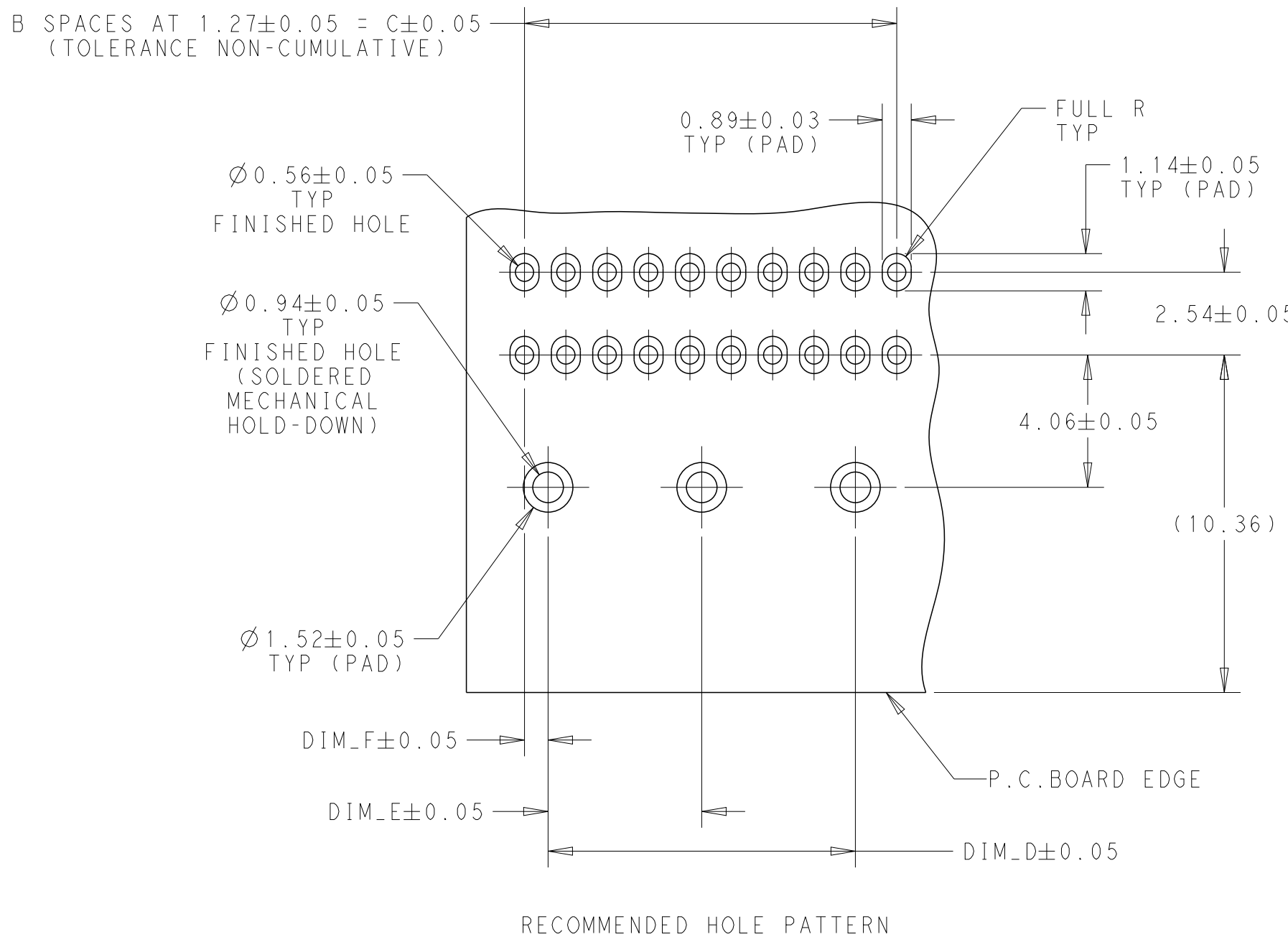


- 1 CONTACT AREAS PLATED WITH 0.76µm GOLD,SOLDER TAILS PLATED WITH 3.81µm TIN-LEAD,ALL OVER 1.27µm NICKEL
- 2. NOTE DELETED.
- 3 CIRCUIT IDENTIFICATION FEATURE OMITTED ON 8,10,12,& 14 POSITION HEADER ASSEMBLIES
- 4 DIMENSIONS APPLIES AT BASE OF SHROUD
- 5 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 6. NOTE DELETED.
- 7 CONTACT AREAS PLATED WITH 0.76µm GOLD,SOLDER TAILS PLATED WITH 3.81µm TIN,ALL OVER 1.27µm NICKEL.
- 8 HOUSING:LCP, COLOR:BLACK
POST:COPPER ALLOY
- 9 HOLD DOWN FEATURES LOCATED AS SHOWN FOR 8 THRU 14 & 60 THRU 100 POSN ASSEMBLIES (SEE TABLE)
- 10 HOLD DOWN FEATURES LOCATED AS SHOWN FOR 16 THRU 100 POSN ASSEMBLIES (SEE TABLE)
- 11 FINISH: 0.03µm MIN GOLD ON GOLD PLATED AREA, 3.81µm MATTE TIN LEAD ON TIN PLATED AREA. UNDER PLATING SHOULD BE 1.27µm NICKEL ON ENTIRE CONTACT.
- 12 FINISH: 0.03µm MIN GOLD ON GOLD PLATED AREA, 3.81µm MATTE TIN ON TIN PLATE AREA. UNDER PLATING SHOULD BE 1.27µm NICKEL ON ENTIRE CONTACT.
- 13. NOTE DELETED.
- 14. NOTE DELETED.

C



B



12	-	2.54	-	5.08	4	9.65	10	8-104477-2
	-	1.27	12.7	15.24	12	19.81	26	8-104477-1
	5.72	1.27	11.43	13.97	11	18.54	24	8-104477-0
	17.15	1.27	34.29	36.83	29	41.40	60	7-104477-9
	-	3.18	-	6.35	5	10.92	12	7-104477-8
	29.85	1.27	59.69	62.23	49	66.80	100	7-104477-7
	23.5	1.27	46.99	49.53	39	54.10	80	7-104477-6
	-	1.27	27.94	30.48	24	35.05	50	7-104477-5
	-	1.27	21.59	24.13	19	28.70	40	7-104477-4
	-	1.27	15.24	17.78	14	22.35	30	7-104477-3
	-	1.27	8.89	11.43	9	16.00	20	7-104477-2
	20.96	1.27	41.91	44.45	35	49.02	72	7-104477-1
7	-	2.54	-	5.08	4	9.65	10	6-104477-2
	-	1.27	12.7	15.24	12	19.81	26	6-104477-1
	5.72	1.27	11.43	13.97	11	18.54	24	6-104477-0
	17.15	1.27	34.29	36.83	29	41.40	60	5-104477-9
	-	3.18	-	6.35	5	10.92	12	5-104477-8
	29.85	1.27	59.69	62.23	49	66.80	100	5-104477-7
	23.5	1.27	46.99	49.53	39	54.10	80	5-104477-6
	-	1.27	27.94	30.48	24	35.05	50	5-104477-5
	-	1.27	21.59	24.13	19	28.70	40	5-104477-4
	-	1.27	15.24	17.78	14	22.35	30	5-104477-3
	-	1.27	8.89	11.43	9	16.00	20	5-104477-2
	20.96	1.27	41.91	44.45	35	49.02	72	5-104477-1

FINISH	DIM_F	DIM_E	DIM_D	DIM_C	B SPACES	DIM_A	NO OF POSN	PART NUMBER
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11	-	2.54	-	5.08	4	9.65	10	3-104477-2
	-	1.27	12.7	15.24	12	19.81	26	3-104477-1
	5.72	1.27	11.43	13.97	11	18.54	24	3-104477-0
	17.15	1.27	34.29	36.83	29	41.40	60	2-104477-9
	-	3.18	-	6.35	5	10.92	12	2-104477-8
	29.85	1.27	59.69	62.23	49	66.80	100	2-104477-7
	23.5	1.27	46.99	49.53	39	54.10	80	2-104477-6
	-	1.27	27.94	30.48	24	35.05	50	2-104477-5
	-	1.27	21.59	24.13	19	28.70	40	2-104477-4
	-	1.27	15.24	17.78	14	22.35	30	2-104477-3
	-	1.27	8.89	11.43	9	16.00	20	2-104477-2
	20.96	1.27	41.91	44.45	35	49.02	72	2-104477-1
1	-	2.54	-	5.08	4	9.65	10	1-104477-2
	-	1.27	12.7	15.24	12	19.81	26	1-104477-1
	5.72	1.27	11.43	13.97	11	18.54	24	1-104477-0
	17.15	1.27	34.29	36.83	29	41.40	60	104477-9
	-	3.18	-	6.35	5	10.92	12	104477-8
	29.85	1.27	59.69	62.23	49	66.80	100	104477-7
	23.5	1.27	46.99	49.53	39	54.10	80	104477-6
	-	1.27	27.94	30.48	24	35.05	50	104477-5
	-	1.27	21.59	24.13	19	28.70	40	104477-4
	-	1.27	15.24	17.78	14	22.35	30	104477-3
	-	1.27	8.89	11.43	9	16.00	20	104477-2
	20.96	1.27	41.91	44.45	35	49.02	72	104477-1

FINISH	DIM_F	DIM_E	DIM_D	DIM_C	B SPACES	DIM_A	NO OF POSN	PART NUMBER
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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. SHRISHAIL CHK J. OLSON APVD J. OLSON	20NOV2017 20NOV2017 20NOV2017	NAME HEADER ASSEMBLY,RIGHT ANGLE, DOUBLE ROW, W/SIDE & END LATCHES, AMPMODU System 50	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE 114-25031	
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES		±0.3 ±0.13 ±0.13 ±0.13 ±0.13 ±0.5°		RESTRICTED TO	
MATERIAL		SEE TABLE		A100779C=104477	
8		CUSTOMER DRAWING		SCALE 6:1 SHEET 1 OF 1 REV AA	

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