

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339785-1	A	-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339785-1	A	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339785-7	A	-	-	-	SPARE PARTS KIT

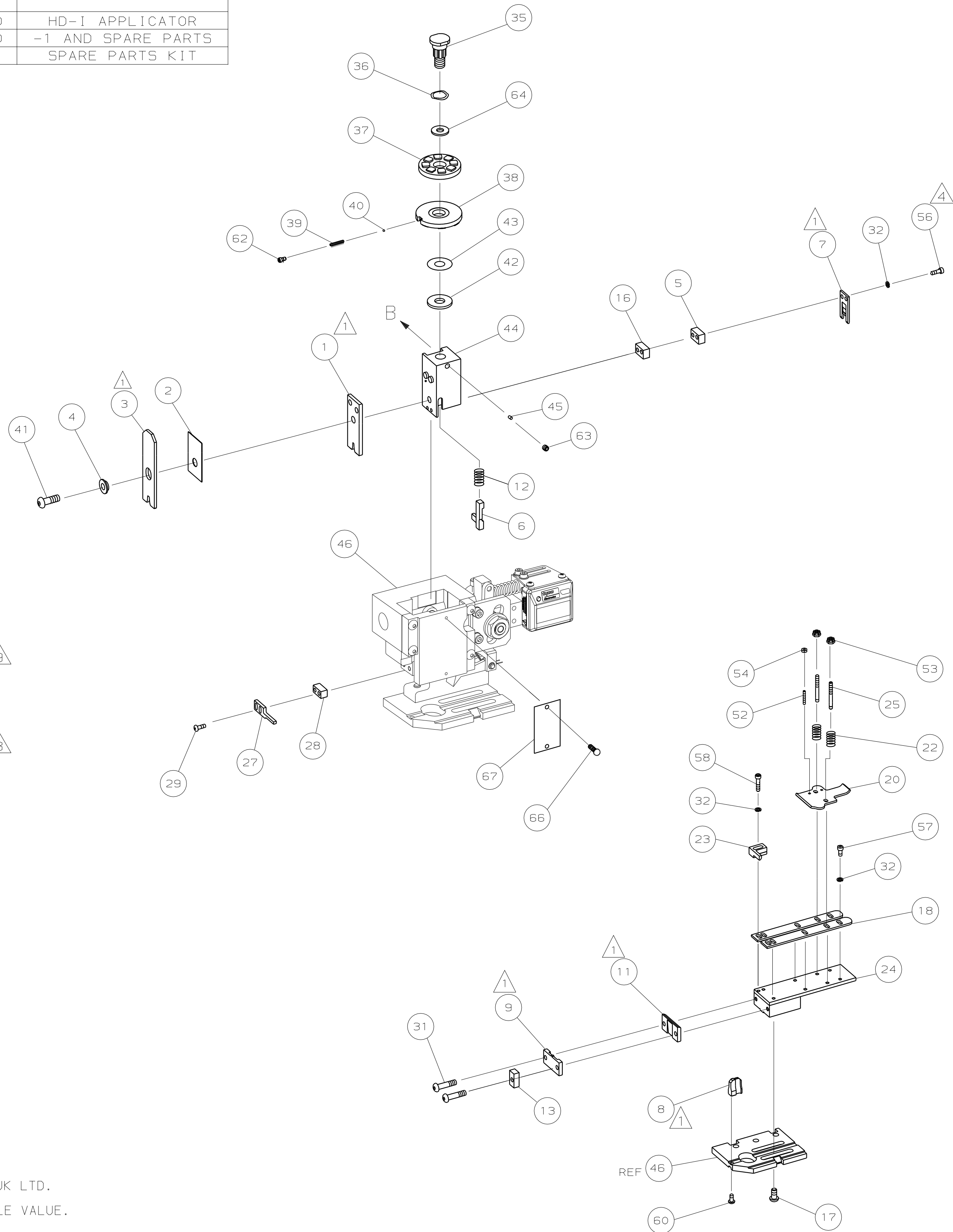
CRIMP DATA				JST TERMINAL	AMP CRIMP SPECS	
TERMINAL NAME: JST BULLET TERMINAL						
CRIMP	SIZE	TYPE	RANGE			
WIRE	2.54 [.100 IN]	F	0.50mm ² - 2.00mm ² (20-14 AWG)			
INSUL	4.57 [.180 IN]	F	2.60-3.80 [.102-.150 IN] 			
WIRE STRIP LENGTH			APPL INSTRUCTION			
4.29-5.05 [.169-.199 IN] 			408-8323			
TERMINAL	-	-			FEED 	
APPL SPEC	NONE	-			19.50 [.768 IN]	

TERMINALS APPLIED				
AMP PN	MFR PN	-	-	-
1572820-1	SGF-51-5	-	-	-
1572820-2	SGF-51T-5	-	-	-
1572820-3	SGF-51-5A	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

[illegible]

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSEMBLY.
5. ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.
6. FEED OFF TERMINAL BODY.
7. WIRE RANGE SHOWN IS THAT OF THE TERMINAL.
8. 0.5MM² WIRE SIZE IS NOT RECOMMENDED BY TYCO ELECTRONICS UK LTD.
9. 2.00MM² WIRE SIZE DOES NOT MEET TYCO STANDARDS FOR TENSILE VALUE.

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE  Diagram showing the tool assembly for Leadmaker or Bench G. It includes a main body (44), a pin (47), and a screw (49). The stroke is 40 mm.	POST-FEED 30 mm STROKE  Diagram showing the tool assembly for K Terminator Bench Machine. It includes a main body (44), a pin (47), and a screw (49). The stroke is 30 mm.



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	-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62
						61
	-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
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	-	2	2	1-18023-4	SCR,SHC (M4X20) HOLD DOWN	58
	-	5	5	1-18023-0	SCR,SHC (M4X8) STRIP GUIDE	57
4	-	2	2	9-18023-6	SCR,SHC (M4X14) SLUG BLADE	56
						55
	-	2	2	18029-1	NUT, HEX (M3) DRAG	54
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	-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
						51
						50
	-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
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	-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
	-	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1320998-1	RAM	44
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	-	1	1	690124-1	WASHER, RAM	42
	-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41
	-	1	1	23241-1	BALL, STEEL	40
	-	1	1	2-22278-7	SPRING, COMPRESSION	39
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	-	1	1	22480-5	WASHER, SPRING	36
	-	1	1	690212-1	POST, RAM	35
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	-	9	9	18025-2	WASHER, LOCK (M4) SHEAR BL	32
	-	2	2	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
						30
	-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
	-	1	1	3-690451-2	SPACER, STRIPPER	28
	-	1	1	240639-1	STRIPPER	27
						26
	-	2	2	1320906-1	DRAG, STUD	25
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						21
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						19
	-	2	2	1338663-8	GUIDE, LOWER STRIP	18
	-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
	-	1	1	1338708-1	SPACER, SLUG BLADE	16
						15
						14
	-	1	1	690481-7	SPACER, HOLD DOWN	13
	-	1	1	23846-1	SPRING, HOLD DOWN	12
1	-	1	1	240644-1	PLATE, REAR SHEAR	11
						10
1	-	1	1	690482-4	PLATE, FRONT SHEAR	9
1	1	2	1	2-1333218-3	ANVIL	8
1	-	1	1	690474-4	BLADE, SLUG	7
	-	1	1	455892-8	HOLD DOWN, TERMINAL	6
	-	1	1	3-240641-0	SPACER, SLUG BLADE	5
	-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1	1	2	1	3-1424909-0	CRIMPER, INSULATION	3
	-	1	1	455888-9	SPACER, CRIMPER	2
1	1	2	1	456407-5	CRIMPER, WIRE	1
	-77	-71	-1	PART NO	DESCRIPTION	ITEM NO

← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

		-77	-71	-1	PART NO		DESCRIPTION		ITEM NO	
					REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST										
		QTY REQD PER ASSY			MATERIAL		HT TR		FIN	
		DIMENSIONS: mm [INCHES]			-		-		-	
		DO NOT SCALE PRINT.								
		TOLERANCES UNLESS OTHERWISE SPECIFIED:			DR 040CT05		APP 040CT05			
		1 PLC DEC ±			L.L.OFTHOUSE		F.BACKHURST			
		2 PLC DEC ±			CHK -		REL 17NOV05		AMP Tyco Electronics Harrisburg, PA 17105-3608	
		3 PLC DEC ±					L.L.OFTHOUSE			
		ANGLES ±			NAME		END FEED HD-I APPLICATOR		REF	
		SURF TEXTURE: ✓			SCALE		1339785		HD-I APPL	
J.LJ NOV05		REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX			D		DWG NO		SHEET 1 OF 1	
APP DATE									REV A	

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1339785-1](#)