

4

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2

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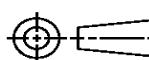
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<input checked="" type="checkbox"/> COPYRIGHT	ALL RIGHTS RESERVED.						
				P	LTR	DESCRIPTION	DATE
						A2 ECR-13-019892	09JAN2014
							RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151352-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855377
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855377

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING		A3	
		DRAWING NO		C- 1855377	
		SCALE		SHEET 1 OF 2	
		REV A2			

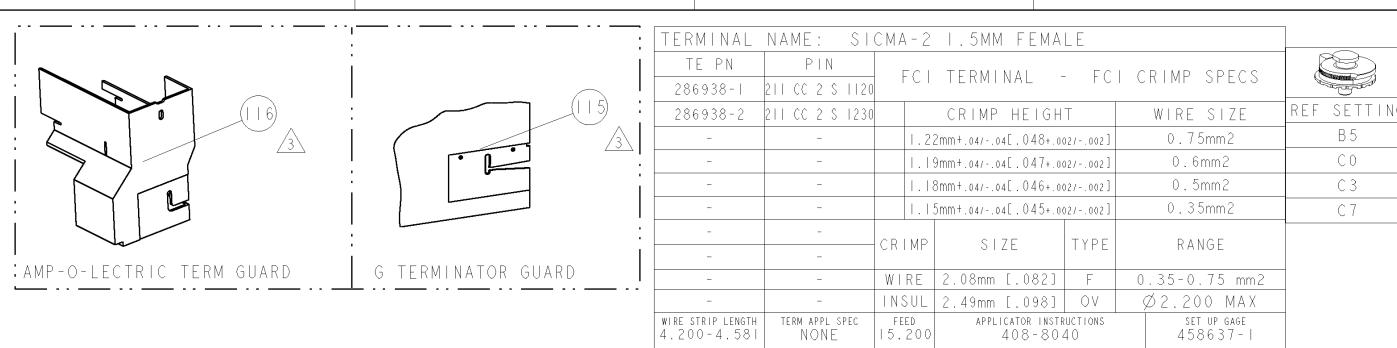
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855377-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855377-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855377-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855377-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855377-7	A	-	-	-	SPARE PARTS

⚠ RECOMMENDED SPARE PARTS

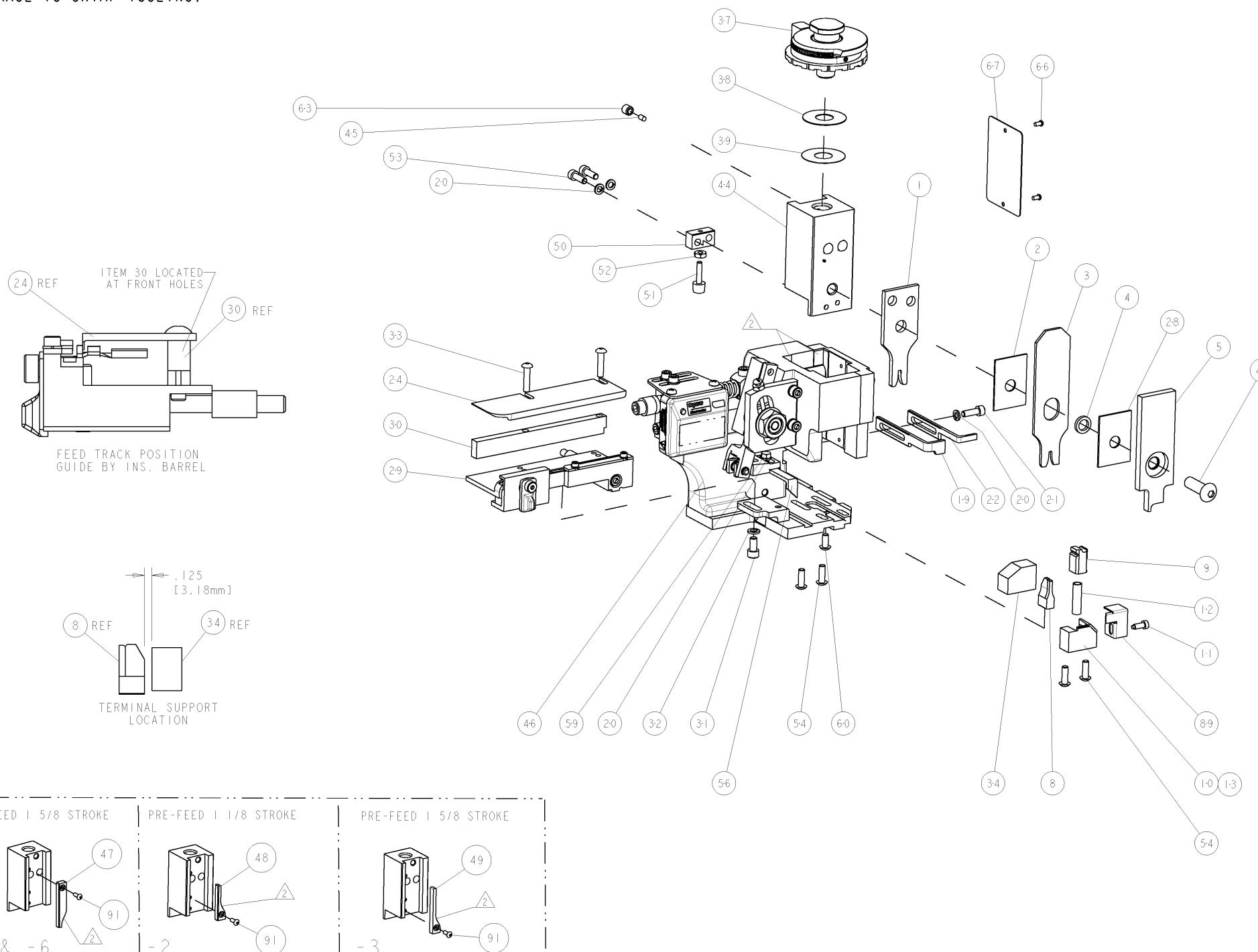
2 GREASE LIGHTLY

 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	OWN	APL
A	66		A	RELEASED	19MAR2008	MEH	TE
			AI	CORRECT TYPING ERROR	24NOV2008	MEH	TE



REF	455749-1	GUARD WINDOW		
REF	679532-1	INSERT, GUARD		
I I I I I	I-21002-7	SCR, BTN SKT HD CAP 6-32 X .375		
I I I I I	318563-1	GUARD, FRONT CHIP		
I I I I I	4088040	SF APPL INST 408-8040		
I I I I I	217238-1	GENERAL INSTRUCTION PKG		
I I I I I	461264-5	PLATE, IDENTIFICATION		
2 2 2 2	21017-2	SCREW, DRIVE		
I I I I I	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250		
I I I I I	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375		
I I I I I	2-22603-0	SCR, HEX HD CAP 8-32 X .312		
I I I I I	458537-2	PAWL, FEED		
4 4 4 4	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500		
2 2 2 2	2-21000-7	SCR, SKT HD CAP 8-32 X .500		
I I I I I	21018-5	NUT, HEX, REG 6-32		
I I I I I	811242-2	BUMPER, HOLD DOWN		
I I I I I	690753-1	SPACER, TONKER		
- I -	690602-6	CAM, PRE FEED, 1 5/8		
- - I	690602-5	CAM, PRE FEED, 1 17/8		
- I -	690501-4	CAM, POST-FEED 1 5/8		
I I I I I	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)		
I I I I I	690191-1	PLUG, NYLON		
I I I I I	455673-1	RAM, SIDE FEED		
I I I I I	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00		
I I I I I	690125-1	SHIM SUB-ASSY		
I I I I I	469367-9	SHIM		
I I I I I	879103-3	FINE ADJUST HEAD ASSEMBLY		
I I I I I	690786-4	TERMINAL SUPPORT		
2 2 2 2	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750		
I I I I I	21024-5	WASHER, SPRG LOCK, REG NO 10		
I I I I I	3-21000-4	SCR, SKT HD CAP 10-32 X .375		
I I I I I	1320908-1	SPACER, STRIP GUIDE		
I I I I I	1633091-1	ASSEMBLY, STRIP GUIDE		
I I I I I	1-455888-0	SPACER, CRIMPER		
I I I I I	1320928-1	PLATE, STRIP GUIDE		
I - -	690472-2	STRIPPER		
I I I I I	2-21000-7	SCR, SKT HD CAP 8-32 X .500		
4 4 4 4	21024-4	WASHER, SPRG LOCK, REG NO 8		
- I I	691353-1	STRIPPER		
I - -	679625-1	SHEAR HOLDER, FRONT (NO CUT)		
I I I I I	3-22280-3	SPRING, COMPRESSION		
I I I I I	690461-1	STOP, SHEAR		
- I I I	690459-1	SHEAR HOLDER, FRONT		
I I I I I	462006-1	FLOATING SHEAR, FRONT		
I I I I I	6-1633535-5	ANVIL, COMBINATION		
- - -	-	-		
- - -	-	-		
I I I I I	2-455889-0	DEPRESSOR, SHEAR		
I I I I I	2-238011-2	BLOCK, CRIMPER SPACER		
I I I I I	1-1633569-4	CRIMPER, INSULATION OVERLAP		
I I I I I	455888-8	SPACER, CRIMPER		
I I I I I	1-1633305-3	CRIMPER, WIRE PREMIUM		
-77 -6 -3 -2 -1	U/M	PART NO	DESCRIPTION	ITEM

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME: TYCO ELECTRONICS HARRISBURG, PA 17105-3608		
		0 PLC ± 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±	APV: N DEMING 04MARCH2008		
		PRODUCT SPEC	APPLICATION SPEC		
		-	-		
MATERIAL: -		FINISH: -	WEIGHT: -	SIZE: A CAGE CODE: 00779 DRAWING NO: 1855377	RESTRICTED TO: -
				SCALE: 3:5 SHEET: 1 OF 1 REV: A	
CUSTOMER DRAWING					
CUSTOMER VIEWABLE ASSEMBLY					

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1855377-2](#)