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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

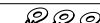
Pro/ENGINEER DRAWING

8				7			
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20							
C		COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION, ALL RIGHTS RESERVED.					
PART NUMBER	REV	DESCRIPTION		PROGRAMMED MEMORY CHIP			
1911207-1	A	CUTS CARRIER		8-1911207-1			
1911207-6	A	CONTINUOUS CARRIER		8-1911207-6			
7-1911207-1	A	-1 AND SPARE PARTS		9-1911207-1			
7-1911207-6	A	-6 AND SPARE PARTS		9-1911207-6			
7-1911207-7	A	SPARE PARTS KIT		-			

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57mm [.062]	F
INSUL	2.29mm [.090]	O
APPL INSTRUCTIONS 408-10135		

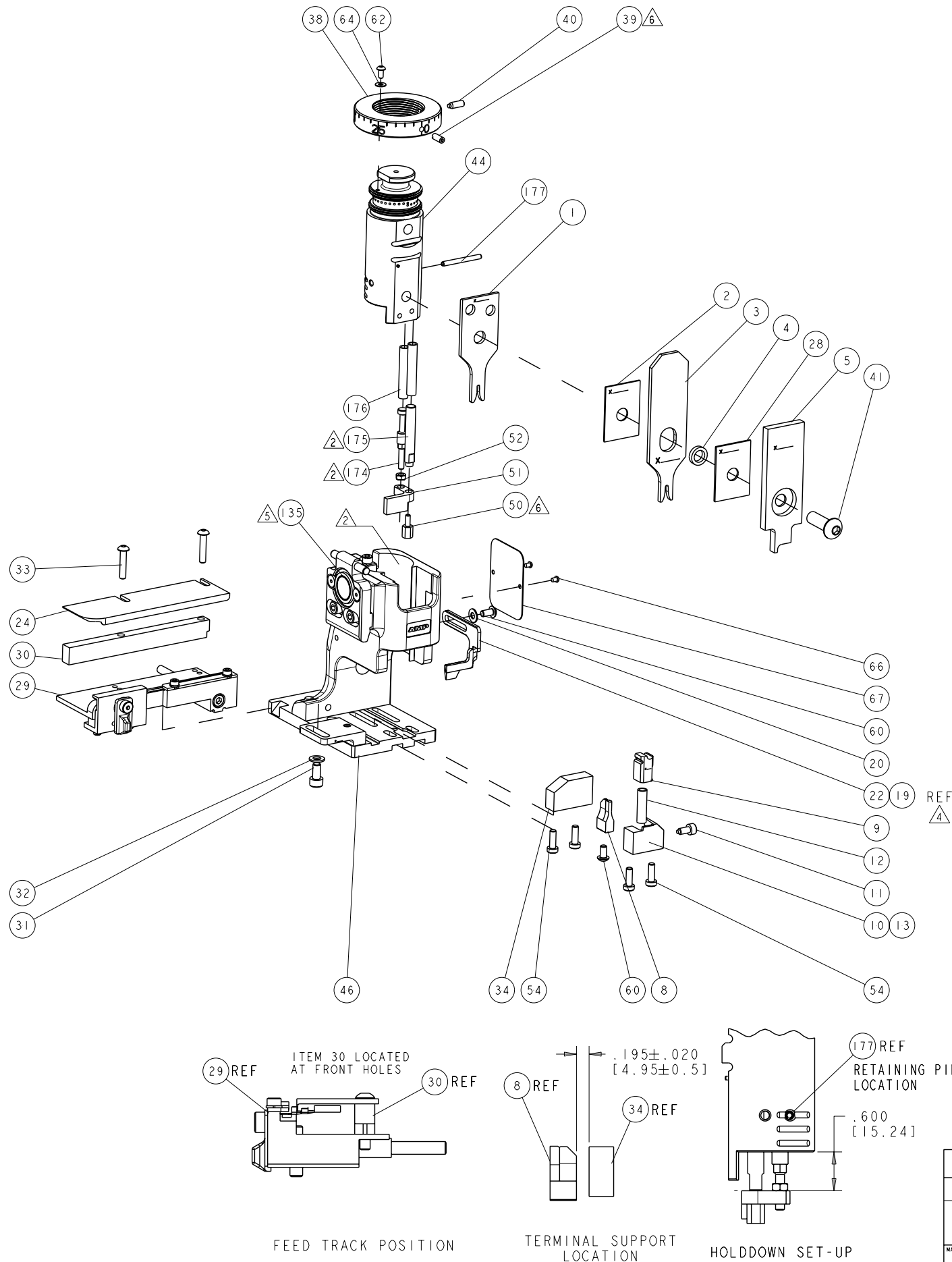
TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: MICRO TIMER 2 CONTACT & TAB			
WIRE STRIP LENGTH 3.5-4.1 mm [.137-.161 IN]		INSULATION DIAMETER RANGE 1.15-1.60mm [.045-.062 IN]	
TERMINAL APPL SPEC		114-18081	
APPL SPEC		-	
TERMINALS APPLIED			
964261-2		964261-3	
1241858-2		-	

WIRE SIZE	CRIMP HEIGHT mm [INCH]
0.5mm ²	1.12±.05 [.044±0020]
0.35mm ²	1.05±.03 [.041±0012]
0.25mm ²	1.00±.03 [.039±0012]
0.2mm ²	.98±.03 [.039±0012]

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: MICRO TIMER 2 CONTACT & TAB			
WIRE STRIP LENGTH 3.2-3.8 mm [.125-.149 IN]		INSULATION DIAMETER RANGE 1.15-1.60mm [.045-.062 IN]	
TERMINAL APPL SPEC		114-18082	
		-	
TERMINALS APPLIED			
964265-2		964265-3	
			
		-	
		-	

WIRE SIZE	CRIMP HEIGHT mm [INCH]
0.35mm ²	1.05±.03 [.041±0012]
0.25mm ²	1.00±.03 [.039±0012]
0.2mm ²	.98±.03 [.039±0012]

- RECOMMENDED SPARE PARTS.
- GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1-1752354-5	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1	1	1	1752309-2	RING, INSULATION CRIMP	38
-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
-	1	2	1	1	1333202-1	ANVIL, COMBINATION	8
-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	8-456135-0	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	455888-8	SPACER, CRIMPER	2
-	1	2	2	1	1-456403-3	CRIMPER, WIRE PREMIUM	1

DIMENSIONS: INCHES (mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. DOBSON 29JAN2008		Tyco Electronics Harrisburg, PA 17105-3608	
0 PLC ±		1 PLC ±		APVD R. DOBSON 29JAN2008		NAME SIDE FEED SYSTEM III APPLICATOR	
2 PLC ±		3 PLC ±		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
4 PLC ±		5 PLC ±		APPLICATION SPEC		RESTRICTED TO	
MATERIAL		FINISH		SEE TABLE		A 1 00779 C-1911207	
WEIGHT		CUSTOMER DRAWING		SCALE 3:5		SHEET 1 OF 1	

Mouser Electronics

Authorized Distributor

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[1911207-1](#)