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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002648	24FEB2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2150187-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911202  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1911202

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	END FEED SIII APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1911202
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1



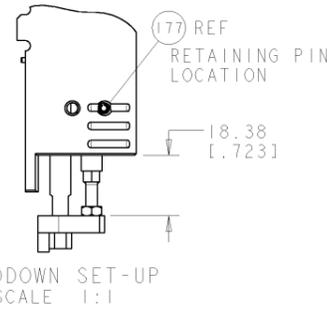
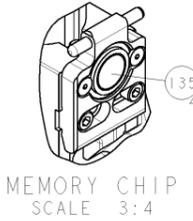
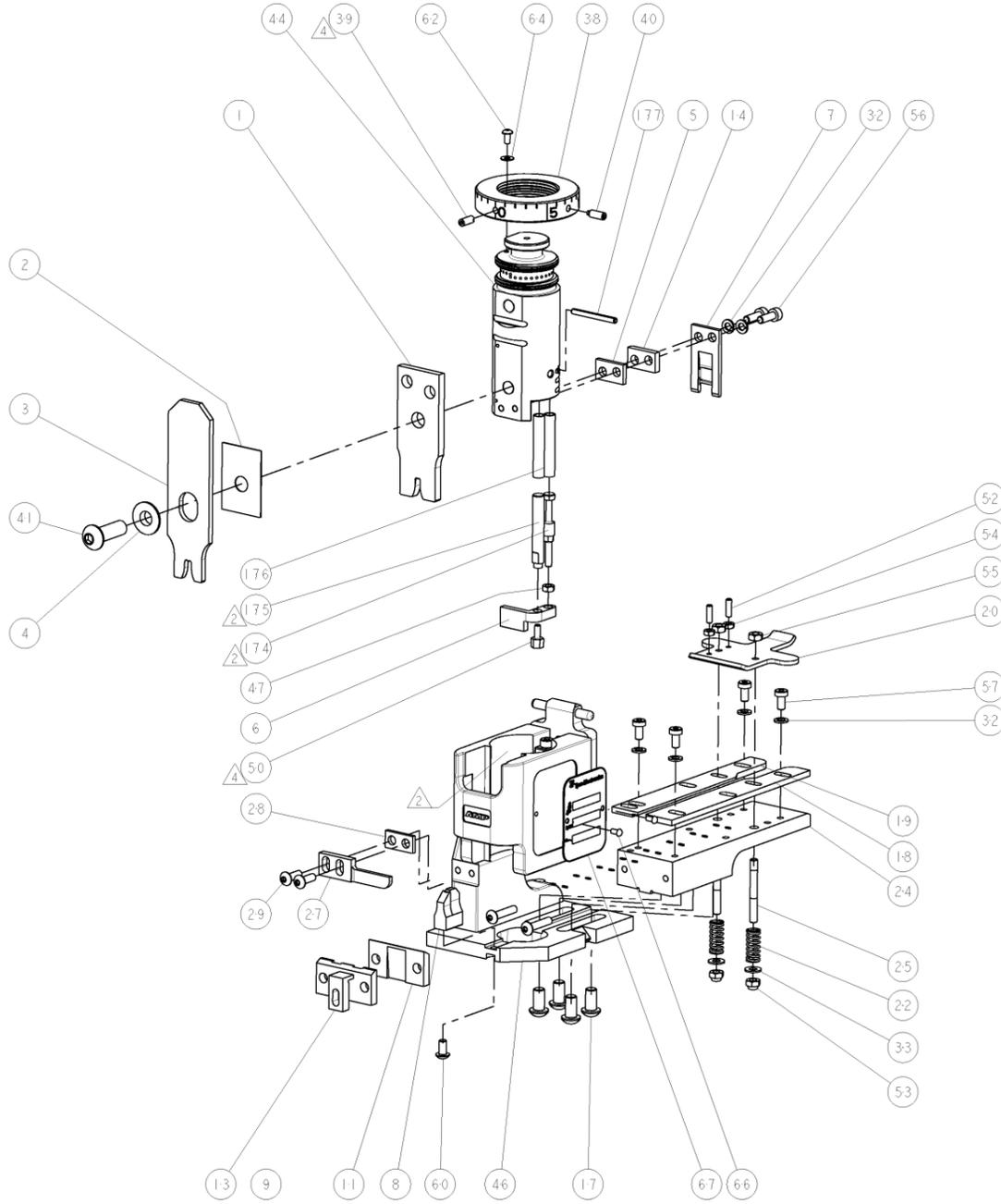
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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911202-1	A	S3A APPLICATOR	8-1911202-1
7-1911202-1	A	-1 AND SPARE PARTS	9-1911202-1
7-1911202-7	A	SPARE PARTS KIT	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.05 [.120IN]	F
INSUL	4.57 [.180IN]	F
APPL INSTRUCTIONS 408-10136		

TERMINAL DATA: TE TERMINAL	TYCO ELECTRONICS CRIMP SPEC		
TERMINAL NAME: RING			
WIRE STRIP LENGTH .209-.229 IN [5.30-5.80mm]	INSULATION DIAMETER RANGE .105-.145 IN [2.67-3.68mm]		
TERMINAL APPL SPEC 114-2084			
TERMINALS APPLIED			
63482-1	63482-2	63482-3	-

WIRE SIZE	CRIMP HEIGHT
14AWG	2.31 ± .05 [.091 ± .002]
16AWG	2.11 ± .05 [.083 ± .002]
18AWG	1.98 ± .05 [.078 ± .002]

- ⊠ RECOMMENDED SPARE PARTS.
- ⚠ GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⚠ APPLY P/N 1-23419-5 LOCTITE® TO THREADS.
- ⚠ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.



FEED FINGER 1901697-1	SET UP GAGE 1901068-1	LOC A	DIST 66	REVISIONS			
REV	DATE	BY	APPV	DESCRIPTION	DATE	BY	APPV
A	13FEB2008	BH	BH	RELEASED			

-	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1633565-2	DOCUMENTATION PACKAGE	71
-	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	21017-2	SCREW, DRIVE	66
-	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	1	1	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	1655783-2	SCR, CAP, SOC HD, LOW HEAD, M4 X 8	57
-	2	2	2-1655316-0	SCR, SKT HD CAP, M4 X 12.0	56
-	2	2	18030-2	NUT, HEX, REG M4	55
-	2	2	18030-1	NUT, HEX, REG M3	54
-	2	2	986965-1	NUT, LOCK, HEX, TORQUE (M4)	53
-	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	52
-	1	1	1752354-4	STANDOFF, HOLD-DOWN	50
-	1	1	1-18030-0	NUT, HEX, REG M3.5	47
-	1	1	1752320-1	EF SYSTEM III APPLICATOR	46
-	1	1	1752308-1	RAM	44
-	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1	1752309-4	RING, INSULATION CRIMP	38
-	2	2	18028-2	WASHER, FLAT, REG M4	33
-	6	6	18026-2	WASHER, SPRG LOCK, REG M4	32
-	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	31
-	2	2	1655785-2	SCR, BTN SKT HD CAP (M4 X 12)	29
-	1	1	1-690451-1	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	1320906-1	STUD, THREADED	25
-	1	1	1752371-5	PLATE, STRIP GUIDE	24
-	2	2	22281-7	SPRING, DRAG	22
-	1	1	1752373-1	DRAG	20
-	1	1	1-1901696-5	STRIP GUIDE, REAR	19
-	1	1	1-1901695-5	STRIP GUIDE, FRONT	18
-	4	4	1655785-5	SCR, BTN SKT HD CAP (M6 X 12)	17
-	1	1	2-240641-4	SPACER	14
-	1	1	1752360-1	SPACER, HOLD-DOWN	13
-	1	1	240833-7	PLATE, REAR SHEAR	11
-	1	1	1-690496-5	PLATE, FRONT SHEAR	9
-	1	2	1-1333220-7	ANVIL, COMBINATION	8
-	1	1	690474-8	BLADE, SLUG	7
-	1	1	1901681-5	HOLDDOWN, TERMINAL	6
-	1	1	1-240641-6	SPACER	5
-	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	2	4-456134-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	455888-4	SPACER, CRIMPER	2
-	1	2	1-456409-5	CRIMPER, WIRE .120 "F" PREMIUM	1

DIMENSIONS mm (INCHES)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE 18 JAN 2008	
0 PLC	± .1	1 PLC	± .01	DATE 18 JAN 2008	NAME B. HIGMAN
1 PLC	± .01	2 PLC	± .005	DATE 18 JAN 2008	NAME E. ELBLIN
2 PLC	± .005	3 PLC	± .0005	DATE 18 JAN 2008	NAME E. ELBLIN
3 PLC	± .0005	4 PLC	± .0005	DATE 18 JAN 2008	NAME E. ELBLIN
4 PLC	± .0005	ANGLES	± .0005	DATE 18 JAN 2008	NAME E. ELBLIN
MATERIAL		FINISH		WEIGHT	
-		-		-	
CUSTOMER DRAWING		SCALE 3:5		SHEET 1 OF 1	

CUSTOMER VIEWABLE ASSEMBLY

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