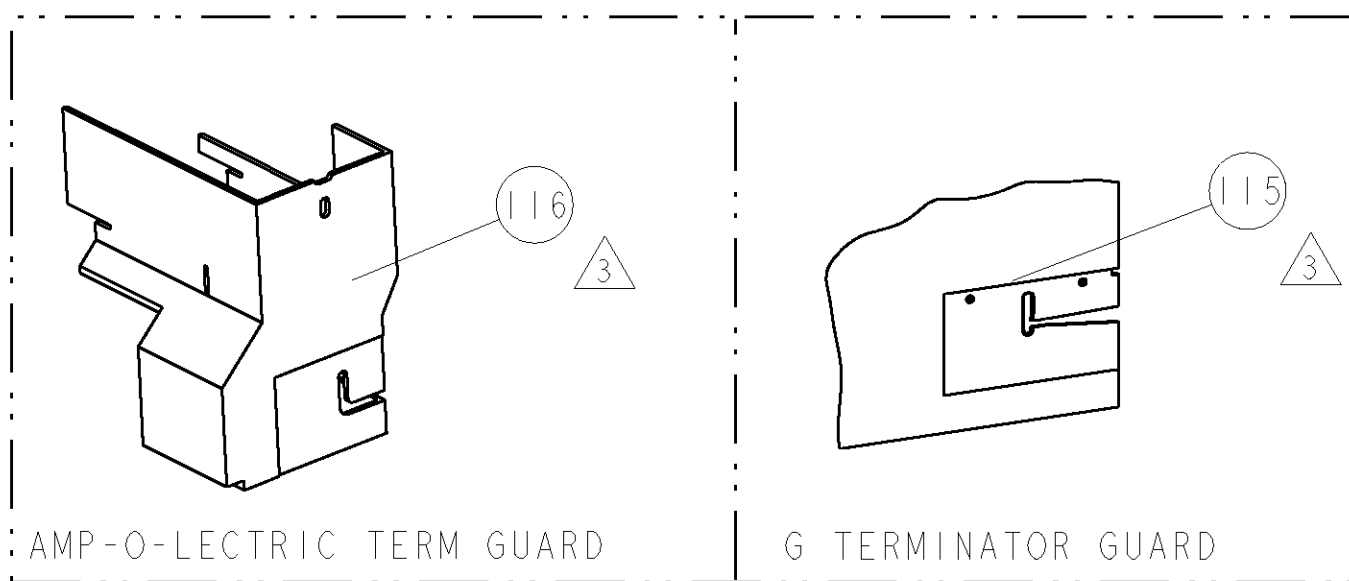
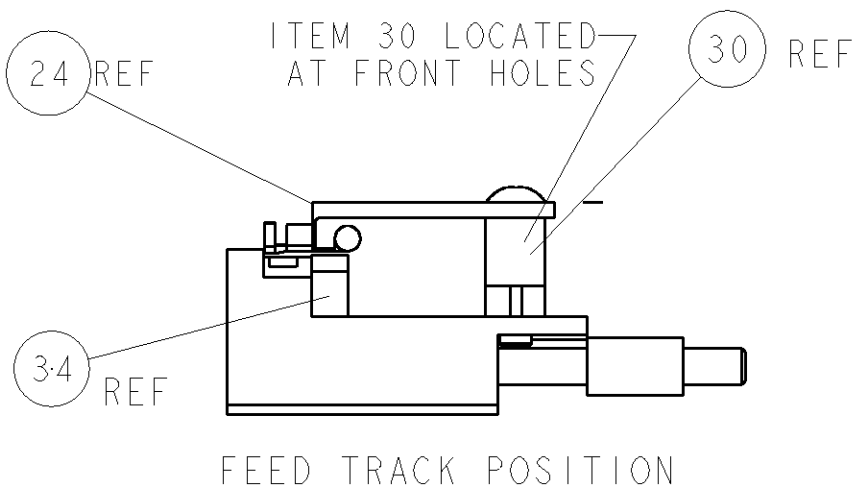
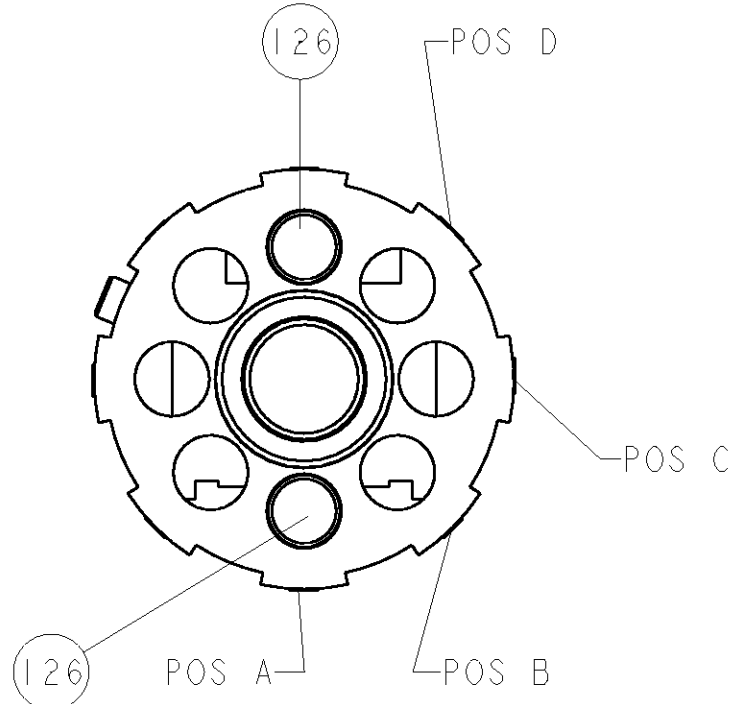
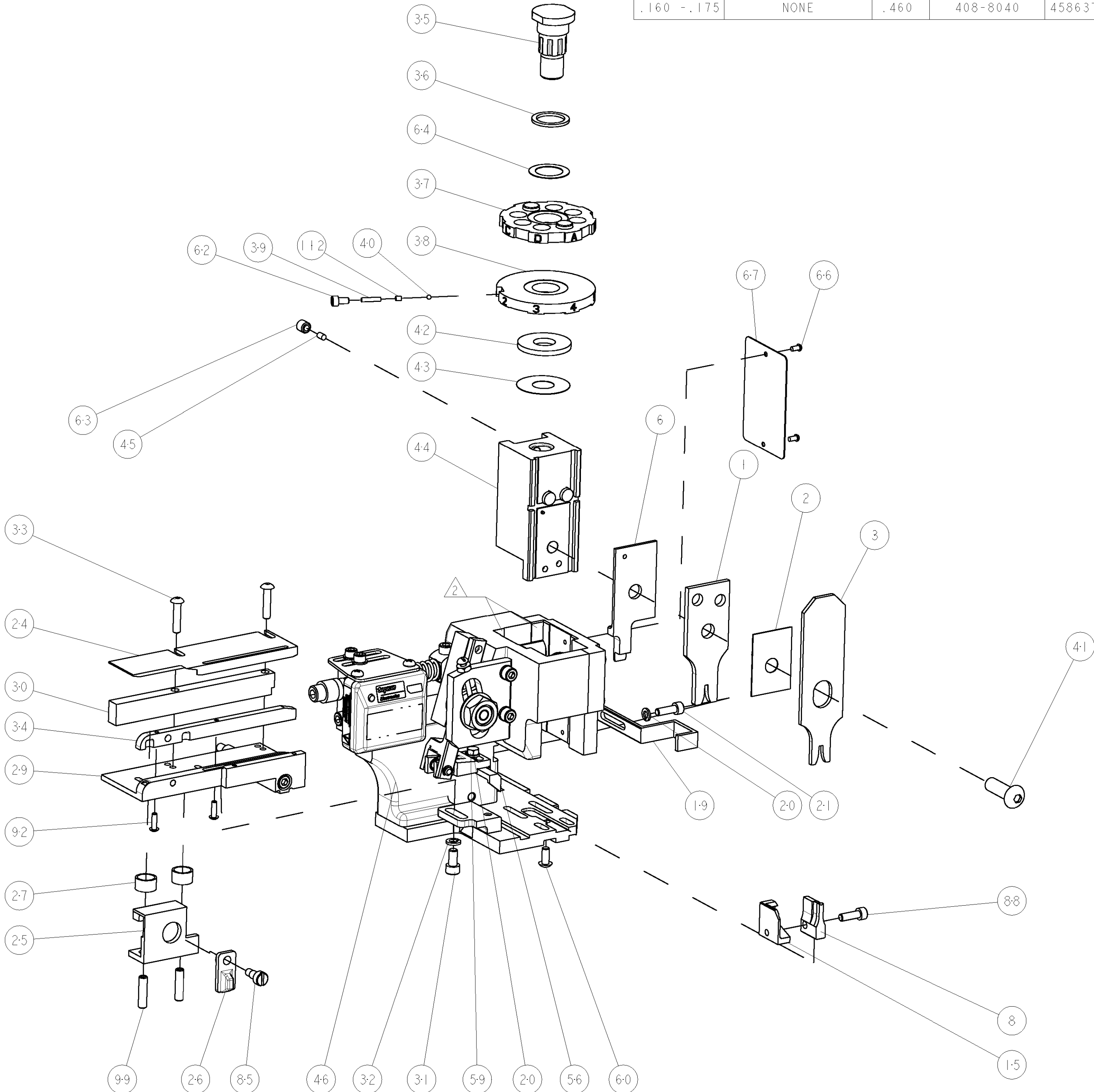


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852292-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852292-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852292-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852292-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852292-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: CONTACT, SPRING					
TYCO PN	MANUF PN	ROYAL DIE AND STAMPING TERMINAL - ROYAL DIE AND STAMPING CRIMP SPECS			
1949082	05712-0024				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.051±.002[1.30±0.05mm]	22 AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.080 [2.03mm]	F	22 AWG
-	-	INSUL	.110 [2.79mm]	F	Ø.090 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.160 - .175	NONE	.460	408-8040	458637-1	



-	2	2	2	2	-	3-354779-7	PIN, WIRE DISC, .3175	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	2	2	2	2	-	1-21002-4	SCR, BTN SKT HD CAP 4-40 X .375	92
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	3-694433-2	FEED PAWL	56
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-819307-4	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	189807-5	FENCE	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	1633337-2	DRAG, SPECIAL	25
-	1	1	1	1	-	1633333-3	PLATE, SLOTTED STRIP GUIDE	24
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1-458230-1	STRIPPER	19
-	1	1	1	1	-	1633124-5	PLATE, REAR SHEAR	15
1	1	1	1	1	-	1633481-1	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	1	-	1633478-1	BLADE, SLUG	6
-	1	1	1	1	-	238009-4	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	6-456134-5	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	3-456405-7	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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				CHK	M. HERR	29JUN2006					
				APVD	T. ERLIN	29JUN2006	NAME				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIDE FEED HDM APPLICATOR					
INCHES				APPLICATION SPEC							
		9 PLC ±.01		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
		2 PLC ±.01		A		00779		C=1852292			
		3 PLC ±.01		WEIGHT		SCALE		3:5			
		4 PLC ±.0001		CUSTOMER DRAWING		SHEET		1		OF	REV
		ANGLES ±.0001									
MATERIAL		FINISH									
-		-									

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