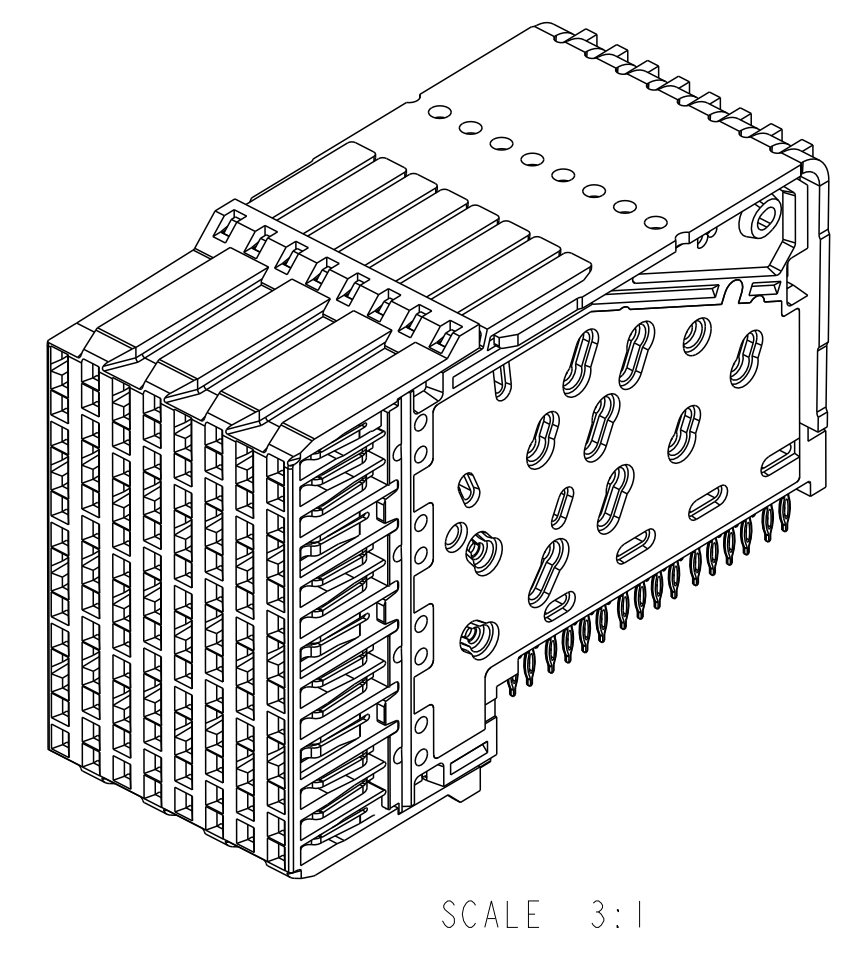
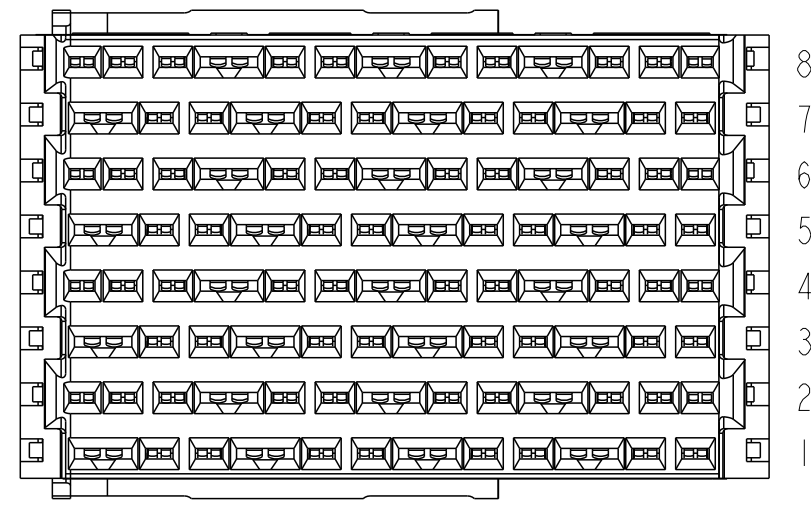
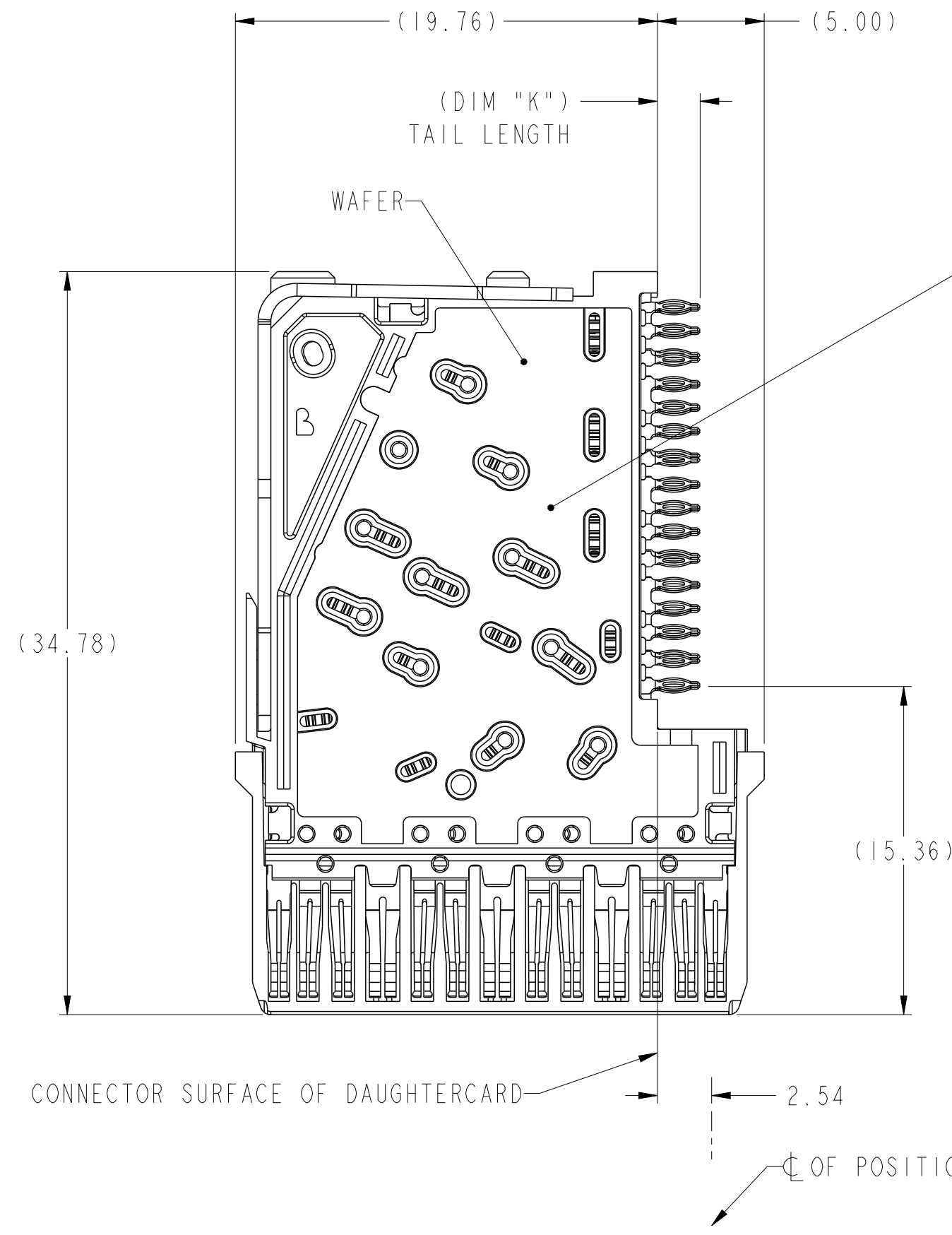
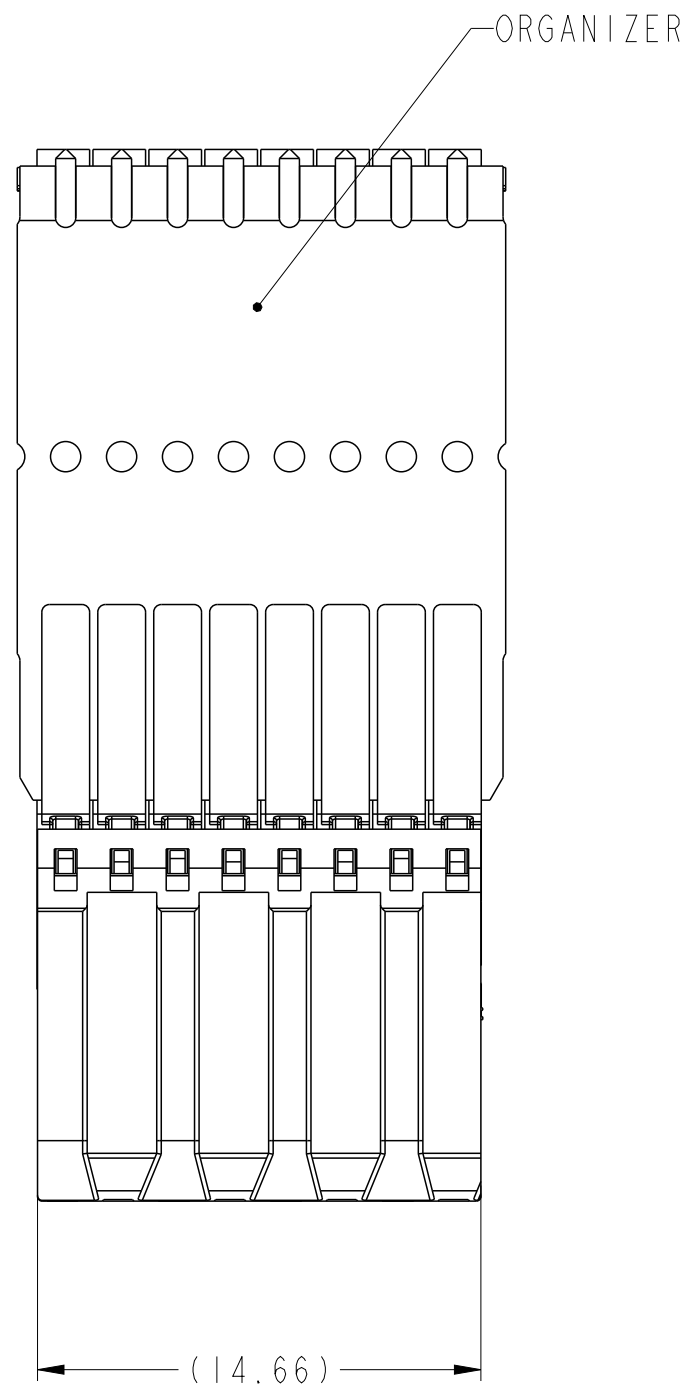
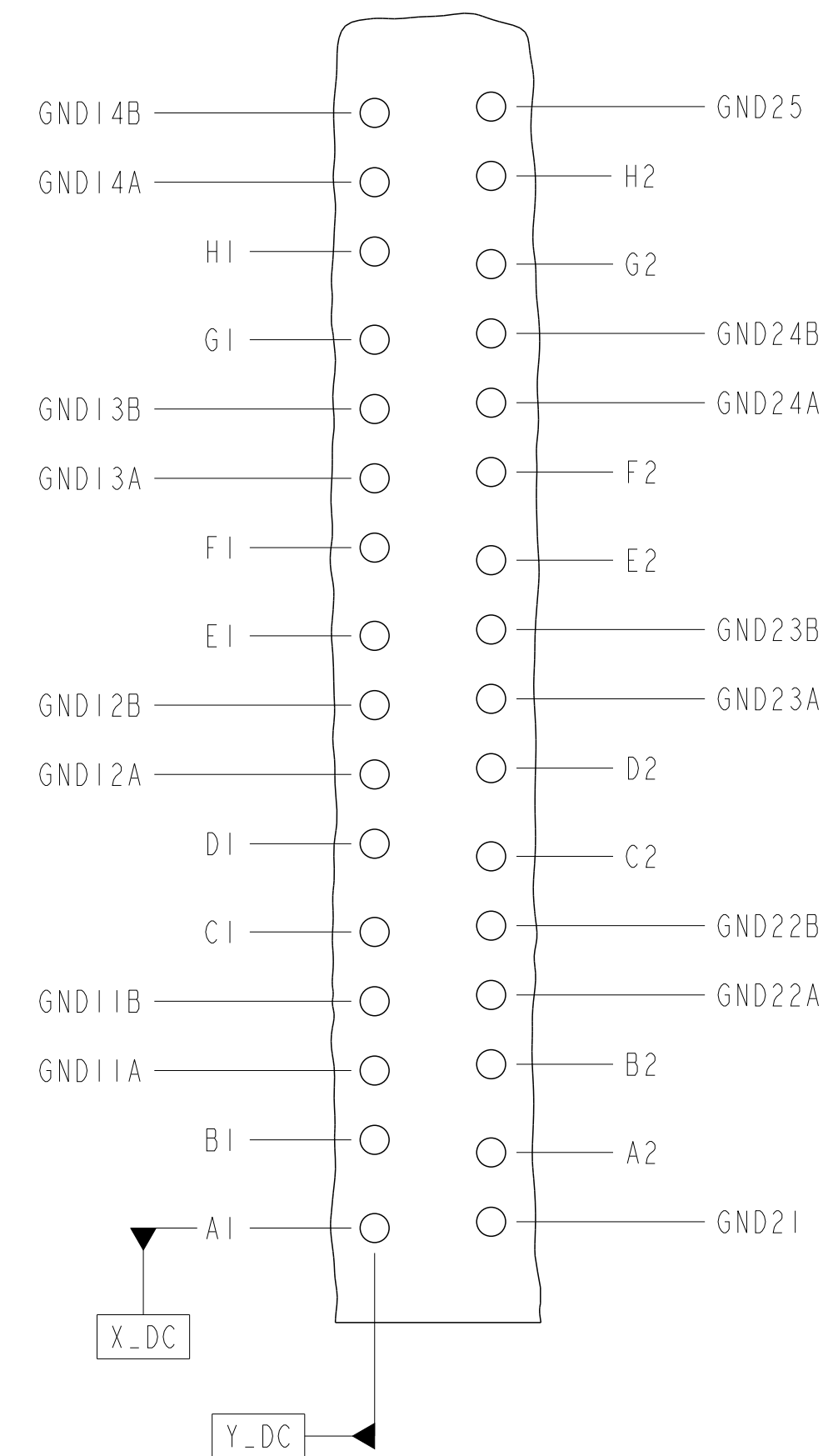
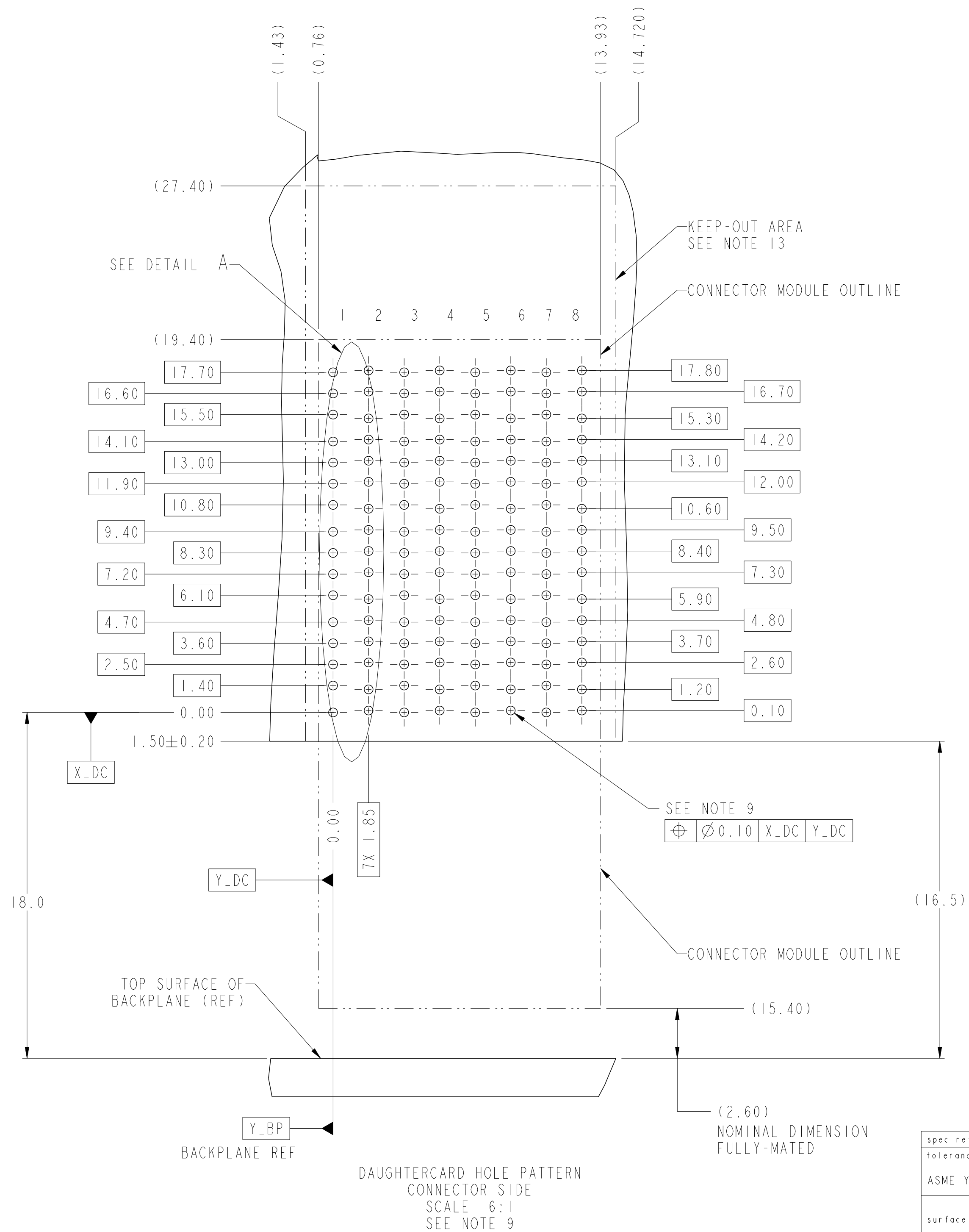
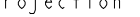




spec ref	SEE NOTES	dr	Jim Swain	2010/02/22	projection	mm	size	A2	scale	3:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Matthew Cheong	2012/04/30			ecn no	ELX-S-011499-1		
ASME Y14.5		chr	-	-			rel level	Released		
		appr	Chen-Hong Tan	2012/04/30	product family	XCede	rel level	Released		
surface	linear	0.X	±	-	FCI	title	RECEPT MODULE, RIGHT ANGLE	dwg no	10091812	rev
		0.XX	±	-			8 COLUMN, 4 PAIR			B
ASME Y14.5	angular	0°	±	-	www.fci.com	cat. no.	SEE P/N TABLES	Product - Customer Drw	sheet 1 of 6	

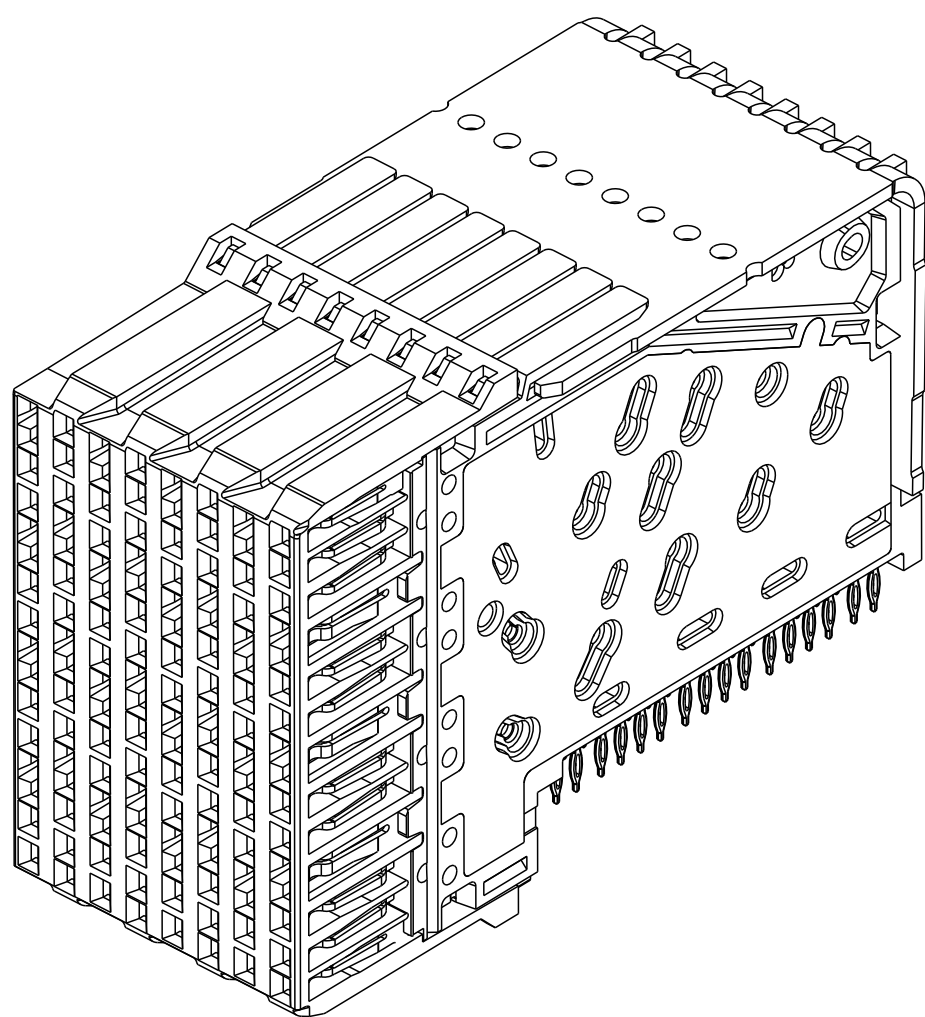


DETAIL A
SCALE 10:1
HIGH-SPEED DIFFERENTIAL PINOUT
SEE NOTE 9

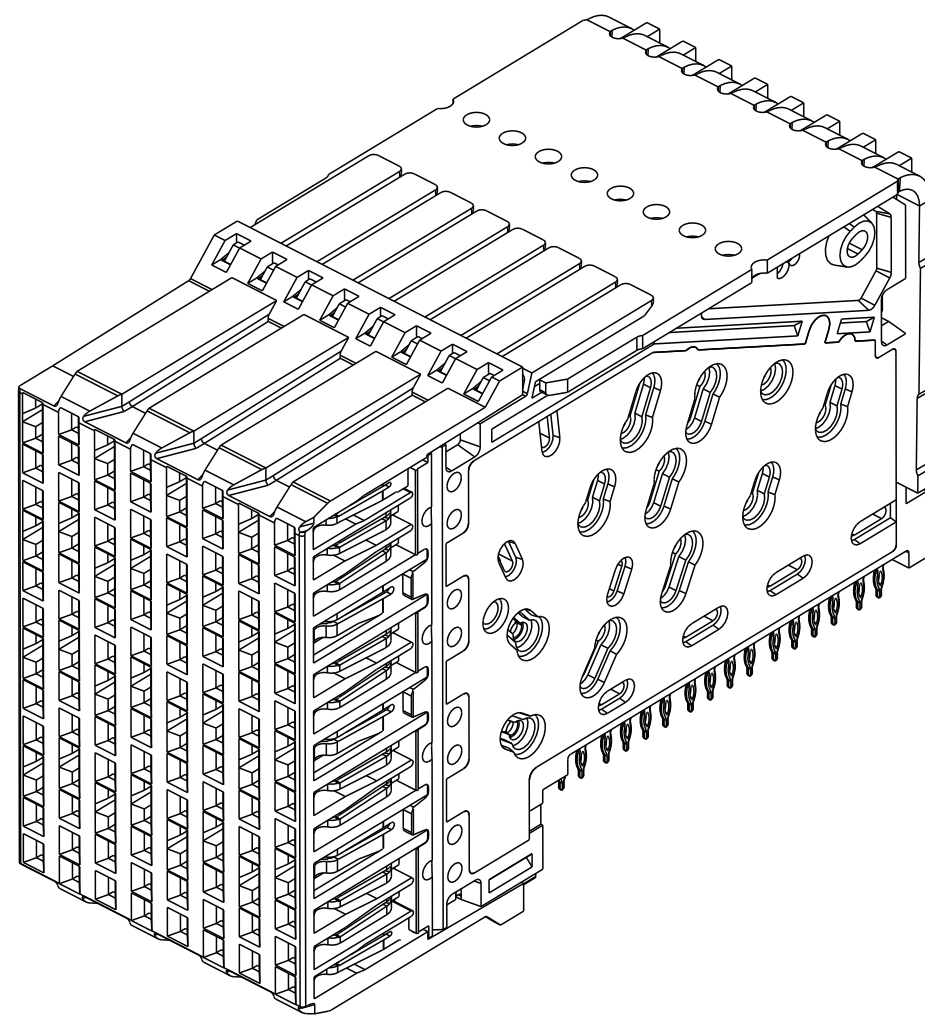
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tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng Matthew Cheong 2012/04/30				mm		ecn no ELX-5-011499-1	
ASME Y14.5				chr - 2012/04/30							
						product family		XCode		rel rev	
surface 		linear	0.X ± 0.XX ± 0.XXX ±			title RECEPT MODULE, RIGHT ANGLE 8 COLUMN, 4 PAIR		dwg no 10091812		rev B	
ASME Y14.5		angular	0° ±°								
				www.fci.com		cat. no. SEE P/N TABLES		Product- Customer Drw		sheet 2 of 6	

[illegible]

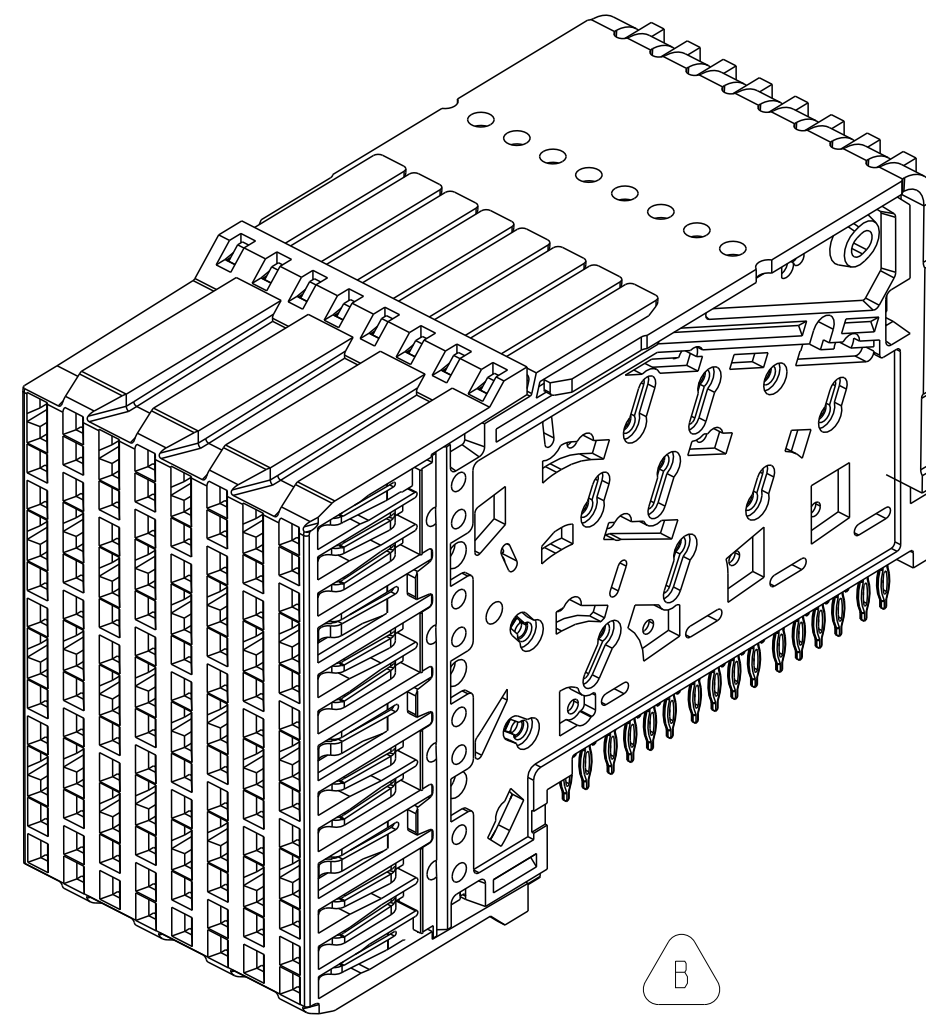
A
B
C
D
E
F



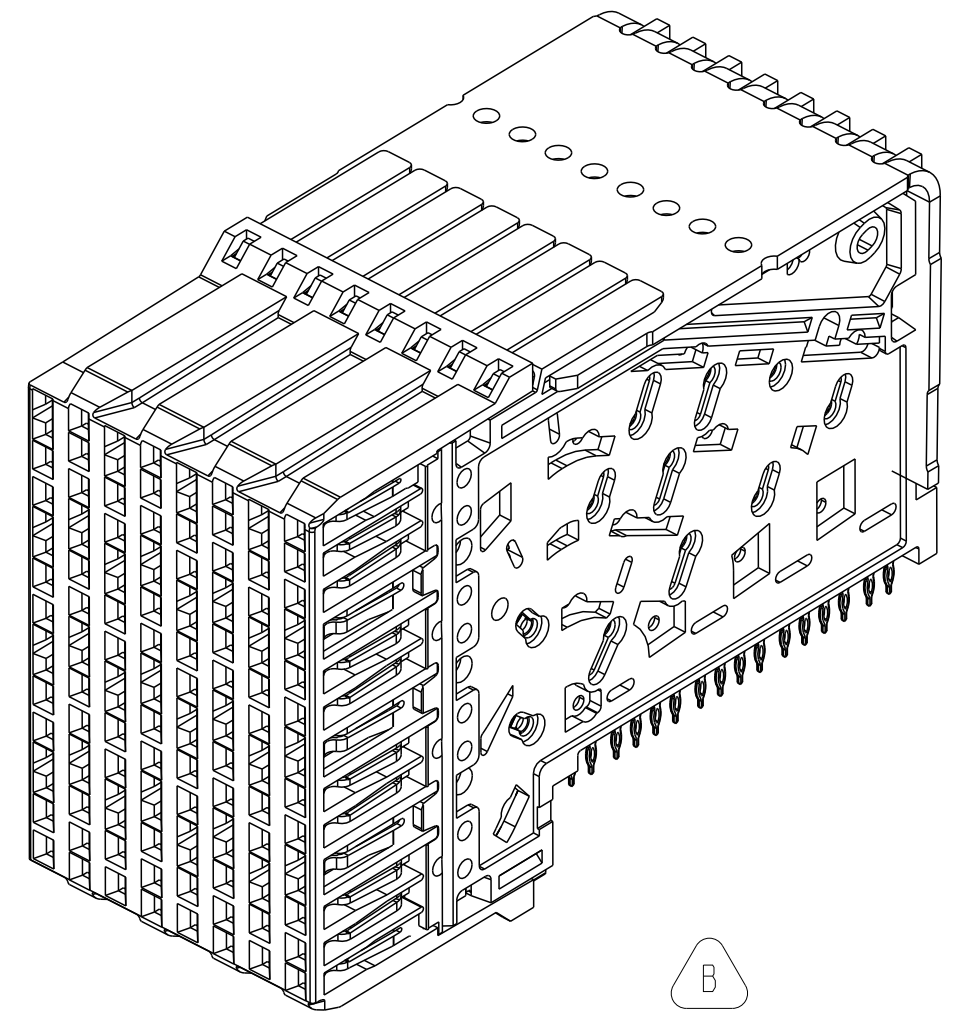
10091812-X01 & -X05
HSD / 100Ω & 85Ω / STD EON
SEE NOTE 14



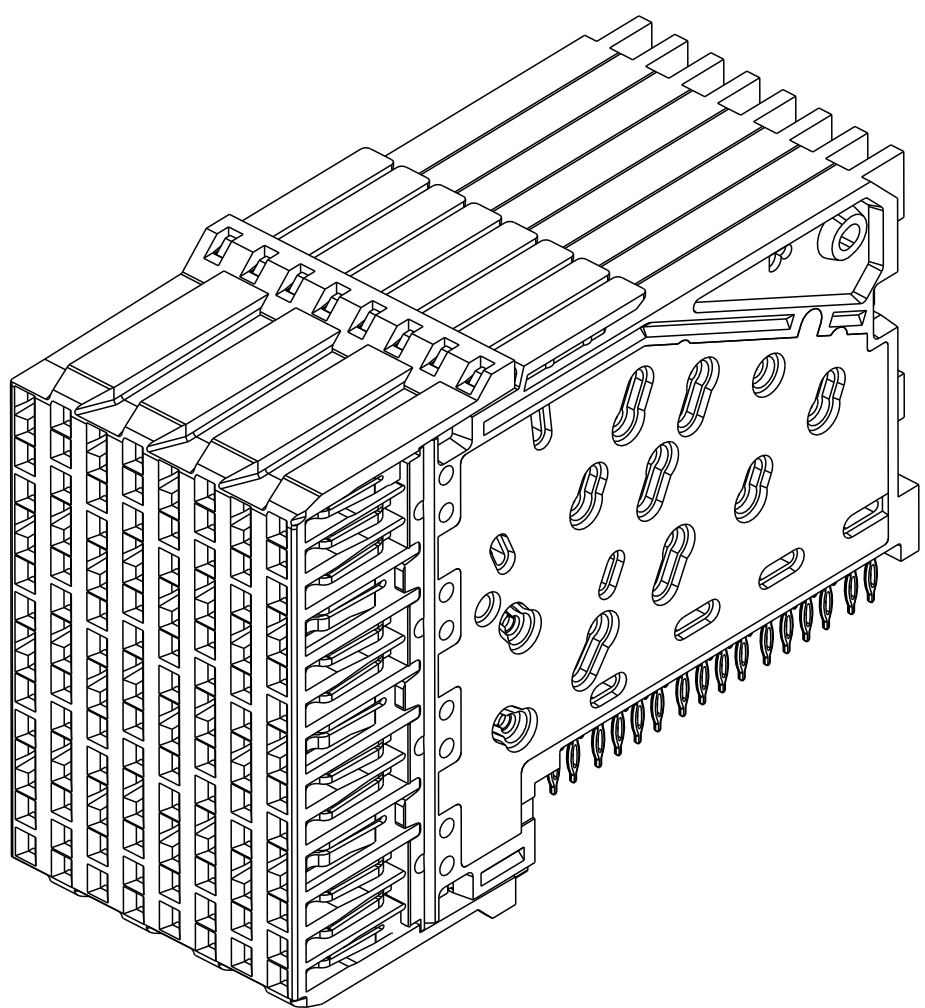
10091812-X02 & X06
HSD / 100Ω & 85Ω / MICRO EON
SEE NOTE 14



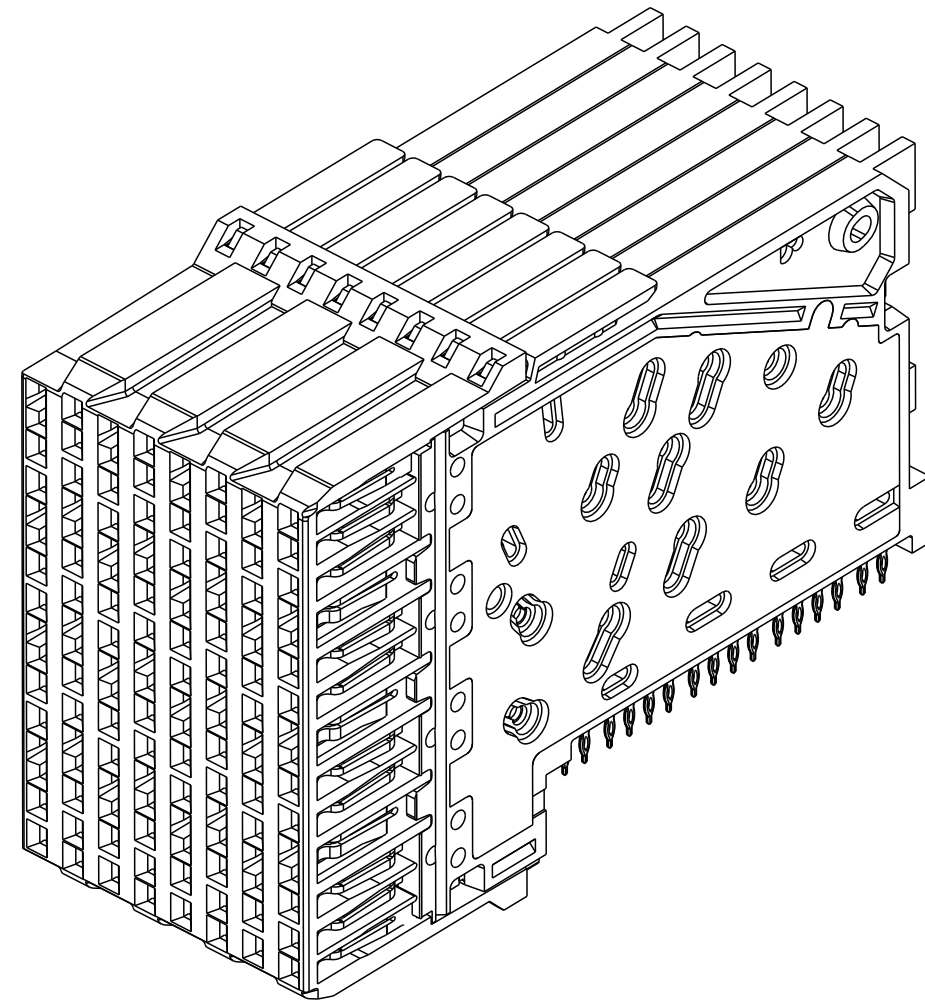
10091812-X03 & X07
LC / 100Ω & 85Ω / STD EON
SEE NOTE 14



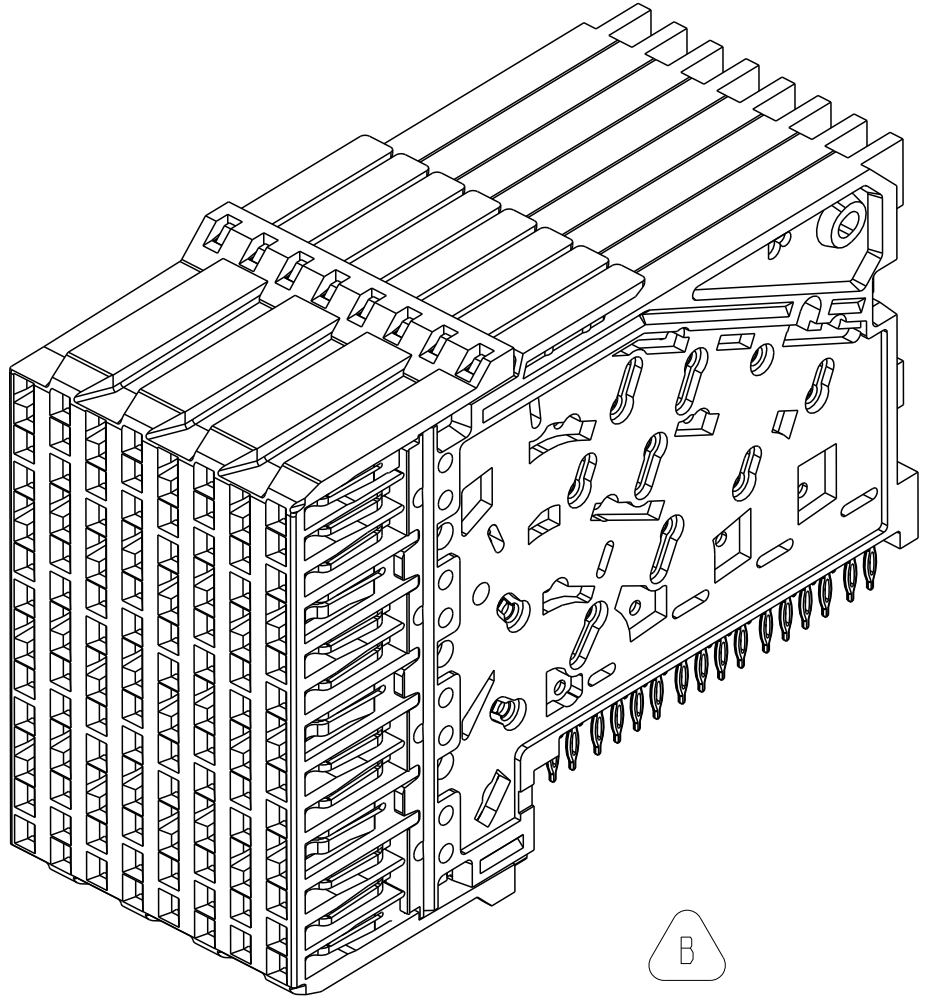
10091812-X04 & X08
LC / 100Ω & 85Ω / MICRO EON
SEE NOTE 14



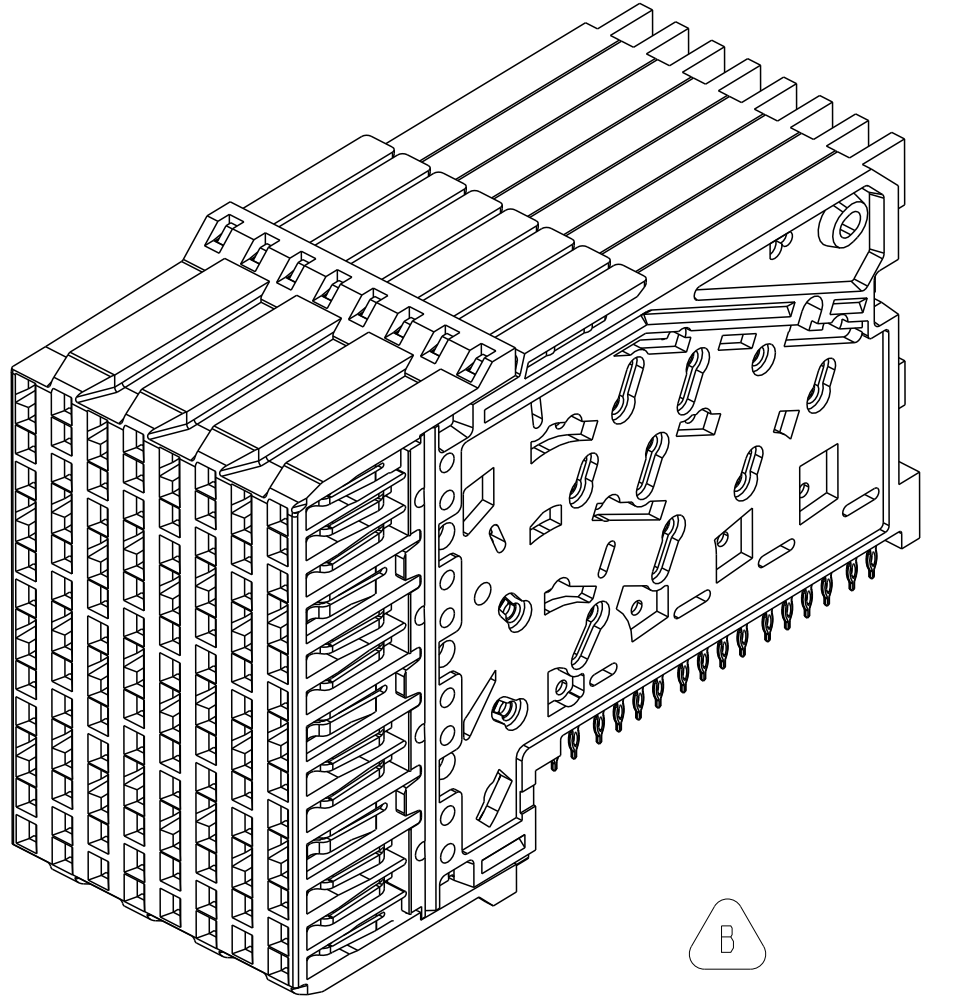
10091812-X11 & -X15
HSD / 100Ω & 85Ω / STD EON
SEE NOTE 15



10091812-X12 & X16
HSD / 100Ω & 85Ω / MICRO EON
SEE NOTE 15



10091812-X13 & X17
LC / 100Ω & 85Ω / STD EON
SEE NOTE 15



10091812-X14 & X18
LC / 100Ω & 85Ω / MICRO EON
SEE NOTE 15

spec ref		SEE NOTES				dr		Jim Swain		2010/01/22		projection		mm		size		A2		scale		3:1					
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		Matthew Cheong		2012/04/30						ecn no		ELX-S-011499-1									
ASME Y14.5						chr		-		-						XCode		rel lev		ct		Released					
surface				linear		0.X		±				title		RECEPT MODULE, RIGHT ANGLE		dwg no		10091812		rev		B					
																								0.XX		±	
ASME Y14.5		angular		0°		±		www.fci.com		cat. no.		SEE P/N TABLES		Product - Customer Drw		sheet 5 of 6											



NOTES:

1. CONNECTOR MATERIALS:

HOUSING: HIGH-TEMPERATURE THERMOPLASTIC, GRAY, UL 94V-0
WAFERS: HIGH-TEMPERATURE THERMOPLASTIC, GRAY, UL 94V-0
CONTACTS: HIGH-PERFORMANCE COPPER ALLOY
ORGANIZER: STAINLESS STEEL

2. CONTACT PLATING:

SEPARABLE INTERFACE: PERFORMANCE-BASED PLATING, QUALIFIED TO MEET THE REQUIREMENTS OF FCI PRODUCT SPECIFICATION GS-12-588, INCLUDING THE TELCORDIA GR-1217-CORE (NOVEMBER 1995) CENTRAL OFFICE TEST SEQUENCE.

PRESS-FIT TAILS: TIN-LEAD ALLOY OVER NICKEL OR TIN OVER NICKEL (LEAD FREE) AS NOTED. SEE "LEAD-FREE" COLUMN IN P/N TABLE.

3. PRODUCT SPECIFICATION: GS-12-588

4. APPLICATION SPECIFICATION: GS-20-121

5. PRODUCT MARKING: APPLIED TO CUSTOM MONOBLOCK ASSEMBLY

6. XCede® MODULES ARE DESIGNED TO BE STACKED INTO A MONOBLOCK ASSEMBLY, JOINED TOGETHER BY A COMMON STAMPED METAL ORGANIZER. INDIVIDUALLY ASSEMBLED MODULES ARE OFFERED FOR PURPOSES OF SAMPLING AND INITIAL DESIGN-IN EVALUATION AS IDENTIFIED IN THE PART NUMBER TABLE.

7. DRAWING IS INTENDED FOR LAYOUT PURPOSES ONLY.

8. STATED PAD SIZE MAY REQUIRE FILLETING. REFER TO FCI APPLCATION SPECIFICATION FOR ROUTING GUIDELINES.

9. SEE PCB REQUIREMENTS TABLE AND FCI APPLICATION SPECIFICATION GS-20-121 FOR PCB HOLE SPECIFICATIONS AND ROUTING GUIDELINES.

10. LEAD-FREE PRODUCT MEETS THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN FCI SPECIFICATION GS-22-008.

11. THE PLASTIC MATERIALS IN THIS PRODUCT WILL WITHSTAND EXPOSURE TO 260° PEAK TEMP FOR 40 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.

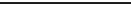
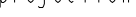
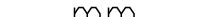
12. PACKAGING MEETS FCI SPECIFICATION GS-14-920 FOR LEAD-FREE LABELING.

13. THE SPECIFIED KEEP-OUT AREA IS REQUIRED FOR CONNECTOR REPAIRABILITY.

14. INDIVIDUAL MODULE ASSEMBLIES INCLUDING ASSEMBLED METAL ORGANIZER. THESE MODULES ARE TO BE USED FOR SAMPLING AND INITIAL EVALUATION ONLY. REF NOTE 6.

15. INDIVIDUAL MODULES TO BE SPECIFIED AND USED IN CUSTOM MONOBLOCK CONFIGURATIONS. REFERENCE NOTE 6 AND FCI APPLICATION SPECIFICATION FOR ADDITIONAL CONFIGURATION GUIDELINES AND INFORMATION.

16. A  SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW OR NOTES WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

spec ref		SEE NOTES			dr		Jim Swain		2010/01/22		projection				size		A2		scale		3:1				
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED			eng		Matthew Cheong		2012/04/30						ecn no		ELX-S-011499-1								
ASME Y14.5					chr		-		-																
					appr		Chen-Hong Tan		2012/04/30										product family		XCede		rel lev		Released
surface				linear		0.X		±		-				title		RECEPT MODULE, RIGHT ANGLE 8 COLUMN, 4 PAIR		dwg no		10091812		rev		B	
						0.XX		±		-															
						0.XXX		±		-															
ASME Y14.5				angular		0°		±		0°		www.fci.com		cat. no.		SEE P/N TABLES		Product - Customer Drw		sheet 6 of 6					

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