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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1239063-1	A	BENCH & LEADMAKER	MECH POST FEED	HDI APPLICATOR
7-1239063-1	A	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1239063-7	A	-	-	SPARE PARTS KIT

CRIMP DATA MITSUBISHI TERMINAL MITSUBISHI CRIMP SPECS			
TERMINAL NAME: FEMALE			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.84 [.112 IN]	F	0.85-2.00mm ²
INSUL	4.45 [.175 IN]	F	Ø3.18 MAX
WIRE STRIP LENGTH 5.00-6.00 [.197-.236 IN]		APPL INSTRUCTIONS 408-8323	
TERMINAL	NONE	-	FEED
APPL SPEC	-	-	21.50 [.846 IN]

TERMINALS APPLIED

TE P/N	MITSUBISHI P/N	-	-
1949979	MT025-03200	-	-
-	-	-	-
-	-	-	-
-	-	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
2.00mm ²	1.41 ±0.05 [.056 ±.002 IN]	1-354779-6 [.3070]
1.25mm ²	1.31 ±0.05 [.052 ±.002 IN]	2-354779-3 [.3105]
0.85mm ²	1.19 ±0.05 [.047 ±.002 IN]	3-354779-4 [.3160]
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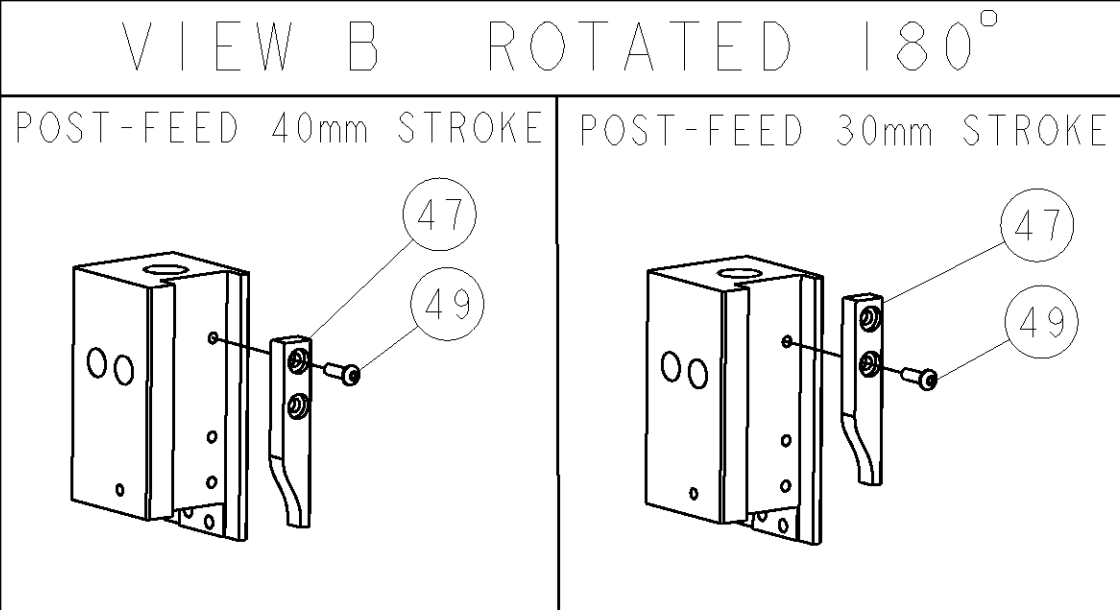


1 RECOMMENDED SPARE PARTS

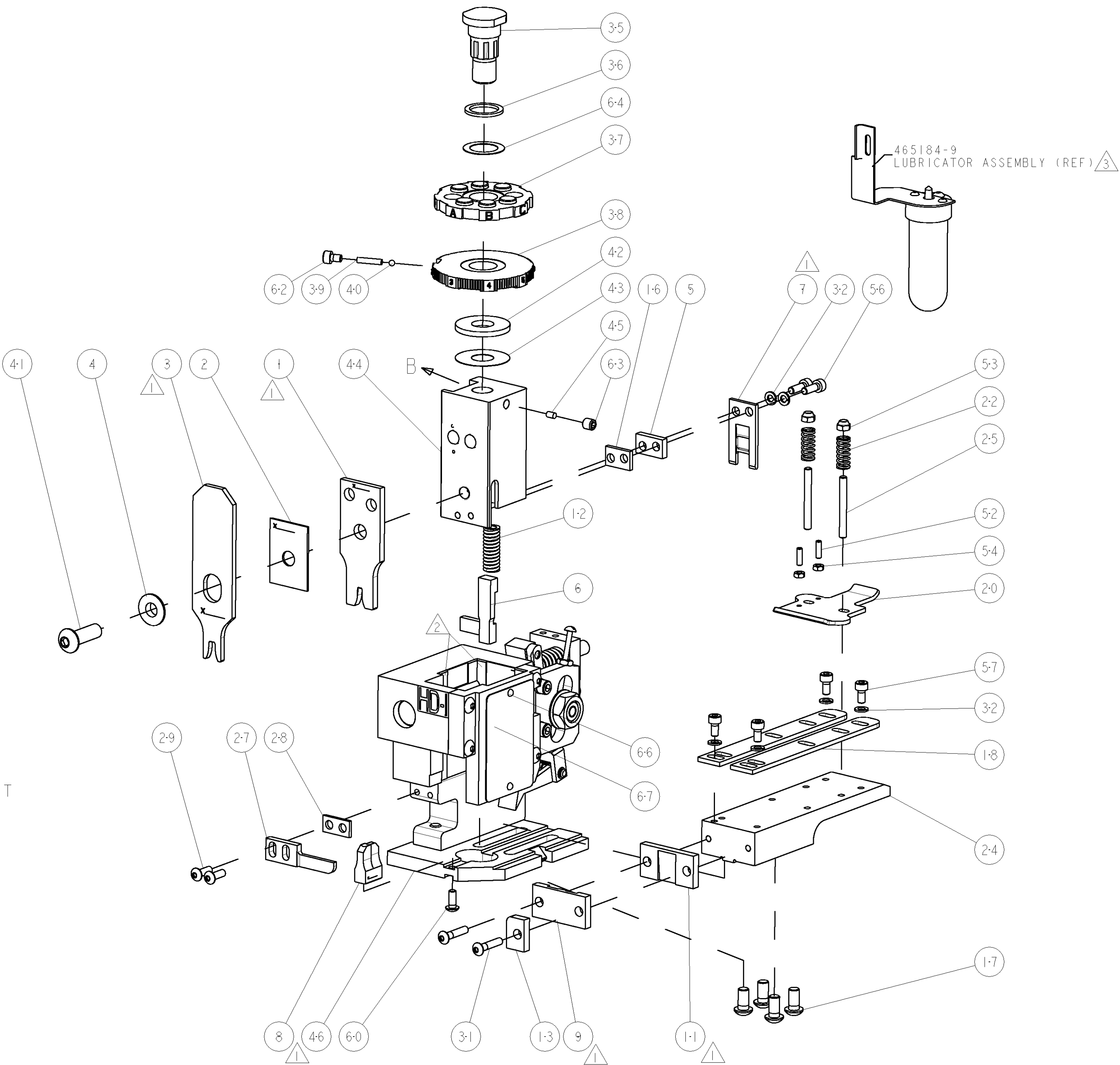
2 GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



AMP 4805 REV 31MAR2000

SET UP GAGE
458638-3

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE
		A		RELEASED	07JUL2009

-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCREW, DRIVE	66
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
-	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	4	4	1-18023-0	SCR, SKT HD CAP M4 X 8.0	57
-	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	56
-	2	2	18029-1	NUT, HEX, REG M3	54
-	2	2	986965-1	NUT, LOCK, HEX, TORQUE (M4)	53
-	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	52
-	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	1	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1338662-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	690191-1	PLUG,NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	SHIM SUB-ASSY	43
-	1	1	690124-1	WASHER, RAM (.115)	42
-	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP	38
-	1	1	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	22480-5	SPRING, COMPRESSION	36
-	1	1	690212-1	POST, RAM	35
-	6	6	18025-2	WASHER, SPRG LOCK, REG M4	32
-	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	31
-	2	2	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	1320906-1	STUD, THREADED	25
-	1	1	1320995-1	PLATE, STRIP GUIDE	24
-	2	2	4-22281-1	SPRING, DRAG	22
-	1	1	1338665-1	DRAG	20
-	2	2	1338663-5	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR, BTN SKT HD CAP (M6 X 12.0)	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
-	1	1	1-690481-9	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, DIE	12
-	1	1	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	10
-	1	1	2-690482-7	PLATE, FRONT SHEAR	9
-	1	2	5-1633384-9	ANVIL, COMBINATION	8
-	1	1	690474-4	BLADE, SLUG	7
-	1	1	1-455892-0	HOLD DOWN, TERMINAL	6
-	1	1	6-240641-9	SPACER	5
-	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	2	1633804-1	CRIMPER, INSULATION F	3
-	1	1	455888-9	SPACER, CRIMPER	2
-	1	2	1490019-7	CRIMPER, WIRE PREMIUM	1
-	77	71	-1	PART NO	ITEM NO
-	-	-	-	DESCRIPTION	

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				ECHO T. ELBIN 07JUL2009		NAME END FEED HDI APPLICATOR					
				APVD N. DEWING 07JUL2009		PRODUCT SPEC - APPLICATION SPEC -					
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
3 PLC ±.01		1 PLC ±.01		A 00779		C=1239063				-	
2 PLC ±.01		1 PLC ±.01		CUSTOMER DRAWING		SCALE 3:5		SHEET 1		OF 1	
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