

DRAWING MADE IN THIRD ANGLE PROJECTION

1339537

1339537

/home/us024474/tecmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339537-1	B		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339537-1	B		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339537-7	A		-	-	SPARE PARTS KIT

CRIMP DATA

AMP TERMINAL

AMP CRIMP SPECS

TERMINAL NAME: FASTIN-FASTON .250 SERIES REC.

CRIMP	SIZE	TYPE	RANGE
WIRE	4.06 [1.160 IN]	F	4.00-6.00mm²
INSUL	5.33 [1.210 IN]	F	3.43-5.08 [1.135-.200 IN]

WIRE STRIP LENGTH

4.80-5.60 [1.189-.220 IN]

APPL INSTRUCTION

408-8323

TERMINAL

APPL SPEC

114-3118

FEED

21.46 [1.845 IN]

TERMINALS APPLIED

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
6.00mm²	2.63 ±0.05 [1.104 ±.002 IN]	5-354778-9 [1.2790]
5.00mm²	2.44 ±0.05 [1.096 ±.002 IN]	7-354778-6 [1.2875]
4.00mm²	2.25 ±0.05 [1.089 ±.002 IN]	9-354778-1 [1.2950]

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

CUT TO LENGTH AT ASSY.

VIEW B

ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LOC

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DIST

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LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE

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QTY REQD PER ASSY	PARTS LIST
-	1338663-3 GUIDE, LOWER STRIP
-	1339537 PRINT, APPLICATOR LOG SHEET
-	1338705-2 DOCUMENTATION PACKAGE
-	1-23147-4 SPRING, DEPRESSOR
-	1490524-1 SPACER, DEPRESSOR
-	1490525-3 DEPRESSOR, WIRE
-	461264-1 PLATE, IDENTIFICATION
-	21017-2 SCR,DRIVE(#2X.19) ID PLATE
-	1424350-1 HOLDER, PIN, WIRED
-	986950-1 WASHER, FLAT PRECISION
-	3-18031-0 SCR,SKT SET(M6X6) RAM
-	18023-9 SCR,SKT CAP(M4X6) CP DSC
-	18024-7 SCR,BHC(M4X10) ANVIL
-	1-18023-4 SCR,SHC(M4X20) HOLD DOWN
-	1-18023-1 SCR,SHC(M4X10) STRIP GUIDE
-	9-18023-6 SCR,SHC(M4X14) SLUG BLADE
-	18029-1 NUT, HEX(M3) DRAG
-	986965-1 NUT, HEX SL(M4) DRAG STUD
-	2-18032-2 SCR,SKT SET(M3X10) DRAG
-	18024-3 SCR,BHC(M3X10) CAM
-	1338676-1 CAM, POST-FEED 30 & 40 mm ST
-	1338662-2 APPLICATOR, BASIC(SUBA5SY)
-	690191-1 PLUG, NYLON
-	1320998-1 RAM
-	690125-1 WASHER, LAMINATED
-	1-690124-0 WASHER, RAM
-	2-18024-6 SCREW,BHC(M8X25) CRIMPER
-	23241-1 BALL, STEEL
-	2-22278-7 SPRING, COMPRESSION
-	1320922-1 DISC, INSULATION
-	354777-1 WIRE DISC, PLASTIC
-	22480-5 WASHER, SPRING
-	690212-1 POST, RAM
-	18025-2 WASHER, LOCK(M4) SHEAR BL
-	1-18024-0 SCR,BHC(M4X20) SHEAR PL
-	18024-8 SCR,BHC(M4X12) STRIPPER
-	3-690451-2 SPACER, STRIPPER
-	240639-1 STRIPPER
-	1320906-1 DRAG, STUD
-	1320995-3 STRIP GUIDE
-	240825-3 PLATE, STRIP HOLD DOWN
-	4-22281-1 SPRING, DRAG
-	1338665-1 DRAG, STOCK
-	1338663-5 GUIDE, LOWER STRIP
-	1-18024-8 SCR,BHC(M6X12) STRIP GD PL
-	1338708-1 SPACER, SLUG BLADE
-	690481-2 SPACER, HOLD DOWN
-	23846-1 SPRING, HOLD DOWN
-	240833-2 PLATE, REAR SHEAR
-	690482-3 PLATE, FRONT SHEAR
-	1333223-2 ANVIL
-	690474-3 BLADE, SLUG
-	2-455892-7 HOLD DOWN, TERMINAL
-	240641-4 SPACER, SLUG BLADE
-	238009-1 SPACER, BLOCK CRIMPER
-	6-683453-8 CRIMPER, INSULATION
-	455888-7 SPACER, CRIMPER
-	456427-1 CRIMPER, WIRE

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