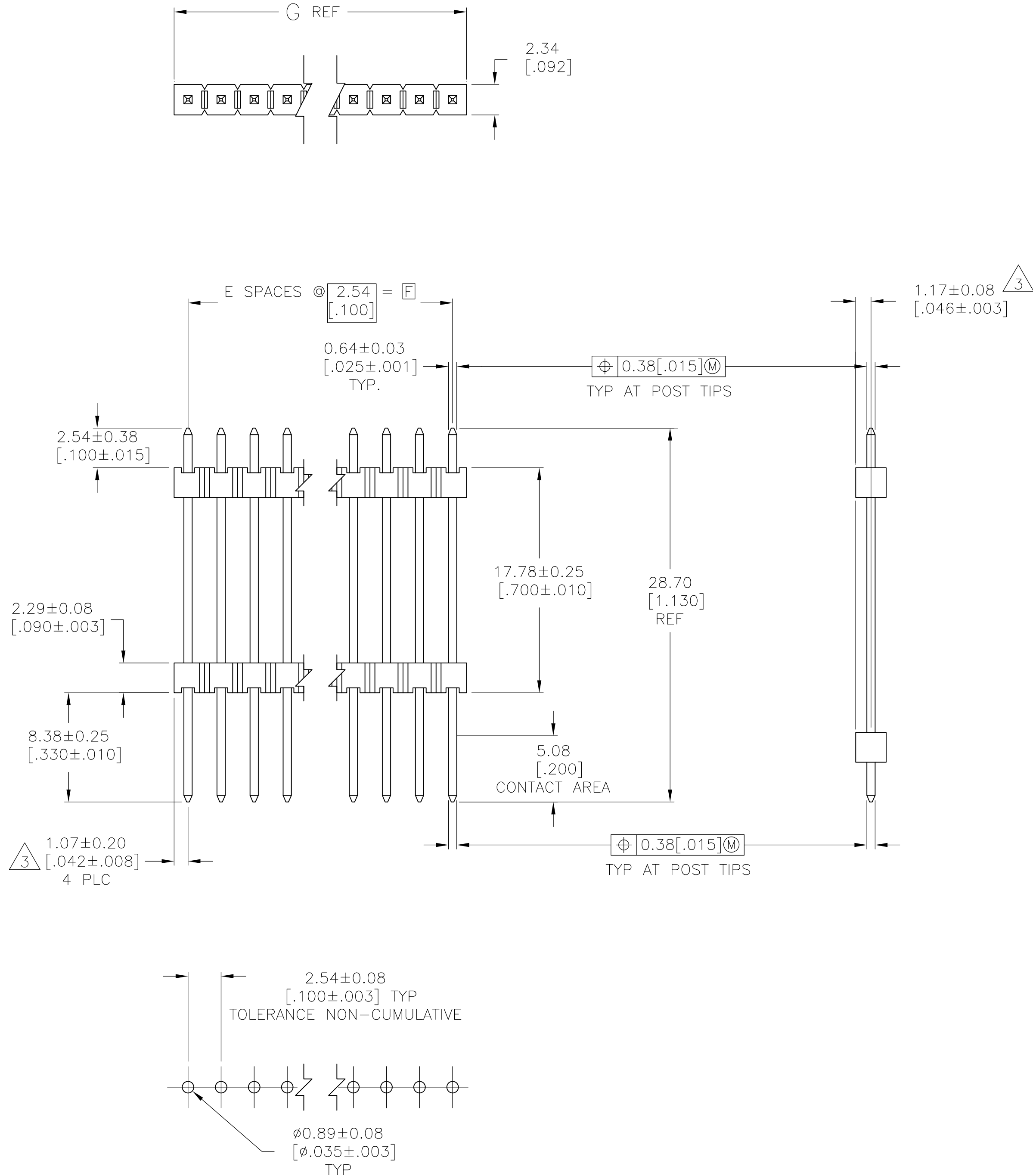


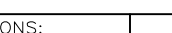
LOC	DIST	REVISIONS					
AD	OO	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A1	REVISED PER ECO-11-004820	11MAR11	RK	HMR

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.
6. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

5	101.19 [3.984]	99.06 [3.900]	39	40	4-146472-0
	98.65 [3.884]	96.52 [3.800]	38	39	3-146472-9
	96.11 [3.784]	93.98 [3.700]	37	38	3-146472-8
	93.57 [3.684]	91.44 [3.600]	36	37	3-146472-7
	91.03 [3.584]	88.90 [3.500]	35	36	3-146472-6
	88.49 [3.484]	86.36 [3.400]	34	35	3-146472-5
	85.95 [3.384]	83.82 [3.300]	33	34	3-146472-4
	83.41 [3.284]	81.28 [3.200]	32	33	3-146472-3
	80.87 [3.184]	78.74 [3.100]	31	32	3-146472-2
	78.33 [3.084]	76.20 [3.000]	30	31	3-146472-1
	75.79 [2.984]	73.66 [2.900]	29	30	3-146472-0
	73.25 [2.884]	71.12 [2.800]	28	29	2-146472-9
	70.71 [2.784]	68.58 [2.700]	27	28	2-146472-8
	68.17 [2.684]	66.04 [2.600]	26	27	2-146472-7
	65.63 [2.584]	63.50 [2.500]	25	26	2-146472-6
	63.09 [2.484]	60.96 [2.400]	24	25	2-146472-5
	60.55 [2.384]	58.42 [2.300]	23	24	2-146472-4
	58.01 [2.284]	55.88 [2.200]	22	23	2-146472-3
	55.47 [2.184]	53.34 [2.100]	21	22	2-146472-2
	52.93 [2.084]	50.80 [2.000]	20	21	2-146472-1
	50.39 [1.984]	48.26 [1.900]	19	20	2-146472-0
	47.85 [1.884]	45.72 [1.800]	18	19	1-146472-9
	45.31 [1.784]	43.18 [1.700]	17	18	1-146472-8
	42.77 [1.684]	40.64 [1.600]	16	17	1-146472-7
	40.23 [1.584]	38.10 [1.500]	15	16	1-146472-6
	37.69 [1.484]	35.56 [1.400]	14	15	1-146472-5
	35.15 [1.384]	33.02 [1.300]	13	14	1-146472-4
	32.61 [1.284]	30.48 [1.200]	12	13	1-146472-3
	30.07 [1.184]	27.94 [1.100]	11	12	1-146472-2
	27.53 [1.084]	25.40 [1.000]	10	11	1-146472-1
	24.99 [.984]	22.86 [.900]	9	10	1-146472-0
	22.45 [.884]	20.32 [.800]	8	9	146472-9
19.91 [.784]	17.78 [.700]	7	8	146472-8	
17.37 [.684]	15.24 [.600]	6	7	146472-7	
14.83 [.584]	12.70 [.500]	5	6	146472-6	
12.29 [.484]	10.16 [.400]	4	5	146472-5	
9.75 [.384]	7.62 [.300]	3	4	146472-4	
7.21 [.284]	5.08 [.200]	2	3	146472-3	
4.67 [.184]	2.54 [.100]	1	2	146472-2	
2.13 [.084]	— —	—	1	146472-1	
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN E.C. BRANDBERG		13MAR97	 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK G. GUBNICZKI		
		0 PLOC ± 1 PLOC ± 2 PLOC ± 0.51[.02] 3 PLOC ± 0.127[.005] 4 PLOC ± 0.51[.02] [0.005] ANGLES ± FINISH		APVD G. GUBNICZKI	13MAR97	NAME
MATERIAL		SEE TABLE		PRODUCT SPEC APPLICATION SPEC		HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED
		WEIGHT —		SIZE A1	GAGE CODE 00779	DRAWING NO C146472
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 of 2	REV A	RESTRICTED TO —

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[6-146472-6](#)