

1529024 😞 1529024

DRAWING MADE IN THIRE	D ANGLE	PROJECTION	1			
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION	
1529024 - 1	J	-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR	
7-1529024-1	J	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1529024-7	J	-	-		SPARE PARTS KIT	
					LA	

		CRIMP DATA						
		TERMINAL NAME: 6.3 CRIMP SIZE WIRE 2.29 [.090	Type		CT RECEPTA RAN 0.50 - 1	IGE		
OCUMENT.		INSUL 3.30 [.130 WIRE STRIP LENG 4.50-5.00 [.177197	INI F	APP		079118 IN] TION	4	
CONTROLLED DOCUMENT.		TERMINAL - APPL SPEC 114-22				FEED 18.40 [.72		
THIS DRAWING IS A C		TERMINAL	5 APPLIE	D				
5 DRAW		336075-1 6 -		-	-	-		
THI		336075-3 <u>6</u> - 336075-5/8 7 -		-	-	-		
		336075-6 6 -		_	-			
				-	-	-		
				-	-	-		
				_	-			
		WIRE SIZE () mm ² AWG	CRIMP HEI *	GHT		REF SETTING		
		1.50mm²	1.75 ±0.05	E.069	±.002 IN]	B3		
		1.00mm²	1.57 ±0.05			C8		
	Ď	$0.50 \text{ mm}^2 + 0.50 \text{ mm}^2/4$	1.57 ±0.05			C8		
	4	0.75mm² 0.50mm²	1.48 ±0.05			D4 D9		
	m	-	1.00 -0100	-	-1002 113	-		
LAYOUT	952	-	-		-			
ΓΑ	m			-		-		
			-					
ET UP GAGE	'n	_				_		
Q A	ní m	-	-			-		
d ¦	200	-	-			-		
E S S	4							
			NDED CDADE			_		
. 0002, NO	RVED.	 RECOMMENDED SPARE PARTS. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. INSULATION DIAMETER FOR DOUBLE WIRE CRIMP 2×0.50mm² IS 2×2.10mm DIAMETER MAX. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION. 						
RELLEASE	BY AMP INCORPORATED. ALL RIGHTS RESERVED	POST-FEED 40 mr	REF		D 180° 1-FEED 30	mm STROKE	WHEN AF FOLLOW CRIMPEF BLADE, ANVIL - PLATE, PLATE, WHEN AF LIST MU & WHEN AF	
DRAWING IS UNPUBLISHED	OPYRIGHT 2000		-(47) -(49)			(47)	WAH ON IN USE O	

K TERMINATOR BENCH MACHINE

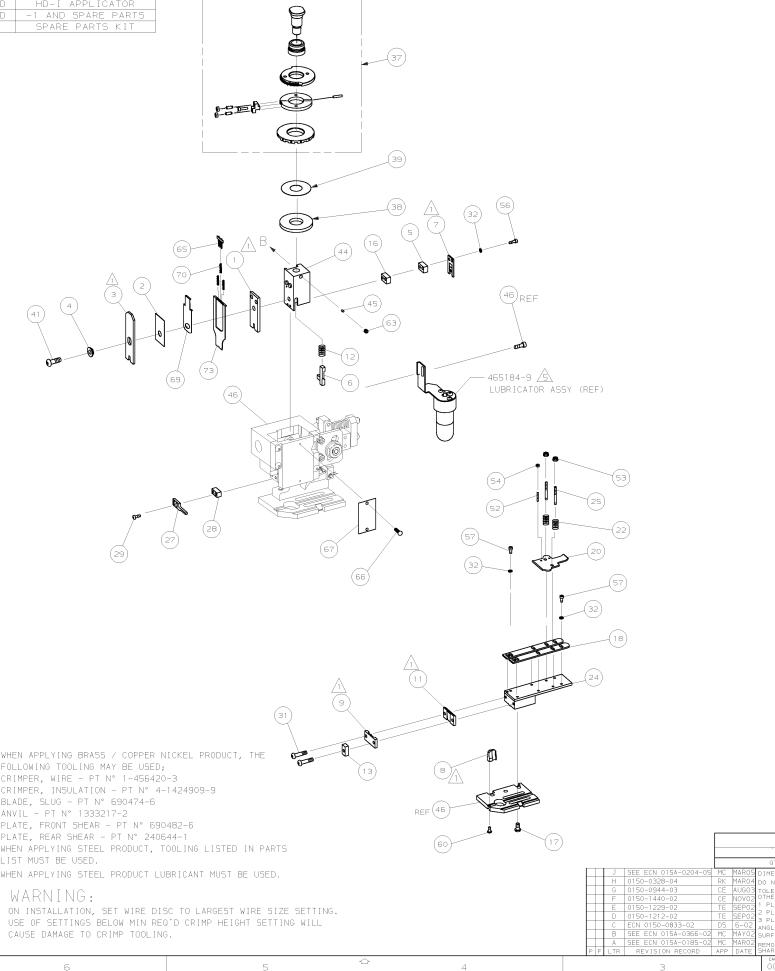
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LEADMAKER OR BENCH G

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DRAWING NUMBER - 1529024 SHEET 2 OF 2 REV. J1

					/home/eb00342	/0/edmm	bd	
Γ	-	1	1	1490525-3	DEPRESSOR, WIRE	73	\forall	
	-	1	1	1529024	PRINT, APPLICATOR LOG SHEET	72	\sim	
	-	1	1	1338705-4	DOCUMENTATION PACKAGE	71	8	
	-	3	З	1-23147-4	SPRING, DEPRESSOR	70	(\setminus)	
	-	1	1	1490524-1	SPACER, DEPRESSOR	69	<u>с</u>	
						68		
	-	1	1	461264-5	PLATE, IDENTIFICATION	67	\rightarrow	
	-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66	[
	-	1	1	1424350-1	HOLDER, PIN, WIRED	65	D	
						64		
-	-	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63		
-						62		
-		4	1	10004 7		61	ł	
-	-	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60		
-						59 58		
-		6	6	18023-9	SCR, SHC (M4X6) STRIP GUIDE	57		
-	_	2	2	1-18023-2	SCR, SHC (M4X12) SLUG BLADE	56		
F		~	~	1 10025 2	Serv, She (HATZ) SECO BEADE	55	ł	
-	_	2	2	18029-1	NUT, HEX (M3) DRAG	54		
-	-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53		
-	-	2	2	2-18032-2	SCR.SKT_SET(M3X10)DRAG	52		
-					,	51	1	
						50		
	-	1	1	18024-3	SCR, BHC (M3X10) CAM	49		
ŀ						48		
ŀ	-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47		
ľ	-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46		
	-	1	1	690191-1	PLUG, NYLON	45		
[-	1	1	1320998-1	RAM	44		
						43	С	
						42		
-	-	1	1	2-18024-6	SCREW, BHC (M8X25) CRIMPER	41		
-						40		
-	-	1	1	690125-1	SHIM SUBASSY	39		
-	-	1	1	469367-1	SPACER, FINE ADJUST	38		
-	-	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37		
-						36	ł	
-						35		
-						34		
-		8	0	18025-2		<u>33</u> 32	$\langle j \rangle$	
-	_	2	8	1-18024-0	WASHER, LOCK (M4) SHEAR BL SCR, BHC (M4X20) SHEAR PL	31	\forall	
-	_	2	2	1-10024-0	JCR, BHC (14X207 SHEAR FE	30	ł	
-	_	2	2	18024-8	SCR, BHC (M4X12) STRIPPER	29		
-	_	1	1	3-690451-2	SPACER, STRIPPER	28		
-	_	1	1	240639-1	STRIPPER	27		
-				21000001	SINTER	26		
-	-	2	2	1320906-1	DRAG, STUD	25	ł	
	-	1	1	1320995-1	STRIP GUIDE	24		
-						23	1	
	-	2	2	4-22281-1	SPRING, DRAG	22		
					,	21	В	
Ē	-	1	1	1338665-1	DRAG, STOCK	20		
						19		
	-	2	2	1338663-7	GUIDE, LOWER STRIP	18		
	-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17		
	-	1	1	1338708-1	SPACER, SLUG BLADE	16		
[15		
						14		
-	-	1	1	690481-3	SPACER, HOLD DOWN	13		
	-	1	1	23846-1	SPRING, HOLD DOWN	12	1	
<u>_1</u>	-	1	1	1333276-1	PLATE, REAR SHEAR	11	ł	
		4	4	1000075 /	DIATE EDONT OUT O	10		
4	-	1	1	1333275-1	PLATE, FRONT SHEAR	9		
<u> </u>	1	2	1	791857-1	ANVIL	8		
<u>_1</u>	-	1	1	1333274-1	BLADE, SLUG	7		
ŀ	-	1	1	1-455892-0	HOLD DOWN, TERMINAL	6	ł	
-	-	1	1	240641-2	SPACER, SLUG BLADE	5		
<u></u>	- 1	1	1	238009-1	SPACER, BLOCK CRIMPER	4		
<u> </u>	_	2	1	791856-1 455888-3	CRIMPER, INSULATION SPACER, CRIMPER	<u> </u>	1	
<u>A</u>	- 1	2	1	791854-1	CRIMPER, WIRE	2	1	
/1						ITEM	1	
	-77	-71	- 1	PART NO	DESCRIPTION	NO	A	
QTY REQD F	PER AG	SY SY			SY NO (WHEN BLANK, USE DWG REVIS Parts list	1010)		
MENSIONS: 1			MATL	_ HT TR	_ FIN _		1	
NOT SCALE	PRIN			_				
LERANCES UN HERWISE SPE	NLESS Ecifie	ED:	DR	19MAR02 APP 19MAR02			1	
PLC DEC ±- PLC DEC ±- PLC DEC ±-			M.CLII CHK -	FFORD F.BACKHU		3508		
			-	M.CLIFFO	RD		ł	
GLES ± - RF TEXTURE		Τ	NAME	FINE ADJ END	FD HD-I APPL HD-I A			
MOVE BURRS ARP EDGES F			SCALE	D DWG	150000 SHEET, RI	EV,		
CACE CODE	-				DESTRICTE	Ј р то	ł	
00779	<u>C</u> U5	<u>5 T O I</u>	1ER	AND ASSEMBL	Y DRAWING			
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TE Connectivity: 1529024-1