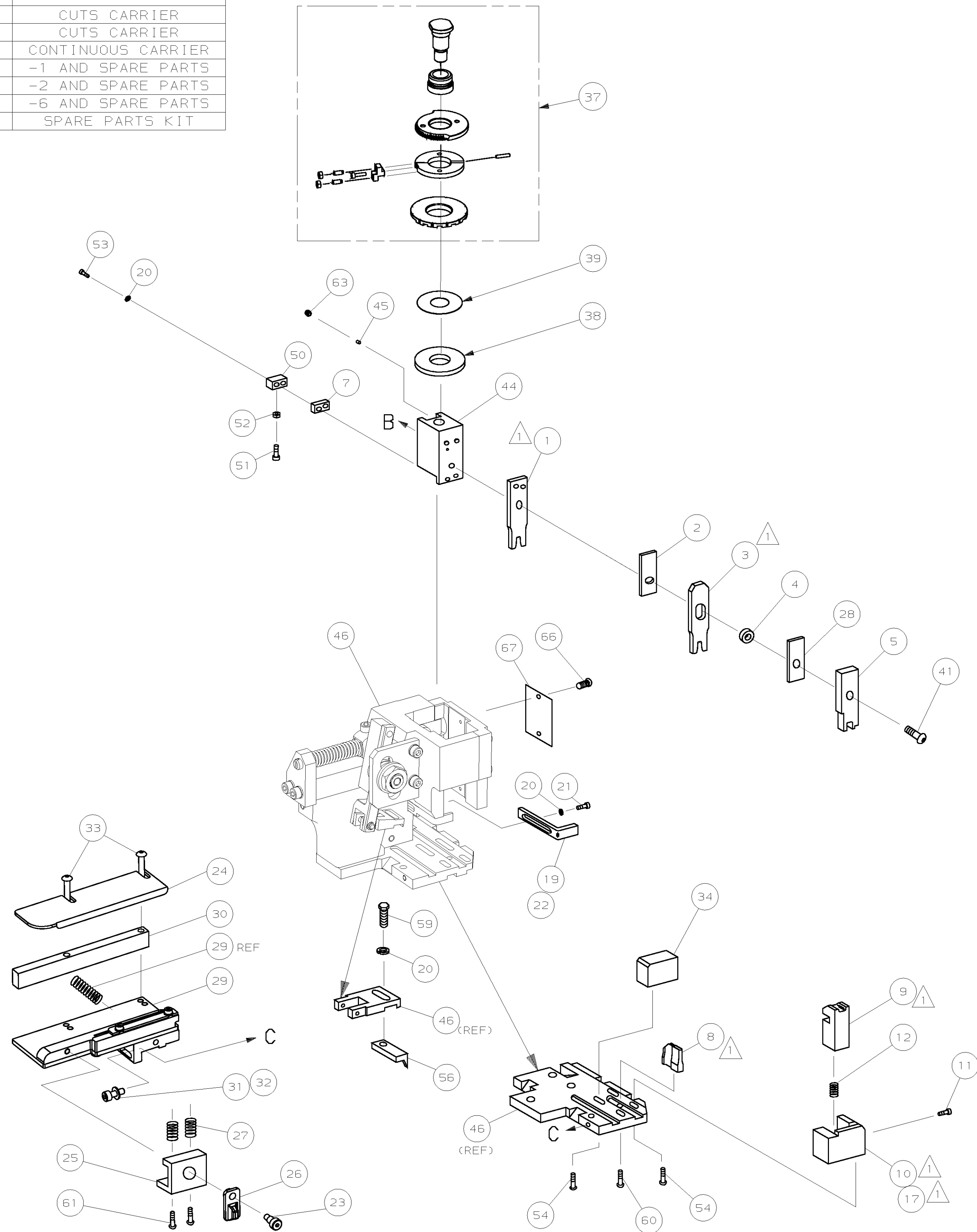


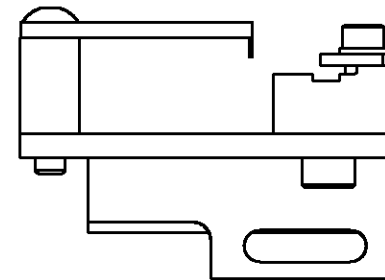
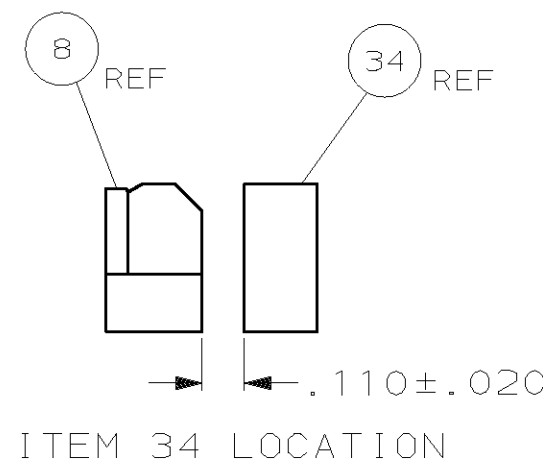
 1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



		A	RELEASED
P	F	LTR	REVISION RECORD

											73
-	1	1	1	1	1	1	1	1528182	PRINT, APPLICATOR LOG SHEET		72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE		71
											70
											69
											68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE		66
											65
											64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM		63
											62
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG		61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL		60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER		59
											58
											57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED		56
											55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER		54
-	2	2	2	2	2	2	2	1-8023-3	SCR,SHC (M4X16) TERM HLD DWN		53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN		52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN		51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER		50
-	1	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM		49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST		48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST		47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY		46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON		45
-	1	1	1	1	1	1	1	1338660-1	RAM		44
											43
											42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM		41
											40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY		39
-	1	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST		38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY		37
											36
											35
-	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL		34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE		33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)		32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK		31
-	1	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE		30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY		29
-	1	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP		28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG		27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL		25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD		23
-	1	-	1	1	-	1	-	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER		21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER		20
-	-	1	-	-	1	-	-	690472-1	STRIPPER		19
											18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)		17
											16
											15
											14
											13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR		12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR		11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)		10
-	1	1	1	1	1	1	1	454276-2	SHEAR, FLOAT (FRONT)		9
1	2	2	2	1	1	1	1	1338693-4	ANVIL		8
-	1	1	1	1	1	1	1	5-240641-2	SPACER, DEPRESSOR (REAR)		7
											6
-	1	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)		5
-	1	1	1	1	1	1	1	238011-6	SPACER, BLOCK CRIMPER		4
1	2	2	2	1	1	1	1	5-854830-4	CRIMPER, INSULATION		3
-	1	1	1	1	1	1	1	455888-9	SPACER, CRIMPER		2
1	2	2	2	1	1	1	1	2-456405-9	CRIMPER, WIRE		1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO	
← REVISION OF EACH ASSY NO. (WHEN BLANK, USE DWG REVISION)											

QTY REQD PER ASSY				PARTS LIST			
		DIMENSIONS: mm [INCHES]	MATL	HT TR		FIN	
		DO NOT SCALE PRINT.					
		TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR 12JUN03	APP 12JUN03			
		1 PLC DEC ±	R.O.WILSON	F.BACKHURST	 Type Electronics Harrisburg, PA 17105-3608		
		2 PLC DEC ±	CHK -	REL -			
		3 PLC DEC ±					
		ANGLES ± -	NAME	FINE ADJ SIDE FD HD-I APPL			MACHINE REF
		SURF TEXTURE: ✓					HD-I APPL
TB	JUN03	REMOVE BURRS, BREAK	SCALE	DWG NO	1528182		SHEET 1 of 1
APP	DATE	SHARP EDGES RO.38 MAX					REV A
CAGE CODE		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO
00779							-

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