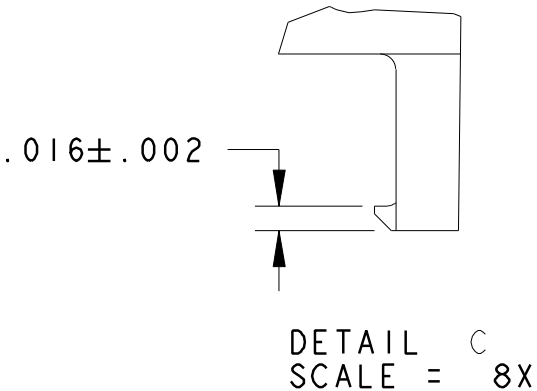
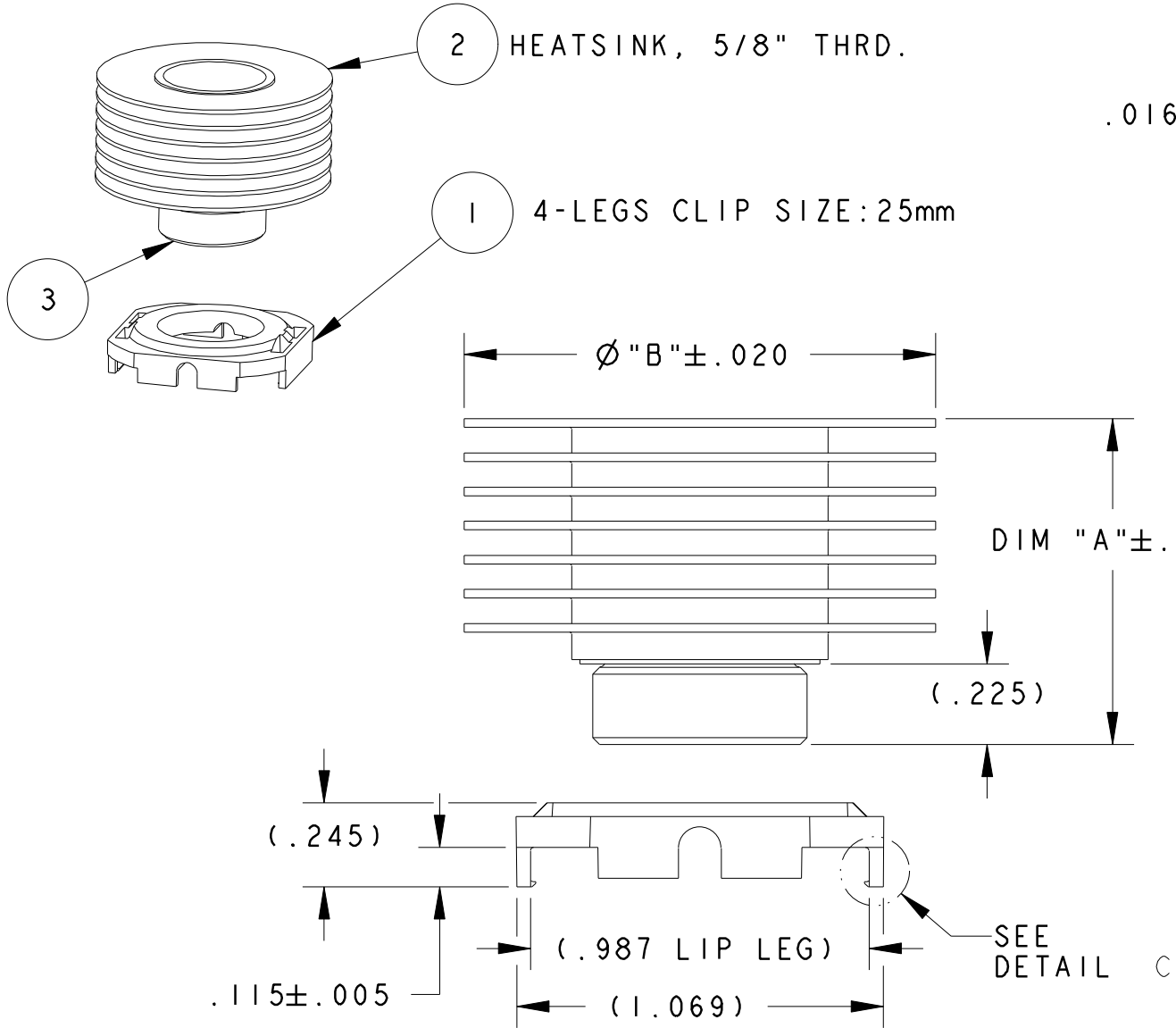


CUSTOMER DRAWING
SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE



- NOTES: UNLESS OTHERWISE SPECIFIED:
- INTERPRET DRAWING PER ASME Y14.5M-1994.
 - MATERIAL: HEAT SINK: ALUMINUM
CLIP: BLACK PEI (UL94-VO)
 - BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.

SCREW DRIVER SLOT (.070 WIDE X .100 DEEP) PROVIDED IN THE CENTER PORTION OF THE HEAT SINK. FOR ACCURATE TORQUE SETTING, SCREW DRIVER BIT MUST BE ALIGNED TO THE CENTER LINE OF THE HEAT SINK.

HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.
BARE DIE PACKAGE:
1.5 POUND-FORCE INCH TORQUE = 8.5 POUND-FORCE
(0.17 NEWTON METER TORQUE = 37.81 NEWTON)

2.0 POUND-FORCE INCH TORQUE = 11.4 POUND-FORCE
(0.23 NEWTON METER TORQUE = 50.71 NEWTON)

FULL SIZE LID PACKAGE:
1.5 POUND-FORCE INCH TORQUE = 8.3 POUND-FORCE
(0.17 NEWTON METER TORQUE = 36.92 NEWTON)

2.0 POUND-FORCE INCH TORQUE = 11.1 POUND-FORCE
(0.23 NEWTON METER TORQUE = 49.38 NEWTON)
 - REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1.
 - RoHS COMPLIANT AND CERTIFIED.

3	INTERFACE	1
2	HEATSINK, 5/8" THRD.	1
1	MOUNTING CLIP	1
ITEM NO.	DESCRIPTION	QTY

TABLE 1 (BOM)

200 LFM	400 LFM	600 LFM				
3.70	2.48	2.09	2-1963553-7	Ø2.000" HS, 5/8" THRD. 7 FINS	2.000	.940
4.28	2.77	2.26	2-1963553-5	Ø2.000" HS, 5/8" THRD. 5 FINS	2.000	.740
4.72	3.01	2.40	2-1963553-4	Ø2.000" HS, 5/8" THRD. 4 FINS	2.000	.640
5.19	3.32	2.64	2-1963553-3	Ø2.000" HS, 5/8" THRD. 3 FINS	2.000	.540
5.72	3.66	2.91	2-1963553-2	Ø2.000" HS, 5/8" THRD. 2 FINS	2.000	.440
4.89	3.37	2.71	1-1963553-7	Ø1.375" HS, 5/8" THRD, 7 FINS	1.375	.940
5.61	3.72	2.95	1-1963553-5	Ø1.375" HS, 5/8" THRD, 5 FINS	1.375	.740
6.16	4.01	3.13	1-1963553-4	Ø1.375" HS, 5/8" THRD, 4 FINS	1.375	.640
6.91	4.48	3.51	1-1963553-3	Ø1.375" HS, 5/8" THRD, 3 FINS	1.375	.540
7.67	4.96	3.89	1-1963553-2	Ø1.375" HS, 5/8" THRD. 2 FINS	1.375	.440
Rca (°C/WATT)			ASSEMBLY HS PART NO.	DESCRIPTION	Ø "B"	DIM "A"

TABLE 2

REV.	REV. INFO	REV.
A	RELEASE ERN #: 112104 E.TAO 4-24-07 APP'D: V.K 4-30-07	B
B	RELEASED ECR-07-010928 ETAO 5-9-07 APP'D: V.K 5-9-07	C
C	RELEASED ECR-07-023087 DA 10-1-07 APP'D: BP 10-18-07	D
D	RELEASED ECR-07-030181 ETAO 12-13-07 APP'D: B.P 12-17-07	

DO NOT SCALE

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

.XX ± .

.XXX ± .

.XXX ± .

ANGLES ± °

DRAWN BY: E.TAO

ENGINEER: V. KHEIL

FILENAME: C-1963553

PROJECT:

SYSTEM: PRO-E

DATE: 4-24-07

DATE: 4-30-07

North Attleboro, Massachusetts 02760

MATERIAL: N/A

FINISH: N/A

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DIMENSIONS ARE IN: INCHES

SCALE: 2:1

SIZE: B

TITLE: ASSEMBLY HEATSINK WITH 4 LEGS, 25mm CLIP

TE PART NO.: SEE TABLE 2

DWG. NO.: C-1963553

SHEET 1 of 1

REV. C1

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1-1963553-3](#)