

1385714 - 1385714 /home/us014442/dm.tecmod							
INING MACHINE GUARD	TERMINAL NAME: TAB TERMINAL	O TERMINAL AMP CRIMP SPECS		LEADMAKER & Ench model g	MECH POST FEED		$\leq$
$\mathbf{A}$ (REF) (REF)	1572379 RSB 8160.258 F 6.3-2.5		-2 BE	ENCH MODEL K	MECH POST FEED		
		002 [1.88 ±0.05mm] 14	REF			NUT, HEX 70 Plate, adj 69	-m
	B .066 ±.0	DO2 [1.68 ±0.05mm]   16     NOT   USED	REF		240626-1 240633-1	SHAFT, PIVOT 68 BUSHING 67	
		NOT USED	REF	REF – A	455680-1	LEVER, INTERMEDIATE 66	
GUARD G TERMINATOR GUARD		SIZE TYPE RANGE	REF		240629-1 240632-2	BLOCK, PIVOT65SCR, ADJ64	
		[3.30mm]   F   16-14     [4.32mm]   F   .160 MAX	REF		240659-3 240658-1	PIN, CAM ROLLER 63 CAM, ROLLER 62	
	WIRE STRIP LENGTH TERM APPL SPEC FEED .197214 NONE .740	APPL INSTRUCTION SET UP GAGE LAYOUT 408-8039 458638-1 L2945	REF			ROD, FEED 61 60	
		129	REF		454220-1 453736-1	CAP, RAM 59 HOUSING 58	_
(112)(84)	2 2 - C 1-354779-0	PIN, WIRE DISC (.3040)B 127			455750-1	57	
(17)	2       2       -       C       9-354778-3         1       1       -       A       986950-1	PIN, WIRE DISC (.2960)A 126 WASHER, FLAT PRECISION 125	REF		240624-1	56PIN, FEED FINGER55	
	1 1 - A 217238-1 1 1 4088039	GENERAL INSTRUCTION PACKAGE 124 EF APPL INST 408-8039 123	REF		691499-1 240635-1	SPRING, FEED FINGER54FINGER, FEED53	
		122	REF	REF – B	240634-1	LEVER, TERMINAL 52	_
$\wedge$	REF       REF       A       1-21030-7         REF       REF       A       1-21030-1	PIN, DOWEL (Ø. 187×1.50) HSG 120				50	
<u> </u>	REF REF - A 21045-3	PIN,DOWEL(Ø.187×.50)LEVER 119 RING,RET"C"(Ø.187)FD PIN 118	1	– – B	690501-3	CAM, POST FEED 1 1/8 ST 48	
	REFREFA5-21028-1REFREF-A21899-4	PIN, STD SPRING(Ø.12)FD ADJ ROD 117 WASHER, FLAT(Ø5/16)SCR ADJ 116	_	1 – B	690501-4	CAM, POST-FEED 1 5/8 ST 47 46	
		115	1	1 – A 1 – C	690191-1 455674-1	PLUG, NYLON 45 RAM 44	
	REF REF - A 21024-5	WASHER, LOCK (NO. 10) FD ROD GDE 112	1	1 – A 1 – A	690125-1 690124-1	WASHER, LAMINATED 43 WASHER, RAM 42	С
		111	1	1 – A	7-21002-9	BOLT, CRIMPER(5/16-24×1.00) 41	_
52	7 7 – A 21024–4	WASHER,LOCK (NO.8) SHEAR BL 110 109	1	1 – A 1 – A	23241-6 690170-1	BALL, STEEL40SPRING, COMPRESSION39	_
68	2 2 – A 21018–4 REF REF – A 21018–5	NUT, HEX (4-40) DRAG108NUT, HEX (6-32) FD ADJ PL107	1	1 – C 1 – D	690142-1 354777-1	DISC, INSULATION 38 WIRE DISC, PLASTIC 37	
(97)	2 2 - A 21022-2	106 NUT,HEX SL(8-32)DRAG STUD 105	1	1 – A 1 – B	22480-5 690212-1	WASHER, SPRING 36 Post, Ram 35	
<u>4</u> <u>107</u>		104				34	
(72)	2 2 - A 2-21006-6	SCR, SKT SET (4-40x.62) DRAG 102	1	1 – D	458980-1	APPLICATOR, BASIC (SUB ASSY) 32	
	1       1       -       A       21009-2         2       2       -       A       21017-2	SCR, SKT_SET(1/4-20×.25_)RAM       101         SCR, DRIVE(#2×.19)ID_PLATE       100				31 30	
	1 1 – A 1–21002–7 1 1 – B 461264–1	SCR,BHC(6-32x.38)CAM 99 PLATE, IDENTIFICATION 98	1	1 – B	3-690451-2	29SPACER, STRIPPER28	
	REF REF - A 6-23715-5	SCR,PAN HD(6-32×1.50)FEED ADJ 97 96	1 Ref	1 – A REF – C	240639-1 455676-1	STRIPPER 27 PLATE, BASE 26	-
	2 2 - A 2-21002-2 REF REF - A 2-21002-9	SCR,BHC(8-32×.50)STRIPPER 95 SCR,BHC(10-32×.75)HSG CAP 94	2	2 – A 1 – B	22354-8	DRAG, STUD 25 PLATE, STRIP GUIDE 24	
	1 1 – A 22733–8	SCR,BHC(8-32×.38 LW)ANVIL 93	1	1 – C	240825-3	PLATE, STRIP HOLD DOWN 23	
	4 4 – A 3-21002-3 REF REF – A 2-22733-8	SCR,BHC(1/4-20×.50)ST GD PL 92 SCR,BHC(1/4-20×.62)BASE PL 91	2	2 – A	4-22281-1	SPRING, DRAG2221	В
		90 89	1	1 – A	454177-1	DRAG, STOCK 20	
(82)	2 2 - A 2-21000-6	88 SCR,SHC(8-32×.38)SLUG BLADE 87	2 REF	2 – C REF – A	454204-3 454178-1	GUIDE, STRIP (FRONT)18GUIDE, FEED ROD17	_
	3 3 - A 2-21000-6	SCR, SHC (8-32×.38) STRIP GUIDE 86	REF		6-22284-4	SPRING, FEED RETURN 16	
	2       2       -       A       2-21000-9         REF       REF       -       A       3-21000-7	SCR, SHC (8-32×.75) R STRIP GUIDE     85       SCR, SHC (10-32×.75) FEED ROD GDE     84				15	_
	REF REF - A 3-21000-6	83 SCR,SHC(10-32×.62)FEED ADJ PL 82				13	_
	REF       REF       -       A       3-21000-4         2       2       -       A       3-21000-8	SCR, SHC (10-32×.38) PIVOT BLOCK 81 SCR, SHC (10-32×.88) SHEAR PL 80	1	1 – B	240644-1	PLATE, REAR SHEAR 11 10	
	3   REF   -   -   A   455745-1     6   3   -   REF   -   A   679532-1	GUARD, WINDOW 79 INSERT, GUARD 78	$\begin{array}{c c} \hline 1 \\ \hline 1 \\ \hline 1 \\ \hline 1 \\ \hline \end{array}$	1 – B 1 – D	690482-6 1633098-2	PLATE, FRONT SHEAR 9 ANVIL 8	_
		77		1 – B		BLADE, SLUG 7 6	_
PARTS.		75	1	1 – C	1-240641-6	SPACER, SLUG BLADE 5	
PLACE WHEN OPERATING	1   1   -   A   690603-1     1   1   -   A   23030-1	SPRING, ASSIST74SCR,SKT CAP(6-32×.25)CP DSC73	1 $1$	1 – B 1 – C	238009-1 3-1213077-3	SPACER, BLOCK CRIMPER4CRIMPER, INSULATION3	
ENCH MACHINE.	REFREFA458109-1REFREF-A690517-1	WASHER, FLAT (SPECIAL) 72 Spacer 71	1	1 – B 1 – C	455888-3 456410-3	SPACER, CRIMPER2CRIMPER, WIRE1	_
SING NO. 20 MACHINE OIL.	-2 -1 U/M DWG PART NO	DESCRIPTION ITEM NO	-2	-1 U/M DWG Size	PART NO	DESCRIPTION ITEN NO SSY NO (WHEN BLANK, USE DWG REVISION)	
REF SPECIFIED (EXCEPT RE USED ON ITEM 32.	QTY REQD PER ASSY	PARTS LIST		D PER ASSY	HT TD	PARTS LIST	
G TERMINATOR ONLY.			DO NOT SCA Tolerances	UNLESS	_		
			2 PLC DEC 3 PLC DEC	±- CHK		Tyco Electronics Harrisburg, PA 17105-3608	
			4 PLC DEC ANGLES ± - SURF TEXTU	NAME	END FEED HDM	APPLICATOR MACHINE REF	_
		A   REVD   CE   FEB04     P   F   LTR   REVISION RECORD   APP   DATE	REMOVE BUR Sharp edge	RS, BREAK SCALE		1385714 SHEET REV 1 of 1 A	
5	☆ 4	3	cage code 00779	CUSTOMER	AND ASSEMBL	Y DRAWING -	

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