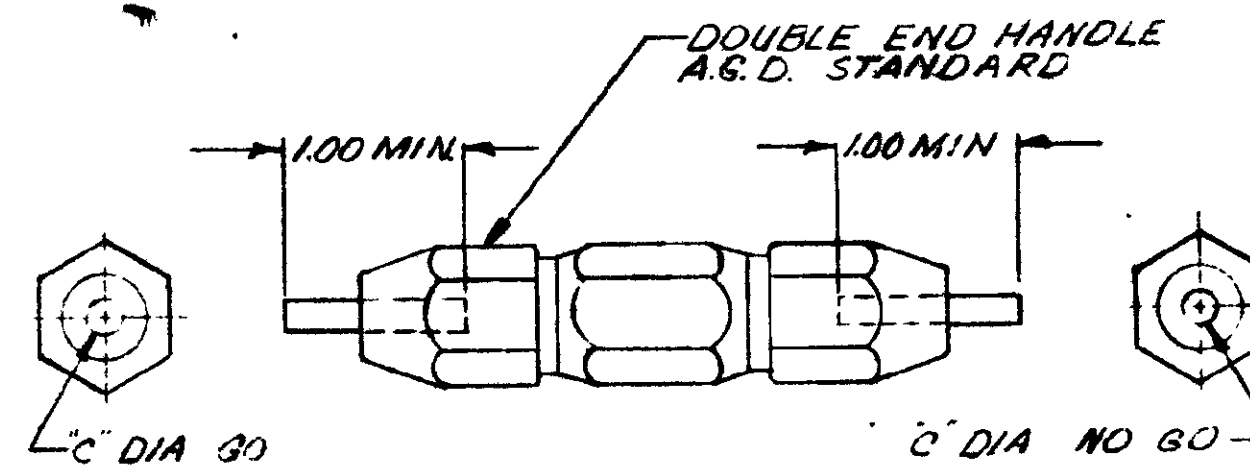


INSULATION CRIMP BARREL CRIMP

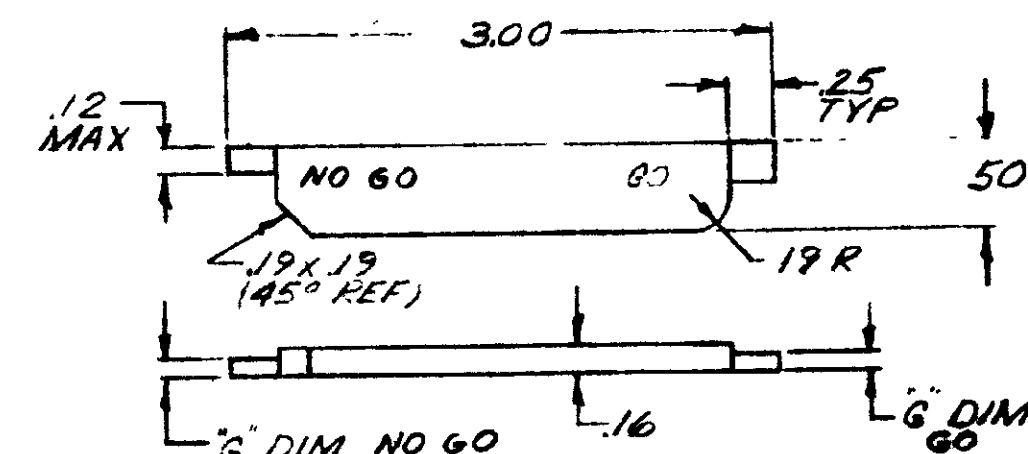
ENLARGED VIEW OF CRIMPS

"G" DIM AT POS. #1		"C" DIM	
GO	NO GO	GO	NO GO
.030	.050	.109	.115

DOUBLE END HANDLE
A.G.D. STANDARD



SUGGESTED PLUG GAGE FOR DIM
BARREL CRIMP



SUGGESTED PLUG GAGE FOR 6" DIM
INSULATION CRIMP

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.

COLOR CODED.
RED _____

TAPÉ

SUPERSEDED BY IS-2423

1	307275-1	SADDLE	9
1	2-59577-9	SCREW(10-32UNF-3A X 470 LONG)	8
1	59781-6	SCREW-SPECIAL	7
1	1-59619-7	ANVIL-INSULATION	6
1	59623-6	ANVIL	5
2	1-21046-3	RING-RETAINING	4
1	59779-2	INDENTER	3
1	307285-1	INDENTER-INSULATION	2
1	59781-2	SCREW-SPECIAL	1

DATE NUMBER NAME REMARKS		CUSTOMER COPY REFERENCE ONLY	
REQUIRED PER ASSEMBLY		©1959 BY AMP INCORPORATED ALL RIGHTS RESERVED AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING	
69872	DR <i>E. Stanford 11-21-69</i>	MATERIAL AND FINISH + — +	AMP INCORPORATED HARRISBURG, PENNSA
	CHR <i>11-2-69</i>		USED ON 69875
	DE <i>11-2-69</i>	WIRE - RANGE - INSULATION <i>22-16</i> + — +	TYPE CONFINED CRESLEN P/DG
	APP <i>11-26-69</i>	TOLERANCE EXCEPT AS NOTED ± 0.15 ± 1%	SCALE LPC NO. 4-1 MAC 69872
DESCRIPTION		NAME <i>DIE ASSEMBLY MODEL</i>	

[illegible]

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