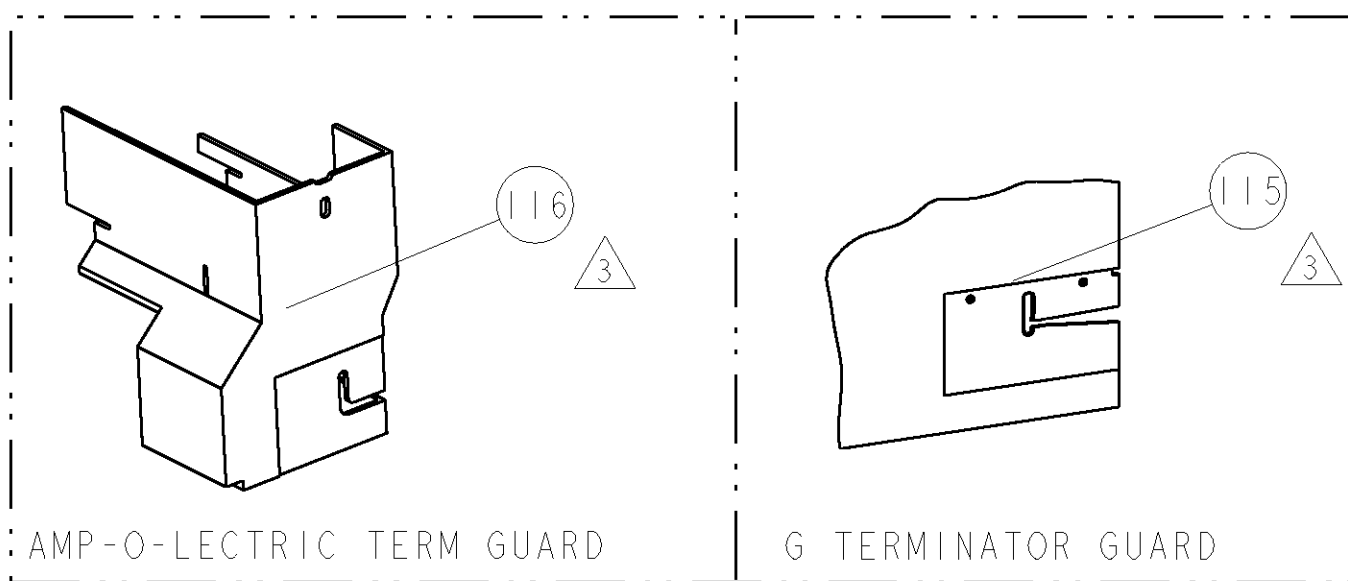
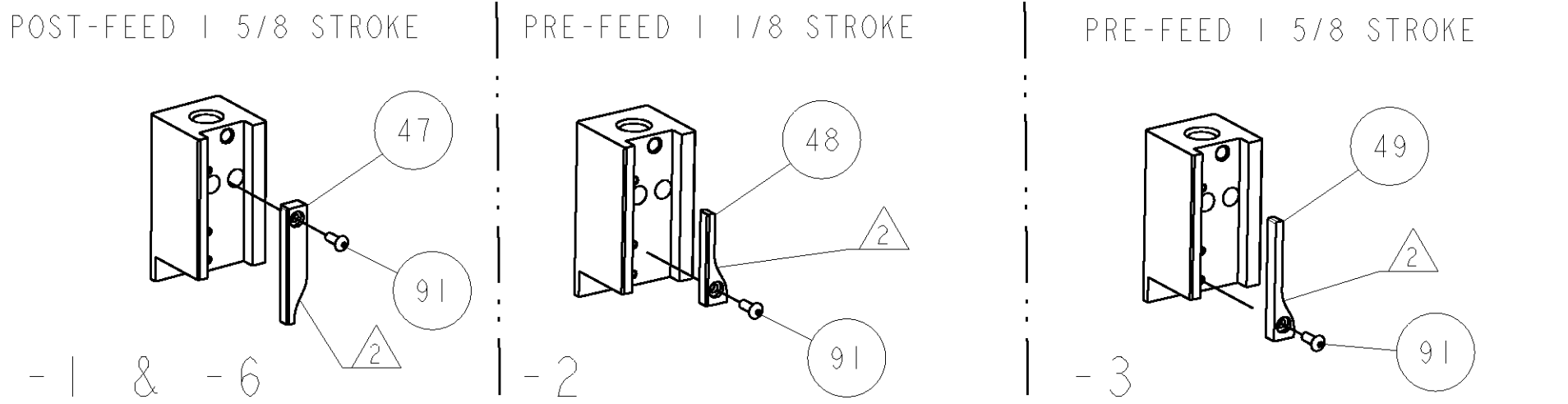
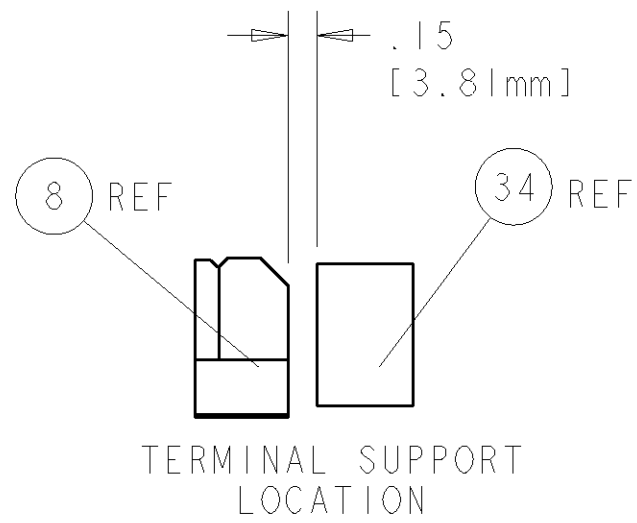
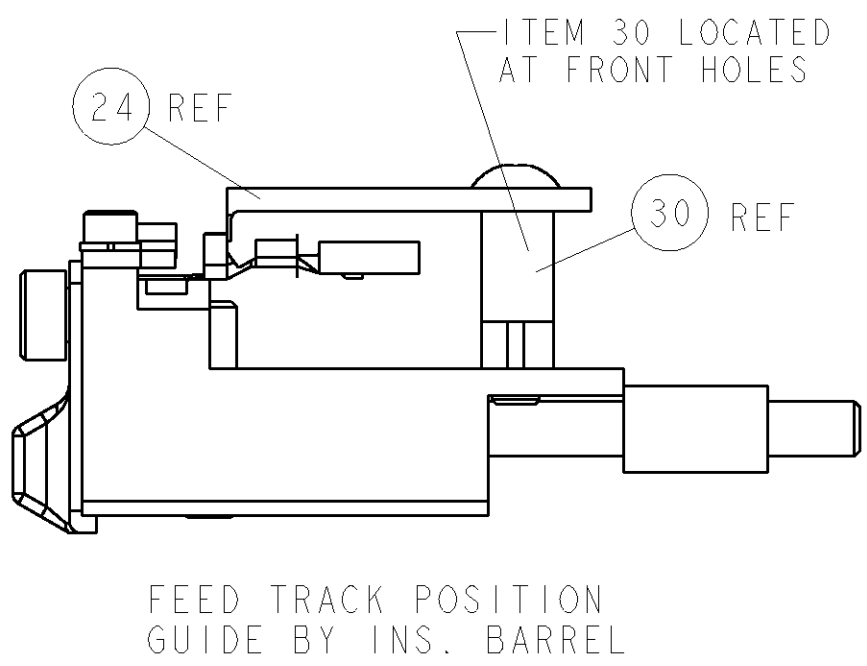


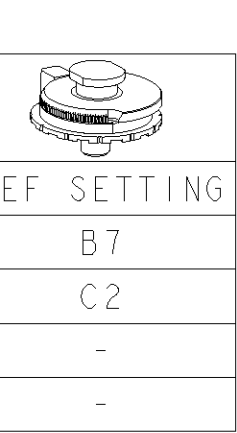
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855502-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855502-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855502-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855502-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855502-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- △ THE INSULATION RANGE LISTED IS FOR THE TERMINAL. THE INSULATION RANGE FOR THE SEAL IS Ø1.2mm-1.9mm.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERMINAL F GT 150					
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS			
1949949	15326426				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	1.15mm+-.05/--.05[.045+-.002/--.002]		20AWG or 0.5mm2	
-	-	1.10mm+-.05/--.05[.043+-.002/--.002]		22AWG or 0.35mm2	
-	-				
-	-				
-	-				
SEAL PN	-	CRIMP	SIZE	TYPE	RANGE
286970	15366021	WIRE	1.75mm [.069]	F	22-20 AWG
-	-	INSUL	3.56mm [.140]	O	Ø3.00 MAX
WIRE STRIP LENGTH 4.94-5.32	TERM APPL SPEC DELPHI	FEED 10.96	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	469367-9	SHIM	38
-	1	1	1	1	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	-	2-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
△	1	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
△	1	1	1	1	-	-	3-22280-3	SPRING, COMPRESSION	12
△	1	1	1	1	-	-	690461-2	STOP, SHEAR	11
△	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	1	1	1	1	-	-	318707-2	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	-	1633767-2	ANVIL, COMBINATION	8
-	1	1	1	1	-	-	240641-5	SPACER	7
-	-	-	-	-	..	..	-	-	6
-	1	1	1	1	-	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	-	456135-6	CRIMPER, INSULATION O PREMIUM	3
△	1	1	1	1	-	-	455888-9	SPACER, CRIMPER	2
△	1	1	1	1	-	-	5-1633305-7	CRIMPER, WIRE PREMIUM	1

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS AND ASSEMBLY. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS AND ASSEMBLY. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS AND ASSEMBLY.										DWN		B. HIGMAN		13APR2009		 Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608															
										CHK		T. ELBIN		13APR2009																	
										APVD		N. DEMING		13APR2009																	
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:						NAME		FINE ADJUST SIDE FEED																			
INCHES										PRODUCT SPEC		HDM APPLICATOR																			
				0 PLC ±						APPLICATION SPEC		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO													
				1 PLC ±0.1																											
				2 PLC ±0.01																											
				3 PLC ±0.001																											
MATERIAL				FINISH						WEIGHT		A		00779		C=1855502		SCALE		3:5		SHEET		1		OF		REV		A	

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