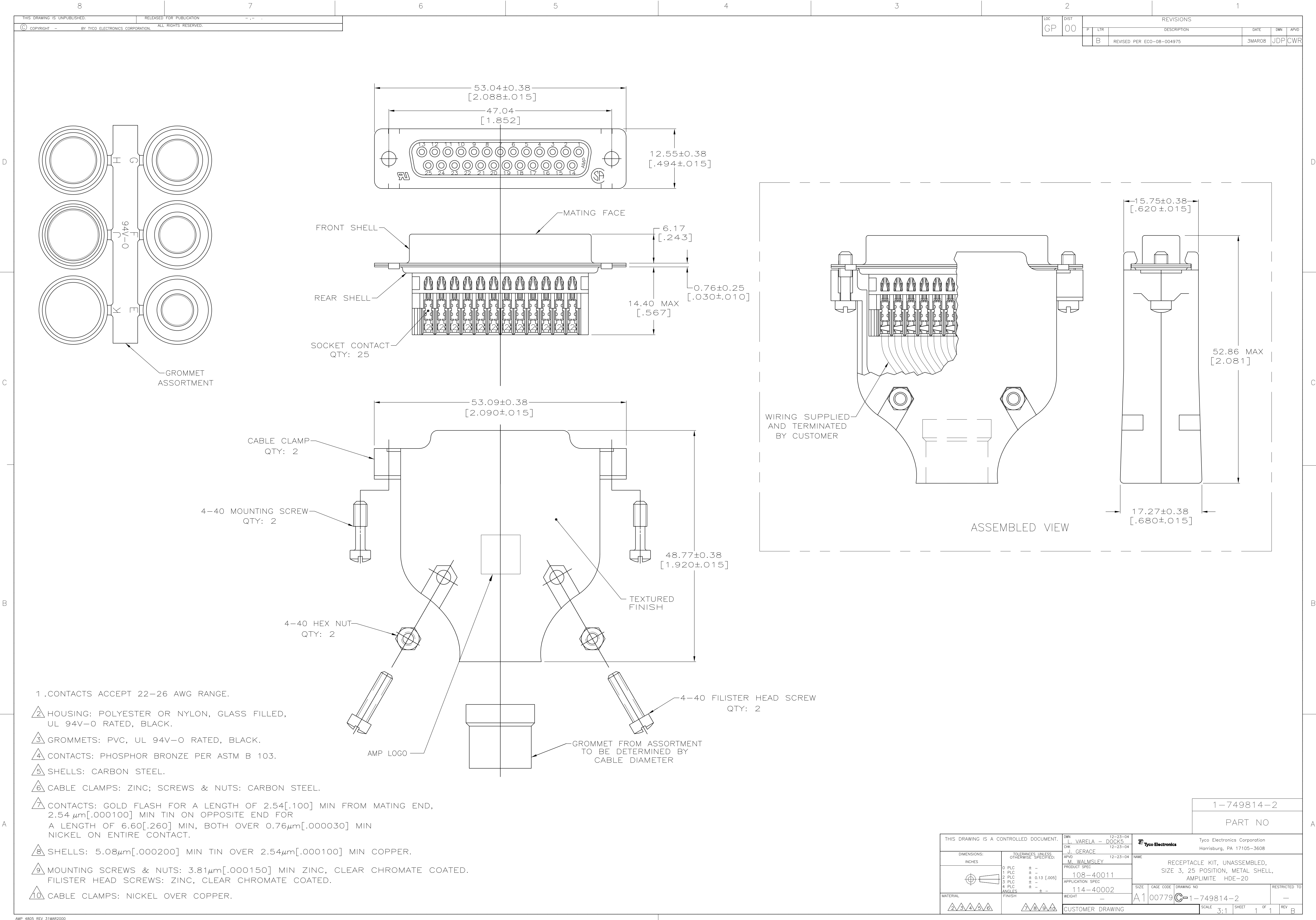




1. CONTACTS ACCEPT 22-26 AWG RANGE.
2. HOUSING: POLYESTER OR NYLON, GLASS FILLED, UL 94V-0 RATED, BLACK.
3. GROMMETS: PVC, UL 94V-0 RATED, BLACK.
4. CONTACTS: PHOSPHOR BRONZE PER ASTM B 103.
5. SHELLS: CARBON STEEL.
6. CABLE CLAMPS: ZINC; SCREWS & NUTS: CARBON STEEL.
7. CONTACTS: GOLD FLASH FOR A LENGTH OF $2.54[.100]$ MIN FROM MATING END, $2.54 \mu\text{m}[.000100]$ MIN TIN ON OPPOSITE END FOR A LENGTH OF $6.60[.260]$ MIN, BOTH OVER $0.76 \mu\text{m}[.000030]$ MIN NICKEL ON ENTIRE CONTACT.
8. SHELLS: $5.08 \mu\text{m}[.000200]$ MIN TIN OVER $2.54 \mu\text{m}[.000100]$ MIN COPPER.
9. MOUNTING SCREWS & NUTS: $3.81 \mu\text{m}[.000150]$ MIN ZINC, CLEAR CHROMATE COATED. FILISTER HEAD SCREWS: ZINC, CLEAR CHROMATE COATED.
10. CABLE CLAMPS: NICKEL OVER COPPER.

LOC		DIST		REVISONS			
GP		00		DESCRIPTION	DATE	DWN	APVD
B		REVISED PER ECO-08-004975			3MAR08	JDP	CWR

THIS DRAWING IS A CONTROLLED DOCUMENT.				Tyco Electronics Corporation Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		0. PLC ± - 1. PLC ± - 2. PLC ± 0.13 [.005] 3. PLC ± - 4. PLC ± - ANGLES ± -		RECEPTACLE KIT, UNASSEMBLED, SIZE 3, 25 POSITION, METAL SHELL, AMPLIMITE HDE-20			
MATERIAL		FINISH		RESTRICTED TO			
				CUSTOMER DRAWING			
SCALE		3:1		SHEET 1 OF 1			
REV		B		REV			

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