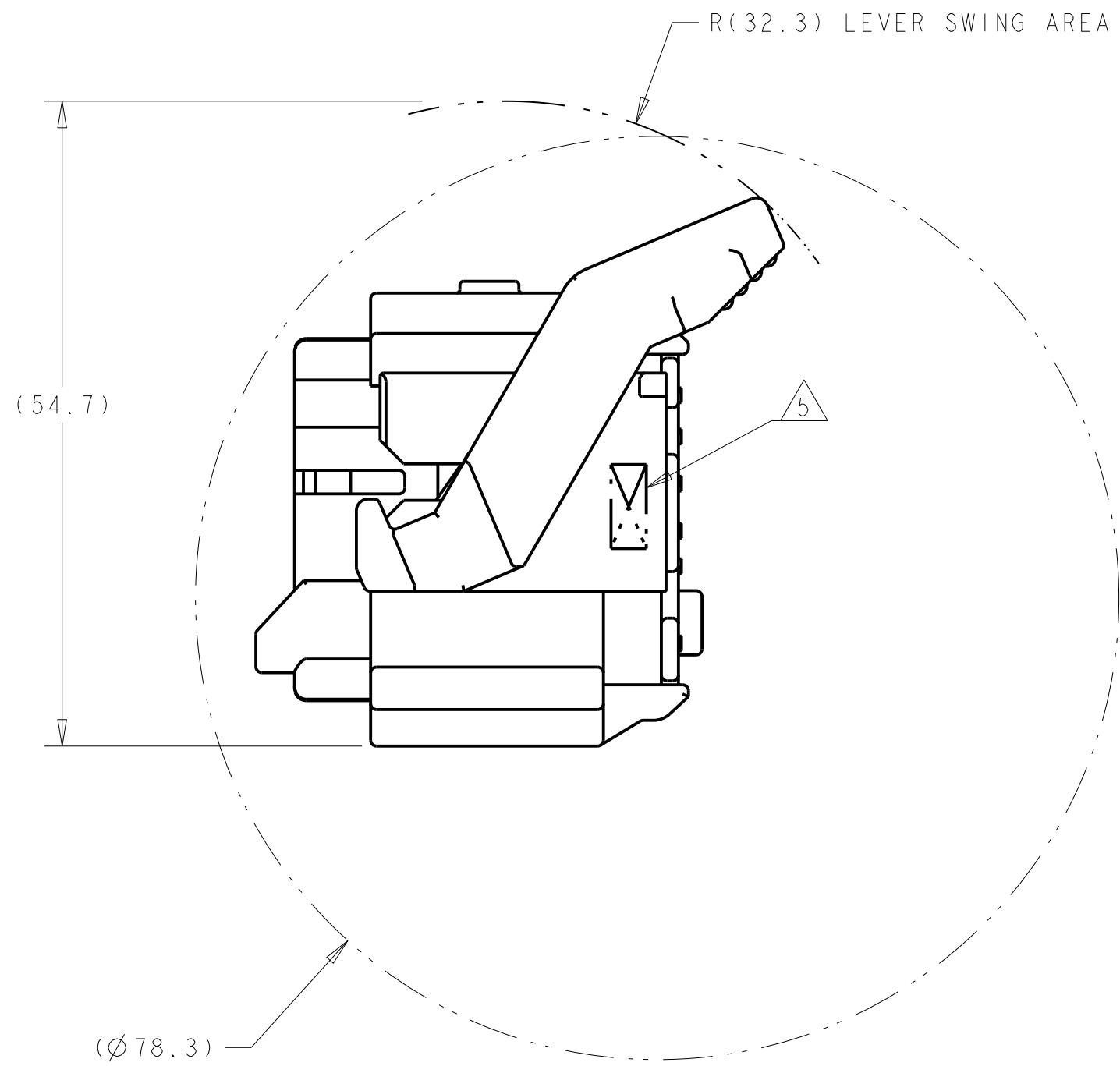
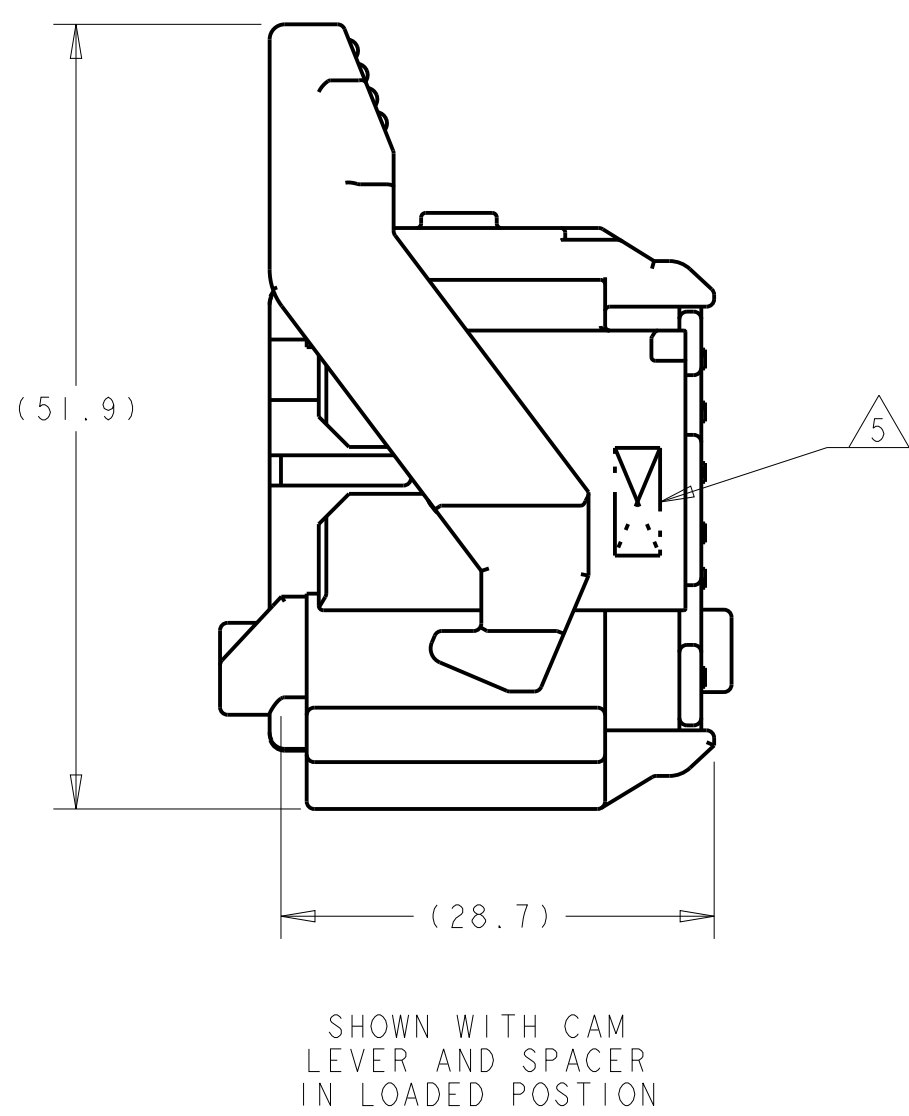
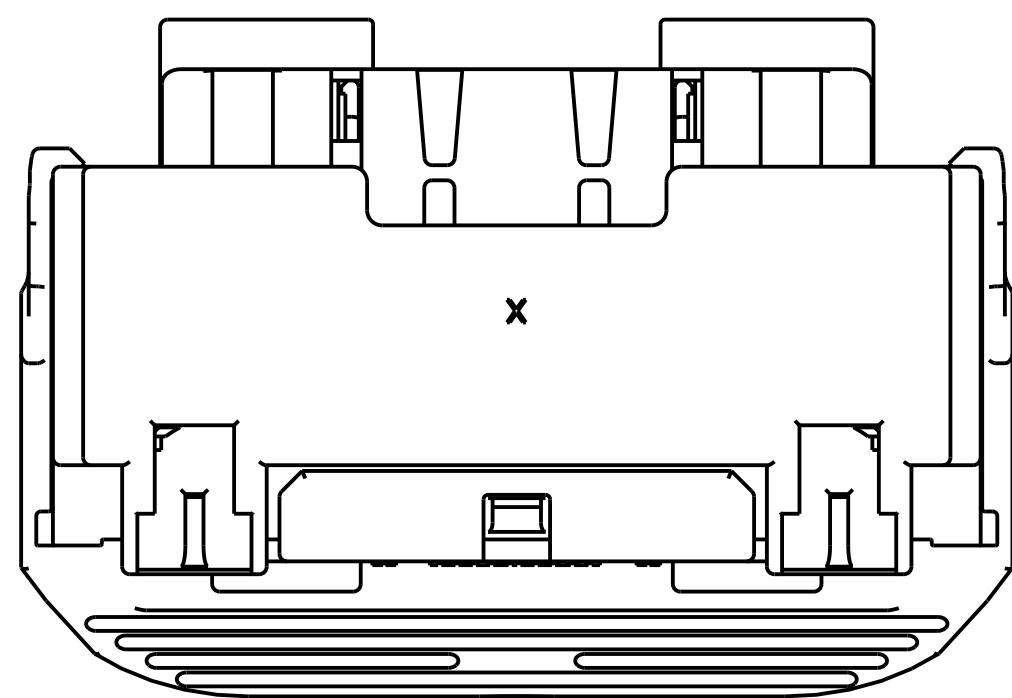
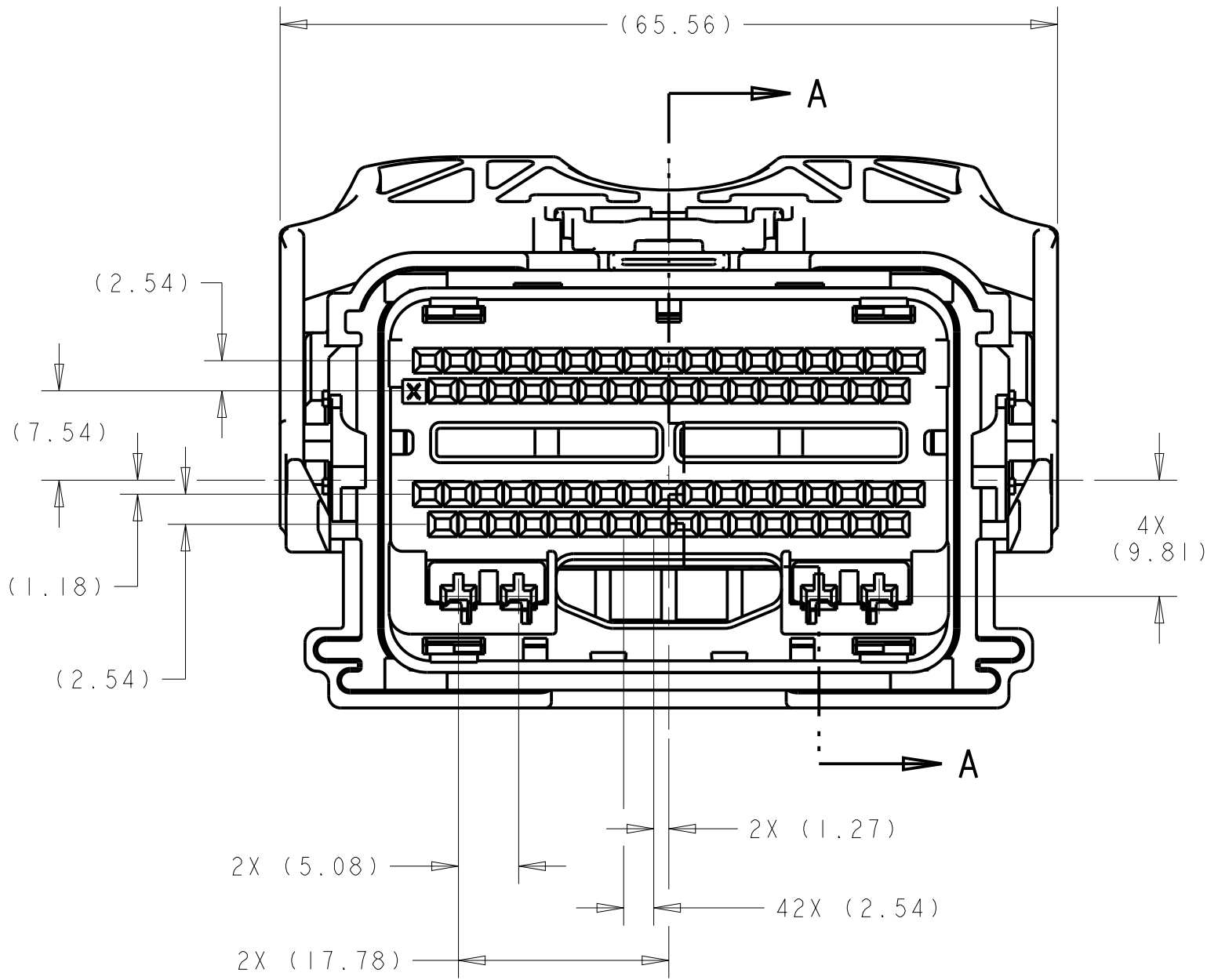
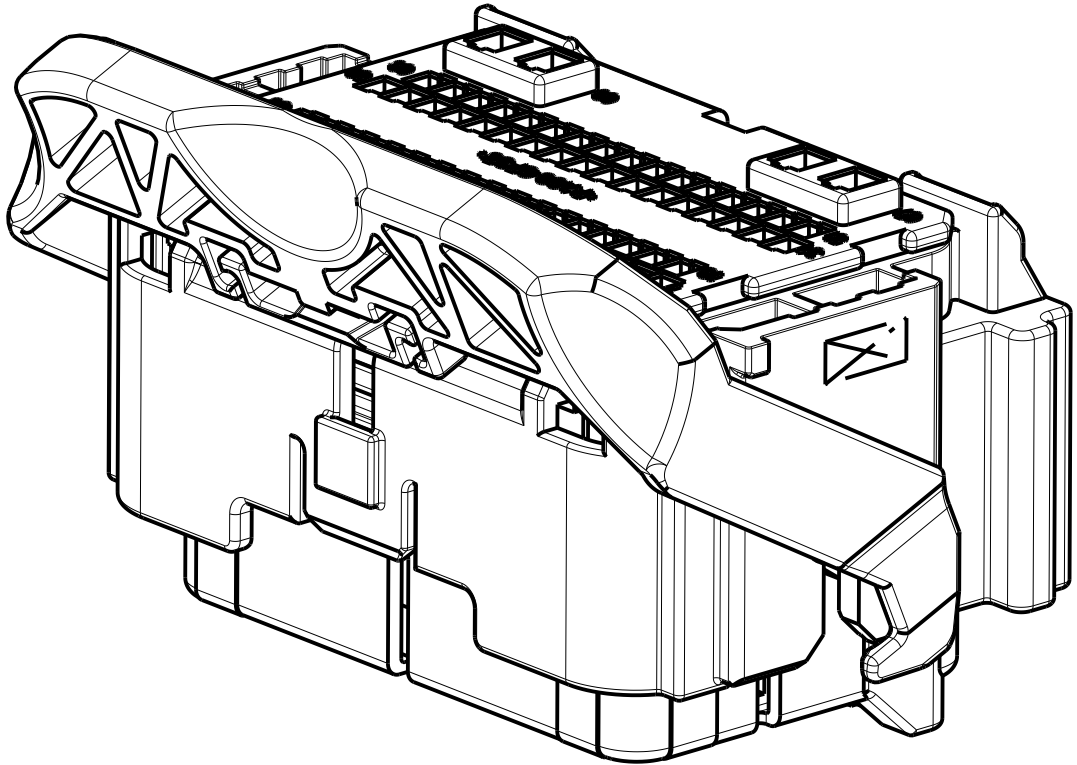
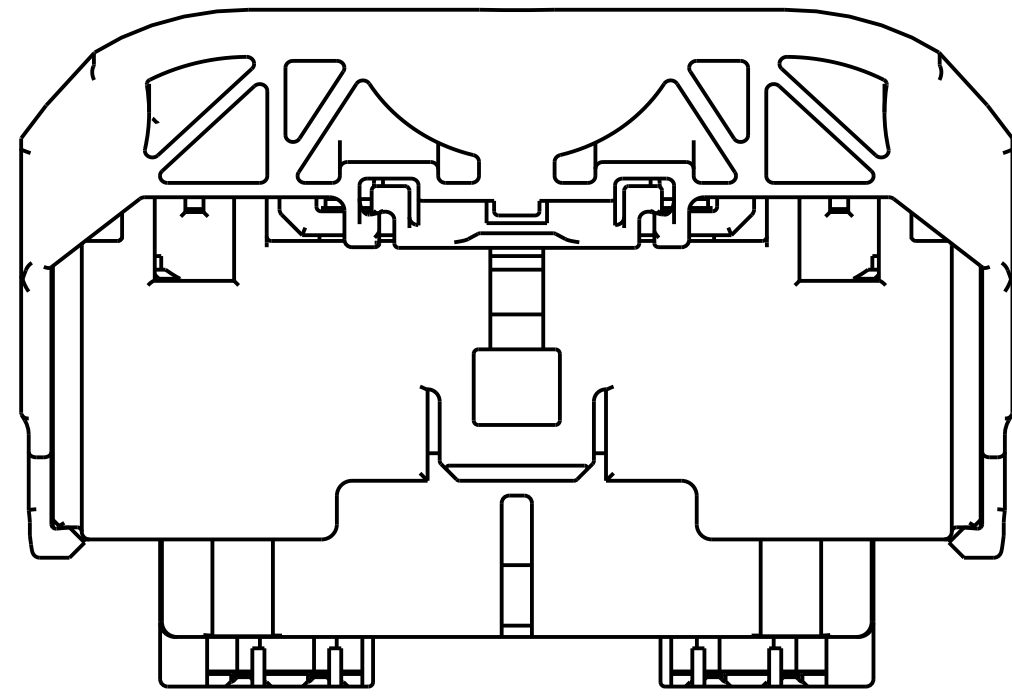
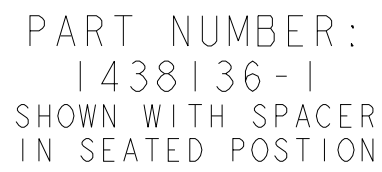


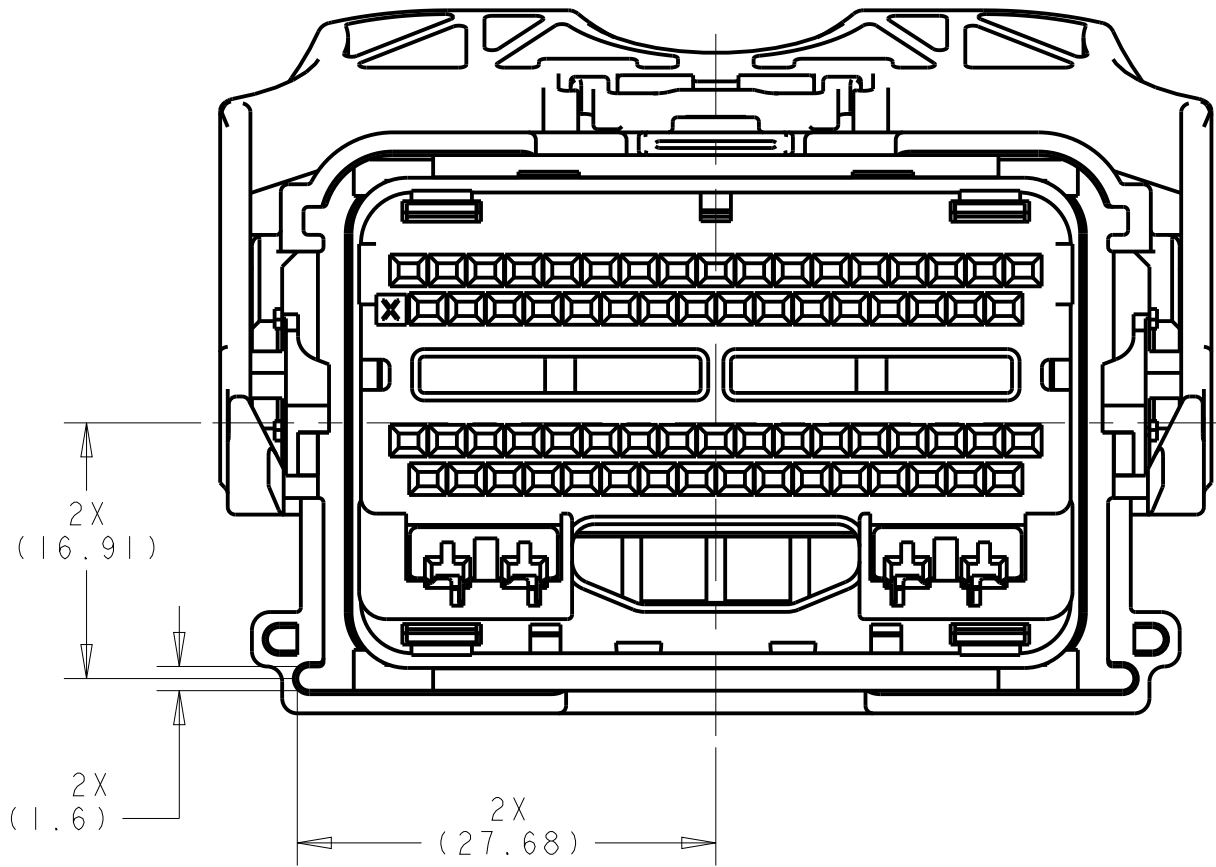
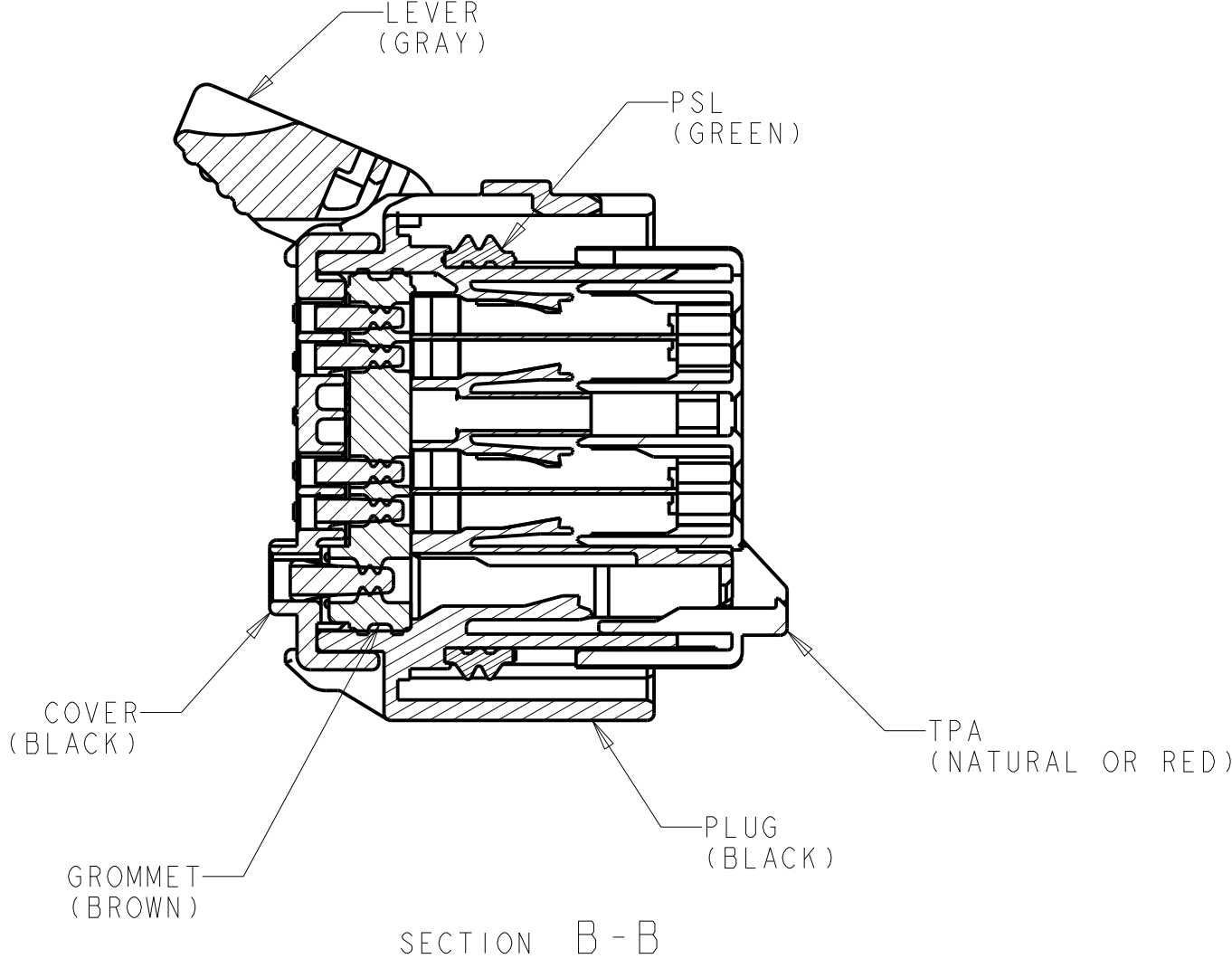
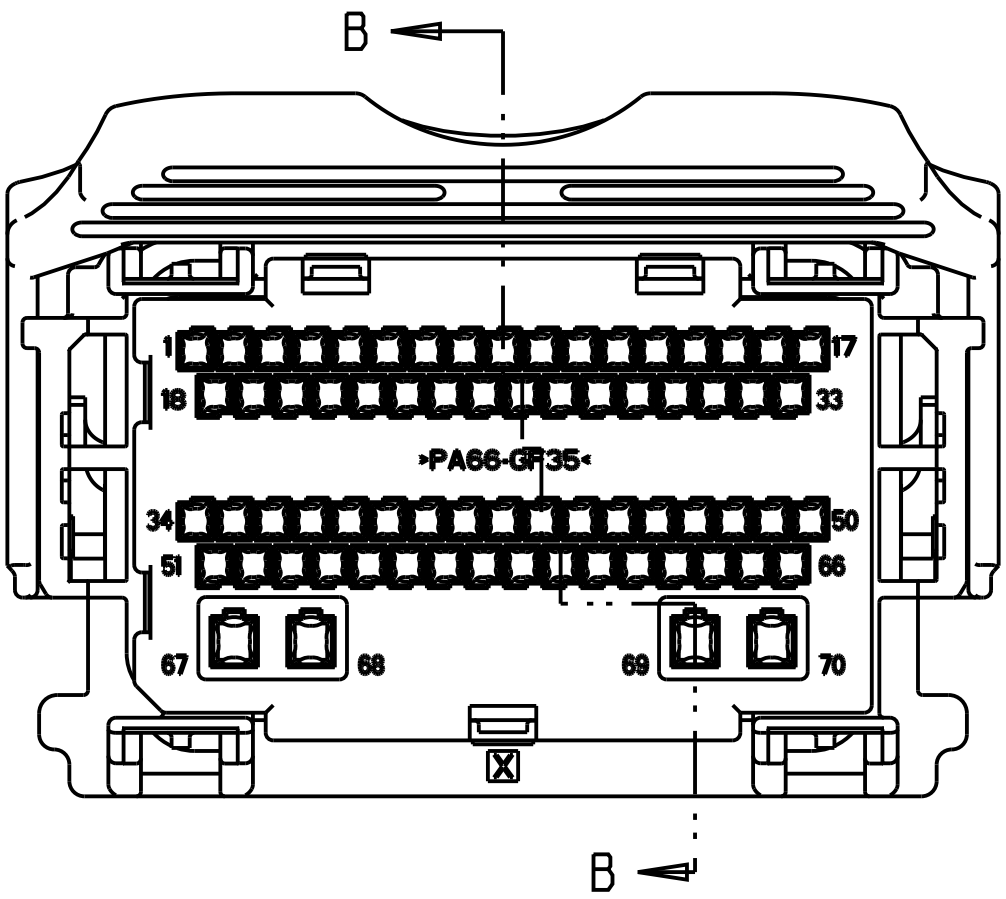
1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEABILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²
3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4. REFERENCE TO INSTRUCTION SHEET 408-8893.

5. COMPANY LOGO.

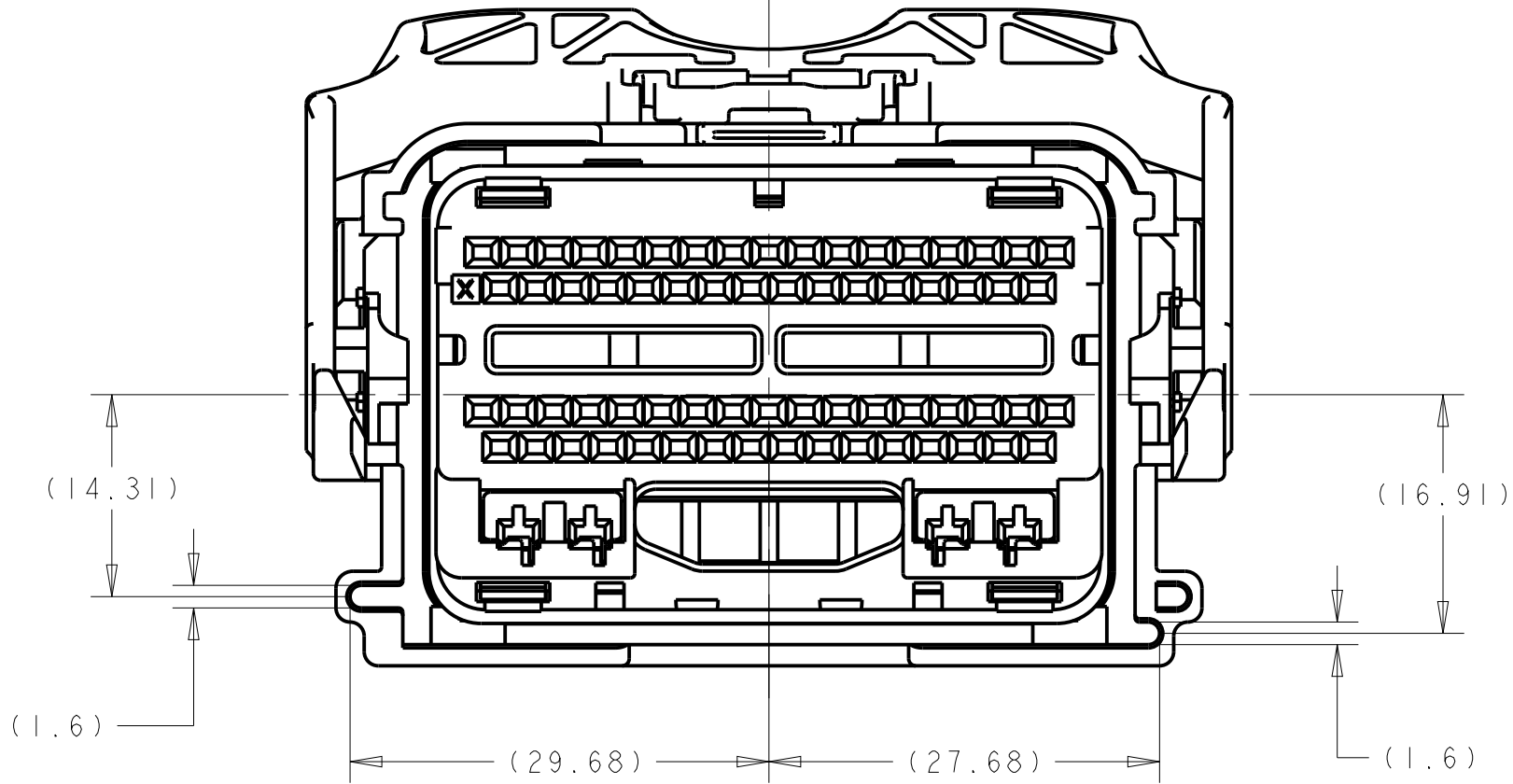


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. <u>R_VESTAL</u> 15APR2005 CHK. <u>T_VALASEK</u> 15APR2005 APPR. <u>T_VALASEK</u> 15APR2005		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±°		NAME 70-WAY HARNESS ASSEMBLY	
		PRODUCT SPEC		SIZE A100779C-1438136	
MATERIAL - - -		APPLICATION SPEC WEIGHT -		CAGE CODE 100779C-1438136	
FINISH - - -		CUSTOMER DRAWING SCALE 2:1		SHEET 1 OF 1 REV. 647	

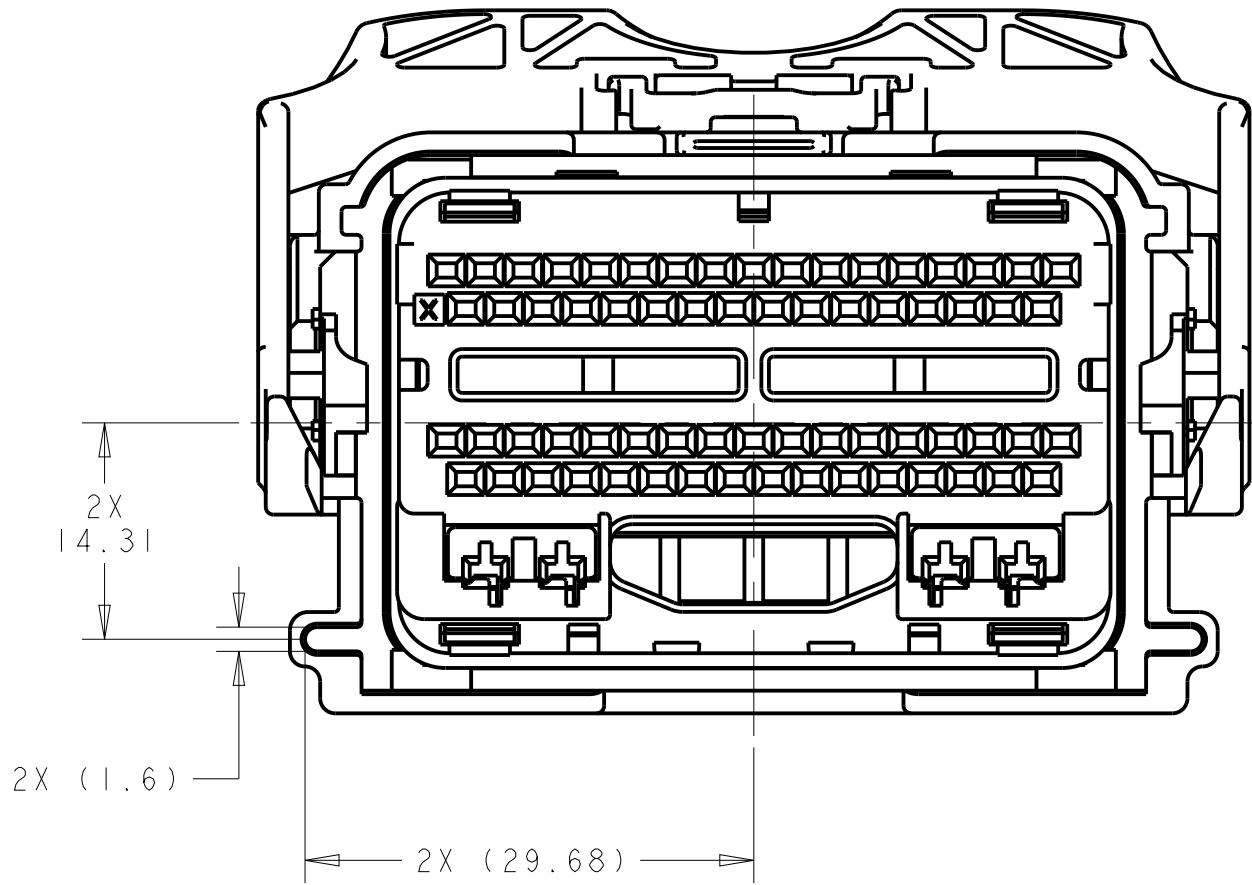
REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



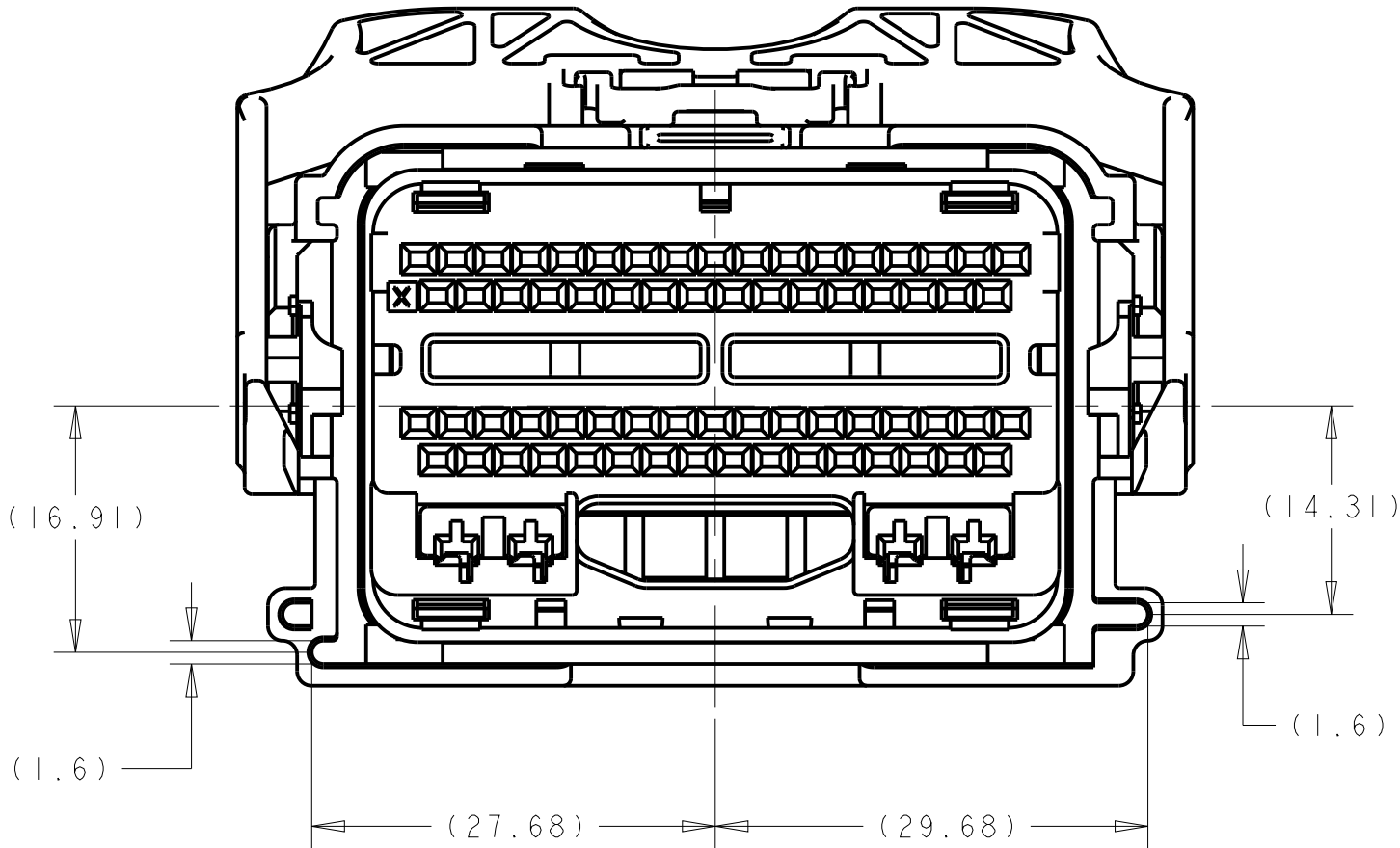
KEYING OPTION "A"



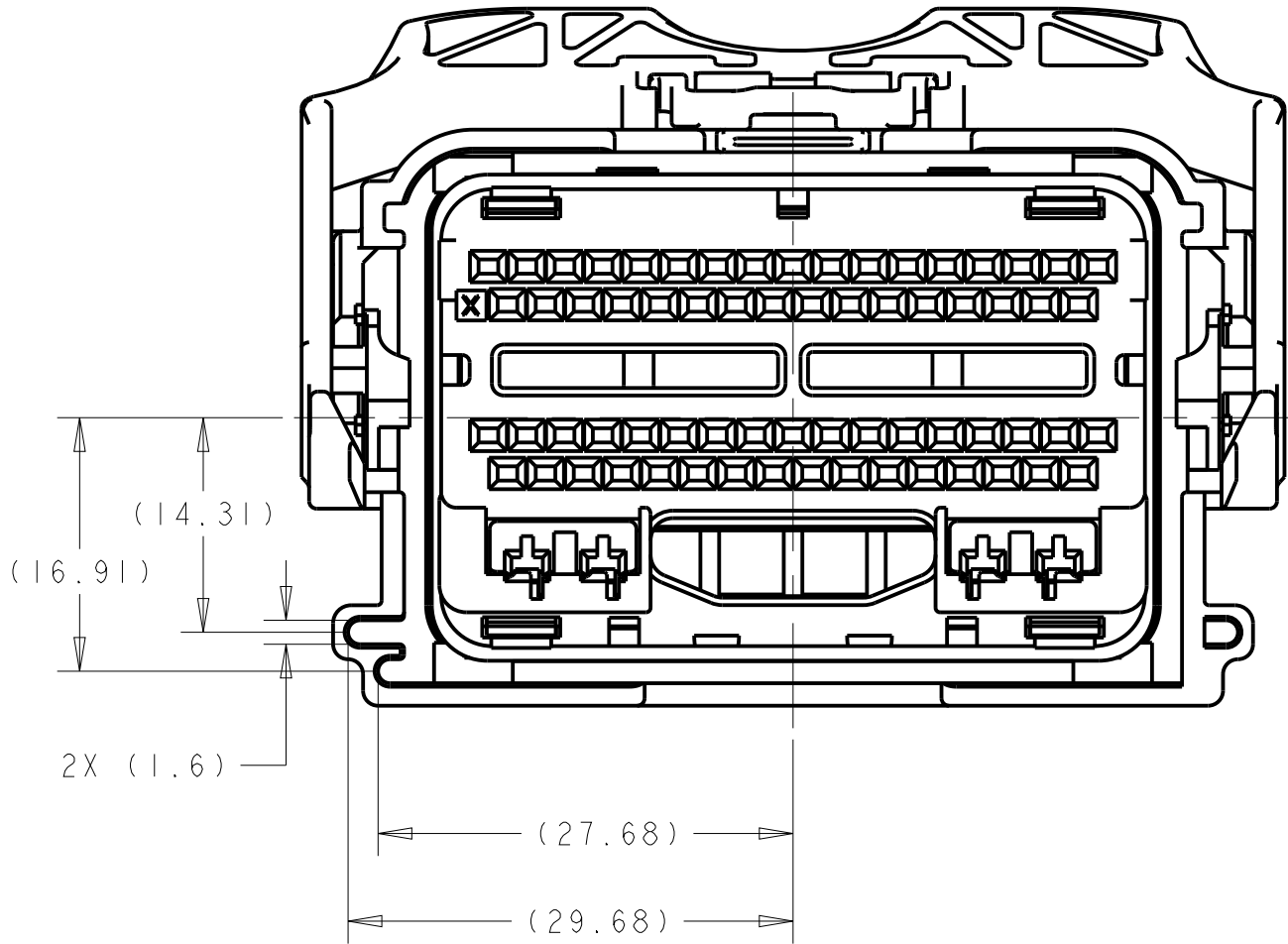
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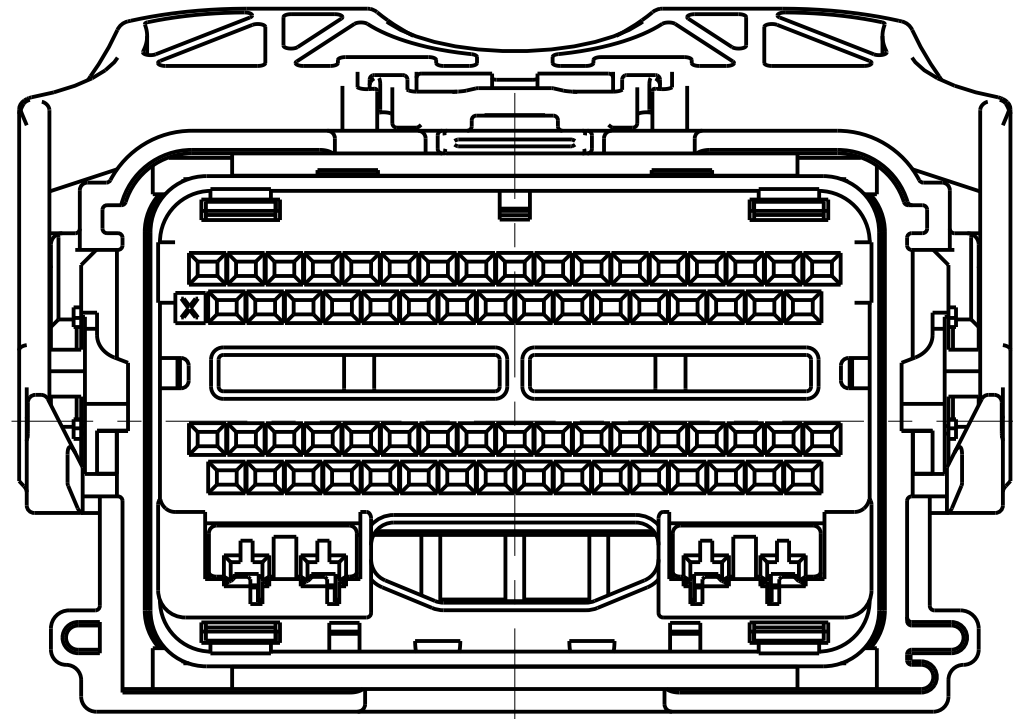
KEYING OPTION "C"



KEYING OPTION "D"



KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME	
	0 PLC	±.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC	±0.3			
	2 PLC	±0.10			
	3 PLC	±.1			
	4 PLC	±.1			
ANGLES		±1°	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
MATERIAL	FINISH		WEIGHT	A100779C=1438136	
-	-		CUSTOMER DRAWING	RESTRICTED TO	
-	-			SCALE	2:1
				SHEET	2 OF 11
				REV	G47

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5L3T-14A464-E* PIN-OUT CHART

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DWN
R. VESTAL

CHK
T. VALASEK

APVD
T. VALASEK

15APR2005

15APR2005

15APR2005

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.3

±0.10

±

±

±1°

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

TE

TE Connectivity

70-WAY HARNESS ASSEMBLY

A100779

1438136

SCALE

2:1

SHEET

5

OF

11

REV

647

4805 (3/13)

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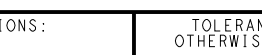
REVISIONS					
#	LYR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

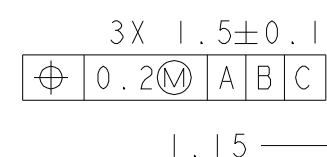
KEYING OPTION F

[illegible]

KEYING OPTION E

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. VESTAL 15APR2005 CHK T. VALASEK 15APR2005 APPR T. VALASEK 15APR2005	 TE Connectivity	
DIMENSIONS: mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±°	PRODUCT SPEC - APPLICATION SPEC -	NAME 70-WAY HARNESS ASSEMBLY	
MATERIAL	FINISH	WEIGHT	SIZE CAGE CODE DRAWING NO A100779C1438136	RESTRICTED TO -
-	-	-	SCALE 2:1 SHEET 9 OF 11	REV 47
CUSTOMER DRAWING				



1. GENERAL TOLERANCE:
 ± 0.3 ALL ONE PLACE DIMENSIONS
 ± 0.10 ALL TWO PLACE DIMENSIONS
 $\pm 1^{\circ}00'$ ALL ANGULAR DIMENSIONS

3 SEALING SURFACE. NO WITNESS LINES OF DAMAGE PERMITTED.

4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED

5 VENT HOLE SIZE AND LOCATION IS OPTIONAL.

6 THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

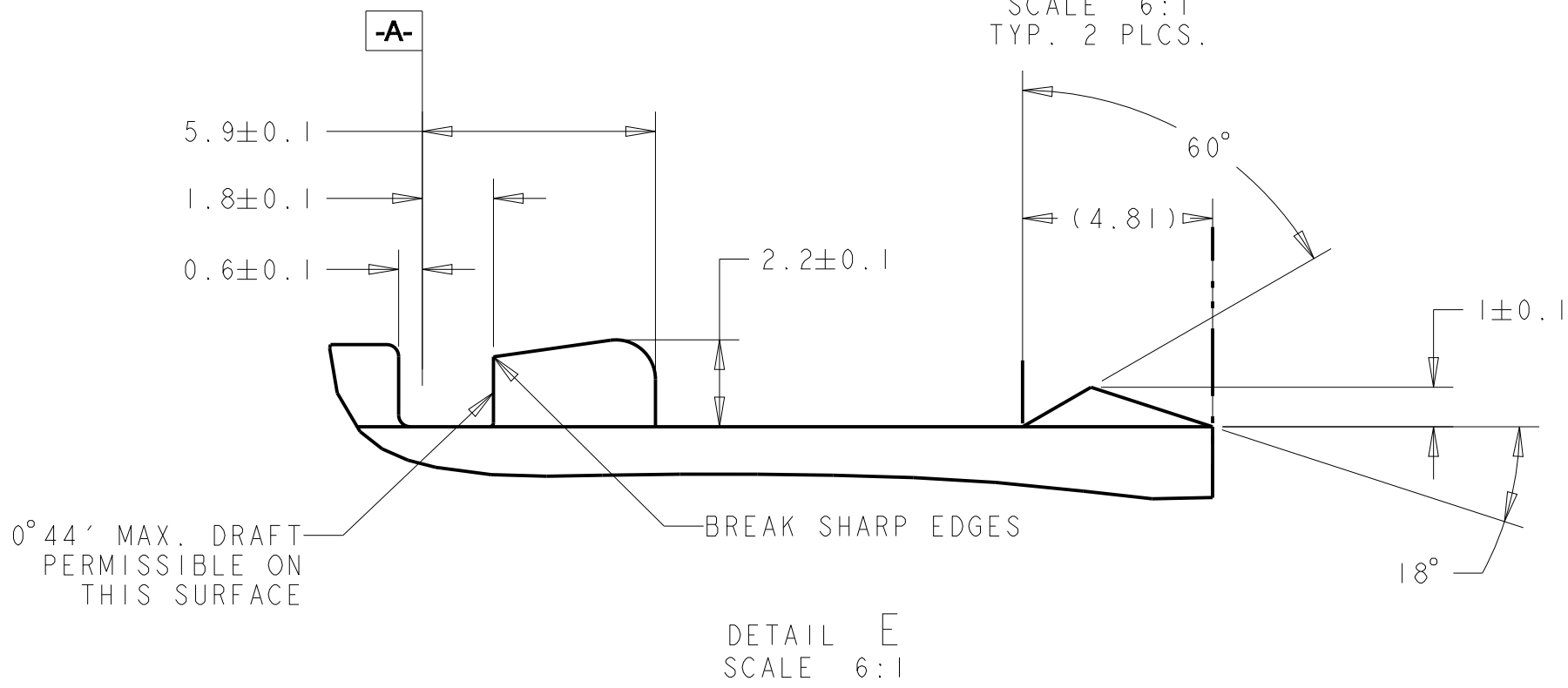
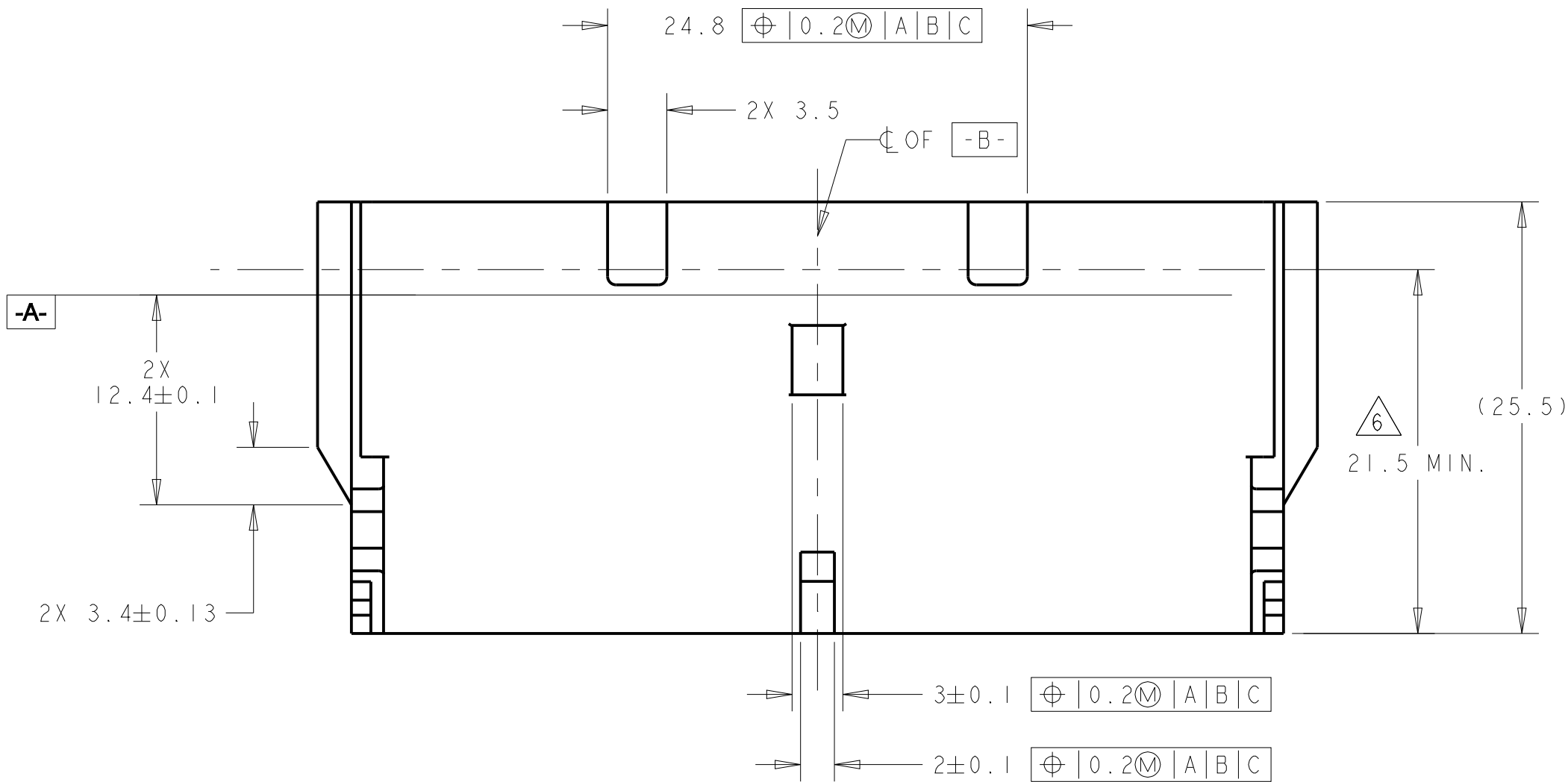
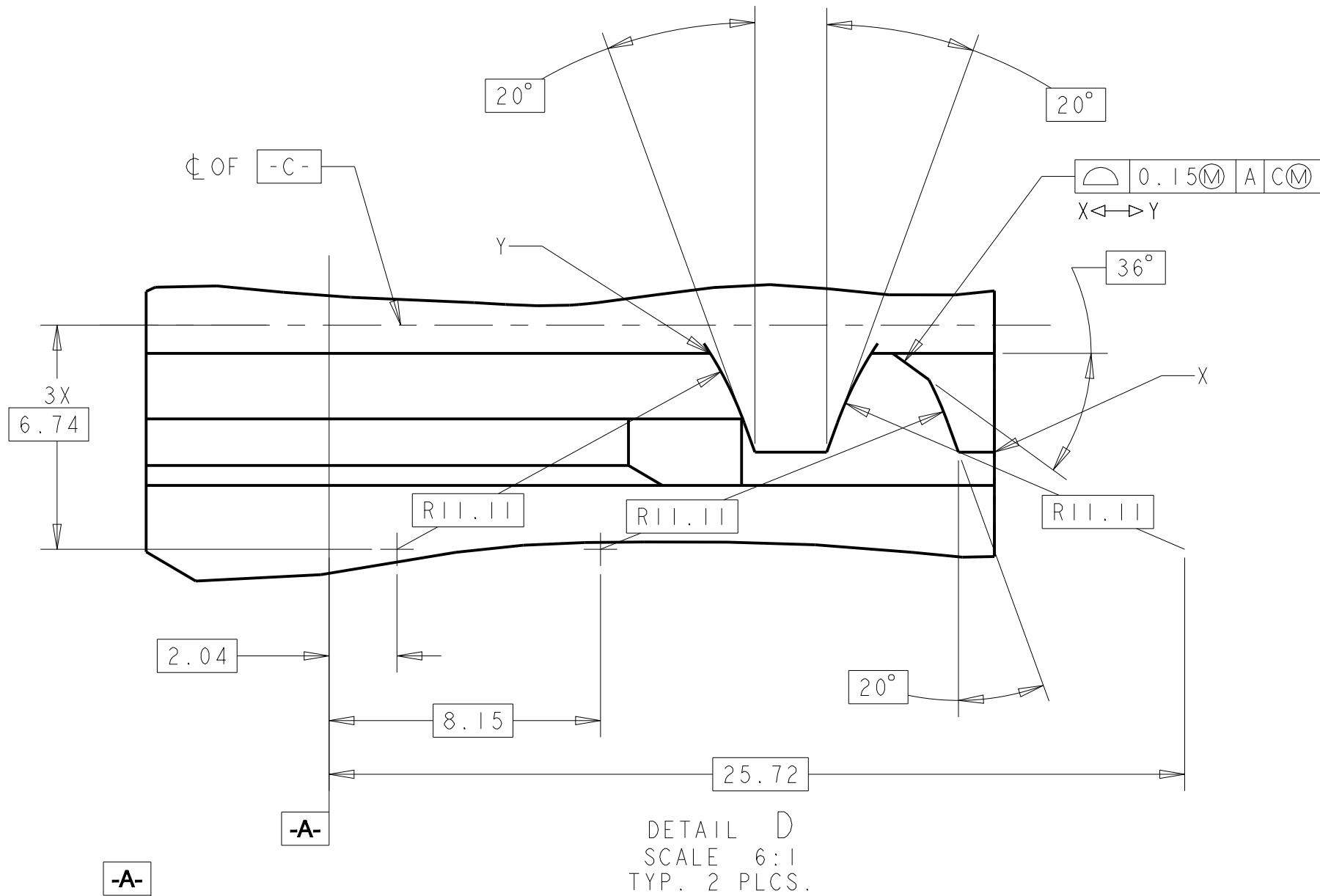
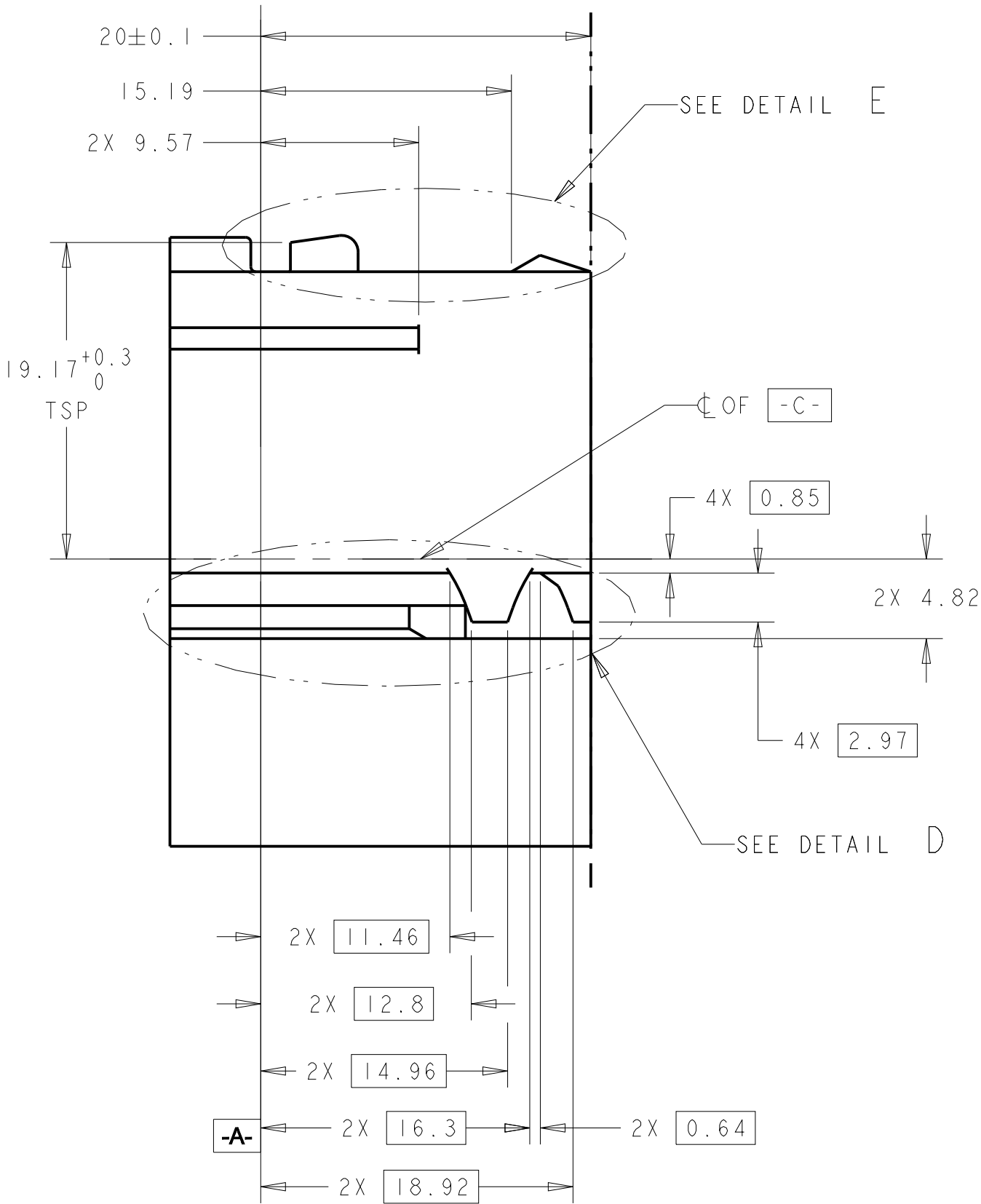
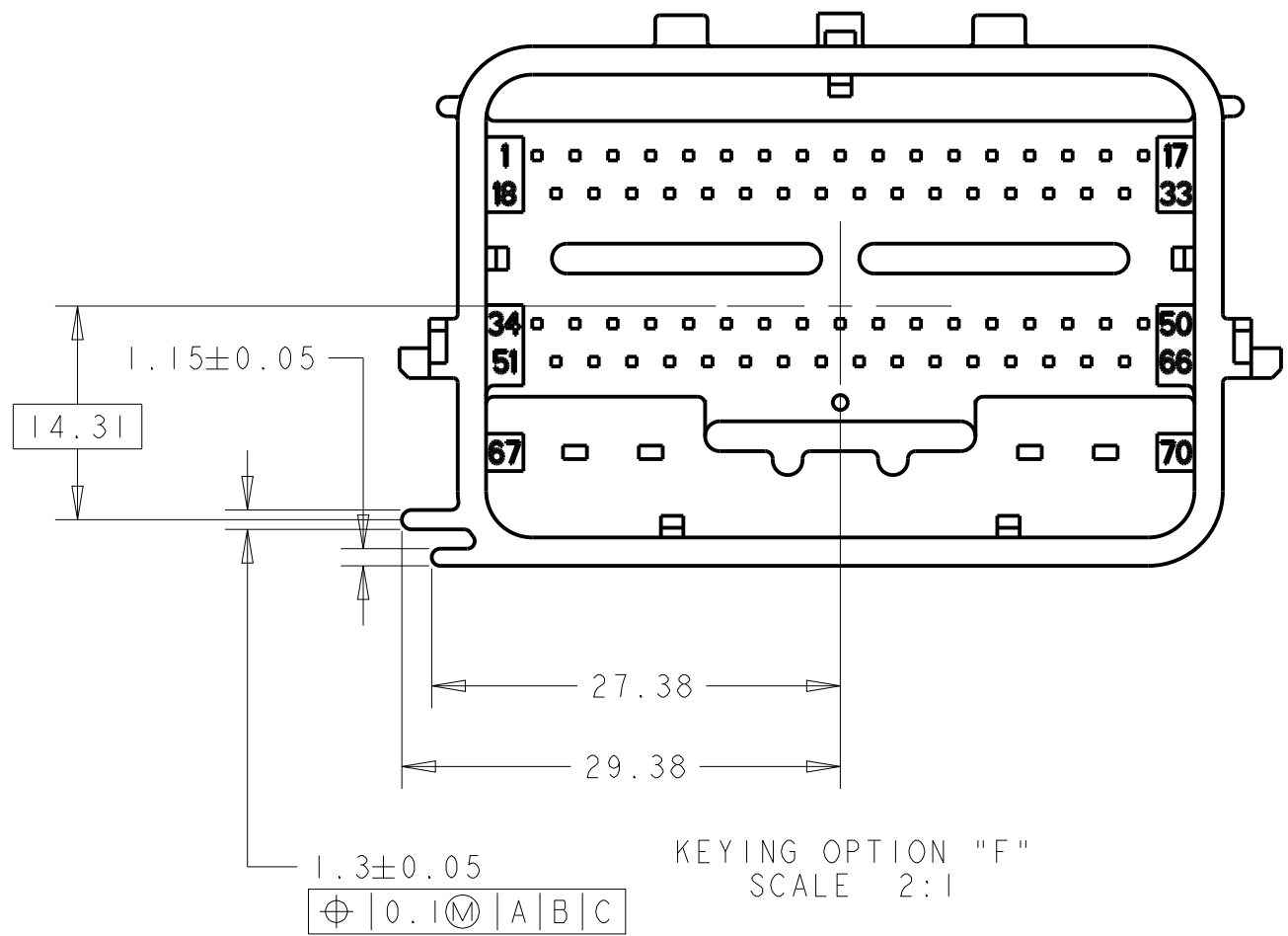
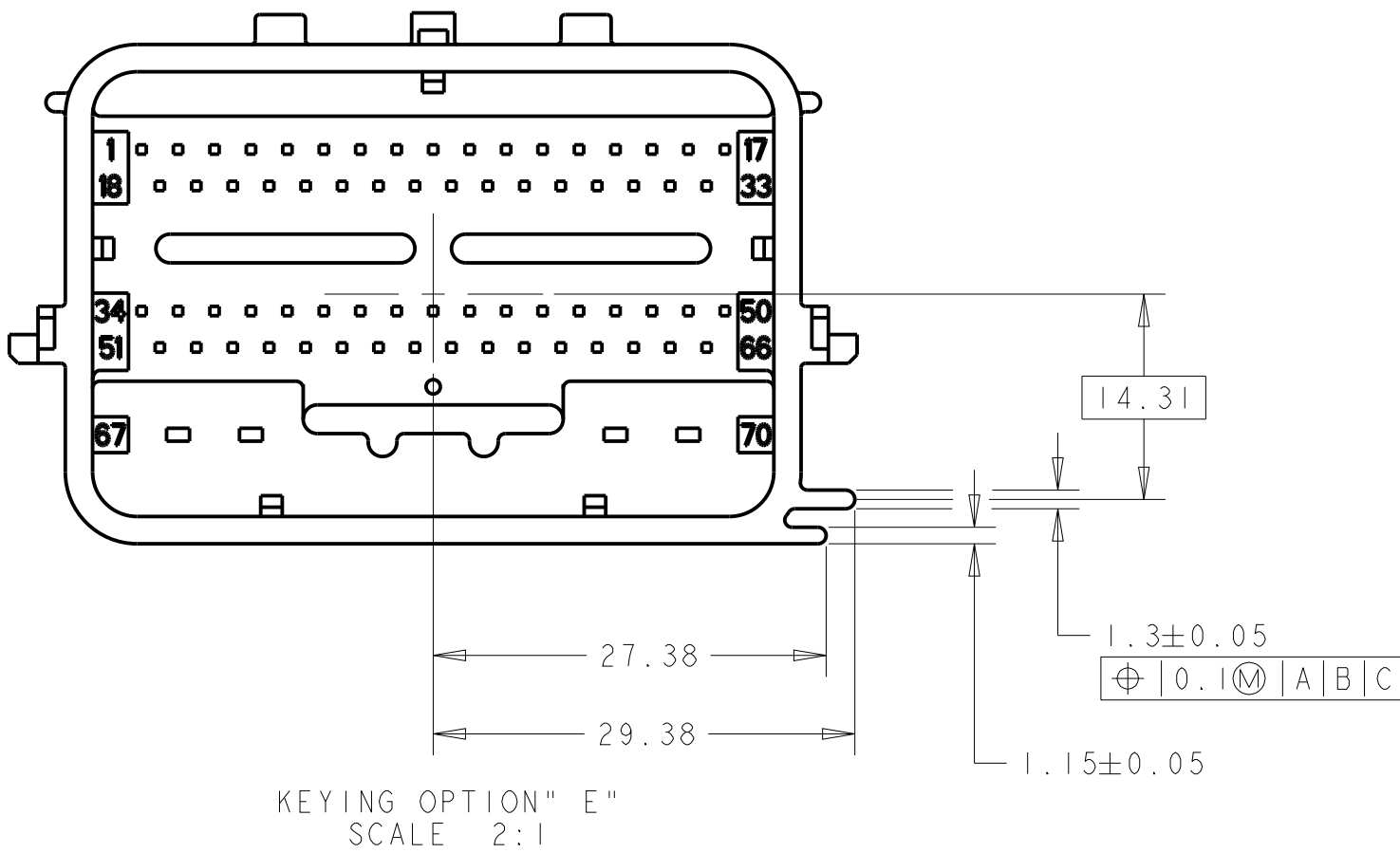
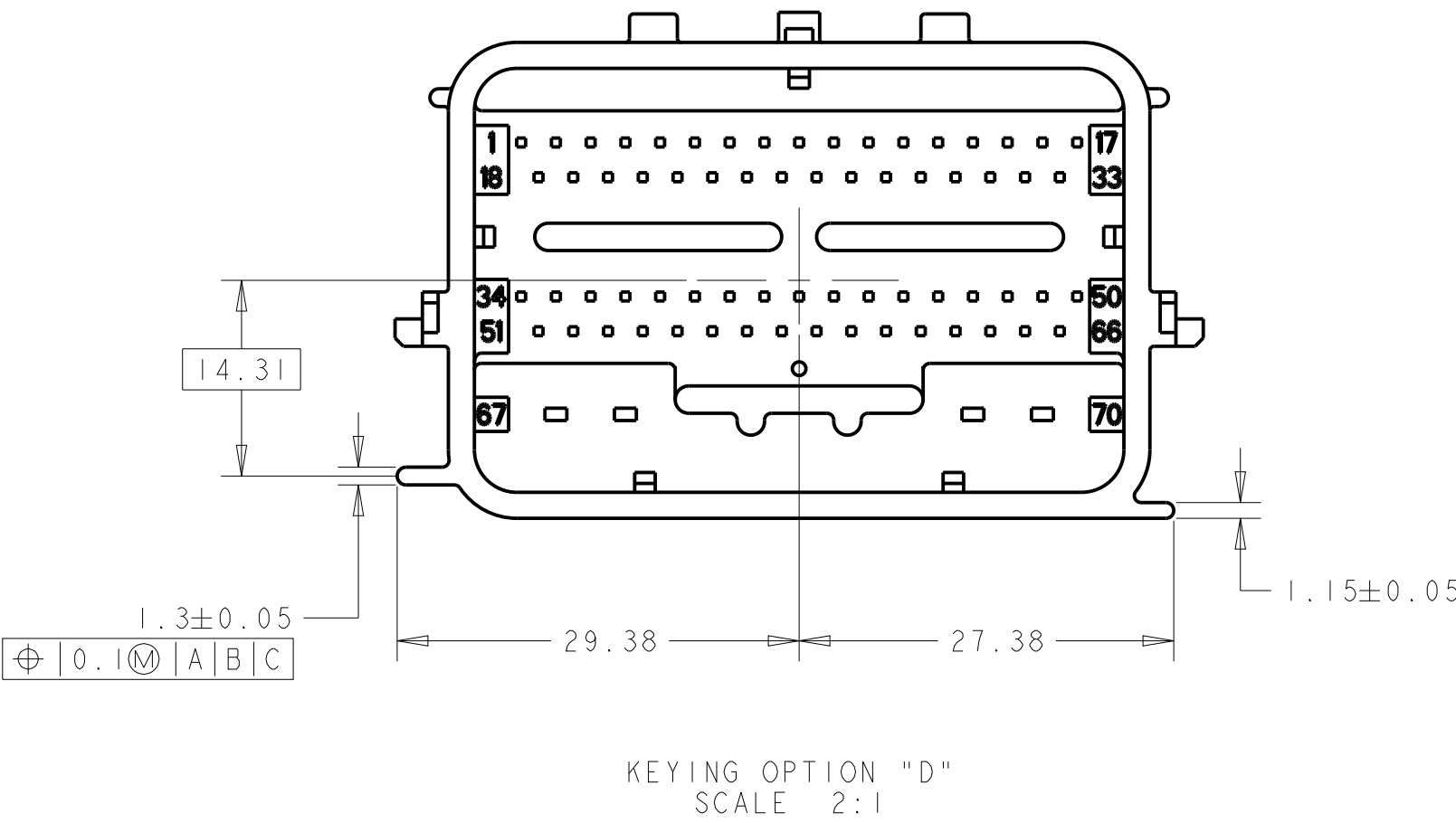
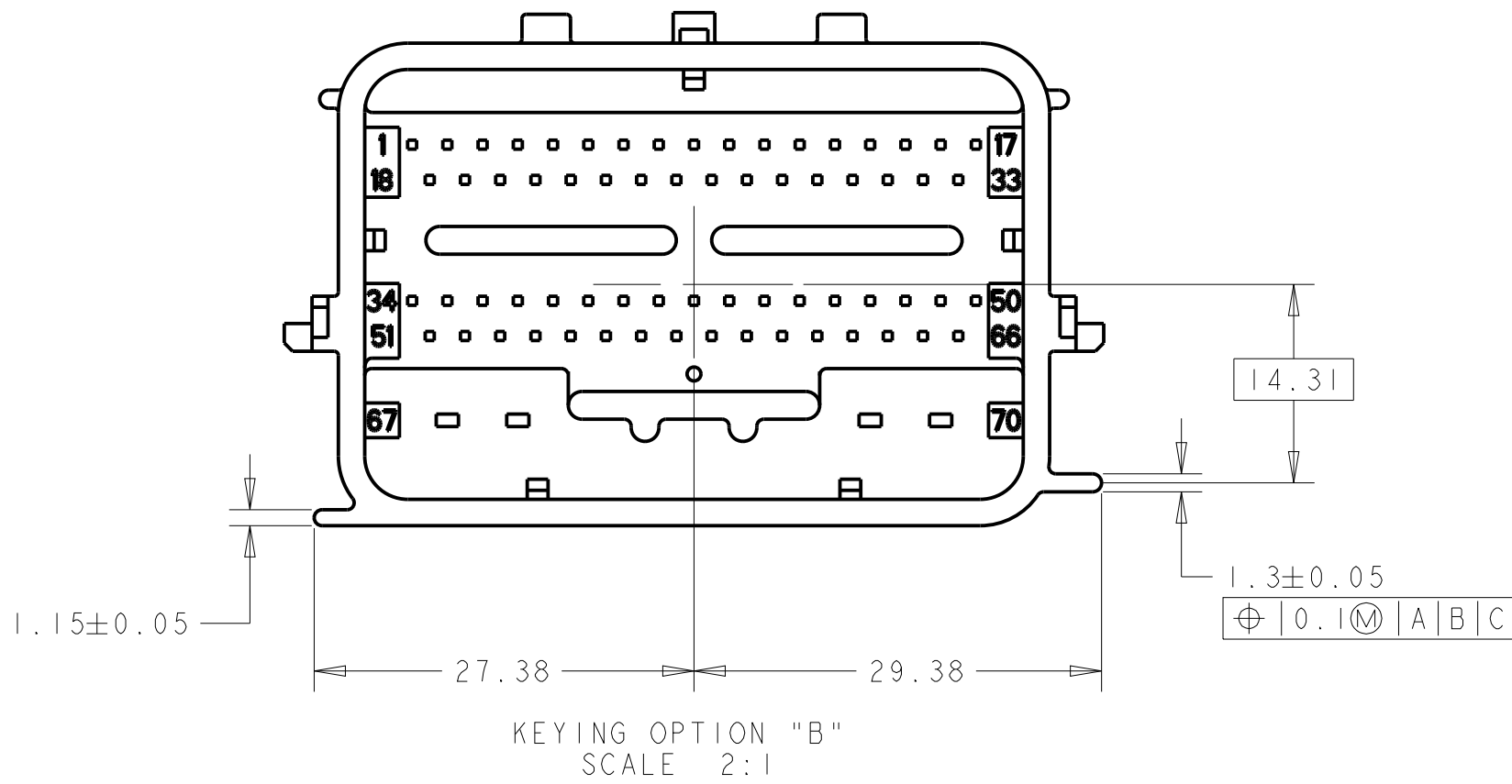
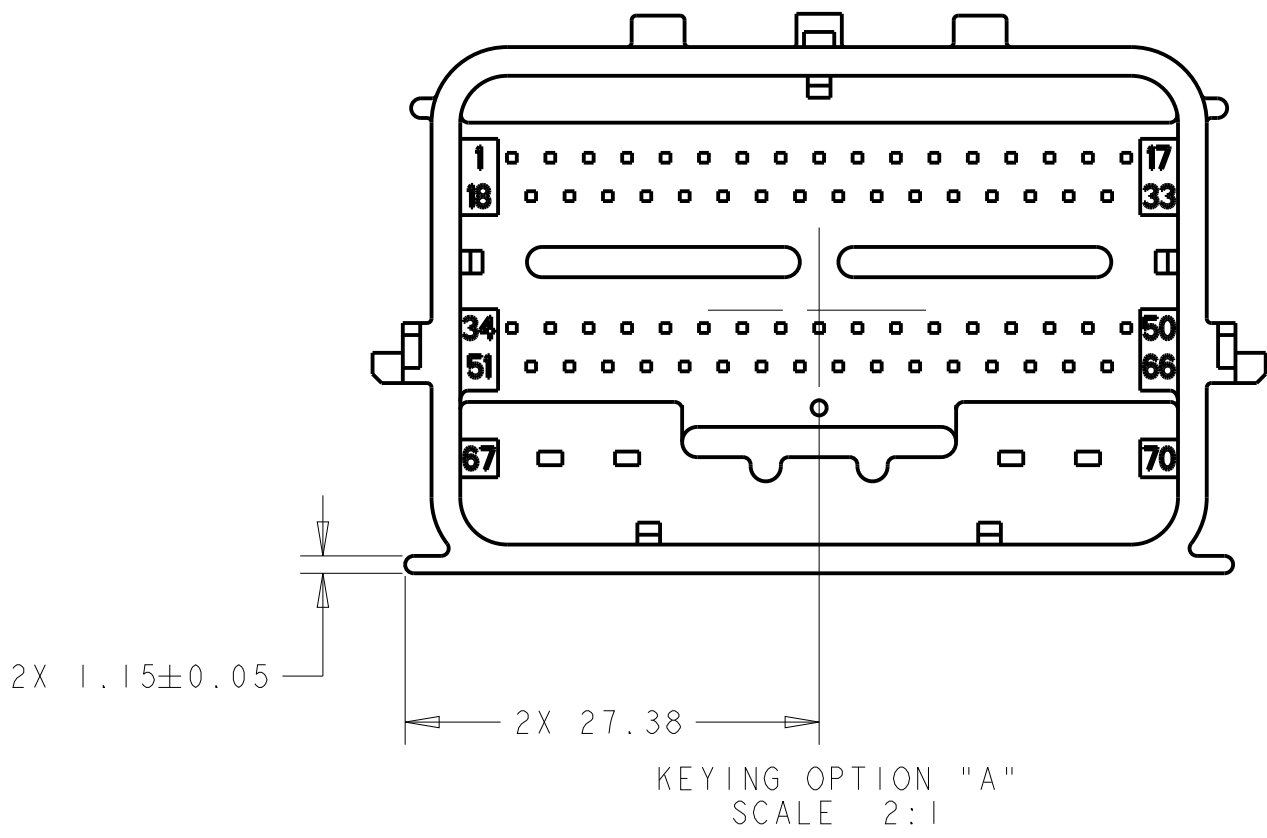
 TERMINAL POSITION IDENTIFICATION.

8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

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HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	TE Connectivity
DIMENSIONS:		CHK T. VALASEK 15APR2005	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME
	0 PLC ±0.3 1 PLC ±0.10 2 PLC ±0.10 3 PLC ±0.10 4 PLC ±0.10	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY
MATERIAL	FINISH	APPLICATION SPEC	SIZE
-	-	WEIGHT	CAGE CODE
-	-	CUSTOMER DRAWING	DRAWING NO
		SCALE	RESTRICTED TO
		2:1	11 OF 11

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