

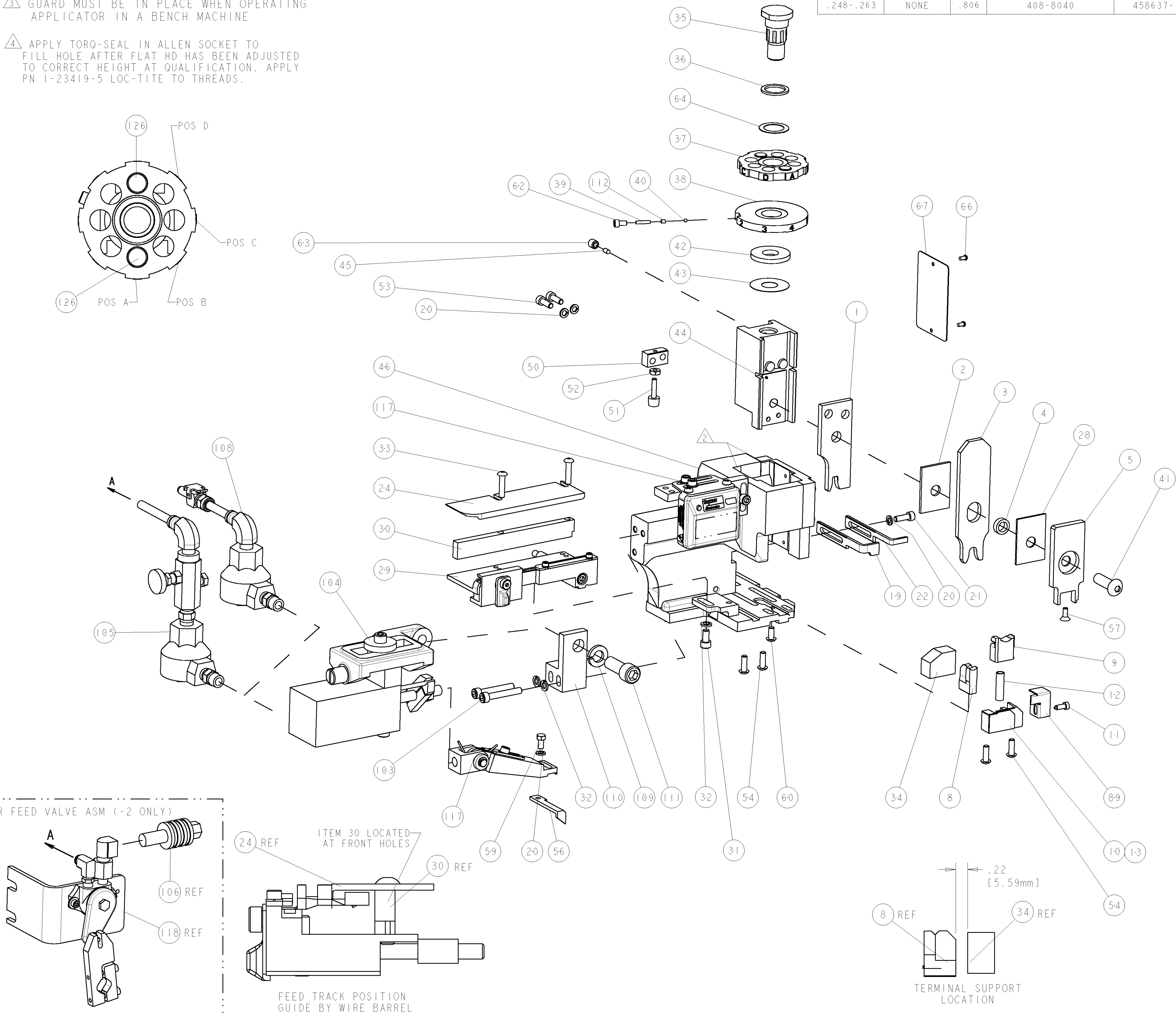
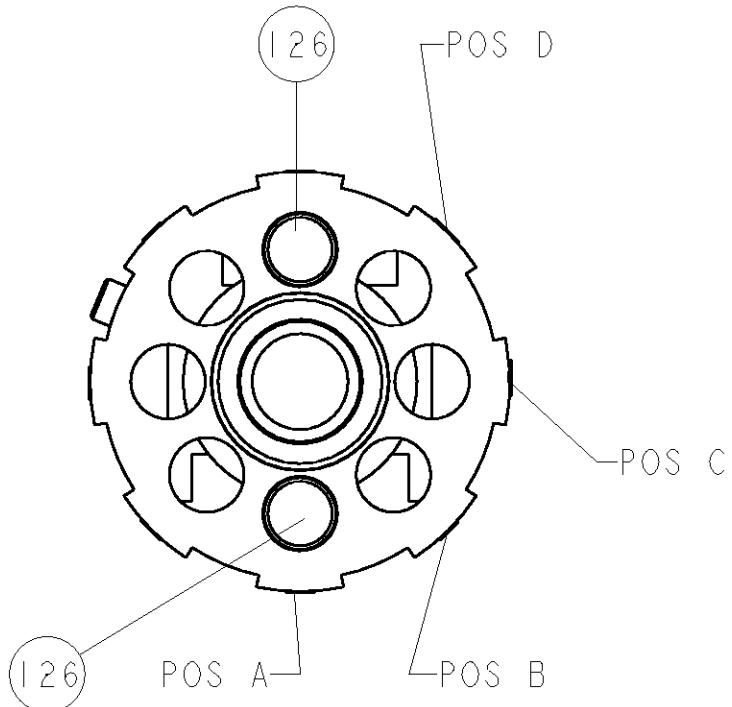
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852677-1		A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1852677-2		A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1852677-3		A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1852677-6		A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1852677-7		A	-	-	-	SPARE PARTS	

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



TERMINAL NAME: FASTON					
TE PN	MANF PN	FURUKAWA TERMINAL - TE CRIMP SPECS			
1949666	QLW-F-800	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.104+.002/- .002 [2.64mm+.05/- .05]	10AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
1949667	QLW-W-300	WIRE	.190 [4.83mm]	F	10 AWG
-	-	INSUL	.275 [6.99mm]	O	Ø.080 - .266
WIRE STRIP LENGTH .248-.263	TERM-APPL SPEC NONE	FEED .806	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P LTR	DESCRIPTION	DATE	DWN
				A	PRODUCT RELEASE	07MAY2008	CMR
							TE

-	2	2	2	2	-	2-354778-1	PIN, WIRE DISC, .2600	126
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-6	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-0	SCR, SKT HD CAP 10-32 X 1.250	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	1-694433-1	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-9	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-819307-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-4	WASHER, RAM (.135)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-690461-7	STOP, SHEAR	11
-	-	1	1	1	-	2-690459-2	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318059-4	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633332-0	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	122399-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	4-1583690-8	CRIMPER, INSUL O	3
-	1	1	1	1	-	1-455888-8	SPACER, CRIMPER	2
1	1	1	1	1	-	456429-8	CRIMPER, WIRE	1

-77 -6 -3 -2 -1 U/M						PART NO		DESCRIPTION				ITEM NO
THIS DRAWING IS A CONTROLLING DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS VOID OF ANY FORCE OR EFFECT IF IT IS USED FOR ANY OTHER PURPOSE IT SHOULD BE CONTACTED FOR THE LATEST REVISION						DWN 18APR12008 C REICHELDERFER		Tyco Electronics				
						CHR 18APR12008 T ELBIN		Harrisburg, PA 17105-3608				
DIMENSIONS: INCHES						TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD 18APR12008 N DEMING		NAME		
						0 PLC ±.0		PRODUCT SPEC		SIZE		
						1 PLC ±0.1		-		CAGE CODE		
						2 PLC ±0.01		APPLICATION SPEC		DRAWING NO		
MATERIAL						FINISH		WEIGHT		RESTRICTED TO		
-						-		-		-		
CUSTOMER DRAWING								A 00779 C 1852677		SCALE 3:5 SHEET 1 OF 1 REV A		

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