

Surge Metal Film Leaded Resistor



A multi layer metal film is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned electrolytic copper wires are welded to the end-caps. The resistors are coated with a light blue non-flammable lacquer, which provides electrical, mechanical, and climatic protection.

The encapsulation is resistant to all cleaning solvents in accordance with IEC 60068-2-45.

FEATURES

- Metal film technology
- High pulse load (up to 10 kV) capability
- Replacement for carbon-composition resistors
- Compatible with lead (Pb)-free and lead containing soldering processes
- Compliant to RoHS directive 2002/95/EC

APPLICATIONS

- Automotive
- Telecommunication
- Industrial
- Medical equipment

TECHNICAL SPECIFICATIONS				
DESCRIPTION	SR37			
Resistance Range	220 Ω to 10 kΩ			
Resistance Tolerance	± 10 %, ± 20 %, E12 series			
Temperature Coefficient	± 250 ppm/K			
Climatic Category (LCT/UCT/Days)	55/155/56			
Rated Dissipation, P ₇₀	0.5 W			
Rated Voltage, Umax.	$\sqrt{P_n \times R}$			
Voltage Proof on Insulation	700 V			
Basic Specification	IEC 60115-1			
Stability After:				
Load (1000 h, <i>P</i> ₇₀)	± (3 % <i>R</i> + 0.1 Ω)			
Long Term Damp Heat Test (56 Days)	\pm (3 % <i>R</i> + 0.1 Ω)			
Soldering (10 s, 260 °C)	± (1 % <i>R</i> + 0.1 Ω)			
High Voltage Pulse Test for R-Value $\leq 4.7 \text{ k}\Omega$, 10 kV; 1 nF; 50 x 12/Min	± 20 %			



COMPLIANT





Notes:

⁽¹⁾ The PART NUMBER is shown to facilitate the introduction of the unified part numbering system

⁽²⁾ Please refer to table PACKAGING, see next page

PACKAGING				
MODEL	RE	EL	BOX	
	PIECES	CODE	PIECES	CODE
SR37	5000	R5	1000	A1

DIMENSIONS



DIMENSIONS - Resistor types, mass and relevant physical dimensions						
ТҮРЕ	L _{1 max.} (mm)	L _{2 max.} (mm)	D _{max.} (mm)	Ø d (mm)	A (mm)	MASS (g)/ 100 pieces
SR37	9.0	11.0	4.0	0.80 ± 0.03	52.5 ± 1.5	50.5

MARKING

The nominal resistance and tolerance are marked on the resistor using three colored bands for ± 20 % tolerance and four bands for ± 10 % tolerance in accordance with IEC 60062, marking codes for resistors and capacitors. Standard values of nominal resistance are taken from the E12 series for resistors with a tolerance of ± 10 % or ± 20 %. The values of the E12 series are in accordance with IEC 60063.

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FUNCTIONAL PERFORMANCE



Maximum dissipation (P_{max}) in percentage of rated power as a function of ambient temperature (T_{amb})



PULSE LOADING CAPABILITY

Pulse on a regular basis; maximum permissible peak pulse power (P_{max}) as a function of pulse duration (t_i) for single pulse condition

TESTS AND REQUIREMENTS

Essentially all tests are carried out in accordance with IEC 60115-1, category 55/155/56 (rated temperature range - 55 to + 155 °C; damp heat, steady state, 56 days). The tests are carried out in accordance with IEC 60068-2-xx.

Test method under standard atmospheric conditions according to IEC 60068-1, 5.3. In the Test Procedures and Requirements table the tests and requirements are listed with reference to the relevant clauses of IEC 60115-1 and IEC 60068-2-xx test methods. A short description of the test procedure is also given. In some instances deviations from IEC applications were necessary for our specified method.



PERFO	PERFORMANCE					
IEC 60115-1 CLAUSE	IEC 60068-2-xx TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (∆ <i>R</i>) SR37		
4.8	-	Temperature coefficient	Between - 55 °C and + 155 °C	± 250 ppm/K		
4.25.1	-	Endurance at 70 °C	1000 h; loaded with <i>P</i> ₇₀ or <i>U</i> _{max.} ; 1.5 h ON; 0.5 h OFF	± (3 % <i>R</i> + 0.1 Ω)		
4.24	78 (Cab)	Damp heat, steady state	56 days; 40 °C; 90 % to 95 % RH loaded with 0.01 <i>P</i> ₇₀	± (3 % <i>R</i> + 0.1 Ω)		
4.23		Climatic sequence				
4.23.2 4.23.3	2 (Ba) 30 (Db)	Dry heat Damp heat (accelerated)	155 °C; 16 h dry heat 24 h; 25 °C to 55 °C; 90 % to 100 % RH			
4.23.4	1 (Aa)	Cold	1 st cycle - 55 °C; 2 h	\pm (3 % <i>R</i> + 0.1 Ω)		
4.23.4	30 (Db)	Damp heat, (accelerated) remaining cycles	5 days; 25 °C to 55 °C 90 % to 100 % RH			
4.19	14 (Na)	Rapid change of temperature	30 min at LCT; 30 min at UCT; LCT = - 55 °C; UCT = 155 °C; 5 cycles	No visual damage ± (1 % <i>R</i> + 0.1 Ω)		
4.26	-	Active flammability "Cheese-cloth test"	Steps of: 5/10/16/25/40 x P ₇₀ duration 5 min	No flaming of gauze cylinder		
-	-	Passive flammability "Needle-flame test"	Application of test flame for 20 s	No ignition of product no ignition of under-layer burning time less than 30 s		
-	-	High voltage pulse test	For R-value ≤ 4.7 kΩ, 10 kV; 1 nF; 50 x 12/min (in accordance with IEC 60065 14.1.a)	± 20 % R		
4.16		Robustness of terminations:				
4.16.2	21 (Ua1)	Tensile all samples	Load 10 N; 10 s			
4.16.3	21 (Ub)	Bending half number of samples	Load 5 N; 4 x 90°	No damage \pm (1 % R + 0.1 Ω)		
4.16.4	21 (Uc)	Torsion other half of samples	3 x 360° in opposite direction			
4.22	6 (Fc)	Vibration	Frequency 10 Hz to 500 Hz; displacement 1.5 mm or acceleration 10 g; 3 directions; total 6 h (3 x 2 h)	± (1 % <i>R</i> + 0.1 Ω)		
4.17	20 (Ta)	Solderability (after ageing)	2 s; 235 °C: Solder bath method; SnPb40 3 s; 245 °C: Solder bath method; SnAg3Cu0.5	Good tinning (≥ 95 % covered); no visible damage		
4.18	20 (Tb)	Resistance to soldering heat	Thermal shock: 10 s; 260 °C; 3 mm from body	± (1 % <i>R</i> + 0.1 Ω)		
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol or H ₂ O followed by brushing	No visible damage		
4.6.1.1	-	Insulation resistance	U = 500 V _{DC} during 1 min, V-block method	$R_{ m ins}$ min. 10 ⁴ M Ω		
4.7	-	Voltage proof on insulation	U _{RMS} = 700 V during 1 min, V-block method	No flashover or breakdown		



12NC INFORMATION FOR HISTORICAL CODING REFERENCE ONLY

- The resistors have a 12 digit ordering code starting with 2306
- The next 5 digits indicate the resistor type and packaging. The last 3 digits indicate resistance value in which:
 - The first 2 digits indicate the resistance value
 - The last digit indicates the resistance decade in accordance with table

Last Digit of 12NC Indicating Resistance Decade

RESISTANCE DECADE	LAST DIGIT
220 Ω to 910 Ω	1
1 kΩ to 9.1 kΩ	2
10 kΩ	3

12NC Example

SR37, 1.5 k Ω , ± 10 %, reel 5000 pieces is **2306 245 33152**

12NC - Resistor type and packaging				
DESCRIPTION			2306	
			BANDOLIER IN AMMOPACK	BANDOLIER ON REEL
ТҮРЕ	TAPE WIDTH	TOLERANCE	1000 UNITS	5000 UNITS
SR37	52.5	± 10 %	245 31	245 33
	52.5	± 20 %	245 11	245 23



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