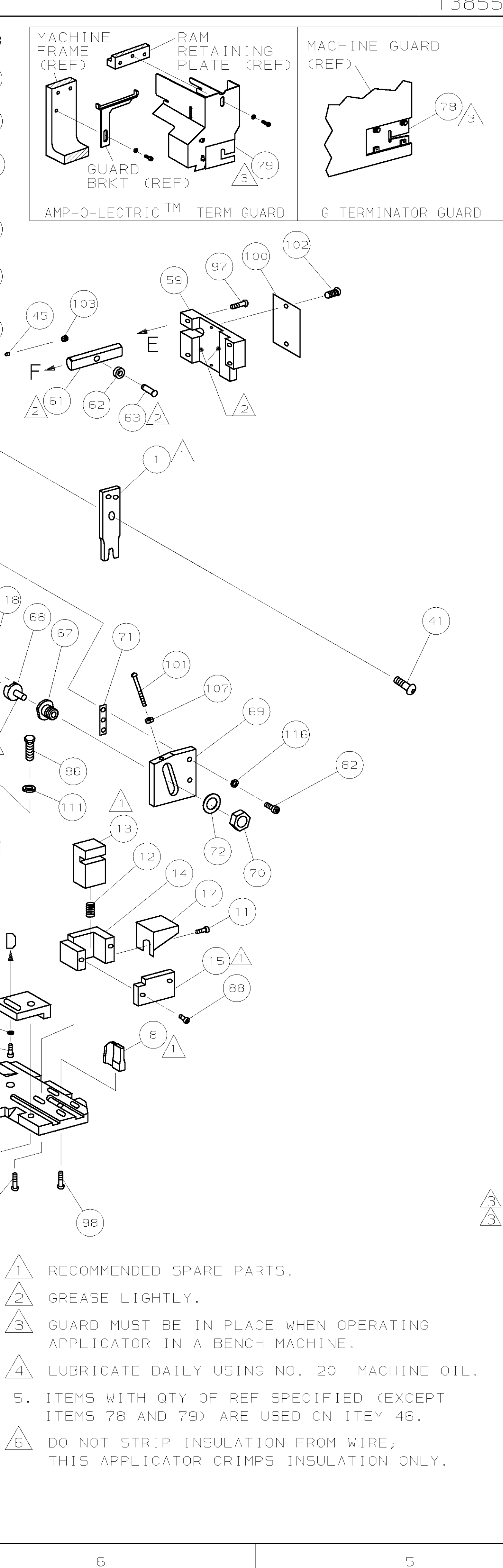
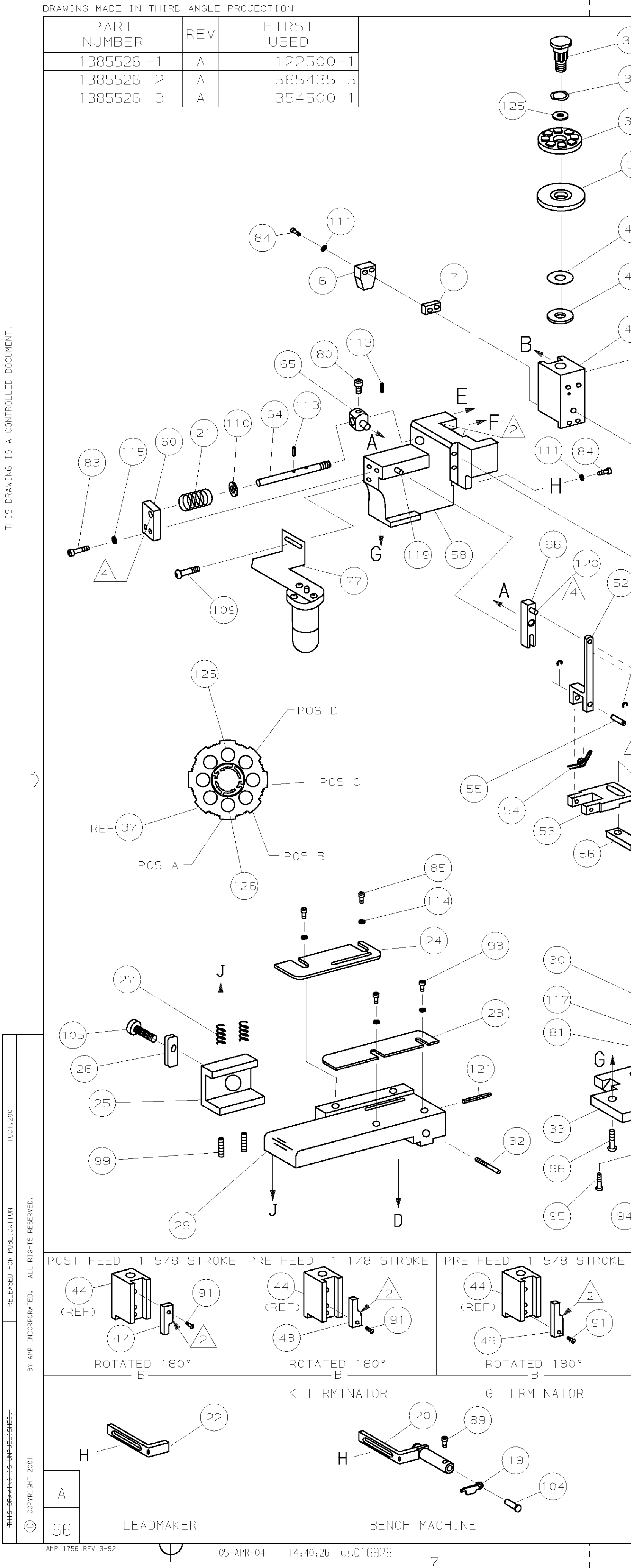




TERMINAL NAME: TERMINAL, INSULATION PIERCING									
			1572208	CRIMPING DATA					
			1572210	PAD LTR	CRIMP HEIGHT			INSULATION SIZE	
				A	.063 ±.001 [1.60 ±0.03mm]			.040 MAX	
AMP			MFG P/N	B	NOT			USED	
1572208			52680	C	NOT			USED	
1572210			52603	D	NOT			USED	
				CRIMP		SIZE	TYPE	RANGE	
				WIRE		.068 [1.73mm]	0	.040 MAX	
				-		-	-	-	
WIRE STRIP LENGTH			TERM APPL SPEC	FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
DO NOT STRIP			NONE	.300		408-8040		458637-1	L2755
									129
									128
									127
2	2	2	-	C	9-354778-1		PIN, WIRE DISC (.2950)A		126
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040		SF APPL INST 408-8040		123
									122
1	1	1	-	A	4-21028-0		PIN, SLOTTED SPRING		121
REF	REF	REF	-	A	1-21030-1		PIN, DOWEL (ø.187x.50) LEVER		120
REF	REF	REF	-	A	1-21030-6		PIN, DOWEL (ø.187x1.25) HOUSING		119
REF	REF	REF	-	A	21045-3		RING, RET "C" (ø.187) FD FING PIN		118
1	1	1	-	A	21024-5		WASHER, LOCK (#10) ADJ BLOCK		117
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) ADJ PLATE		116
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) FEED GDE ROD		115
2	2	2	-	A	21024-2		WASHER, LOCK (#4) FRONT STP GUIDE		114
REF	REF	REF	-	A	5-21028-1		PIN, SLT SPR (ø.125x.50) ADJ ROD		113
									112
4	4	4	-	A	21024-4		WASHER, LOCK (#8) STRIPPER		111
REF	REF	REF	-	A	21899-4		WASHER, FLAT (ø5/16) SCREW ADJ		110
-	1	-	-	A	2-21002-6		SCR, BHC (10-32x.38) LUBE ASSY		109
									108
REF	REF	REF	-	A	21018-5		NUT, HEX (6-32) FEED ADJ		107
									106
1	1	1	-	A	22353-8		SCR, SHLD (.187x.25) D6 LEVER		105
									104
1	1	1	-	A	21009-2		SCR, SKT SET (1/4-20x.25 LW) RAM		103
2	2	2	-	A	21017-2		SCR, DRIVE (#2x.19) ID PLATE		102
REF	REF	REF	-	A	6-23715-5		SCR, PAN HD (6-32x1.50) FEED ADJ		101
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION		100
2	2	2	-	A	5-21006-6		SCR, SET (10-32x.75) DRAG		99
1	1	1	-	A	22733-8		SCR, BHC (8-32x.38 LW) ANVIL		98
REF	REF	REF	-	A	2-21002-9		SCR, BHC (10-32x.75) CAP		97
REF	REF	REF	-	A	2-22733-8		SCR, BHC (1/4-20x.62) HOUSING		96
REF	REF	REF	-	A	2-21002-7		SCR, BHC (10-32x.50) 56 ADJ BLOCK		95
4	4	4	-	A	2-21002-2		SCR, BHC (8-32x.50) TERM H DWN		94
2	2	2	-	A	1-21002-3		SCR, BHC (4-40x.25) F ST GUIDE		93
									92
1	1	1	-	A	1-21002-7		SCR, BHC (6-32x.38) CAM		91
									90
									89
2	2	2	-	A	2-21000-8		SCR, SHC (6-32x.25) R SHEAR PLATE		88
									87
1	1	1	-	A	2-22603-0		SCR, HEX HD (8-32x.31) FEED FINGER		86
2	2	2	-	A	1-21000-3		SCR, SHC (4-40x.25) R ST GUIDE		85
3	3	3	-	A	2-21000-8		SCR, SHC (8-32x.62) 5 STRIPPER		84
REF	REF	REF	-	A	3-21000-7		SCR, SHC (10-32x.75) FEED ROD GD		83
REF	REF	REF	-	A	3-21000-6		SCR, SHC (10-32x.62) FD ADJ BLK		82
1	1	1	-	A	3-21000-4		SCR, SHC (10-32x.38) 56 ADJ BLK		81
REF	REF	REF	-	A	3-21000-4		SCR, SHC (10-32x.38) P1V0T BLK		80
-	REF	-	-	B	455749-1		GUARD, WINDOW		79
REF	-	-	-	B	679532-1		INSERT, GUARD		78
-	1	-	-	C	1-465184-0		LUBRICATOR ASSY		77
									76
									75
1	1	1	-	A	690603-1				74
									73
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL		72
REF	REF	REF	-	A	690517-1		SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO
QTY REQD PER ASSY				PARTS LIST					

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