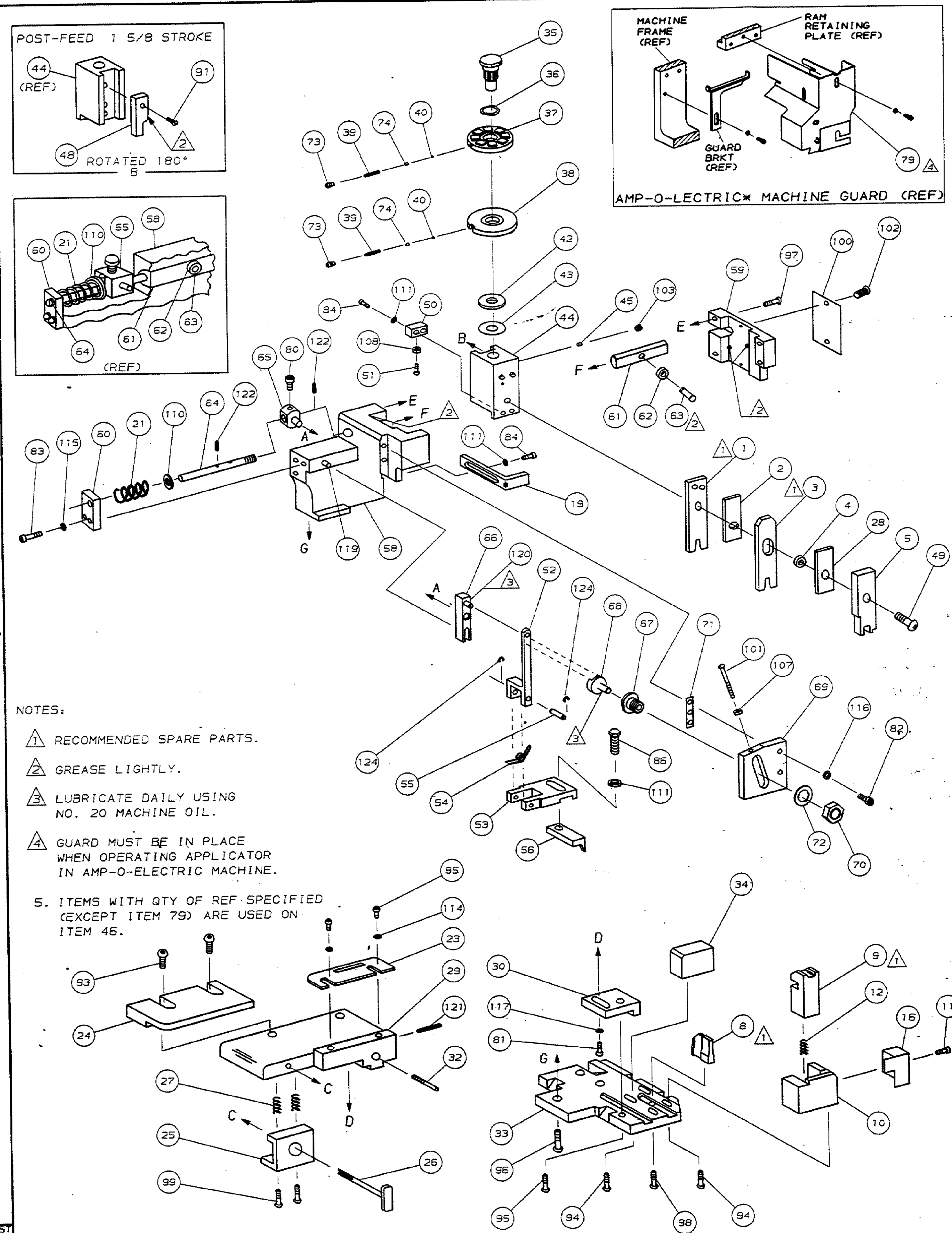




- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GREASE LIGHTLY.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.

5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

REF	21045-3	RING, RET "C" (.187x.187) FEED FINGER PIN	124	REF	454220-1	CAP, HOUSING	59	
			123	REF	454485-1	HOUSING	58	
REF	5-21028-1	PIN, SLT SPR (.125x.50) ADJ ROD	122				57	
1	4-21028-0	PIN, SLT SPR (.093x.75) ST GUIDE PL	121	1	690542-2	PAWL, FEED	56	
REF	1-21030-1	PIN, DOWEL (.187x.50) LEVER	120	REF	240624-1	PIN, FEED FINGER	55	
REF	1-21030-6	PIN, DOWEL (.187x1.25) HOUSING	119	REF	691499-1	SPRING, FEED FINGER	54	
			118	REF	690541-1	FINGER, FEED	53	
1	21024-5	WASHER, LOCK (NO. 10) ADJ BLOCK	117	REF	455679-1	LEVER, TERMINAL FEED ARM	52	
REF	21024-5	WASHER, LOCK (NO. 10) ADJ PLATE	116	1	811242-2	BUMPER, HOLDDOWN	51	
REF	21024-5	WASHER, LOCK (NO. 10) FEED GUIDE ROD	115	1	690753-1	SPACER, TONKER	50	
2	21024-2	WASHER, LOCK (NO. 4) FRONT STRIP GUIDE	114	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49	
			113	1	690501-4	CAM, POST-FEED 1 5/8 STROKE	48	
			112				47	
4	21024-4	WASHER, LOCK (NO. 8) STRIPPER	111	1	459456-1	APPLICATOR, BASIC (SUBASSY)	46	
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	110	1	690191-1	PLUG, NYLON	45	
			109	1	455673-1	RAM	44	
1	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108	1	690125-1	WASHER, LAMINATED	43	
REF	21018-5	NUT, HEX (6-32) FEED ADJ	107	1	690124-1	WASHER, RAM	42	
			106				41	
			105	2	23241-6	BALL, STEEL	40	
			104	2	690170-1	SPRING, COMPRESSION	39	
1	21009-2	SCR, SKT SET (1/4-20x.25) LOC-WEL) RAM	103	1	690142-1	DISC, INSULATION	38	
2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102	1	7-455829-6	DISC, WIRE	37	
REF	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101	1	22480-5	WASHER, SPRING	36	
1	461264-1	PLATE, IDENTIFICATION	100	1	690212-1	POST, RAM	35	
2	2-21002-9	SCR, BHC (10-32x.75) DRAG	99	1	690786-1	SUPPORT, TERMINAL	34	
1	22733-8	SCR, BHC (8-32x.38) LOC-WEL) ANVIL	98	REF	455675-1	PLATE, BASE	33	
REF	2-21002-9	SCR, BHC (10-32x.75) CAP	97	1	690432-3	SCREW, ADJUSTMENT	32	
REF	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96				31	
REF	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30	
4	2-21002-2	SCR, BHC (8-32x.50) SHEAR	94	1	455671-1	PLATE, STRIP GUIDE	29	
2	2-21002-1	SCR, BHC (8-32x.38) R STRIP GUIDE	93	1	455888-3	SPACER, FRONT SHEAR DEP	28	
			92	2	1-22284-3	SPRING, DRAG	27	
1	1-21002-7	SCR, BHC (6-32x.38) CAM	91	1	690546-1	LEVER, DRAG RELEASE	26	
			90	1	240792-1	DRAG, STOCK	25	
			89	1	6-690504-5	GUIDE, STRIP (REAR)	24	
			88	1	690438-1	GUIDE, STRIP (FRONT)	23	
			87				22	
1	2-22603-0	SCR, HEX HEAD (8-32x.31) FEED FINGER	86	REF	4-22284-9	SPRING, FEED RETURN	21	
2	1-21000-3	SCR, SKT CAP (4-40x.25) F STRIP GUIDE	85				20	
3	2-21000-7	SCR, SKT CAP (8-32x.50) STRIPPER	84	1	690472-1	STRIPPER	19	
REF	3-21000-7	SCR, SKT CAP (10-32x.75) FEED ROD GD	83				18	
REF	3-21000-6	SCR, SKT CAP (10-32x.62) FEED ADJ BLK	82				17	
1	3-21000-4	SCR, SKT CAP (10-32x.38) SG ADJ BL	81	1	691667-1	GUARD, CHIP (FRONT)	16	
REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	80				15	
REF	455755-1	GUARD, ASSY	79				14	
			78				13	
			77	1	5-22280-0	SPRING, SHEAR	12	
			76	1	690461-1	STOP, SHEAR	11	
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10	
			74	1	462006-1	SHEAR, FLOAT (FRONT)	9	
2	690603-1	SPRING, ASSIST	73	1	9-803653-8	ANVIL	8	
2	23030-1	SCR, SKT CAP (6-32x.25) CP DISC	72				7	
REF	458109-1	WASHER, SPECIAL	71				6	
REF	690517-1	SPACER	70	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5	
REF	22594-8	NUT, HEX	69	1	1-238011-6	SPACER, TUBULAR	4	
REF	240628-1	PLATE, ADJUSTMENT	68	1	2-683453-9	CRIMPER, INSULATION	3	
REF	240626-1	SHAFT, PIVOT	67	1	455888-7	SPACER, CRIMPER	2	
REF	240633-1	BUSHING	66	1	1-456402-8	CRIMPER, WIRE	1	
REF	455680-1	LEVER, INTERMEDIATE	65					
REF	240629-1	BLOCK, PIVOT	64	QTY	PART NO	DESCRIPTION	ITEM NO	
REF	240632-2	SCREW, ADJUSTMENT FEED ROD	63	CRIMPING DATA				APPLICATOR WILL APPLY
REF	240659-3	PIN, CAM ROLLER	62	PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	
REF	240658-1	ROLLER, CAM	61	A	.031	20		
REF	454398-2	ROD, FEED	60	B	.027	22		
REF	454178-1	GUIDE, FEED ROD	59	C	.026	23		
				D	.024	24		
				CRIMP	SIZE	TYPE	FEED	
				WIRE	.055	F	.360	
				INSUL	.100	F	AI 8040	
				WIRE RANGE	24-20	INSULATION RANGE	.050-.090	
				REMARKS	AMPOMATOR POST FEED			
REMARKS				AMPOMATOR POST FEED				
APPL USED ON MACHINE PART NO				MACH SERIAL NO				
CUSTOMER NAME				APPL SERIAL NO				
ADDRESS				PURCHASE ORDER				
CITY				ENG APP				
DISTRIBUTION				ORIGINAL				
				CUSTOMER COPY				
				FIELD ENG COPY				

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