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	MATERIAL	
COMPONENT NAME	BASE MATERIAL	FINISH
CASE	LCP, BLACK, UL94 V-0	
TERMINAL, WIRE LUG (GOLD)	BRASS	GOLD OVER NICKEL
TERMINAL, PC & RA (GOLD)	BRASS	GOLD OVER NICKEL IN CONTACT AREA TIN OVER NICKEL IN SOLDER AREA
TERMINAL, VRA (GOLD)	BRASS	GOLD OVER NICKEL IN CONTACT AREA TIN OVER NICKEL IN SOLDER AREA
TERMINAL, WIRE LUG (SILVER)	SILVER CLAD COPPER	SILVER OVER NICKEL
TERMINAL, PC (SILVER)	SILVER CLAD COPPER	SILVER OVER NICKEL
CONTACT (GOLD)	COPPER ALLOY OR BRASS	GOLD OVER NICKEL
CONTACT (SILVER)	SILVER CLAD COPPER OR COPPER	SILVER OVER NICKEL
FRAME	STEEL	TIN OVER COPPER
SPRING	MUSIC WIRE	
PLUNGER BUTTON	NYLON 6/6, BLACK, RED OR BLUE, UL94 HB (EXTENDED) OR UL94V-2 (FLUSH)	
SUPPORT BRACKET (RA*ES VERSIONS ONLY)	BRASS	TIN OVER COPPER
SUPPORT BRACKET, VRA (B&C BUSHINGS ONLY	) STEEL	TIN OVER COPPER
BUSHING	BRASS	NICKEL OVER COPPER
MOUNTING NUT	BRASS	NICKEL
LOCKWASHER	STEEL	NICKEL
ES HOUSING	NYLON 6/6, NATURAL, UL94 V $-2$	
ES BOOT	VINYL PLASTISOL, BLACK	

SPE	SPECIFICATIONS						
RATING	GOLD: .4VA MAX. @ 20VDC OR PEAK AC RESISTIVE						
	SILVER: 1A @ 125VAC OR 28 VDC RESISTIVE						
INITIAL TERMINATION RESISTANCE	20 MILLIOHMS MAX.						
INSULATION RESISTANCE	1,000 MEGOHMS MIN @ 500 VDC						
DIELECTRIC STRENGTH	1,000 VOLTS RMS AT SEA LEVEL						
TIMING	BREAK BEFORE MAKE						
PLUNGER TRAVEL	.030						
ACTUATION FORCE	50 TO 400 GRAMS						
LIFE EXPECTANCY	.4 VA, 1 POLE: 100,000						
	.4 VA, 2 POLES: 80,000						
	1 A, 1 POLE: 60,000						
	1 A, 2 POLES: 50,000						
OPERATING TEMPERATURE	-30°C TO +65°C						
STORAGE TEMPERATURE	-30°C TO +65°C						
TERMINAL SEAL	SINGLE POLE: EPOXY						
	DOUBLE POLE: EPOXY OPTIONAL						

- 1 TERMINAL NUMBERS ARE FOR REFERENCE ONLY AND DO NOT APPEAR ON SWITCHES.
- 2 ALL MATERIALS AND FINISHES COMPLY WITH EU DIRECTIVE 2002/95/EC OF 27JAN2003 (ROHS).
- 3 DISPOSABLE BOOT SUPPLIED WITH ES VERSIONS. BOOT TO BE PLACED OVER BUSHING BEFORE SOLDER WASHING.



5 OBSOLETE.

	PART NUMBER MATRIX									
MODEL	ACTUATOR	POLES	RATING	FUNCTION	PLATING	TERMINATIONS	PROCESS SEAL	BUTTON COLOR	04	
TPC	BLANK=EXTENDED	1	1=GOLD .4VA	C=SPST MOMENTARY	G=GOLD	BLANK=WIRE LUG	ES=PROCESS SEALED 2	0=BLACK		
		2	3=SILVER 1 AMP1	F=SPDT MOMENTARY	BLANK=SILVER1	PC=PRINTED CIRCUIT		2=RED		
				M=DPST MOMENTARY		RA=RIGHT ANGLE <sup>2</sup>		6=BLUE		
				R=DPDT MOMENTARY		VRA=VERTICAL RIGHT ANGLE 3	3			
NOTES:										
2. RAE	1. SILVER ONLY AVAILABLE IN WIRE LUG AND PC TERMINATIONS 2. RAES AVAILABLE WITH B AND C BUSHINGS ONLY 3. VRA ONLY AVAILABLE IN SINGLE POLE									

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									FUNCTION		CONNECTED	) TERMINALS
	te p/n	ALCO P/N	POLES	THROWS	PLATING	TERMINALS	PROCESS SEALED	BUTTON COLOR		ALCO 1 2 3 4 5 6	1 2 3 4 5 6	
_	1825100-1	TPF11CGPC004	1	1	GOLD	PC	NO	BLACK	OFF	МОМ	OFF	1-3
5	<del>1825100-2</del>	TPF11CGPC204	1	1	GOLD	PC	NO	RED	OFF	МОМ	OFF	1-3
5	1825100-3	TPF11CGPCES004	1	1	GOLD	PC	YES	BLACK	OFF	МОМ	OFF	1-3
	1825100-4	TPF11CGRA004	1	1	GOLD	RIGHT ANGLE	NO	BLACK	OFF	MOM	OFF	1-3
5	1825100-5	TPF11CGRA204	1	1	GOLD	RIGHT ANGLE	NO	RED	OFF	MOM	OFF	1-3
	<del>1825100-6</del>	TPF11CGRA604	1	1	GOLD	RIGHT ANGLE	NO	BLUE	OFF	MOM	OFF	1-3
_	1825100-7	TPF11FGPC004	1	2	GOLD	PC	NO	BLACK	ON	MOM	1-2	2-3
5	<del>1825100-8</del>	TPF11FGPC204	1	2	GOLD	PC	NO	RED	ON	MOM	1-2	2-3
5	<del>1825100-9</del>	TPF11FGPC604	1	2	GOLD	PC	NO	BLUE	ON	MOM	1-2	2-3
	-1825100-0	TPF11FGPCES004	1	2	GOLD	PC	YES	BLACK	ON	MOM	1-2	2-3
5 4	-1825100-1	TPF11FGRA004	1	2	GOLD	RIGHT ANGLE	E NO	BLACK	ON	МОМ	1-2	2-3
5 1	-1825100-2	TPF13C004	1	1	SILVER	WIRE LUG	NO	BLACK	OFF	MOM	OFF	1-3
$5 + \frac{1}{5}$	-1825100-3	TPF13C204	1	1	SILVER	WIRE LUG	NO	RED	OFF	MOM	OFF	1-3
$5 + \frac{1}{5}$	-1825100-4	TPF13F204	1	2	SILVER	WIRE LUG	NO	RED	ON	МОМ	1-2	2-3
$\sqrt{5}$ +	-1825100-5	TPF13F604	1	2	SILVER	WIRE LUG	NO	BLUE	ON	МОМ	1-2	2-3
$5 + \frac{1}{5}$	-1825100-6	TPF21MGPC004	2	1	GOLD	PC	NO	BLACK	OFF	MOM	OFF	1-3, 4-6
5 1	-1825100-7	TPF21RGRA004	2	2	GOLD	RIGHT ANGLE	NO NO	BLACK	ON	MOM	1-2, 4-5	2-3, 5-6
5 +	-1825100-8	TPF23M004	2	1	SILVER	WIRE LUG	NO	BLACK	OFF	MOM	OFF	1-3, 4-6
			THIS			СНК	1 AGHU	2-7-05	2	<b>TE</b>	TE Conne	ctivity
				DIMENSIONS:	O PLC	TRANCES UNLESS RWISE SPECIFIED: APVD ± - PROD	DUCT SPEC	— NAME	PUS	HBUTTON	SWITCH, TPF S	ERIES
				$\bigcirc \sub$	1 PLC 2 PLC 3 PLC	± – ± – ± .010 APPL			0105 0555		_	
			MATERIA	L	4 PLC ANGLES FINISH	± – ± 3' WEIG	— HT	SIZE		_	100	RESTRICTED TO
				_		-	—		00779	C=1825	ALE SHEET	
						CU	STOMER DRAW	ING			4:1	1 <sup>of</sup> <sup>Rev</sup> B

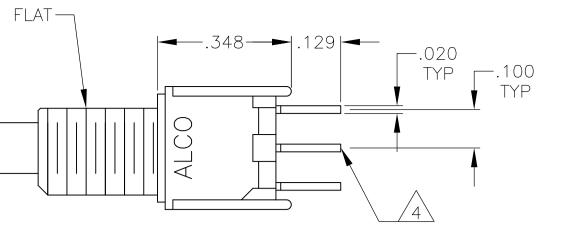
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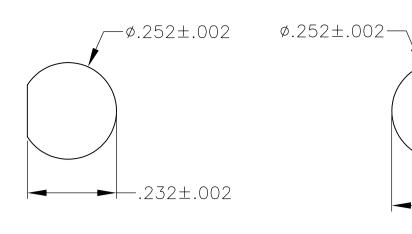
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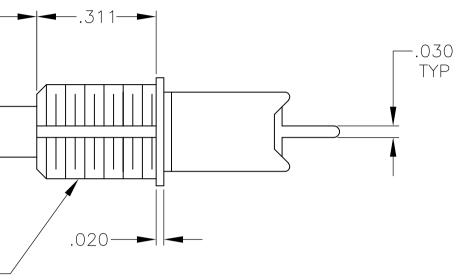
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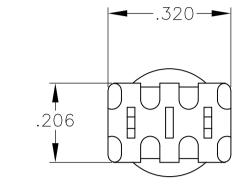






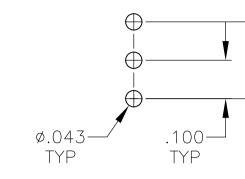
### RECOMMENDED PANEL LAYOUTS





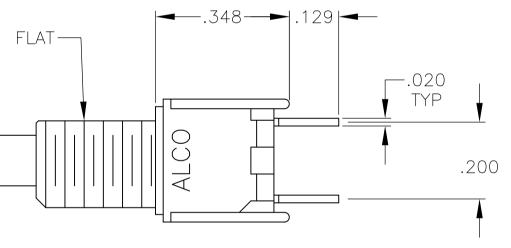
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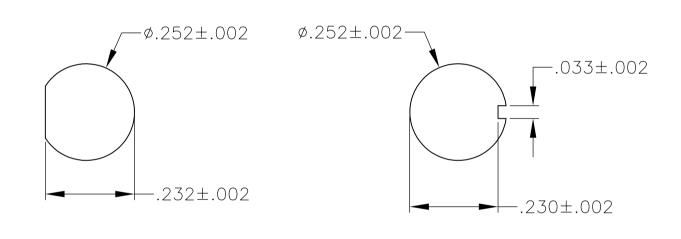
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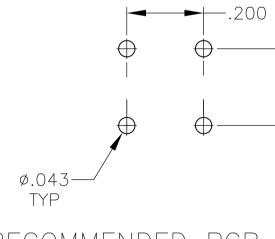
<u>RECOMMENDED PCB LAYOUT</u> TOLERANCES +/-.002

PF11CGPC, TPF11FGPC

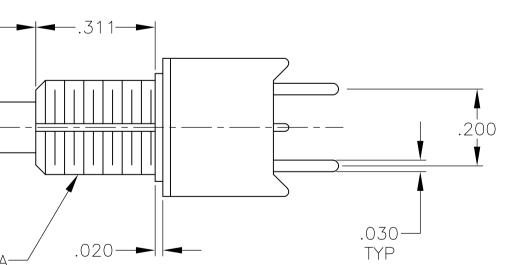




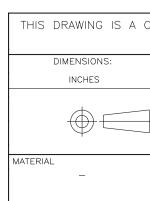
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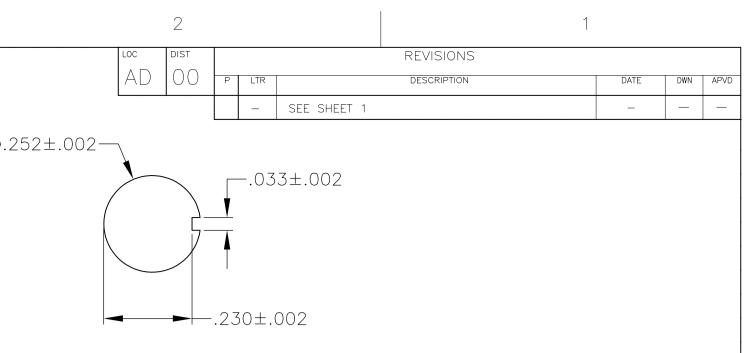


<u>RECOMMENDED PCB LAYOUT</u> TOLERANCES +/-.002



TPF21RGPC











C	ONTROLLED DOCUMENT.	DWN 12-7-05 RAGHU снк –	-	- TE	TE	Connectivity	/
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± – 1 PLC ± – 2 PLC ± – 3 PLC ± _010	APVD - PRODUCT SPEC	NAME	PUSHBUTTC	N SWITCH, –	TPF SERIES	
	4 PLC ± – ANGLES ± 3' FINISH	 WEIGHT	size	cage code drawing no			RESTRICTED TO
	_	CUSTOMER DRAWING	/ \		SCALE 4:1	SHEET OF	5 <sup>REV</sup> B

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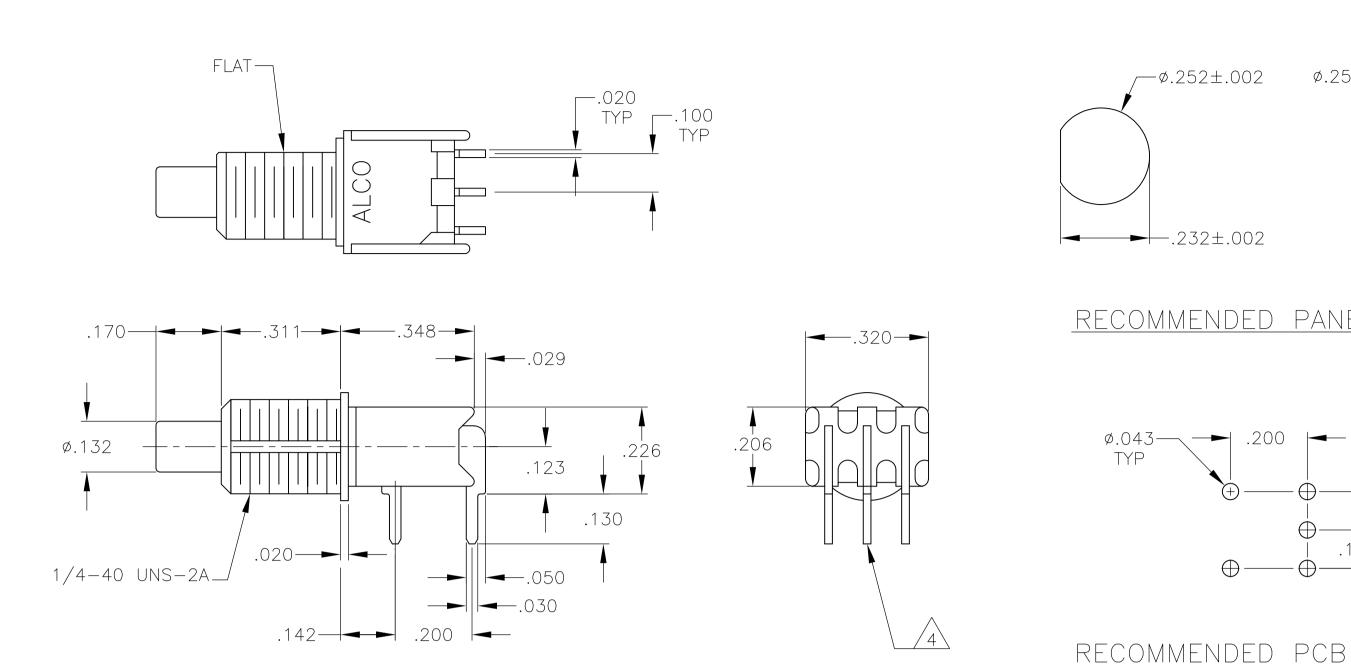
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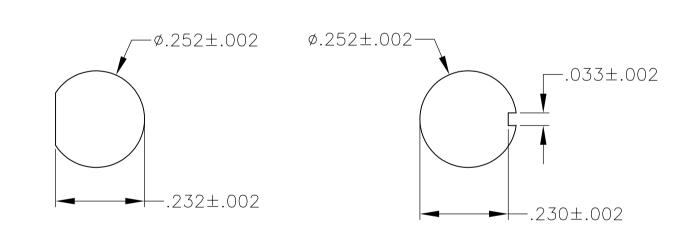
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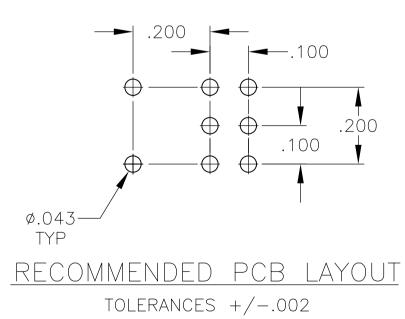
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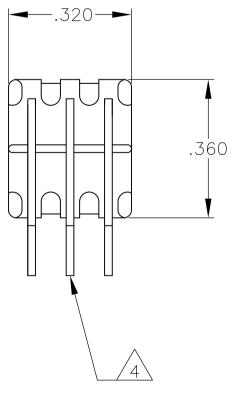


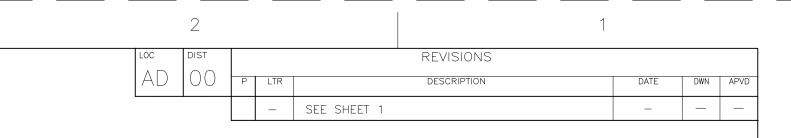
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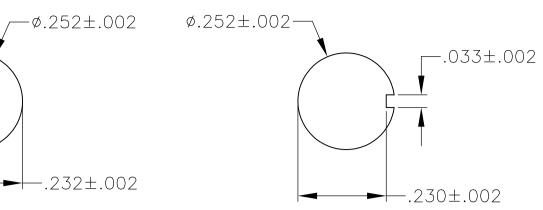




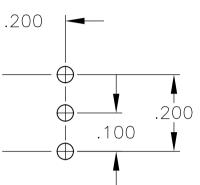
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### <u>RECOMMENDED PANEL LAYOUTS</u>



RECOMMENDED PCB LAYOUT TOLERANCES +/-.002

RAGHU	TE Connectivity
APVD –	NAME
_	PUSHBUTTON SWITCH, TPF SERIES
PRODUCT SPEC	
APPLICATION SPEC	
	SIZE CAGE CODE DRAWING NO RESTRICTED TO
WEIGHT	A1 00779  <b>C-</b> 1825100 –
CUSTOMER DRAWING	4:1 SHEET 3 5 REV
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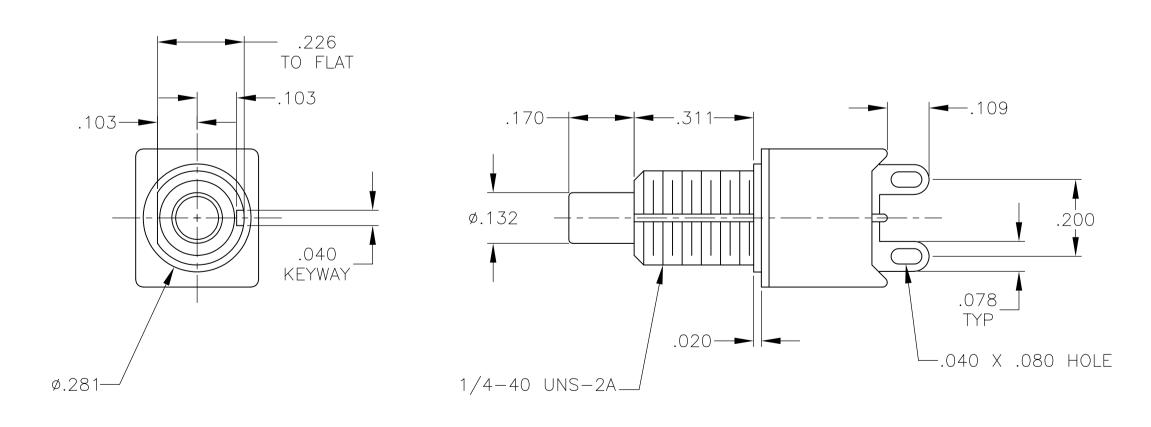
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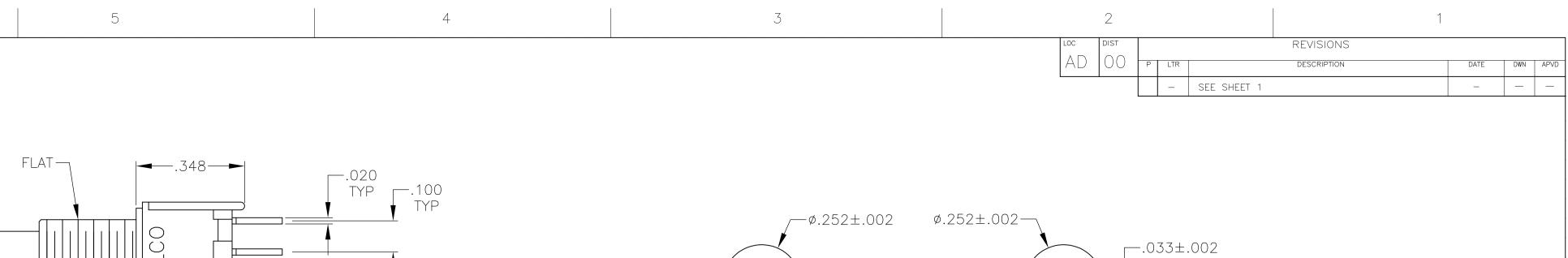
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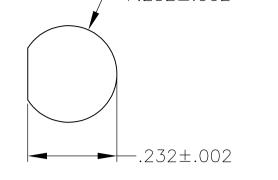
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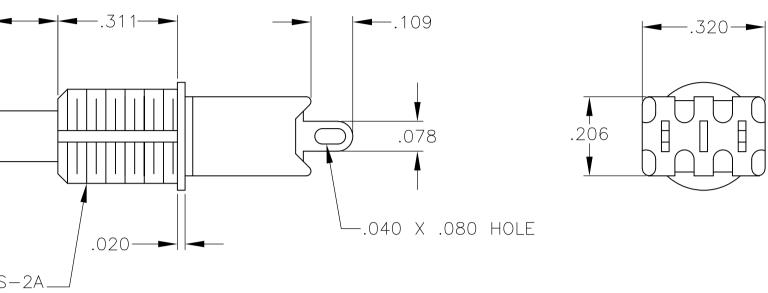
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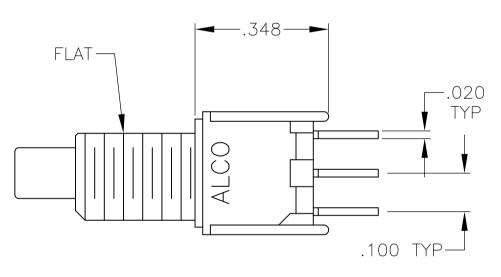


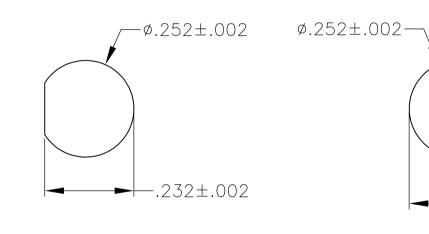
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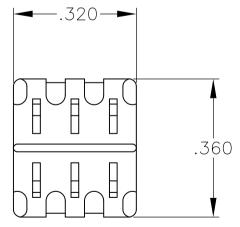


TPF13C, TPF13F

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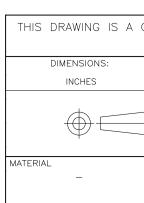


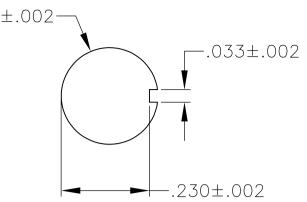


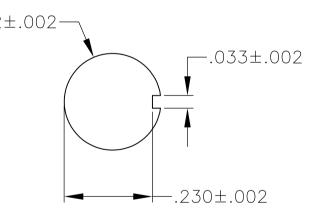


<u>RECOMMENDED PANEL LAYOUTS</u>









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	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC $\pm$ – 1 PLC $\pm$ – 2 PLC $\pm$ – 3 PLC $\pm$ .010	APVD – PRODUCT SPEC APPLICATION SPEC	NAME	PUSHBUTT	ON SWITCH, —	TPF SERIES	;
	4 PLC ± – ANGLES ± 3* FINISH		SIZE				RESTRICTED TO
	_	CUSTOMER DRAWING		00779 <b>C-</b> 18	SZ5100	SHEET OF	5 <sup>REV</sup> B

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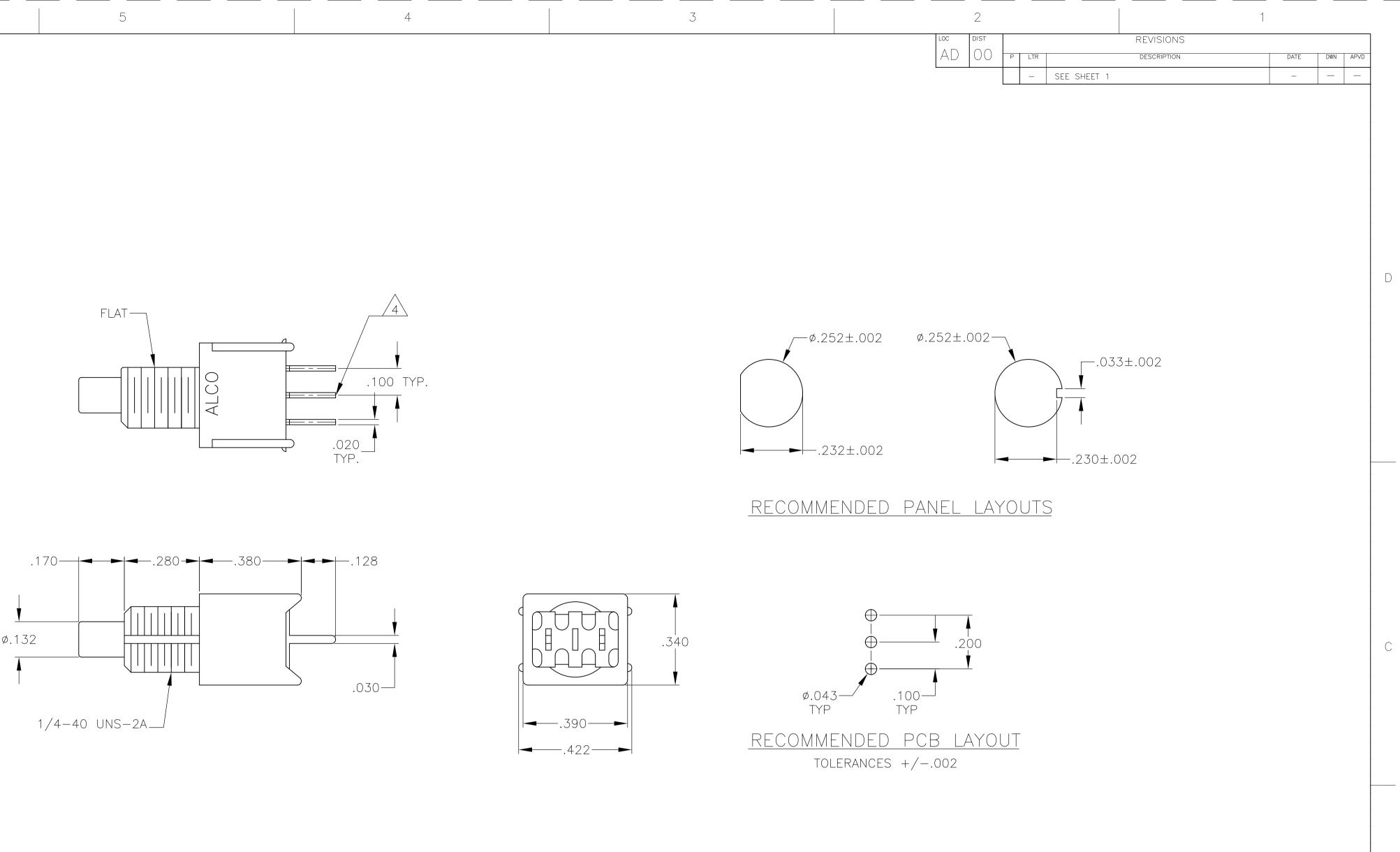
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TPF11CGPCES, TPF11FGPCES

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DIMENSIONS:	TOLERANCES UNLESS					
	OTHERWISE SPECIFIED:	APVD -				
INCHES	INCHES		PUSHBUTTON SWITCH, TPF SERIES			
	0 PLC ± -	PRODUCT SPEC				
	1 PLC ± -					
	2 PLC ± -			_		
	3 PLC ± .010	APPLICATION SPEC				
+ -	4 PLC ± -		SIZE CAGE CODE DRAWING NO	)		RESTRICTED TO
	ANGLES ± 3"	—				
MATERIAL	FINISH	WEIGHT	A1 00779  <b>C−</b> 18	325100		_
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TE Connectivity: TPF11CGPC004