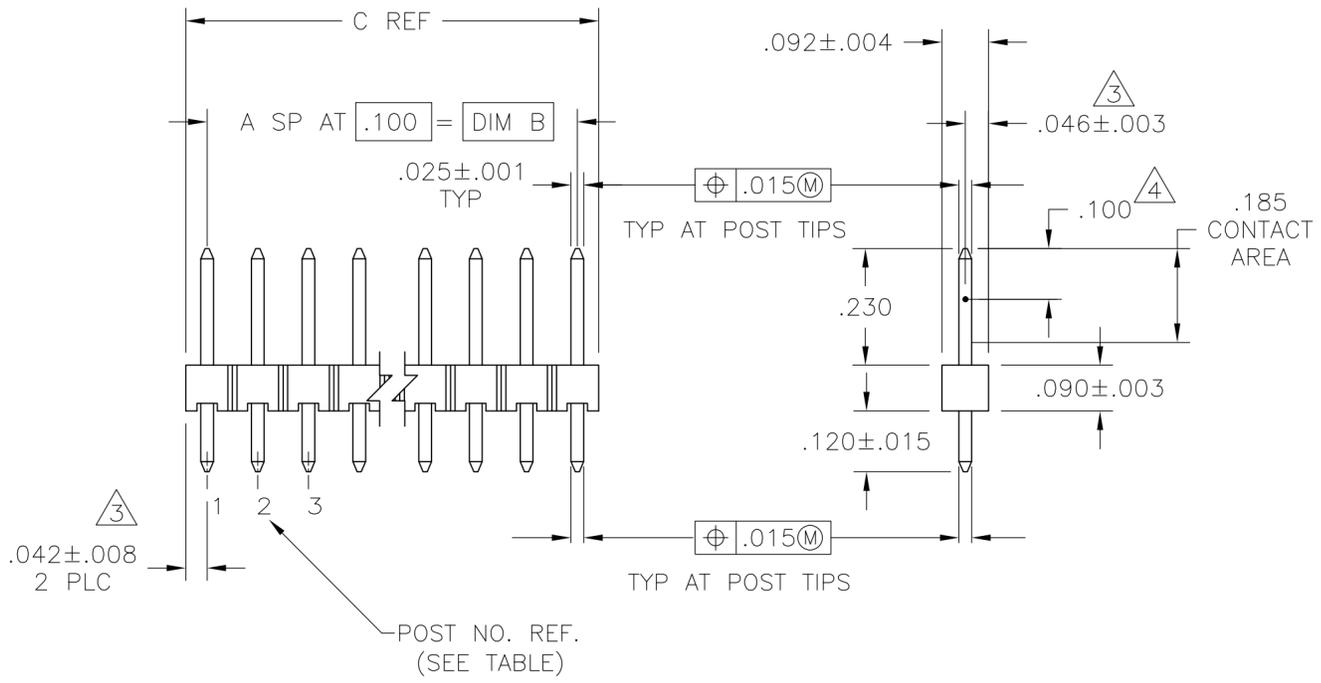


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00	W	REVISED PER ECO-14-000066	28JUN2014	NK MM

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 5 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 6 MATERIAL: HOUSING- FLAME RETARDANT THERMOPLASTIC. COLOR- BLACK. POSTS- COPPER ALLOY.
- 7 FINISH: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER NICKEL.
- 8 FINISH: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER NICKEL.
- 9 HIGH TEMPERATURE CONFIGURATION
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

SEE SHEET 2 FOR PART NUMBER TABLES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 26JAN01	TE Connectivity															
DIMENSIONS: INCHES		CHK J GESFORD 29JAN01																
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J GESFORD 29JAN01	NAME															
<table border="1"> <tr><td>0 PLC</td><td>± -</td></tr> <tr><td>1 PLC</td><td>± -</td></tr> <tr><td>2 PLC</td><td>± -</td></tr> <tr><td>3 PLC</td><td>± .005</td></tr> <tr><td>4 PLC</td><td>± -</td></tr> <tr><td>ANGLES</td><td>± -</td></tr> <tr><td>FINISH</td><td>± -</td></tr> </table>		0 PLC	± -	1 PLC	± -	2 PLC	± -	3 PLC	± .005	4 PLC	± -	ANGLES	± -	FINISH	± -	PRODUCT SPEC	HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERTICAL WITH .025 SQUARE POSTS	
0 PLC	± -																	
1 PLC	± -																	
2 PLC	± -																	
3 PLC	± .005																	
4 PLC	± -																	
ANGLES	± -																	
FINISH	± -																	
MATERIAL		APPLICATION SPEC	SIZE	RESTRICTED TO														
SEE TABLE		WEIGHT	A2 00779	—														
		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 2														
			REV W															

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