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LOC

DIST

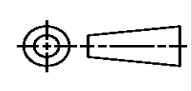
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-16-009821	12JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836084-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855311
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

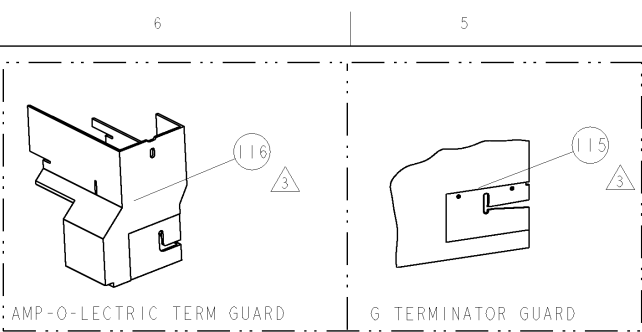
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855311

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity	
		CHK	GOPALAKRISHNA HV			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
		0 PLC ±		APVD		
		1 PLC ±		STOUGH DALE		
		2 PLC ±		PRODUCT SPEC		
		3 PLC ±		APPLICATION SPEC		
4 PLC ±		4 PLC ±		SIZE		
ANGLES ±		FINISH		CAGE CODE		DRAWING NO
MATERIAL				A 3		©- 1855311
				WEIGHT		RESTRICTED TO
				CUSTOMER DRAWING		SCALE
				SHEET 1 OF 2		REV A1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855311-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855311-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855311-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855311-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855311-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
△ ITEM 53, CUT TO LENGTH AT ASSEMBLY.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: Ø.093 SOCKET					
TE TERM PN	MFR TERM PN	MOLEX TERMINAL - TE CRIMP SPECS		REF SETTING	
PIN	-	CRIMP HEIGHT		WIRE SIZE	
1572331-1	02-09-2101	.071±.002[1.80±0.05mm]		14AWG	
1572331-2	02-09-6100	.058±.002[1.47±0.05mm]		16AWG	
-	-	.051±.002[1.29±0.05mm]		18AWG	
SOCKET	-	.046±.002[1.17±0.05mm]		20AWG	
1572332-1	02-09-1102	.080 [2.03mm]		20-14 AWG	
1572332-2	02-09-5100	.130 [3.30mm]		Ø.065-.161	
1572332-3	02-09-5102	WIRE		SET UP GAGE	
-	-	FEED		458637-1	
-	-	INSUL		APPLICATOR INSTRUCTIONS	
-	-	NONE		408-8040	
WIRE STRIP LENGTH		FEED		SET UP GAGE	
.156-.188		.498		458637-1	

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LOC	Q151	REVISONS					
A	66	Y	LTR	DESCRIPTION	DATE	DWN	APVD
			A	RELEASED	16AUG2007	ROW	GB

Mouser Electronics

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[TE Connectivity:](#)

[1855311-1](#)