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Tyco Electronics

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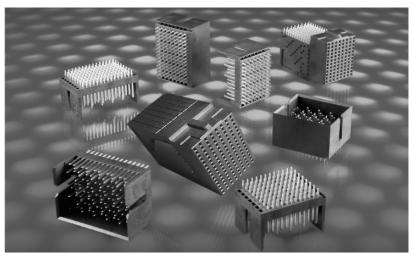
### Introduction

#### **Product Facts**

- 10+ Gbps performance
- 100 ohm Impedance for Differential Pair configuration
- 5 pair version offers 26 pairs/10mm [66 differential pairs/inch] fitting within a 25.40 [1.00] card slot pitch
- 4 pair version offers 21 pairs/10mm [53 differential pairs/inch] fitting within a 20.30 [.800] card slot pitch
- 3 pair version offering 16 pairs/10mm [40 differential pairs/inch] fitting within a 16.25 [.625] card slot pitch
- Right angle pin headers (coplanar) in 3 pair, 4 pair, and 5 pair versions
- Reliable, redundant contact design on every signal contact
- Modular system offered in various column versions
- Meets Industry reliability requirements of Bellcore/ Telcordia
- Sequencing for ground and signal contacts
- RoHS Compliant

#### **Future Product Extensions**

- Vertical receptacles
- High speed cable assemblies and hardware



The Z-PACK TinMan backplane connector family is a cost-effective solution for customers searching for a high density, high performance backplane interconnect system.

The Z-PACK TinMan connector design follows proven industry backplane convention by offering a fully protected right-angle receptacle for use on daughter-cards where handling damage can be a concern when mating to a vertical male header. This connector permits field repairability at either the module or single pin levels.

Ground contacts positioned within each column of the connector, combined with unique contact lead frame arrangements, enable the Z-PACK TinMan connector to achieve low crosstalk and high through-put performance levels. Reliability is provided with a dual point of contact mating interface and compliant pin interface to the printed circuit board.

#### **Industry Applications**

Ideally designed for cost pressured, high signal density applications requiring interconnection between two printed circuit boards, such as those typically found in server, storage, switch, router, and similar applications. The Z-PACK TinMan connector product family is suited to meet the demands of today's modular system designs by offering a variety of configurations. The product family includes configurations to fit 20.32 [.800] and 25.40 [1.00] card slot spacing.

# Technical Documents

Product Specification 108-2303
Application Specification
114-13202

Routing Guide Report #27GC001-1

#### **Material and Finish**

**Signal Contact** — High Strength Copper Alloy

**Ground Contact** — High Strength Copper Alloy

**Housing** — Liquid Crystal Polymer, UL 94V-0 Rated

**Platings** — Telcordia compliant interface, Nickel underplate

Compliant Pin Plating — RoHS Compliant

#### Ratings

Temperature Range — -65°C to +90°C

**Current Rating** —  $0.5 \text{ A/contact } @ < 30^{\circ}\text{C T-Rise}$ 

Durability — 200 cycles

Dielectric Withstanding Voltage — 560 VAC

Operating Voltage — 250 VAC max.

#### Signal Integrity

Characteristic Impedance — Differential @ 100 ohms ±10%

**Crosstalk** — Multi-pair differential crosstalk; 2.1% @ 50ps

Insertion Loss — -2 dB @ 10 GHz

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For additional information visit: http://www.tycoelectronics.com/zpacktinman



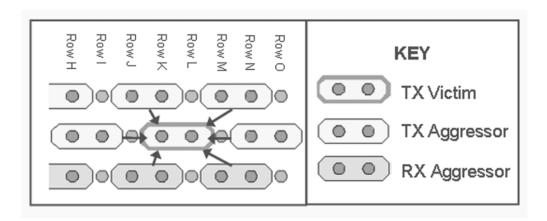
### Introduction (Continued)

### **Noise Table**

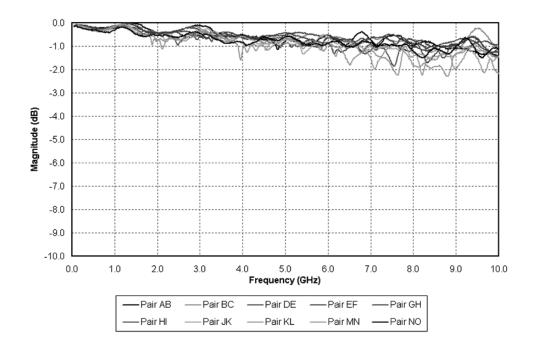
 Maximum, multiple source crosstalk

Victim Pair	Total Peak Receiver Noise for Recommended Pin-Out
AB9	0.8%
BC8	1.6%
DE9	1.9%
EF8	1.9%
GH9	2.0%
HI8	2.0%
JG9	2.0%
KL8	2.1%
MN9	1.7%
NO8	0.8%

Note: Data includes PCB vias of both backplane and daughtercard connectors. Single mated connector pair 50 ps (20-80%) edge rate



#### **Insertion Loss Plot**

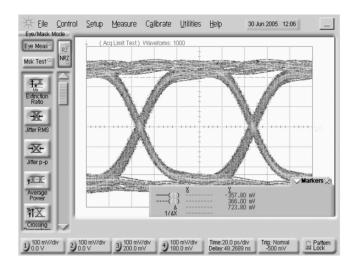




### Introduction (Continued)

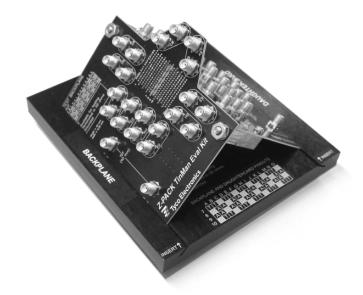
#### Representative Eye Pattern

- 10.0 Gbps data rate
- 2<sup>7</sup>-1 PRBS
- Unequalized Signal



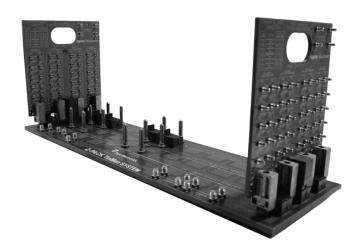
#### Customer Connector Evaluation Kit

- Connector characterization
- Available for loan contact your local Tyco Electronics Sales Engineer
- Time and frequency domain testable
- Testable to 18+ GHz (25+ Gb/s)
- Multiple calibration options
- Convenient SMA interface



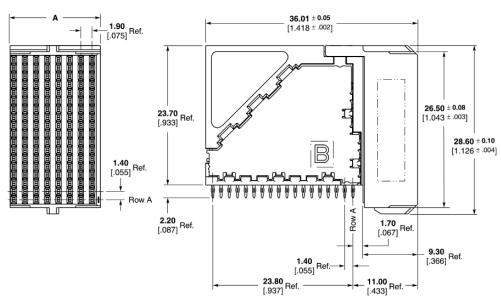
### Customer System Evaluation Kit

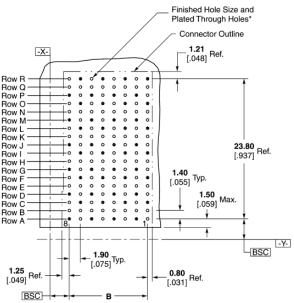
- System characterization
- Available for loan contact your local Tyco Electronics Sales Engineer
- Time and frequency domain testable
- Testable to 18+ GHz (25+ Gb/s)
- Multiple system lengths
- Convenient SMA interface



Column Part Numb	Part Number	Dimension		Application	Mates With	
Column	Part Number	Α	В		wates with	
8	1934504-1	<b>15.35</b> .604	<b>13.30</b> .524	*	1934505-1, 1934513-1, 1934514-1, 1934515-1	
10	2065021-1	<b>19.15</b> .754	<b>17.10</b> .673	*	1934520-1, 1934523-1	
16	1934912-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	*	1934516-1, 1934519-1	

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.





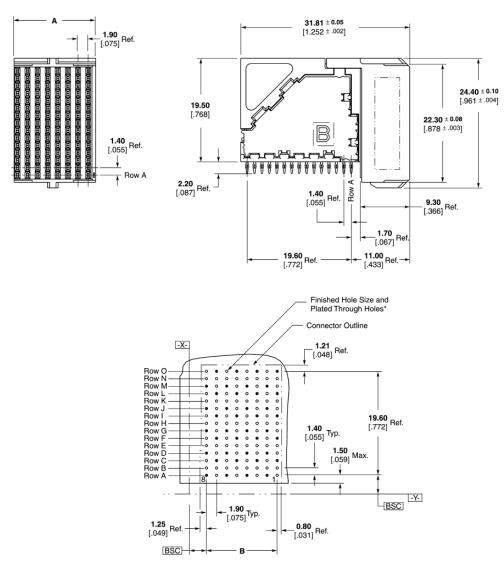
#### Recommended PC Board Layout Daughterboard Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



Column	Part Number	Dimension		Application	Mates With	
Column	Part Number	Α	В	Tooling	wates with	
8	1934218-1	<b>15.35</b> .604	<b>13.30</b> .524	*	1934269-1,(R) 1934272-1,(L) 1934273-1, 1934271-1, 1934349-1, 1934350-1	
10	1934220-1	<b>19.15</b> .754	<b>17.10</b> .673	*	1934325-1, 1934326-1	
16	1934221-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	*	1934331-1, 1934334-1, 1934333-1, 1934332-1, 1934348-1	

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.



Recommended PC Board Layout Daughterboard Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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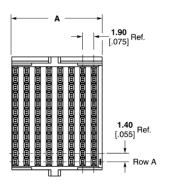
USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

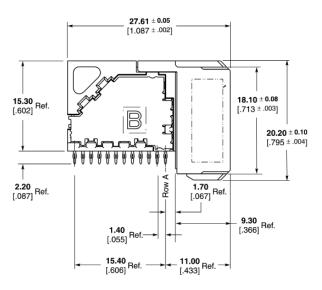
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm .002]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm .001]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm .0005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm .0002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

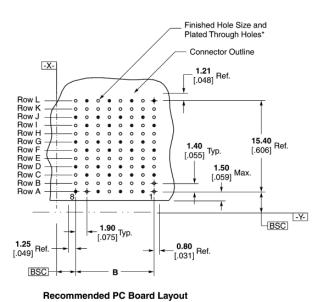


Column	Part Number	Dimer	sion	Application	Mates With	
Column	Part Number	Α	В	Tooling	wates with	
8	1934222-1	<b>15.35</b> .604	<b>13.30</b> .524	*	1934304-1, 1934303-1, 1934305-1, 1934306-1, 1934353-1, 1934354-1	
10	1934224-1	<b>19.15</b> .754	<b>17.10</b> .673	*	1934311-1, 1934312-1, 1934313-1, 1934314-1	
16	1934225-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	*	1934315-1, 1934318-1, 1934317-1, 1934316-1, 1934351-1, 1934352-1	

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.







Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm .002]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm .001]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm .0005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm .0002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

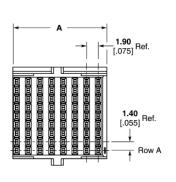
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

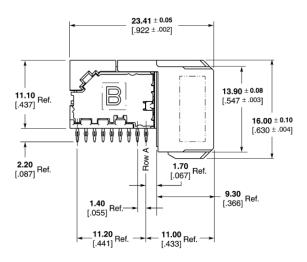
Daughterboard Component Side Shown

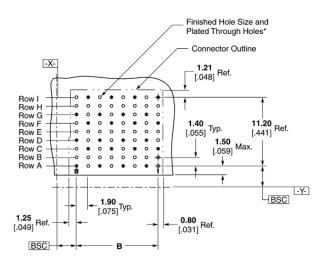


Column	Part Number	Dimer	mension Application		Dimension A		Mates With
Column	Part Number	Α	В	Tooling	wates with		
8	1934226-1	<b>15.35</b> .604	<b>13.30</b> .524	*	1934299-1, 1934300-1, 1934301-1, 1934302-1, 1934359-1, 1934360-1		
10	1934228-1	<b>19.15</b> .754	<b>17.10</b> .673	*	1934339-1, 1934341-1, 1934340-1, 1934342-1, 1934357-1, 1934358-1		
16	1934229-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	*	1934343-1, 1934344-1, 1934345-1, 1934346-1, 1934355-1, 1934356-1		

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.







Recommended PC Board Layout Daughterboard Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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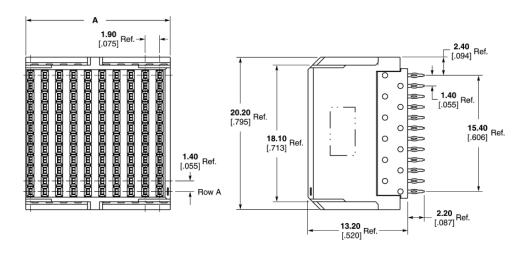
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

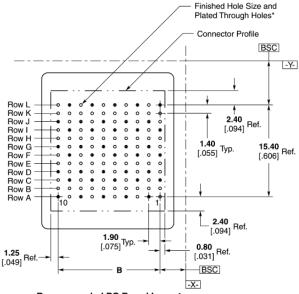


### 4 Pair Vertical Receptacle Assemblies

Column	Part Number	Dimension		Application	Mates With	
Column	Part Number	Α	В	Tooling	wates with	
8	1934593-1	<b>15.35</b> .605	<b>13.30</b> .524	*	1934305-1, 1934303-1, 1934304-1, 1934306-1, 1934353-1, 1934354-1	
10	1934544-1	<b>19.15</b> .754	<b>17.10</b> .673	*	1934311-1, 1934313-1, 1934314-1, 1934312-1	
16	1934594-1	<b>30.70</b> 1.210	<b>28.50</b> 1.122	*	1934315-1, 1934317-1, 1934318-1, 1934316-1, 1934351-1, 1934352-1	

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.





Recommended PC Board Layout Component Side Shown

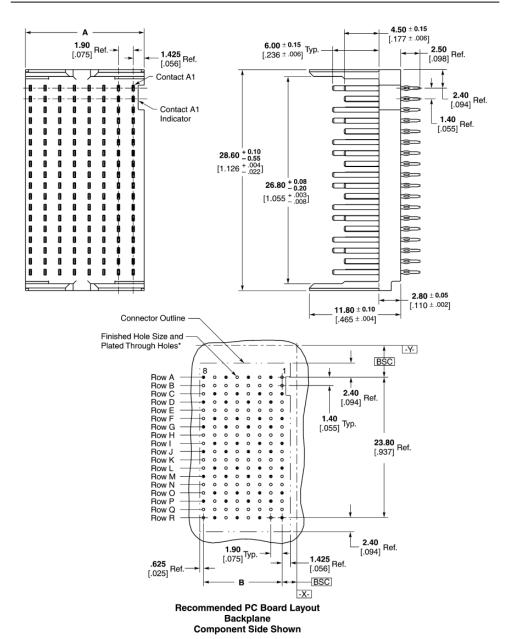
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



### 6 Pair Vertical Header Assemblies

Column	Part Number	Dimension		Application	Mates With
Column	Part Number	Α	В	—— '≟ Iviales vii	Mates With
8	1934505-1	<b>15.35</b> .604	<b>13.30</b> .524	2063383-1	1934504-1
10	1934520-1	<b>19.15</b> .754	<b>17.10</b> .673	2063383-2	2065021-1
16	1934516-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	2063383-3	1934912-1



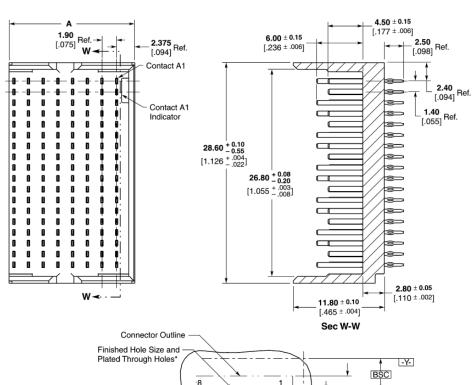
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

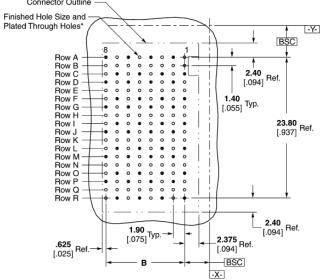
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



### 6 Pair Vertical Header Assemblies — Left End Wall

Column	Part Number	Dimension		Application	Mates With	
Column	Fait Nulliber	Α	В	Tooling Mates with	Mates With	
8	1934513-1	<b>16.30</b> .642	<b>13.30</b> .524	2063383-1	1934504-1	





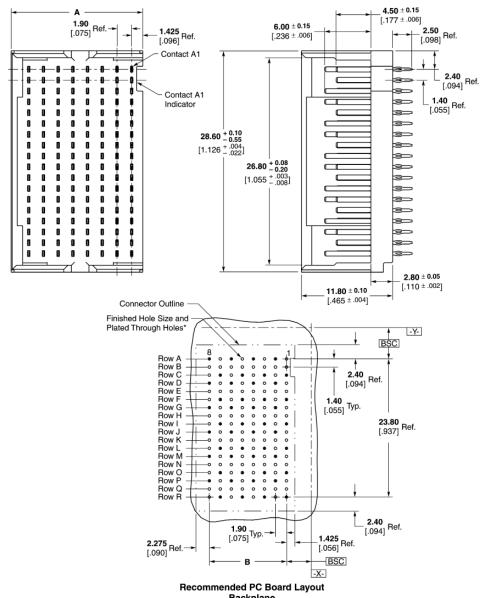
Recommended PC Board Layout Backplane Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm ^{0.05} [.018 \pm ^{.002}]$ Drilled Hole Diameter =  $0.55 \pm ^{0.02} [.022 \pm ^{.001}]$ Copper Thickness =  $0.038 \pm ^{0.013} [.0015 \pm ^{.0005}]$ Tin-Lead Thickness =  $0.008 \pm ^{0.004} [.0003 \pm ^{.0002}]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

# 6 Pair Vertical Header Assemblies — Right End Wall

Column	Part Number	Dimension		Application	Mates With
Column	Fait Nulliber	A B	Tooling	wates with	
8	1934514-1	<b>17.60</b> .693	<b>13.30</b> .524	2063383-1	1934504-1



Recommended PC Board Layout Backplane Component Side Shown

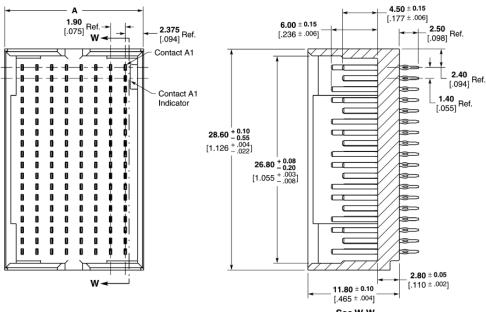
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

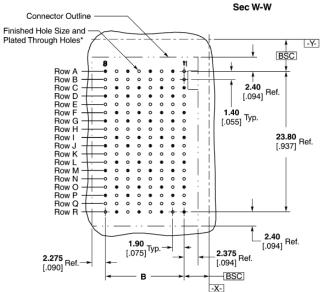
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.0002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



### 6 Pair Vertical Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application	Mates With
Column	Part Number	Α	В	B Tooling Wates With	Mates With
8	1934515-1	<b>17.95</b> .707	<b>13.30</b> .524	2063383-1	1934504-1
10	1934523-1	<b>21.75</b> .856	<b>17.10</b> .673	2063383-2	2065021-1
16	1934519-1	<b>33.15</b> 1.305	<b>28.50</b> 1.122	2063383-3	1934912-1





Recommended PC Board Layout Backplane Component Side Shown

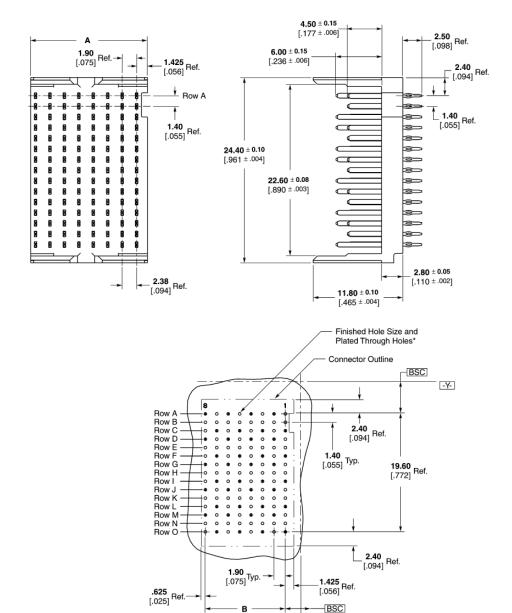
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



### 5 Pair Vertical Header Assemblies

Column	Part Number	Dime	nsion	Application	Mates With	
Column	Part Number	Α	В	Tooling*	wates with	
8	1934269-1	<b>15.35</b> .604	<b>13.30</b> .524	1-1804791-1	1934218-1	
10	1934325-1	<b>19.15</b> .754	<b>17.10</b> .673	1-1804791-7	1934220-1	
16	1934331-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	1-1804791-3	1934221-1	

<sup>\*</sup> Reference Application Specification 114-13202.



Recommended PC Board Layout Backplane Component Side Shown

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors. Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

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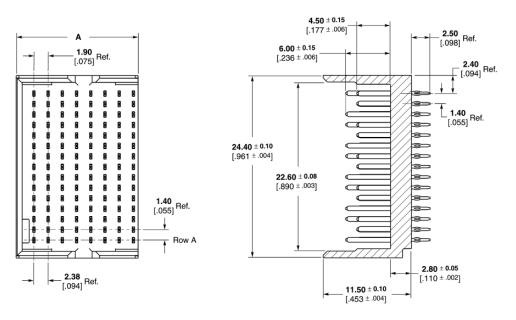
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

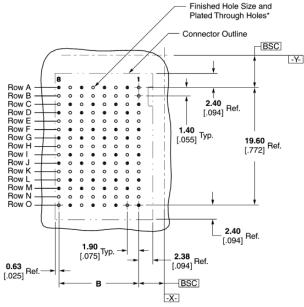


### 5 Pair Vertical Header Assemblies — Left End Wall

Column	Column Part Number	Dime	nsion	Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934272-1	<b>16.30</b> .642	<b>13.30</b> .524	1-1804791-1	1934218-1
16	1934333-1	<b>31.50</b> 1.240	<b>28.50</b> 1.122	1-1804791-3	1934221-1

<sup>\*</sup> Reference Application Specification 114-13202.





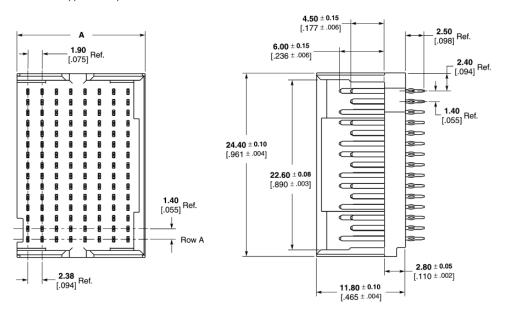
Recommended PC Board Layout Backplane Component Side Shown

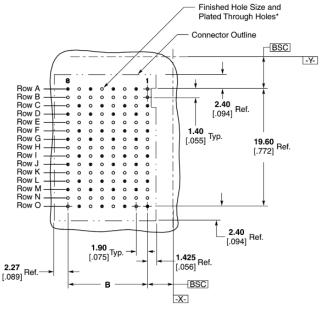
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

# 5 Pair Vertical Header Assemblies — Right End Wall

Column	Column Part Number	Dime	nsion	Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934273-1	<b>17.00</b> .669	<b>13.30</b> .524	1-1804791-1	1934218-1
16	1934334-1	<b>32.20</b> 1.268	<b>28.50</b> 1.122	1-1804791-3	1934221-1

<sup>\*</sup> Reference Application Specification 114-13202.





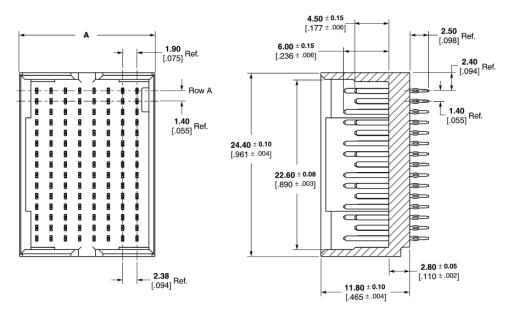
Recommended PC Board Layout Backplane Component Side Shown

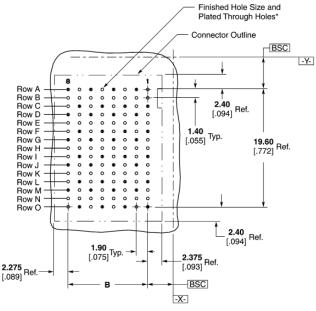
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

### 5 Pair Vertical Header Assemblies — Double End Walls

Column	Part Number	Dimension Applica	Application	Mates With	
Column	Part Number	Α	В	Tooling*	wates with
8	1934271-1	<b>17.95</b> .707	<b>13.30</b> .524	1-1804791-1	1934218-1
10	1934326-1	<b>21.75</b> .856	<b>17.10</b> .673	1-1804791-7	1934220-1
16	1934332-1	<b>33.15</b> 1.305	<b>28.50</b> 1.122	1-1804791-3	1934221-1

<sup>\*</sup> Reference Application Specification 114-13202.





Recommended PC Board Layout Backplane Component Side Shown

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors. Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

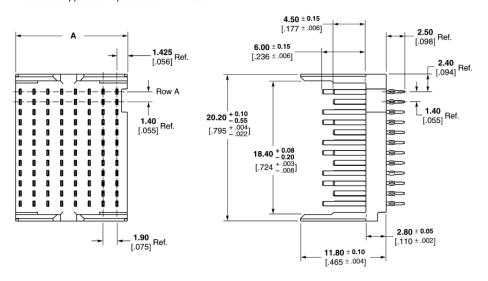
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm .002]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm .001]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm .0005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm .0002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

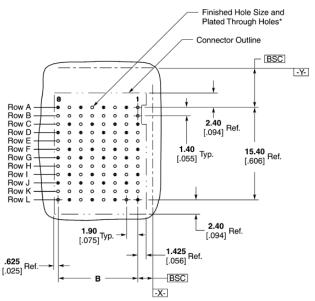


### 4 Pair Vertical Header Assemblies

Column	Part Number	Dime	nsion	Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934305-1	<b>15.35</b> .604	<b>13.30</b> .524	1-1804790-1	1934222-1
10	1934311-1	<b>19.15</b> .754	<b>17.10</b> .673	1804790-5	1934224-1
16	1934315-1	<b>30.55</b> 1.202	<b>28.50</b> 1.122	1-1804790-3	1934225-1

<sup>\*</sup> Reference Application Specification 114-13202.





Recommended PC Board Layout Backplane Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

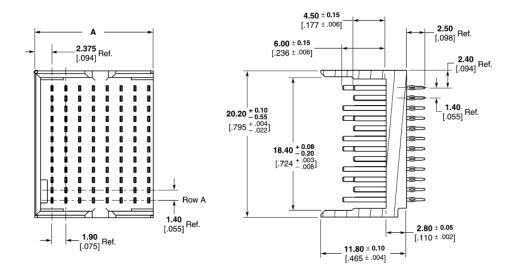
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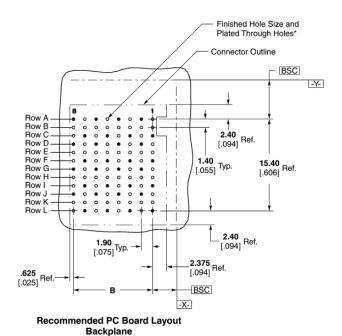


### 4 Pair Vertical Header Assemblies — Left End Wall

Column	Column Part Number	Dime	nsion	Application	Mates With
Column	Part Number	A	В	Tooling*	wates with
8	1934303-1	<b>17.00</b> .669	<b>13.30</b> .524	1-1804790-1	1934222-1
16	1934317-1	<b>31.50</b> 1.240	<b>28.50</b> 1.122	1-1804790-3	1934225-1

<sup>\*</sup> Reference Application Specification 114-13202.





Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm ^{0.05} [.018 \pm ^{.002}]$  Drilled Hole Diameter =  $0.55 \pm ^{0.02} [.022 \pm ^{.001}]$  Copper Thickness =  $0.038 \pm ^{0.013} [.0015 \pm ^{.0005}]$  Tin-Lead Thickness =  $0.008 \pm ^{0.004} [.0003 \pm ^{.0002}]$  Finishes other than Tin-Lead, See Appl. Spec. 114-13202

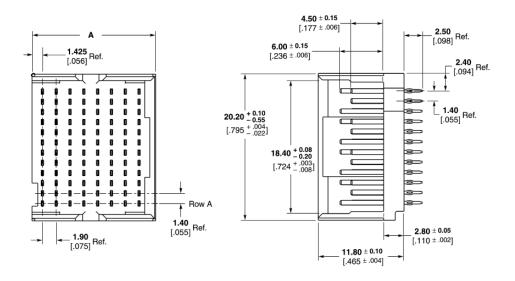
Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

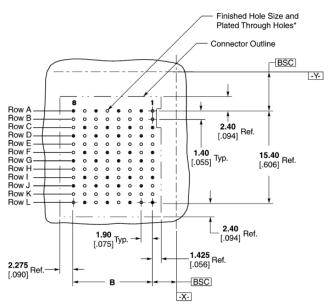
Component Side Shown

# 4 Pair Vertical Header Assemblies — Right End Wall

Column	Part Number	Dimension		Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934304-1	<b>16.30</b> .642	<b>13.30</b> .524	1-1804790-1	1934222-1
16	1934318-1	<b>32.20</b> 1.268	<b>28.50</b> 1.122	1-1804790-3	1934225-1

<sup>\*</sup> Reference Application Specification 114-13202.





Recommended PC Board Layout Backplane Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm .002]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm .001]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm .0005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm .0002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

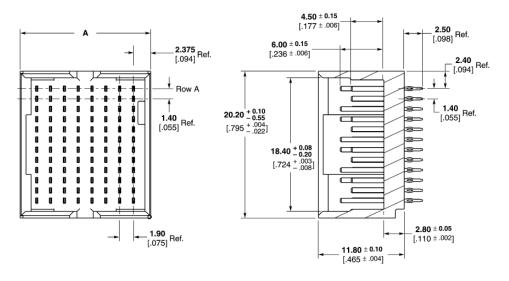
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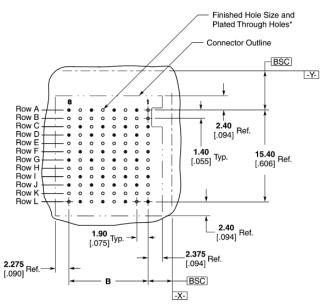


### 4 Pair Vertical Header Assemblies — Double End Walls

Column	lumn Part Number	Dime	nsion	Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934306-1	<b>17.95</b> .707	<b>13.30</b> .524	1-1804790-1	1934222-1
10	1934312-1	<b>21.75</b> .856	<b>17.10</b> .673	1804790-5	1934224-1
16	1934316-1	<b>33.15</b> 1.305	<b>28.50</b> 1.122	1-1804790-3	1934225-1

<sup>\*</sup> Reference Application Specification 114-13202.





Recommended PC Board Layout Backplane Component Side Shown

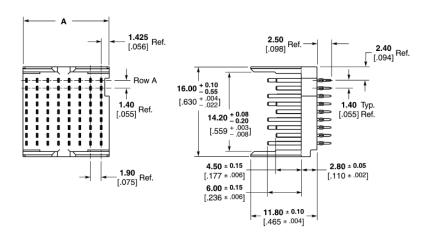
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

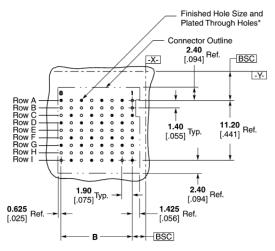


### 3 Pair Vertical Header Assemblies

Column	Part Number	Dime	nsion	Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934299-1	<b>15.35</b> .604	<b>13.30</b> .524	1-1901457-1	1934226-1
10	1934339-1	<b>19.15</b> .754	<b>17.10</b> .673	1-1901457-2	1934228-1
16	1934343-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	1-1901457-3	1934229-1

<sup>\*</sup> Reference Application Specification 114-13202.





Recommended PC Board Layout Component Side Shown

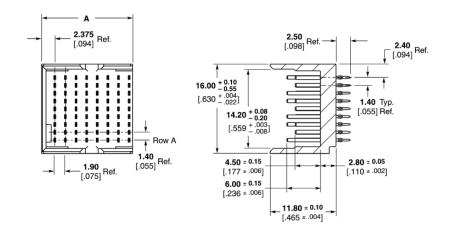
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

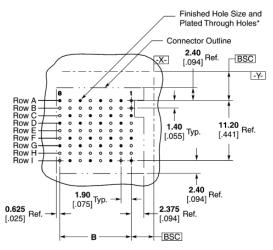
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.0002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

### 3 Pair Vertical Header Assemblies — Left End Wall

Column	Part Number	Dimension		Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934300-1	<b>16.30</b> .642	<b>13.30</b> .524	1-1901457-1	1934226-1
10	1934340-1	<b>20.10</b> .791	<b>17.10</b> .673	1-1901457-2	1934228-1
16	1934344-1	<b>31.50</b> 1.240	<b>28.50</b> 1.122	1-1901457-3	1934229-1

<sup>\*</sup> Reference Application Specification 114-13202.





Recommended PC Board Layout Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

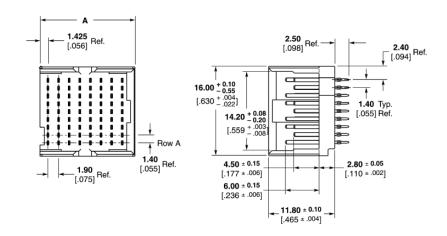
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm ^{0.05} [.018 \pm ^{002}]$  Drilled Hole Diameter =  $0.55 \pm ^{0.02} [.022 \pm ^{001}]$  Copper Thickness =  $0.038 \pm ^{0.013} [.0015 \pm ^{0005}]$  Tin-Lead Thickness =  $0.008 \pm ^{0.004} [.0003 \pm ^{0002}]$  Finishes other than Tin-Lead, See Appl. Spec. 114-13202

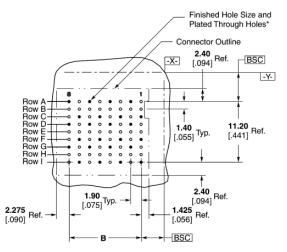


# 3 Pair Vertical Header Assemblies — Right End Wall

Column	Part Number	Dime	nsion	Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934301-1	<b>17.00</b> .669	<b>13.30</b> .524	1-1901457-1	1934226-1
10	1934341-1	<b>20.08</b> .791	<b>17.10</b> .673	1-1901457-2	1934228-1
16	1934345-1	<b>32.20</b> 1.268	<b>28.50</b> 1.122	1-1901457-3	1934229-1

<sup>\*</sup> Reference Application Specification 114-13202.





Recommended PC Board Layout Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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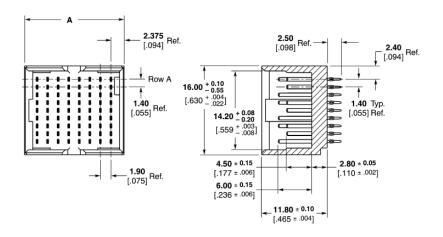
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

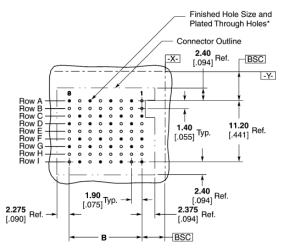


### 3 Pair Vertical Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application	Mates With
Column	Part Number	Α	В	Tooling*	wates with
8	1934302-1	<b>17.95</b> .707	<b>13.30</b> .524	1-1901457-1	1934226-1
10	1934342-1	<b>21.75</b> .856	<b>17.10</b> .673	1-1901457-2	1934228-1
16	1934346-1	<b>33.15</b> 1.305	<b>28.50</b> 1.122	1-1901457-3	1934229-1

<sup>\*</sup> Reference Application Specification 114-13202.





Recommended PC Board Layout Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

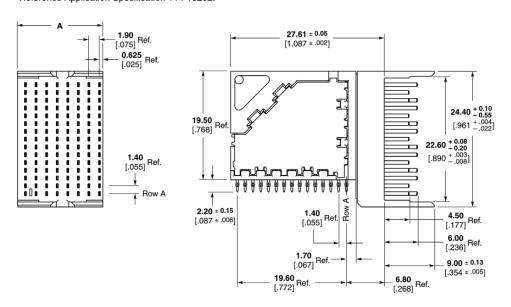
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

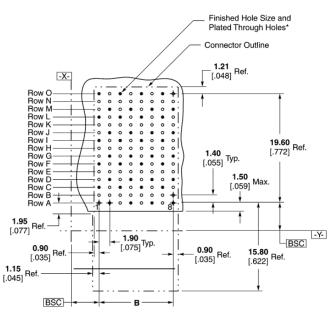


# 5 Pair Right Angle Pin Header Assemblies

Column	Part Number	Dime	nsion	Application Tooling	Mates With
Column	Part Number	Α	В		
8	1934349-1	<b>15.35</b> .604	<b>13.30</b> .524	*	1934218-1
16	1934347-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	*	1934221-1

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.





#### Recommended PC Board Layout Component Side Shown

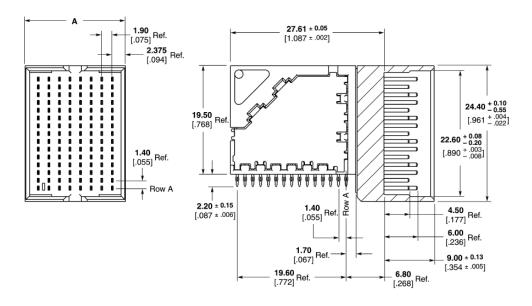
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm ^{0.05} [.018 \pm ^{.002}]$  Drilled Hole Diameter =  $0.55 \pm ^{0.02} [.022 \pm ^{.001}]$  Copper Thickness =  $0.038 \pm ^{0.013} [.0015 \pm ^{.0005}]$  Tin-Lead Thickness =  $0.008 \pm ^{0.004} [.0003 \pm ^{.0002}]$  Finishes other than Tin-Lead, See Appl. Spec. 114-13202

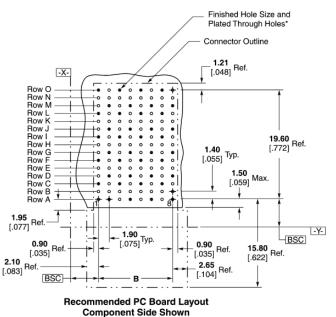


# 5 Pair Right Angle Pin Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application	Mates With
	Part Number	Α	В	Tooling	wates with
8	1934350-1	<b>18.05</b> .711	<b>13.30</b> .524	*	1934218-1
16	1934348-1	<b>33.25</b> 1.309	28.50 1.122	*	1934221-1

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.





Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

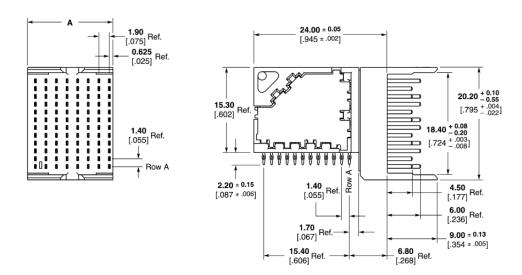
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

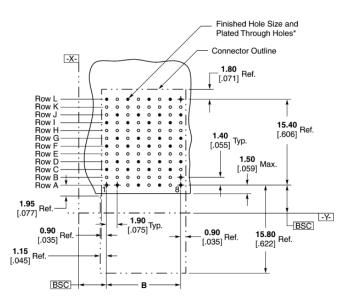


# 4 Pair Right Angle Pin Header Assemblies

Column	Part Number	Dimension		Application	Mates With
	Part Number	Α	В	Tooling	wates with
8	1934353-1	<b>15.35</b> .604	<b>13.30</b> .524	*	1934222-1
16	1934351-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	*	1934225-1

Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.





Recommended PC Board Layout Component Side Shown

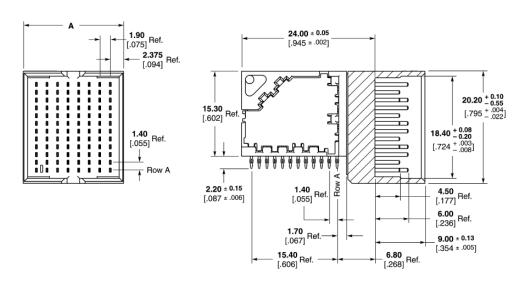
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

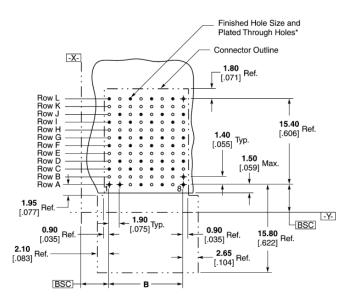


# 4 Pair Right Angle Pin Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application	Mates With
Column	Part Number	Α	В	Tooling	wates with
8	1934354-1	<b>18.05</b> .711	<b>13.30</b> .524	*	1934222-1
16	1934352-1	<b>33.25</b> 1.309	<b>28.50</b> 1.122	*	1934225-1

Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.





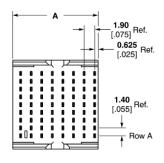
Recommended PC Board Layout Component Side Shown

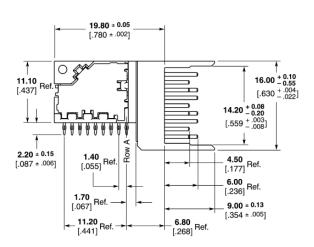
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm ^{0.05} [.018 \pm ^{.002}]$ Drilled Hole Diameter =  $0.55 \pm ^{0.02} [.022 \pm ^{.001}]$ Copper Thickness =  $0.038 \pm ^{0.013} [.0015 \pm ^{.0005}]$ Tin-Lead Thickness =  $0.008 \pm ^{0.004} [.0003 \pm ^{.0002}]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

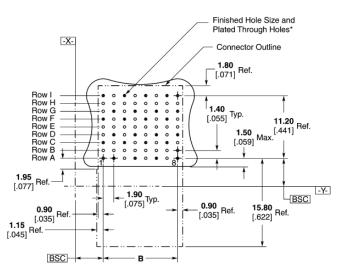
# 3 Pair Right Angle Pin Header Assemblies

Column	Part Number	Dimension		Application	Mates With
	Part Number	Α	В	Tooling	wates with
8	1934359-1	<b>15.35</b> .604	<b>13.30</b> .524	*	1934226-1
10	1934357-1	<b>19.15</b> .754	<b>17.10</b> .673	*	1934228-1
16	1934355-1	<b>30.55</b> 1.203	<b>28.50</b> 1.122	*	1934229-1

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.







Recommended PC Board Layout Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

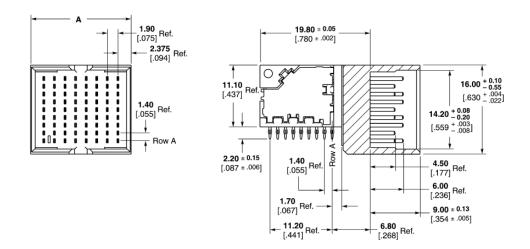
<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

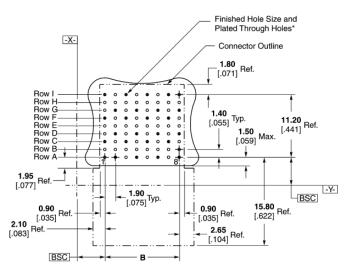


# 3 Pair Right Angle Pin Header Assemblies — Double End Walls

Column	Part Number	Dimension		Application	Mates With
	Part Number	Α	В	Tooling	wates with
8	1934360-1	<b>18.05</b> .711	<b>13.30</b> .524	*	1934226-1
10	1934358-1	<b>21.85</b> .860	<b>17.10</b> .673	*	1934228-1
16	1934356-1	<b>33.25</b> 1.309	<b>28.50</b> 1.122	*	1934229-1

<sup>\*</sup> Custom tooling not required. Utilizes flat-rock insertion tooling. Reference Application Specification 114-13202.





Recommended PC Board Layout Component Side Shown

Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1. \* Finished Hole Diameter =  $0.46 \pm ^{0.05} [.018 \pm ^{.002}]$ Drilled Hole Diameter =  $0.55 \pm ^{0.02} [.022 \pm ^{.001}]$ Copper Thickness =  $0.038 \pm ^{0.013} [.0015 \pm ^{.0005}]$ Tin-Lead Thickness =  $0.008 \pm ^{0.004} [.0003 \pm ^{.0002}]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



# Z-PACK TinMan Midplane (Orthogonal) Connector Overview

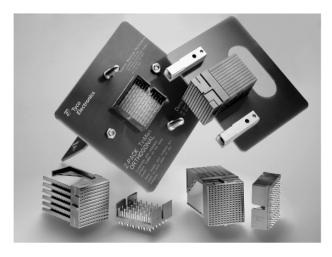
#### **Product Facts**

- Scalable to 25 Gbps
- 100 ohm impedance for differential pair configuration
- Very low noise
- Outstanding insertion loss through 2 connectors and vias
- Skewless differential pair in a 2-connector system
- Utilizes the same header and receptacle part on both sides of the midplane
- Compatible with standard
   Z-PACK TinMan connectors
   and accessories
- 4 pair x 4 pair and 6 pair x 6 pair modules available
- Reliable, redundant contact design on all contacts
- Reliable press-fit style termination to PCB
- RoHS compliant

#### **Applications**

The Z-PACK TinMan midplane (orthogonal) connector is ideally designed for very demanding applications involving data rates in excess of 10 Gbps with many interconnections required. Such applications would include the following Telecom/Datacom equipment:

- Switches
- Servers
- Routers
- Storage



The Z-PACK TinMan midplane (orthogonal) connector is an extension of the Z-PACK TinMan connector product line, which includes perpendicular and coplanar interconnect solutions in 3 pair, 4 pair, and 5 pair versions.

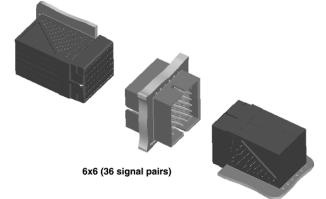
This connector system is commonly referred to as an orthogonal connector system due to the orthogonal (perpendicular) orientation of the two system boards being connected on the front and rear side. It is built on the same technology and design approach as standard Z-PACK TinMan connectors with the same mating interface and lead-frame geometry.

Superior electrical performance is achieved for several reasons. The front board to

rear board connection through the midplane makes the plated through hole (PTH) part of the signal transmission path eliminating the detrimental effects of via stubs. This construction also eliminates the need to route all the high speed signal lines along the backplane minimizing signal loss and significantly improving signal throughput. The wide column spacing establishes a connector footprint with improved impedance and reduced electrical noise. The in-line footprint version also provides ease of trace routing with wide channels and a connector interface compatible with the orthogonal receptacle. This permits the use of the same daughtercard in both midplane and backplane configurations.

The benefits are not limited to just signal integrity performance. The thinner midplane with fewer layers and significantly less complex routing is inherently less expensive. With trace routing typically limited to power distribution, low speed lines and potentially very few high speed links, the board can be fabricated from a cost effective material without the need to utilize techniques such as counter-boring or backdrilling.

All of this permits the implementation of small to large scale full mesh interconnects with significantly reduced complexity at a lower cost and with improved signal integrity.



For additional information visit: http://www.tycoelectronics.com/zpacktinman

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208



# Z-PACK TinMan Midplane (6 x 12 Orthogonal) Connector Overview

#### **Noise Table**

#### ■ Maximum, multiple source crosstalk

**Technical Documents Product Specification 108-2303** Application Specification 114-13202

Routing Guide Report #27GC002

#### **Material and Finish**

Signal Contact — High Strength Copper Alloy

Ground Contact — High Strength Copper Alloy

Housing — Liquid Crystal Polymer, UL 94V-0 Rated

Platings - Telcordia compliant interface, Nickel underplate

Compliant Pin Plating —

RoHS Compliant

#### Ratings

Temperature Range — -65°C to +90°C

Current Rating — 0.5 A/contact @ < 30°C T-Rise

Durability — 200 cycles

Dielectric Withstanding Voltage -560 VAC

Operating Voltage — 250 VAC max.

#### Signal Integrity

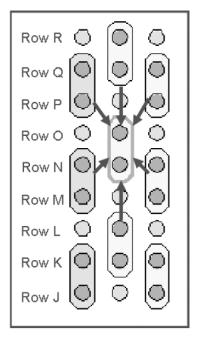
Characteristic Impedance —

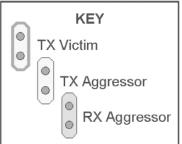
Differential @ 100 ohms ±10%

Crosstalk - Multi-pair differential crosstalk: 1.0% @ 50ps

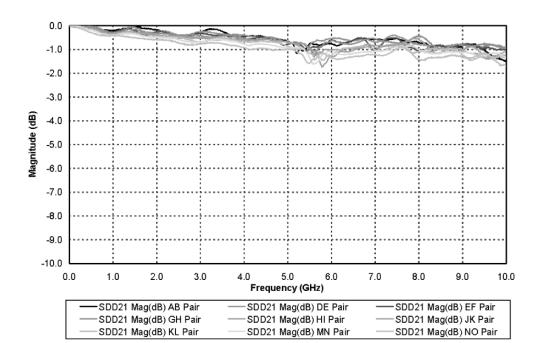
Insertion Loss - - 2 dB @ 10 GHz

Pair	Total Peak
AB	1.2%
BC	N/A
DE	2.5%
EF	2.4%
GH	2.5%
HI	2.7%
JK	2.8%
KL	2.8%
MN	3.0%
NO	2.9%
PQ	2.3%
QR	1.4%





### Insertion Loss Plot



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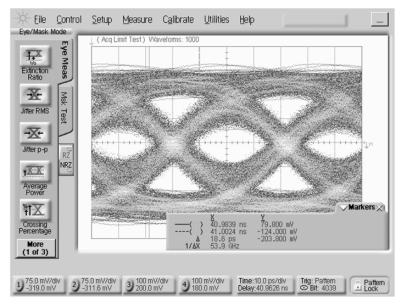
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# **Z-PACK TinMan Midplane (6 x 12 Orthogonal) Connector Overview** (Continued)

#### Representative Eye Pattern

- 10.0 Gbps data rate
- 27 -1 PRBS
- Unequalized Signal

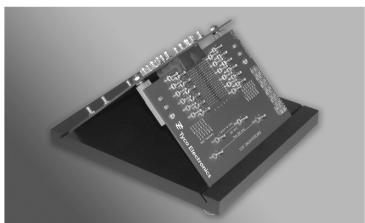


#### Customer Connector Evaluation Kit

- Connector characterization
- Available for loan contact your local Tyco Electronics Sales Engineer
- Time and frequency domain testable
- Testable to 18+ GHz (25+ Gb/s)
- Multiple calibration options
- Convenient SMA interface

#### Customer System Evaluation Kit

- System characterization
- Available for loan contact your local Tyco Electronics Sales Engineer
- Time and frequency domain testable
- Testable to 18+ GHz (25+ Gb/s)
- Multiple calibration options
- Convenient SMA interface





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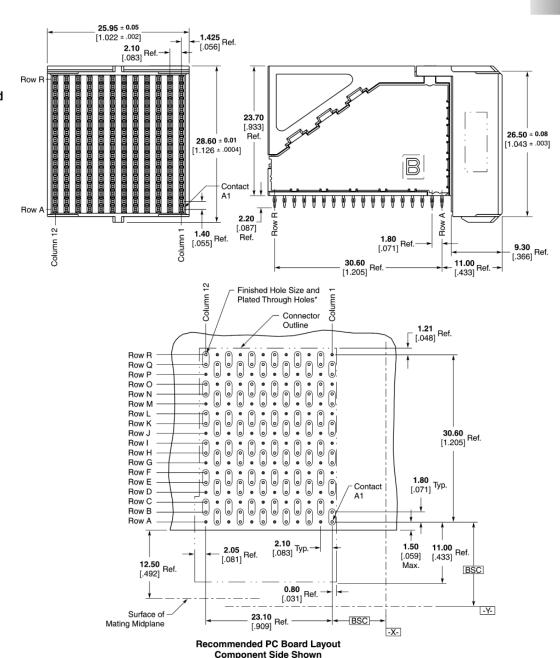


# **Z-PACK TinMan Orthogonal 6 Pair Midplane Assemblies**

6 Pair 12 Column Receptacle Assembly Part Number 1934633-1

Reference Application Specification 114-13202

Mates with Part Number 1934607-1 and Part Number 1934608-1



Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

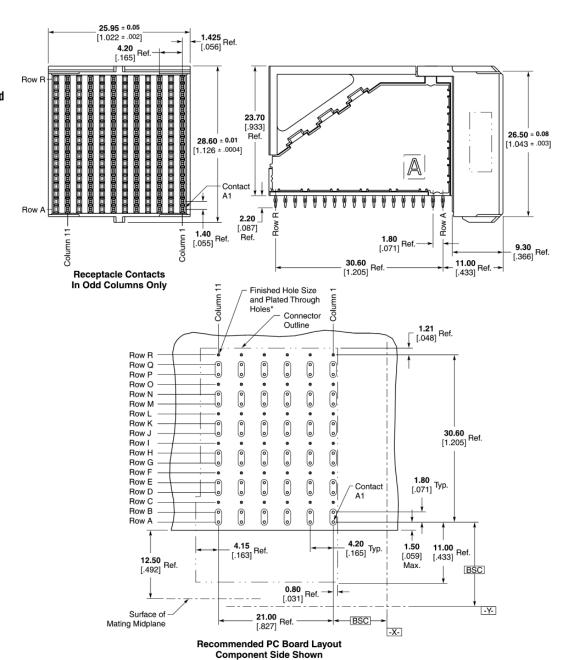


6 Pair 6 Column Receptacle Assembly A

Part Number 1934634-1

Reference Application Specification 114-13202

Mates with Part Number 1934609-1 and Part Number 1934610-1



Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202

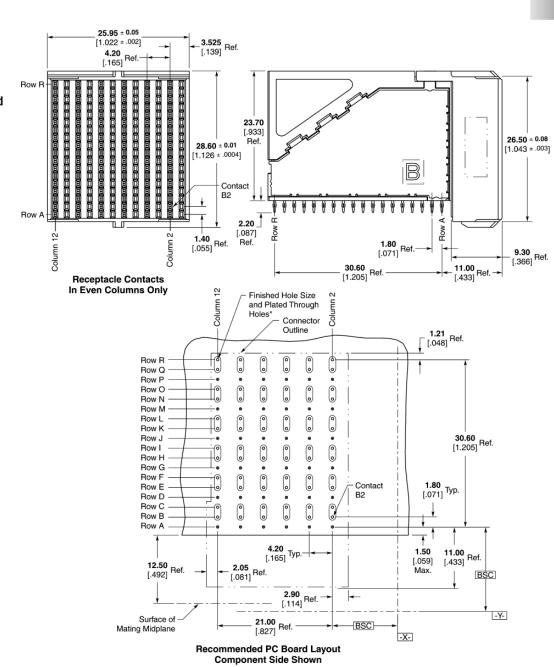


6 Pair 6 Column Receptacle Assembly B

Part Number 1934760-1

Reference Application Specification 114-13202

Mates with Part Number 1934609-1 and Part Number 1934610-1

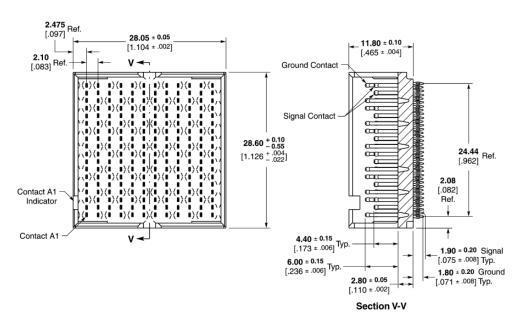


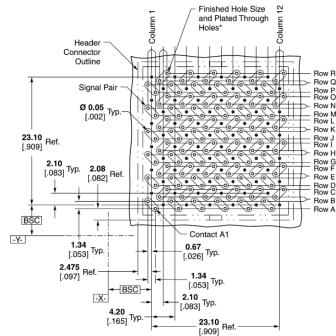
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



6 Pair 12 Column
Double Wall
Header Assembly
Part Number 1934608-1
Reference Application
Specification
114-13202
Mates with
Part Number 1934633-1





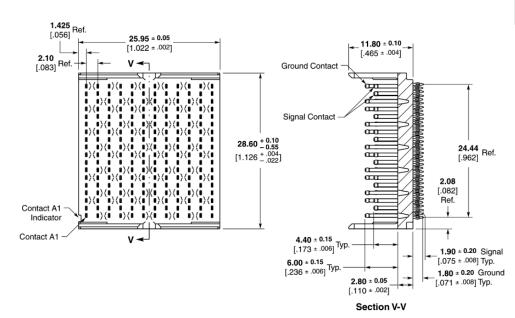
Recommended PC Board Layout Component Side Shown

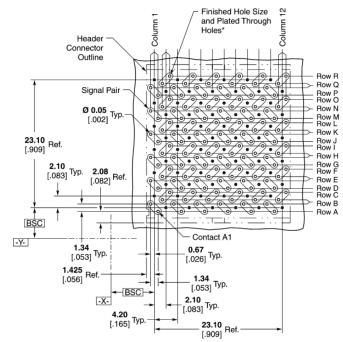
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm 0.02]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm 0.01]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm 0.005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm 0.002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



6 Pair 12 Column Open Ended **Header Assembly** Part Number 1934607-1 **Reference Application** Specification 114-13202 Mates with Part Number 1934633-1





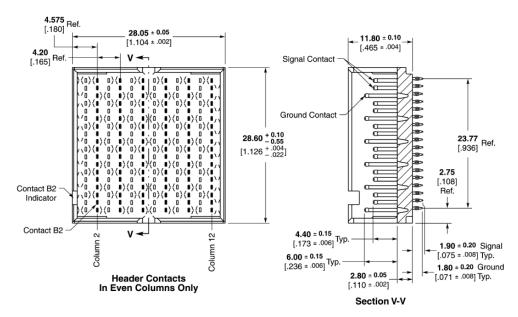
Recommended PC Board Layout Component Side Shown

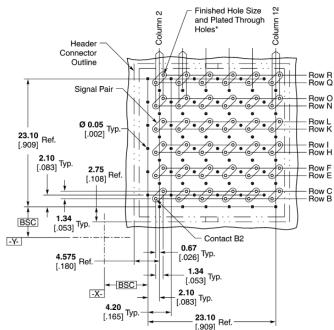
Note: For additional information on pcb routing guidelines. reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

\* Finished Hole Diameter = 0.46 ±0.05 [.018 ±.002] Drilled Hole Diameter = **0.55**  $\pm$ <sup>0.02</sup> [.022  $\pm$ <sup>.001</sup>] Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm .0005]$ Tin-Lead Thickness =  $0.008 \pm 0.004$  [.0003  $\pm 0.002$ ] Finishes other than Tin-Lead, See Appl. Spec. 114-13202



6 Pair 6 Column
Double Wall
Header Assembly
Part Number 1934610-1
Reference Application
Specification
114-13202
Mates with
Part Number 1934634-1 and
Part Number 1934760-1





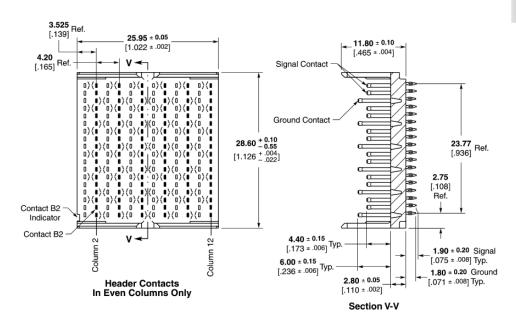
Recommended PC Board Layout Component Side Shown

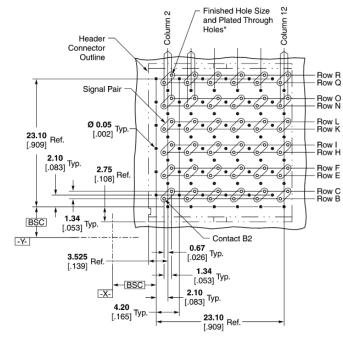
Note: For additional information on pcb routing guidelines, reference the Z-PACK TinMan Connector Routing Guide Report #27GC001-1.

<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm 0.05 [.018 \pm .002]$ Drilled Hole Diameter =  $0.55 \pm 0.02 [.022 \pm .001]$ Copper Thickness =  $0.038 \pm 0.013 [.0015 \pm .0005]$ Tin-Lead Thickness =  $0.008 \pm 0.004 [.0003 \pm .0002]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



6 Pair 6 Column
Open Ended
Header Assembly
Part Number 1934609-1
Reference Application
Specification
114-13202
Mates with
Part Number 1934634-1 and
Part Number 1934760-1





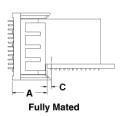
Recommended PC Board Layout Component Side Shown

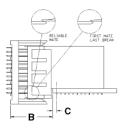
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<sup>\*</sup> Finished Hole Diameter =  $0.46 \pm ^{0.05} [.018 \pm ^{.002}]$ Drilled Hole Diameter =  $0.55 \pm ^{0.02} [.022 \pm ^{.001}]$ Copper Thickness =  $0.038 \pm ^{0.013} [.0015 \pm ^{.0005}]$ Tin-Lead Thickness =  $0.008 \pm ^{0.004} [.0003 \pm ^{.0002}]$ Finishes other than Tin-Lead, See Appl. Spec. 114-13202



# **Z-PACK TinMan Product Mating Sequence Chart**





Reliable Mate

Dunalizat		Dim. A		Dim	Fully Mata-	
Product Family	Dim. C	Fully Mated	Contact	Reliable Mate	First Mate Last Break	Fully Mated Wipe Length
			Ground Shield	<b>16.78</b> [.661]	<b>17.55</b> [.691]	<b>4.28</b> [.169]
Z-PACK HM-Zd Product	<b>1.50</b> .059	<b>12.50</b> .492	Signal Level 2	<b>15.41</b> [.607]	<b>15.85</b> [.624]	<b>2.91</b> [.115]
	.039	.432	Signal Level 1	<b>13.91</b> [.548]	<b>14.35</b> [.565]	1.41 [.056]
Z-PACK HM-Zd Guide			24.0 mm Pin	<b>27.50</b> [1.083]	<b>33.40</b> [1.315]	N/A
	<b>3.00</b> .118	<b>12.50</b> .492	22.2 mm Pin	<b>25.70</b> [1.012]	<b>31.60</b> [1.244]	N/A
Hardware		.432	Key Blocking Point	N/A	<b>22.03</b> [.867]	N/A
			Ground Pins	<b>16.44</b> [.647]	<b>17.13</b> [.674]	<b>3.94</b> [.155]
Z-PACK TinMan Product	<b>1.50</b> .059	<b>12.50</b> .492	Signal Level 2	<b>14.94</b> [.588]	<b>15.63</b> [.615]	2.44 [.096]
Product	.000	.432	Signal Level 1	N/A	N/A	N/A
			Signal Level 3	<b>18.27</b> [.719]	<b>18.84</b> [.742]	<b>5.77</b> [.227]
Z-PACK 2mm HM	<b>1.50</b> .059	<b>12.50</b> .492	Signal Level 2	<b>16.77</b> [.660]	<b>17.34</b> [.683]	<b>4.27</b> [.168]
Product	.039	.432	Signal Level 1	<b>15.27</b> [.601]	<b>15.84</b> [.624]	<b>2.77</b> [.109]
			Ground	<b>18.00</b> [.709]	_	<b>5.50</b> [.217]
MULTIGIG RT	2.50	12.50	Signal Level 3	<b>18.00</b> [.709]	_	<b>5.50</b> [.217]
T1 Product	.098	.492	Signal Level 2	<b>16.50</b> [.650]	_	<b>4.00</b> [.157]
rioddol			Signal Level 1	<b>15.00</b> [.591]	_	<b>2.50</b> [.098]
			Ground	<b>18.00</b> [.709]	_	<b>5.50</b> [.217]
MULTIGIG RT	2.25	12.50	Signal Level 3	<b>18.00</b> [.709]	_	<b>5.50</b> [.217]
T2 Product	.089	.492	Signal Level 2	<b>16.50</b> [.650]	_	<b>4.00</b> [.157]
rioddol			Signal Level 1	<b>15.00</b> [.591]	_	<b>2.50</b> [.098]
MULTIGIG RT			Power Level 3	<b>23.75</b> [.935]	_	<b>11.25</b> [.443]
Power	5.50		Power Level 2	<b>22.25</b> [.876]	_	9.75 [.384]
Module	.217		Power Level 1	<b>20.75</b> [.817]	_	<b>8.25</b> [.325]
MULTIGIG RT		12.50	Guide Pin Key	<b>33.25</b> [1.309]	N/A	<b>20.75</b> [.817]
Guide Hardware	N/A	A .492	Guide ESD Contact	30.75 [1.211]		<b>18.25</b> [.719]
Taluwale			Ground	17.08 [.672]	<b>17.60</b> [.693]	<b>4.78</b> [.188]
Z-PACK HS3	<b>1.50</b> .059	<b>12.50</b> .492	Signal Level 2	16.05 [.632]	16.47 [.648]	3.75 [.148]
Product			Signal Level 1	<b>14.55</b> [.573]	14.97 [.589]	<b>2.25</b> [.089]
			Power Level 3	20.25 [.797]	20.95 [.825]	<b>8.10</b> [.319]
UPM	3.50	12.50	Power Level 2	18.65 [.734]	19.35 [.762]	6.50 [.256]
OT W	.138	.492	Power Level 1	<b>17.03</b> [.670]	17.73 [.698]	<b>4.88</b> [.192]
			Guide Pin Key	<b>31.39</b> [1.236]	<b>36.16</b> [1.424]	N/A
UPM Guide	5.75	12.50	Keyed Guide Pin	<b>31.39</b> [1.236]	<b>36.16</b> [1.424]	N/A
Hardware	.226	.492	Keyed Guide Pin	<b>35.23</b> [1.387]	40.00 [1.575]	N/A
			PreMate Power —	00.20 [1.007]		5.61 [.221]
MULTI-BEAM XL			Level 1		<b>16.84</b> [.663]	Min.
Right Angle	5.08	14.73	PostMate Power — Level 2	_	<b>17.81</b> [.701]	<b>4.34</b> [.171] Min.
Header to Vertical Receptacle	.200	.580	PreMate Signal — Level 2	_	<b>18.26</b> [.719]	<b>3.81</b> [.150] Min.
Песеріасіе			PostMate Signal — Level 3	_	<b>19.53</b> [.769]	<b>2.54</b> [.100] Min.
			PreMate Power — Level 1	_	<b>15.32</b> [.603]	<b>5.61</b> [.221] Min.
MULTI-BEAM XL Right Angle	<b>3.81</b> .150		PostMate Power — Level 2	_	<b>16.28</b> [.641]	<b>4.34</b> [.171] Min.
Receptacle to Vertical Header			PreMate Signal — Level 2	_	16.74 [.659]	<b>3.81</b> [.150] Min.
пеацег			PostMate Signal — Level 3	_	<b>18.01</b> [.709]	<b>2.54</b> [.100] Min.



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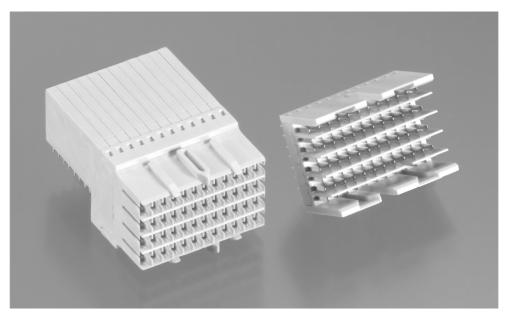
www.tycoelectronics.com



### **Z-PACK Slim UHD Connectors**

### **Product Facts**

- Density of 55 pins/cm²
- Fits +13 mm slot pitches
- 20+ Gbps scalable signal speed
- Complete end-to-end stackable
- Press-fit termination technology
- Different pin assignments possible
- Post/Premating possible
- Integrated polarization & guiding



Z-PACK Slim (low profile) UHD (Ultra High Density) is a flexible and upgradeable connector system designed to fit 15 mm (0.6 inch) slot pitch applications.

The Z-PACK Slim UHD connector has an extremely high contact density combined with excellent high speed signal performance.

For more Information: http://www.zpackuhd.com

#### **Applications**

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- Switches
- Routers
- Servers, etc.

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