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LOC

DIST

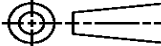
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-002650	11MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151049-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426422
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426422

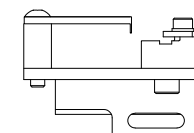
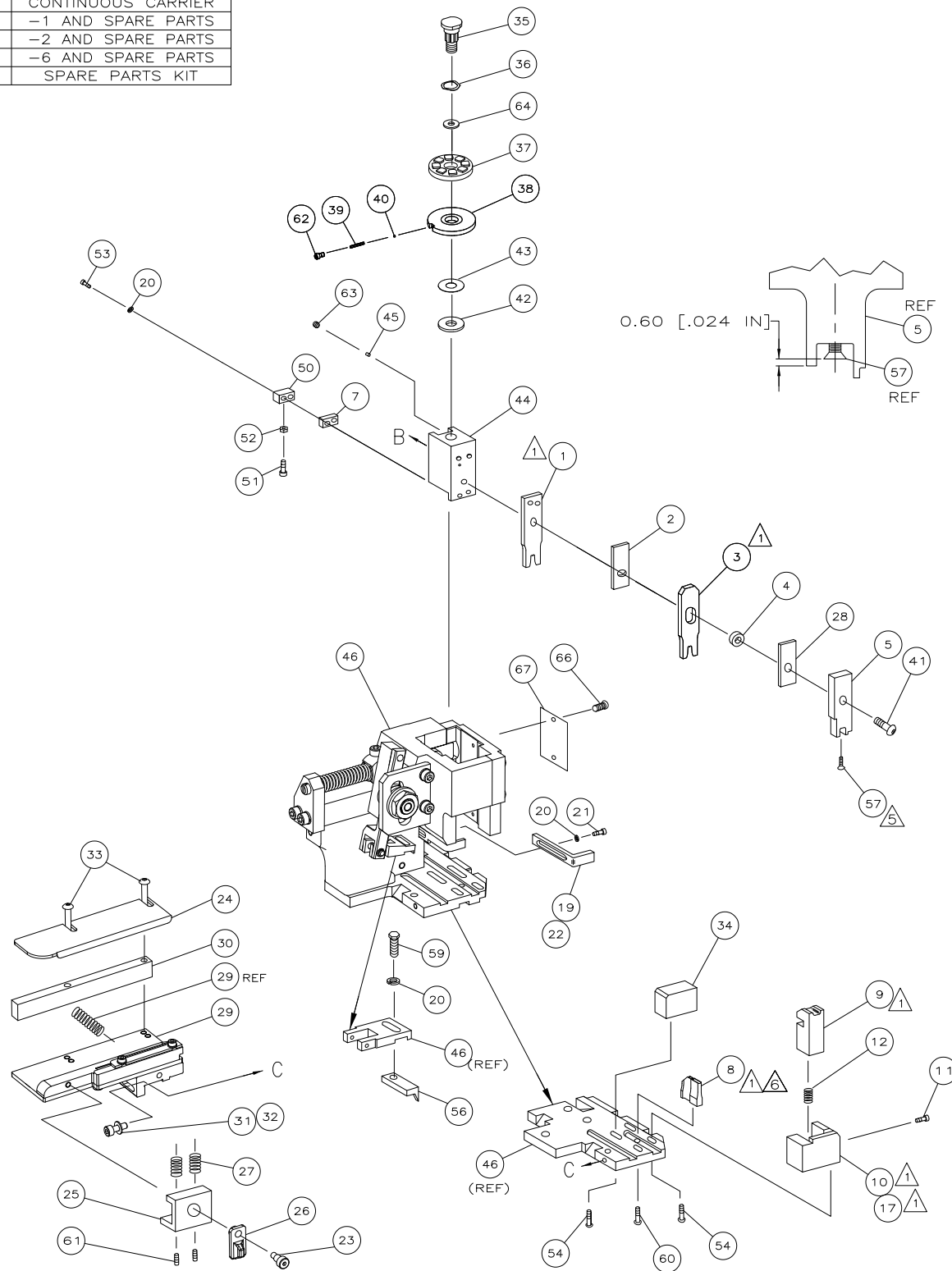
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HD-I APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C- 1426422	
		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV C1	

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
			C	ECR-08-000283	1-2008	MY	TE

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426422-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426422-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426422-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426422-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426422-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426422-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426422-7	A	-	-	-	SPARE PARTS KIT

[illegible]

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1. RECOMMENDED SPARE PARTS.
 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
 4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.
 5. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
 6. DUE TO THE DEMANDS OF APPLICATION SPEC 114-18464 IT IS IMPORTANT, IF THE ANVIL IS MOVED OR REPLACED, THAT IT IS BIASED TOWARDS THE OPERATOR'S POSITION AS FAR AS POSSIBLE WHEN RE-SECURING TO THE BASE PLATE.



TOOLING APPROVED BY GB
GATD & TERMINAL PRODUCT
ENGINEERING GERMANY.

LONG POSITION
GUIDE OFF WIRE BARREL

	-	1	1	1	1	1	1	1426422	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
										70
										69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
	-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
	-	1	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4x16)TERM HLD DWN	53
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(MBX25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
	-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	2-455888-2	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	1424364-1	STRIPPER	19
										18
	-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
	-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	318707-7	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	4-1333203-8	ANVIL	8
	-	1	1	1	1	1	1	6-240641-9	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	1-456135-6	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	1633169-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN L LOFHOUSE	12/JUN/03	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	APR F BACKHURST	12/JUN/03	NAME SIDE FEED HD-I APPLICATOR
INCHES	 0. PLC ± . 1. PLC ± . 2. PLC ± . 3. PLC ± . 4. PLC ± . ANGLES ± .	PRODUCT SPEC — APPLICATION SPEC — WEIGHT —	SIZE A1 00779 © = 1426422		
MATERIAL	FINISH	CUSTOMER DRAWING			RESTRICTED TO SCALE — SHEET 1 OF 1 REV C

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