

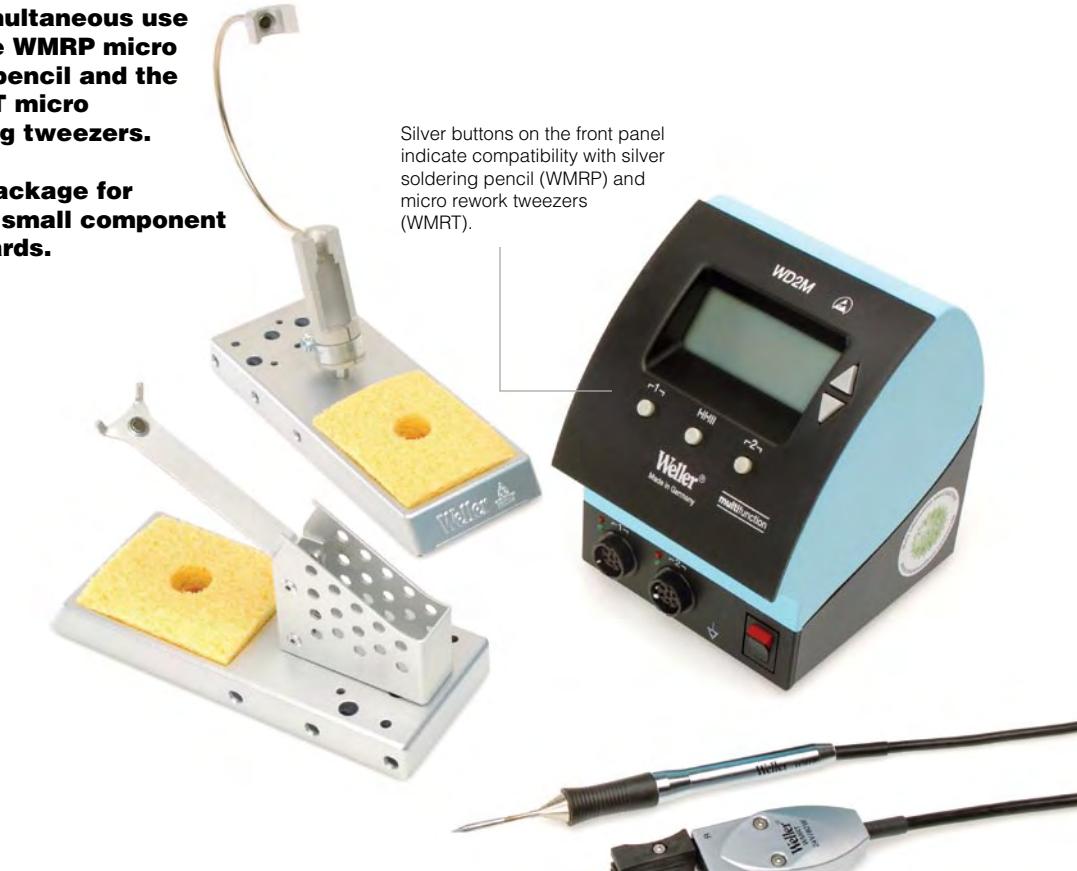
# WD2000M

MULTI-FUNCTION DIGITAL SOLDERING STATION  
WITH PC INTERFACE AND TWO 80 WATT OUTPUTS

## THE WELLER ADVANTAGE:

Allows simultaneous use of both the WMRP micro soldering pencil and the new WMRT micro desoldering tweezers.

An ideal package for reworking small component circuit boards.



Silver buttons on the front panel indicate compatibility with silver soldering pencil (WMRP) and micro rework tweezers (WMRT).



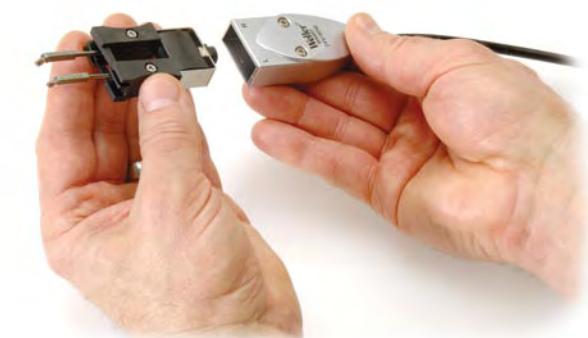
Both micro size handpieces have extremely short heat-up time and optimum heat transfer capability.

## FEATURES AND BENEFITS:

- Fast heat-up, thermal stability, and fine tips make it perfect for production or rework, in standard or lead-free applications
- Heating element is built into the soldering tip for super-fast heat-up and recovery
- When you place the WMRT tweezers in the WMRT Stop+Go rest, the unit is switched off to extend tip life.

## The following functions are built in to the WD2M power unit:

- Setback time: Allows programming of the number of minutes (1 – 99), before temperature sets back to idle mode.
- Standby temperature: Allows selection of desired setback temperature, down to 200°F.
- Temperature lockout: Allows supervisor to easily set a temperature that cannot be changed by the operator.
- °F/°C switching: Allows the temperature display to read in either °F or °C.
- Temperature offset: Allows the display temperature to be adjusted +/- 72°F when working with higher mass tips, where the temperature reading can be affected by the mass of the tip.
- Auto-Off Time: Allows programming the number of minutes of inactivity (1 – 99), before the station powers off automatically.



The micro design employs the use of tip cartridges with a twin parallel design, so the tips are always in alignment. With the WMRT, you are able to desolder very small SMD components down to 0201.

See page 12 for components and specifications  
See page 11 for RT and RTW series tips



# TIPS

## TIP SETS FOR WMRT SOLDERING TWEEZER

Model	Description	Dimensions	Order No.
RTW1	Conical	0.2 mm	45° 0054465199
RTW2	Conical	0.7 x 0.4 mm	45° 0054465299
RTW3	Blade	3.0 x 0.7 mm	45° 0054465399
RTW4	Blade	6.0 x 0.7 mm	45° 0054465499

## RT SERIES TIPS FOR WMRP MICRO SOLDERING PENCIL

Model	Description	Width A	Thickness B	Order No.
RT1	Needle tip	–	–	0054460199
RT2	Point tip	Ø 0.4 mm	–	0054460299
RT3	Chisel shape, straight	1.3 mm	0.4 mm	0054460399
RT4	Chisel shape, straight	1.5 mm	0.4 mm	0054460499
RT5	Chisel shape, bent, 30°	0.8 mm	0.4 mm	0054460599
RT6	Round shape, beveled, 45°	Ø 1.2 mm	–	0054460699
RT7	Knife tip, 45°	2.2 mm	–	0054460799
RT8	Chisel tip, straight	2.0 mm	0.2 mm	0054460899
RT9	Chisel tip, straight	0.6 mm	0.2 mm	0054460999
RT10	Gull wing for drag soldering	2.0 mm	3.0 mm	0054461099

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