

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

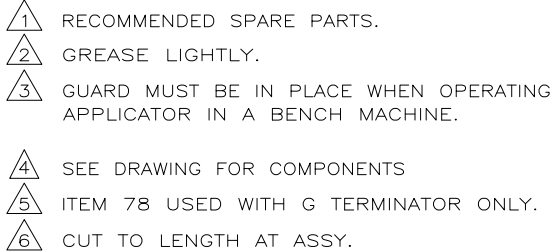
SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

LEADMAKER & BENCH MODEL G				AIR FEED			
BENCH MODEL K				AIR FEED			
-2	BENCH	MODEL	K	AIR FEED			
4	-	1	-	B	1-460277-9	AIR FEED ASSY (2 INCH)	70
4	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
	1	1	-	A	461690-3	SPACER, AIR FEED	68
	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
4	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
4	1	-	-	B	1-460277-5	AIR FEED ASSY (2 INCH)	65
	2	2	-	A	4-21000-1	SCR,SHC(10-32x1.50)AIR ASSY	64
	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
	-	1	-	A	23238-1	QUICK DISCONNECT	62
	-	12.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
							60
	1	1	-	C	454220-1	CAP, RAM	59
	1	1	-	D	453736-1	HOUSING	58
							57
							56
							55
							54
4	1	1	-	B	460680-1	FEED FINGER ASSY	53
							52
							51
							50
							49
	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
	-	1	-	A	22304-1	NIPPLE,HEX 1/8 NPT	47
							46
	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	-	C	455674-1	RAM	44
	1	1	-	A	690125-1	WASHER, LAMINATED	43
	1	1	-	A	1-690124-0	WASHER, RAM	42
	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	41
	1	1	-	A	23241-6	BALL, STEEL	40
	1	1	-	A	690170-1	SPRING, COMPRESSION	39
	1	1	-	C	690142-1	DISC, INSULATION	38
	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	1	-	A	22480-5	WASHER, SPRING	36
	1	1	-	B	690212-1	POST, RAM	35
							34
							33
							32
							31
							30
	1	1	-	B	3-690451-2	SPACER, STRIPPER	29
	1	1	-	A	240639-1	STRIPPER	28
	1	1	-	D	455676-7	PLATE, BASE	27
	2	2	-	A	22354-8	DRAG, STUD	26
	1	1	-	B	455678-1	PLATE, STRIP GUIDE	25
							24
							23
	2	2	-	A	4-22281-1	SPRING, DRAG	22
							21
	1	1	-	A	454177-1	DRAG, STOCK	20
	1	1	-	B	4-458031-4	GUIDE, STRIP (FRONT)	19
	1	1	-	C	4-458030-4	GUIDE, STRIP (REAR)	18
							17
	1	1	-	C	690481-2	SPACER, HOLD DOWN	16
	1	1	-	C	5-240641-5	SPACER, SLUG BLADE	15
	1	1	-	C	1-690481-0	SPACER, HOLD DOWN	14
	1	1	-	A	23846-1	SPRING, HOLD DOWN	13
1	1	1	-	B	240644-1	PLATE, REAR SHEAR	12
							11
							10
1	1	1	-	B	690482-4	PLATE, FRONT SHEAR	9
1	1	1	-	D	5-356038-5	ANVIL	8
1	1	1	-	B	690474-4	BLADE, SLUG	7
	1	1	-	D	6-455892-1	HOLD DOWN, TERMINAL	6
	1	1	-	C	6-240641-1	SPACER, SLUG BLADE	5
	1	1	-	B	1-238009-3	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	6-683453-0	CRIMPER, INSULATION	3
	1	1	-	B	1-455888-7	SPACER, CRIMPER	2
1	1	1	-	C	456427-3	CRIMPER, WIRE	1
	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.				PARTS LIST			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				FIN			
2 PLC DEC ±.25				-			
3 PLC DEC ±				-			
4 PLC DEC ±				-			
ANGLES ±				-			
SURF TEXTURE: ✓				-			
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				-			
DR R. KNEPPER 20JUL01 APP 20JUL01 T.ELBIN				TE Connectivity			
CHK 20JUL01 R. KNEPPER REL -				TE Connectivity			
NAME				MACHINE REF			
END FEED HDM APPLICATOR				MINI APPL			
SCALE				SHEET			
-				1 of 1			
D				REV			
DWG NO				C			
1385305				-			
CAGE CODE 00779				RESTRICTED TO			
CUSTOMER AND ASSEMBLY DRAWING				-			



DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		—		HT TR		—		FIN		—			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR		20JUL01		APP		20JUL01		 TE Connectivity Harrisburg, PA 17105-3608					
2 PLC DEC ±.25		R. KNEPPER		20JUL01		T.ELBIN		REL						—	
2 PLC DEC ±		CHK		20JUL01		R. KNEPPER		REL						—	
2 PLC DEC ±		NAME		END FEED HDM APPLICATOR								MACHINE REF			
2 ANGLES ±		SCALE		—		D		DWG NO		1385305		SHEET			
SURF TEXTURE: ✓		1 OF 1		REV		C									
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		CAGE CODE		00779		CUSTOMER AND ASSEMBLY DRAWING								RESTRICTED TO	
														—	

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[1385305-1](#)