

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

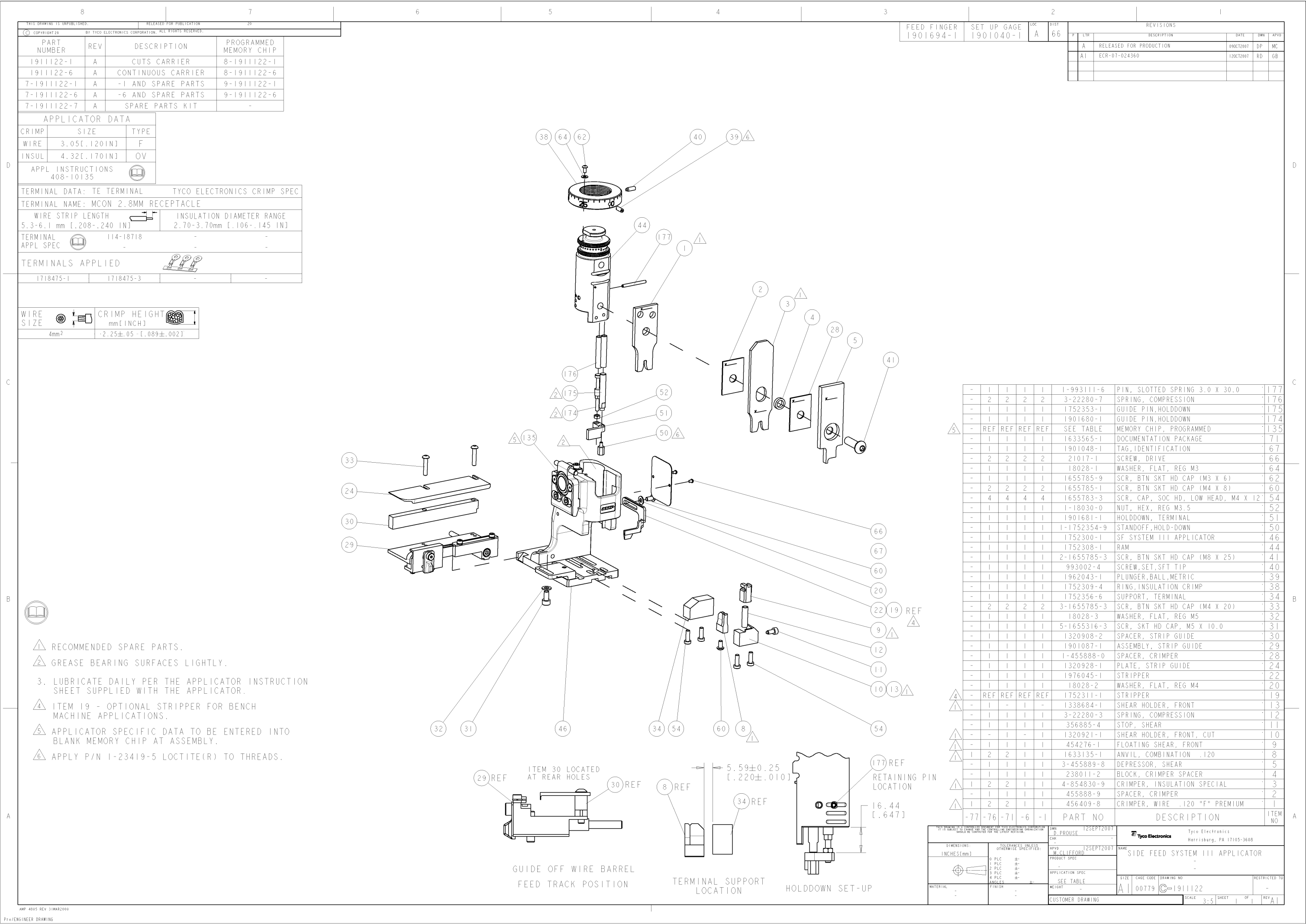
SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING



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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP	
1911122-1	A	CUTS CARRIER	8-1911122-1	
1911122-6	A	CONTINUOUS CARRIER	8-1911122-6	
7-1911122-1	A	-1 AND SPARE PARTS	9-1911122-1	
7-1911122-6	A	-6 AND SPARE PARTS	9-1911122-6	
7-1911122-7	A	SPARE PARTS KIT	-	
APPLICATOR DATA				
CRIMP	SIZE	TYPE		
WIRE	3.05[.120IN]	F		
INSUL	4.32[.170IN]	OV		
APPL INSTRUCTIONS 408-10135				
TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC				
TERMINAL NAME: MCON 2.8MM RECEPTACLE				
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE	
5.3-6.1 mm [.208-.240 IN]			2.70-3.70mm [.106-.145 IN]	
TERMINAL APPL SPEC		114-18718	-	-
		-	-	-
TERMINALS APPLIED				
1718475-1		1718475-3	-	-
				

WIRE SIZE	CRIMP HEIGHT
4mm ²	mm[INCH]
	2.25±.05 [.089±.002]

FEED FINGER 1901694-1		SET UP GAGE 1901040-1		LOC A	DIST 66	REVISIONS			
						REV	DATE	BY	APPV
						A	RELEASED FOR PRODUCTION	090CT2007	DP MC
						A1	ECR-07-024360	120CT2007	RD GB

-	1	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1901048-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1-1752354-9	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
-	1	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
-	1	1	1	1	1	1752309-4	RING,INSULATION CRIMP	38
-	1	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	-	-	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	-	-	-	-	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	1	1633135-1	ANVIL, COMBINATION .120	8
-	1	1	1	1	1	3-455889-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	1	4-854830-9	CRIMPER, INSULATION SPECIAL	3
-	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
-	1	2	2	1	1	456409-8	CRIMPER, WIRE .120 "F" PREMIUM	1
-	77	-76	-71	-6	-1	PART NO		ITEM NO

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DIMENSIONS: INCHES[mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APV M. CLIFFORD	12SEPT2007	SIDE FEED SYSTEM III APPLICATOR			
		0 PLC		+	+	PRODUCT SPEC			
		1 PLC		+	+	-			
		2 PLC		+	+	-			
		3 PLC		+	+	APPLICATION SPEC			
		4 PLC		+	+	-			
ANGLES		+	+	SEE TABLE			SIZE, CASE CODE, DRAWING NO.		RESTRICTED TO
MATERIAL		FINISH		WEIGHT			A 00779 C=1911122		-
CUSTOMER DRAWING				SCALE		3:5		SHEET 1 OF 1	REV A

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