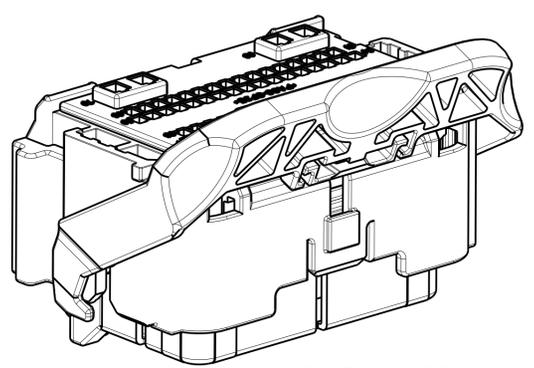
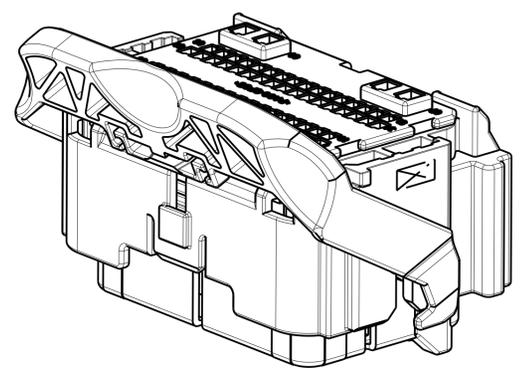
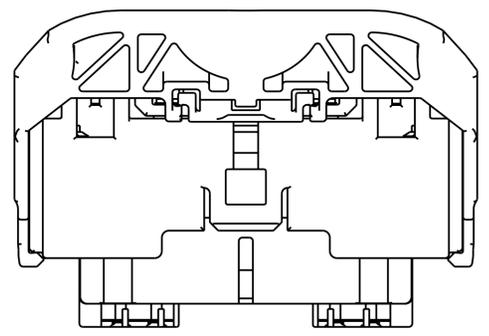


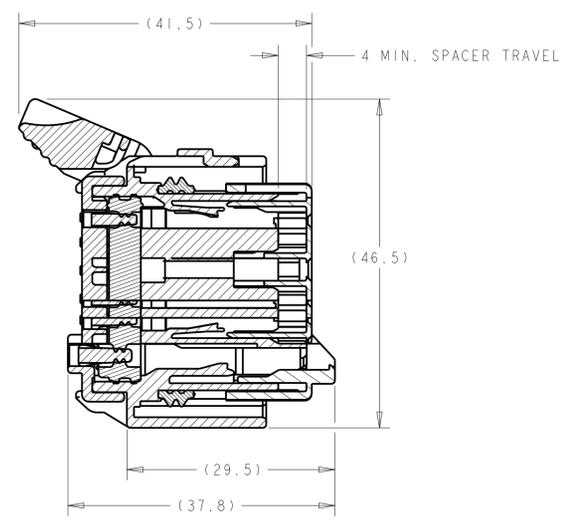
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P.	LTN.	DESCRIPTION	DATE	OWN. APVD.
G45		REVISED PER ECO-13-011449	16JUL2013	DLD DCM
G46		REVISED PER ECO-14-007153	19MAY2014	DLD DCM
G47		REVISED PER ECO-14-014965	09OCT2013	DLD DCM



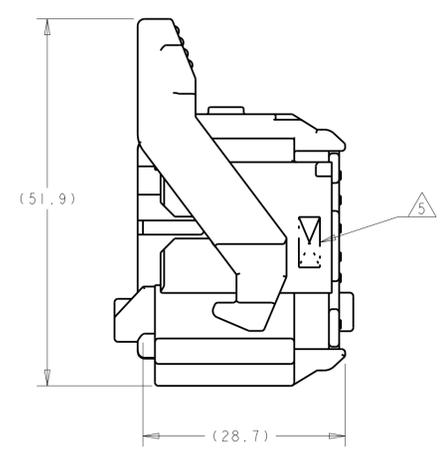
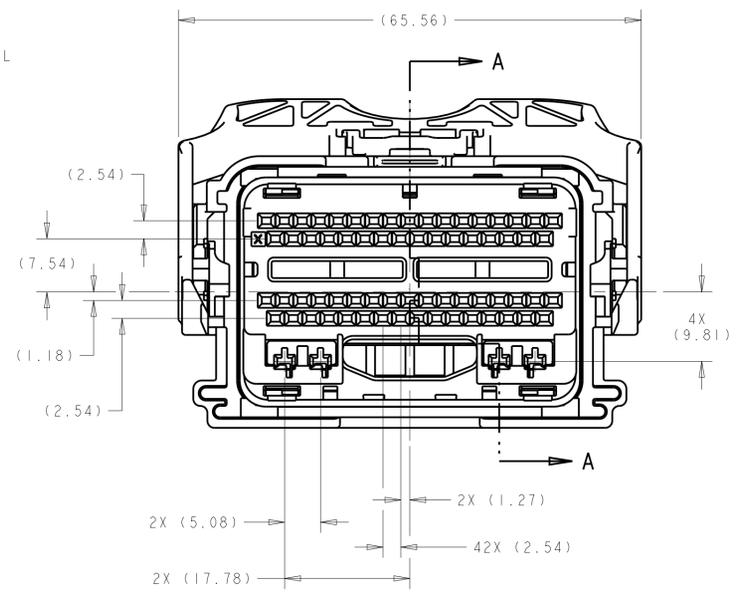
PART NUMBER:  
1438136-1  
SHOWN WITH SPACER  
IN SEATED POSITION



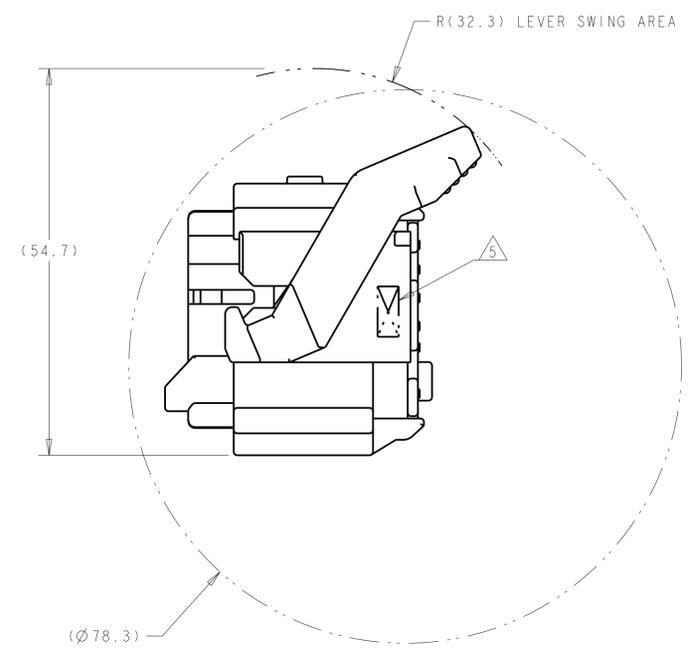
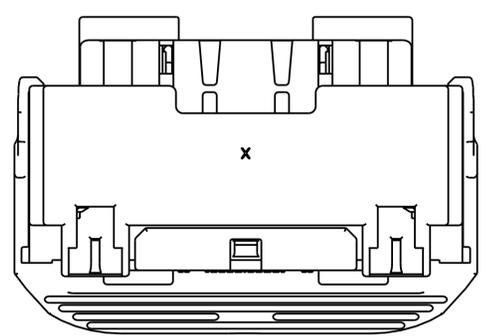
1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEABILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-\*) PART NUMBERS.
  2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:  
33012-0002 TIN 0.50-1.50mm<sup>2</sup>
  3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
  4. REFERENCE TE INSTRUCTION SHEET 408-8893.
- △ COMPANY LOGO.



SECTION A-A  
SPACER AND LEVER  
IN PRE-SEATED POSITION  
(DELIVERY POSITION)



SHOWN WITH CAM  
LEVER AND SPACER  
IN LOADED POSITION



MIN. FEED THRU CONDITION  
WITH 1mm CLEARANCE ALL AROUND  
SHOWN WITH SPACER IN SEATED POSITION

APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG 18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG 18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG 18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

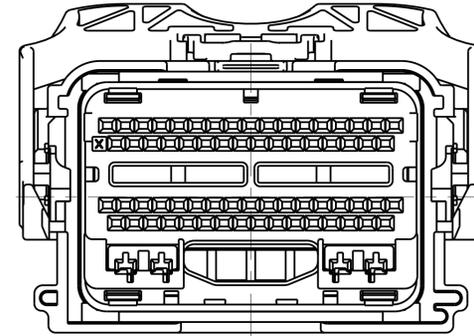
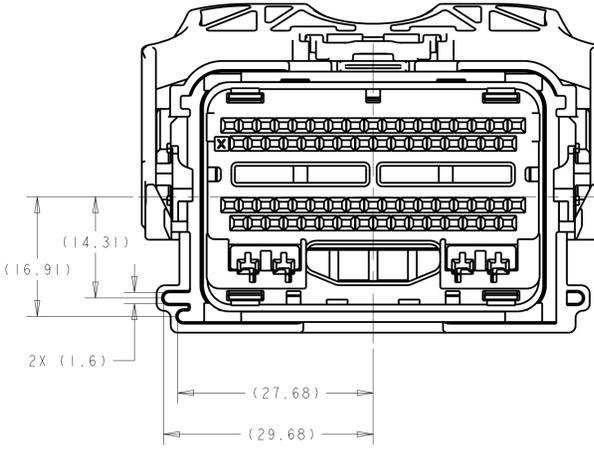
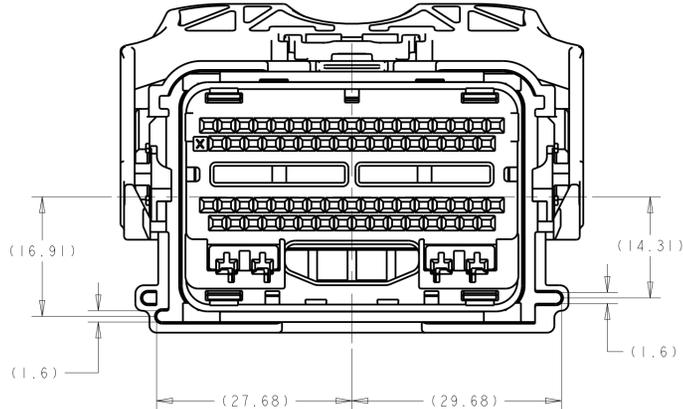
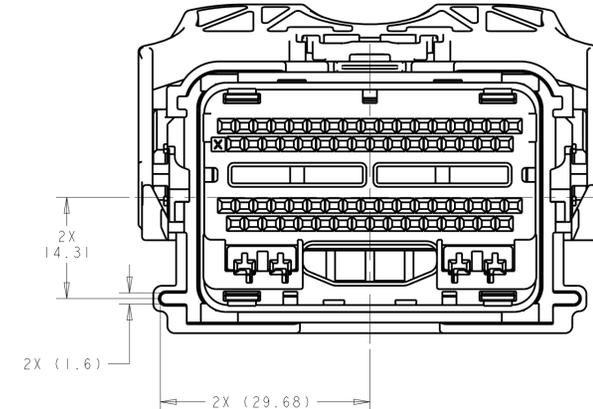
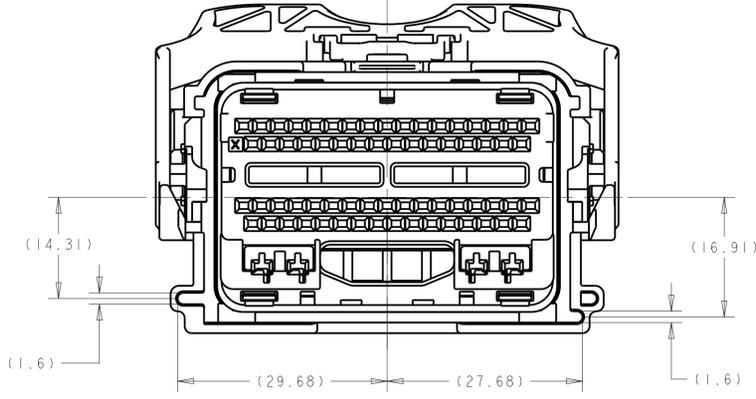
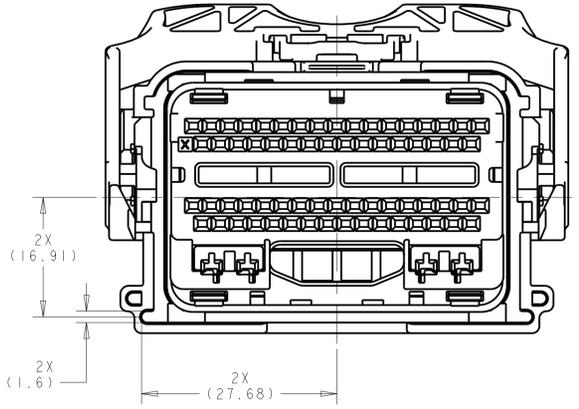
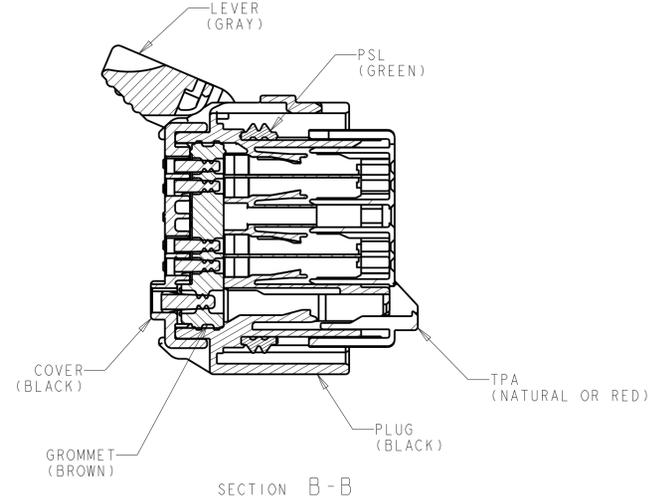
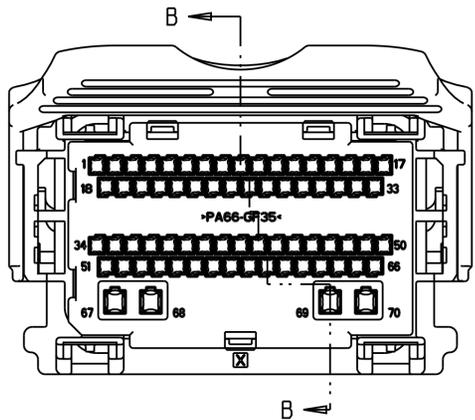
SEE SHEETS 3 THRU 7  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN. R. VESTAL 15APR2005	TE Connectivity 70-WAY HARNESS ASSEMBLY
CHK. T. VALASEK 15APR2005	
APVD. T. VALASEK 15APR2005	
PRODUCT SPEC	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±0.3	1 PLC ±0.10
2 PLC ±0.10	3 PLC ±0.10
4 PLC ±0.10	ANGLES ±1°
MATERIAL	FINISH
WEIGHT	CUSTOMER DRAWING

SCALE 2:1 SHEET 1 OF 11 REV G47

REVISIONS				
P.	LTN	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	TE Connectivity
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°		APVD: T. VALASEK 15APR2005	NAME: 70-WAY HARNESS ASSEMBLY
MATERIAL: -		PRODUCT SPEC: -	SIZE: A1
FINISH: -		APPLICATION SPEC: -	CAGE CODE: 1438136
CUSTOMER DRAWING		WEIGHT: -	RESTRICTED TO: -
		SCALE: 2:1	SHEET 2 OF 11
			REV: 647









REVISIONS					
P.	LTN	DESCRIPTION	DATE	OWN	APVD
-	-	SEE SHEET 1	-	-	-

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KEYING OPTION D

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS  
 BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

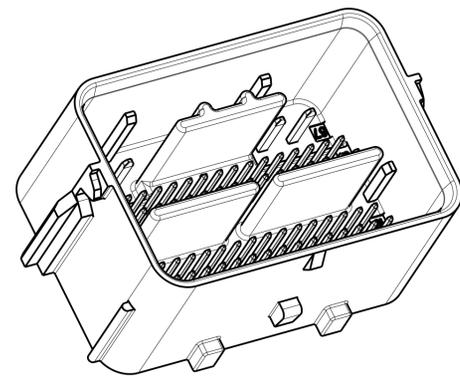
8U5T-14A464-B\* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	 TE Connectivity NAME: 70-WAY HARNESS ASSEMBLY
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
 TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.3 1 PLC ±0.10 2 PLC ±0.10 3 PLC ±0.10 4 PLC ±0.10 ANGLES ±0.5°		APVD: T. VALASEK 15APR2005	PRODUCT SPEC: -
MATERIAL: -		FINISH: -	APPLICATION SPEC: -
WEIGHT: -		CUSTOMER DRAWING: -	SIZE: A100779
SCALE: 2:1		SHEET: 7 OF 11	REV: 6/47

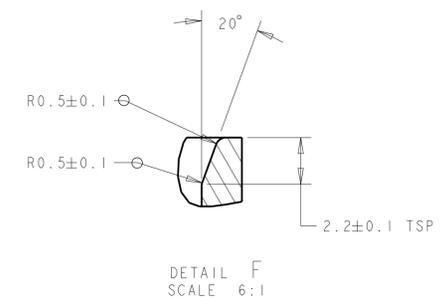
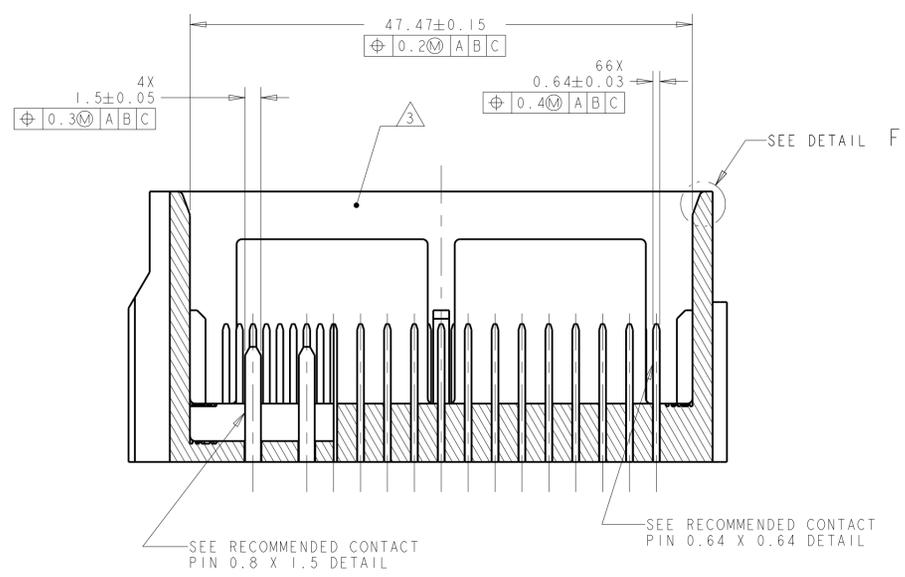
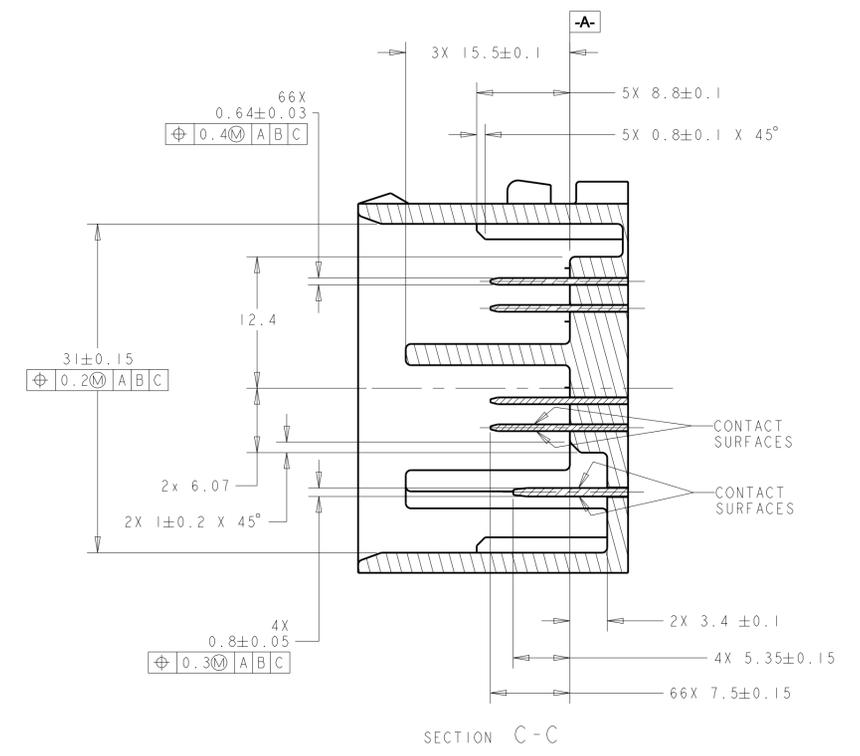
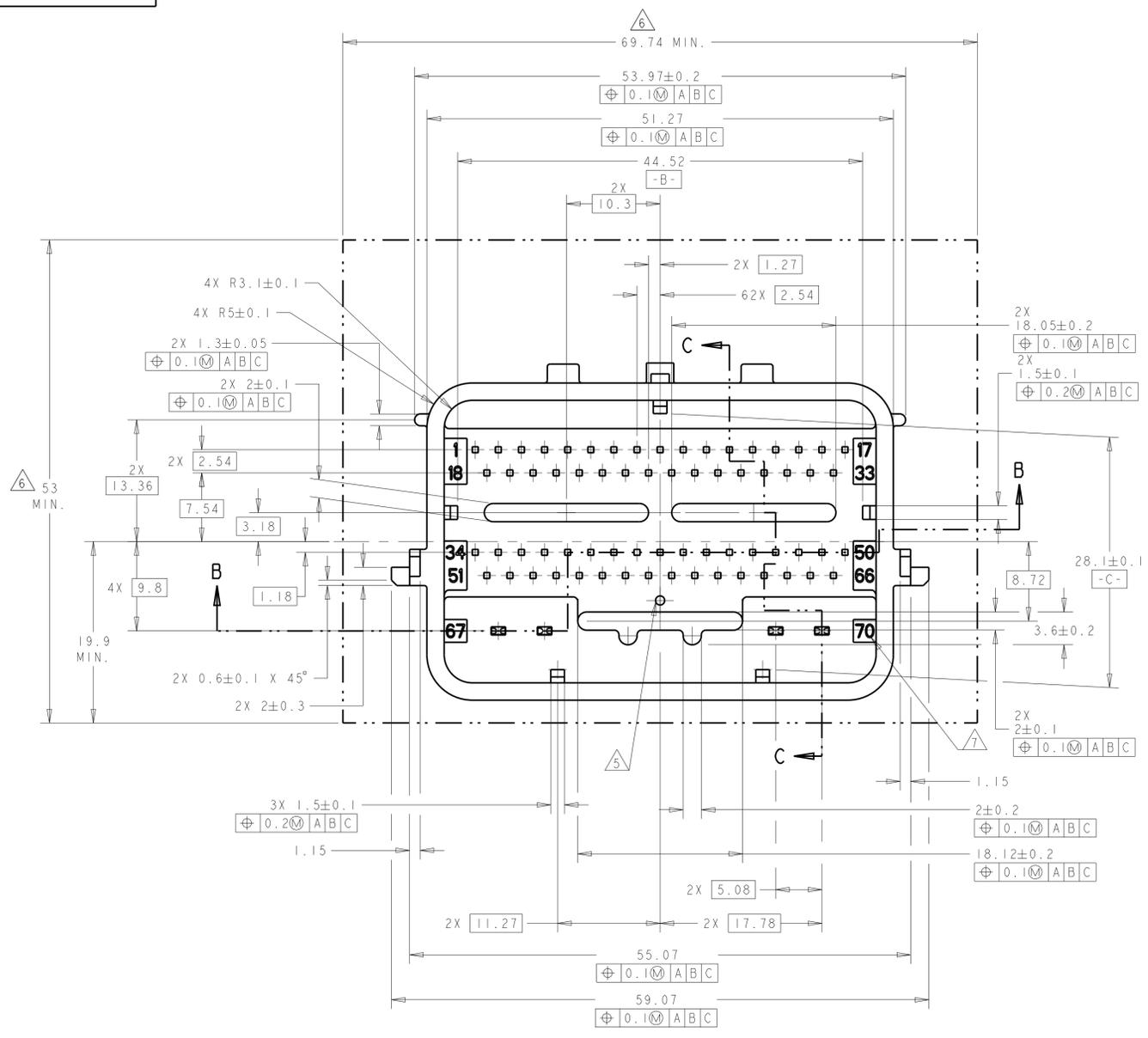




REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APPV.
-	-	SEE SHEET 1	-	-



SCALE 2:1

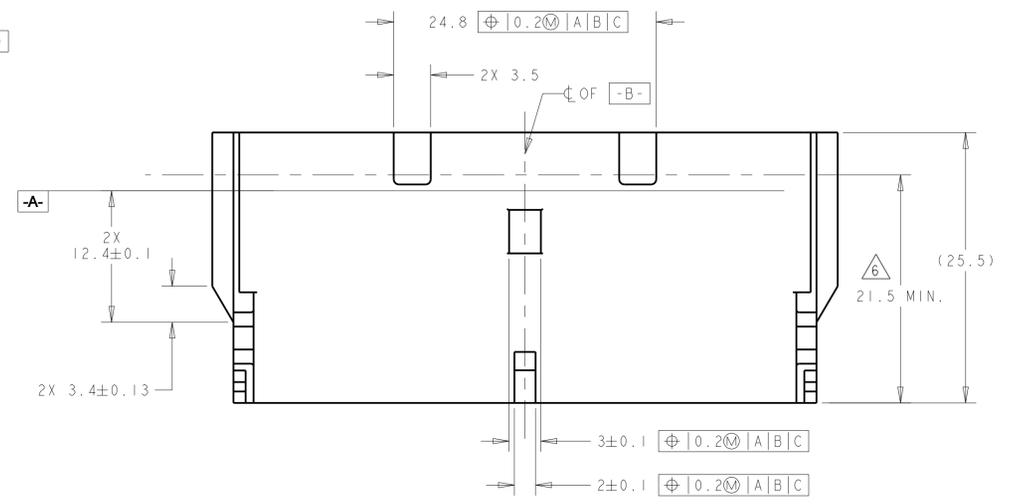
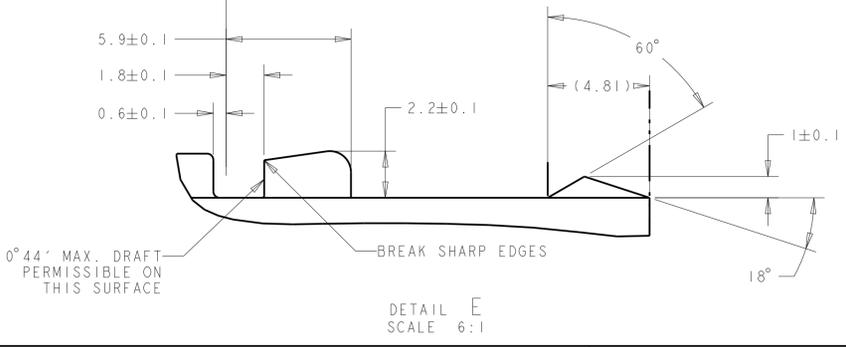
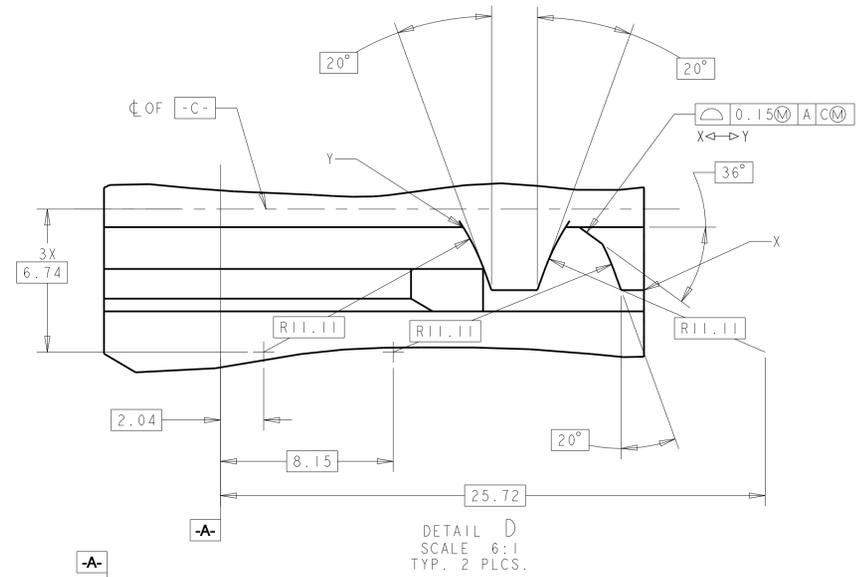
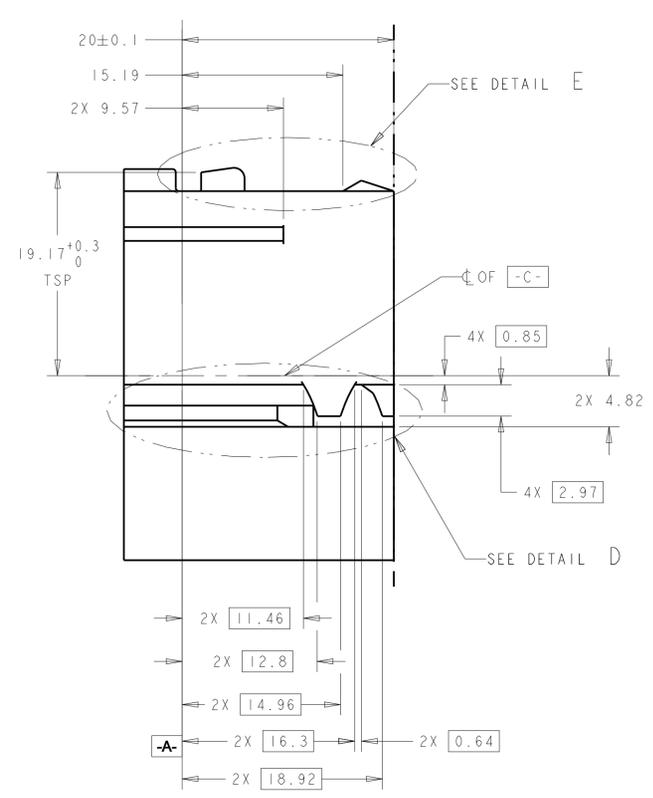
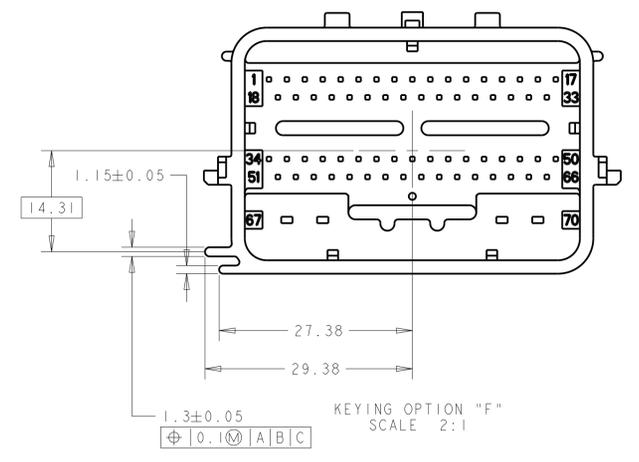
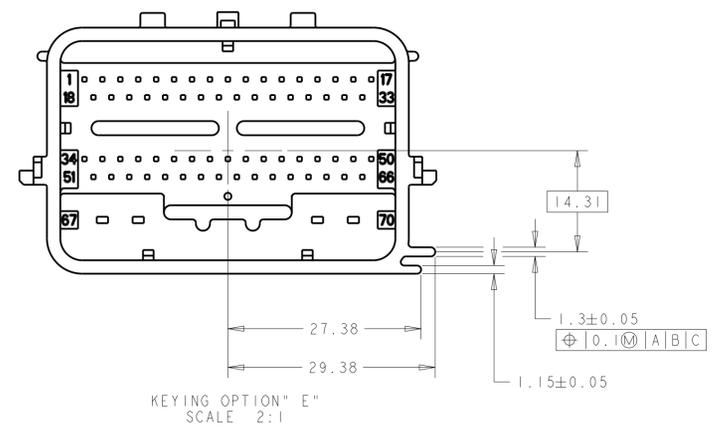
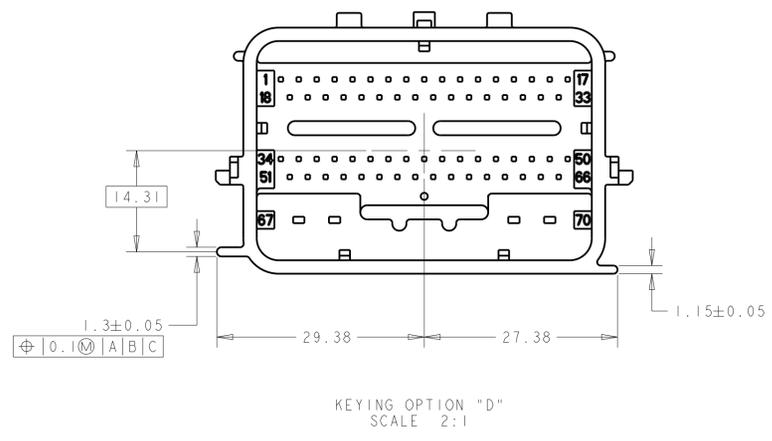
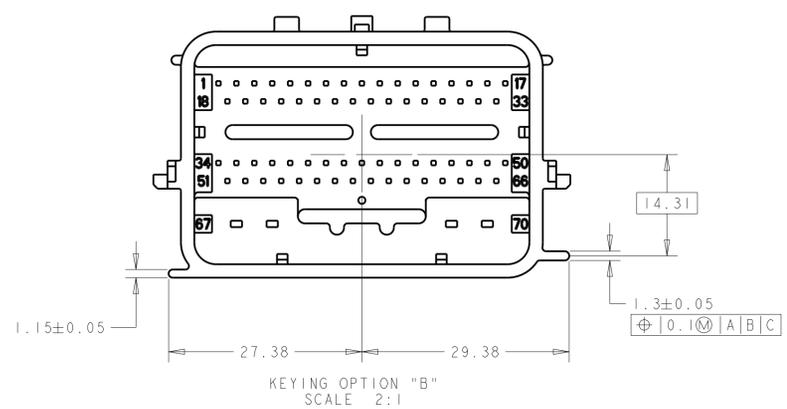
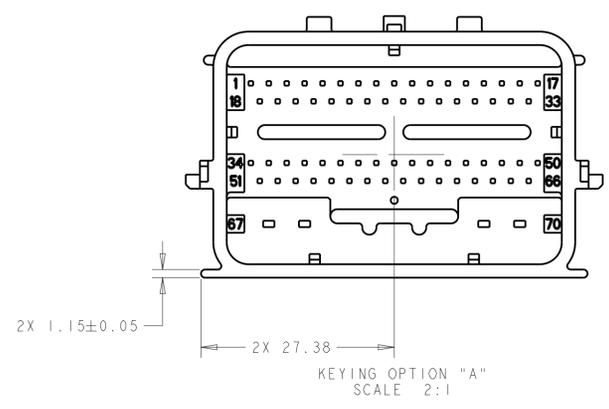


- NOTES: UNLESS OTHERWISE SPECIFIED
- GENERAL TOLERANCE:  
±0.3 ALL ONE PLACE DIMENSIONS  
±0.10 ALL TWO PLACE DIMENSIONS  
±1°00' ALL ANGULAR DIMENSIONS
  - DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
  - SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.
  - ALL UNMARKED RADI TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED
  - VENT HOLE SIZE AND LOCATION IS OPTIONAL.
  - THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
  - TERMINAL POSITION IDENTIFICATION.
  - MATES WITH TYCO ELECTRONICS PART# 1438136-\*

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	TE Connectivity										
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005											
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPV: T. VALASEK 15APR2005	NAME: 70-WAY HARNESS ASSEMBLY										
<table border="1"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±0.3</td></tr> <tr><td>2 PLC</td><td>±0.10</td></tr> <tr><td>3 PLC</td><td>±</td></tr> <tr><td>4 PLC</td><td>±</td></tr> </table>		0 PLC	±	1 PLC	±0.3	2 PLC	±0.10	3 PLC	±	4 PLC	±	PRODUCT SPEC	SIZE: CAGE CODE: DRAWING NO:
0 PLC	±												
1 PLC	±0.3												
2 PLC	±0.10												
3 PLC	±												
4 PLC	±												
MATERIAL: -		APPLICATION SPEC	RESTRICTED TO:										
FINISH: -		WEIGHT: -	A100779C=1438136										
CUSTOMER DRAWING		SCALE: 2:1	SHEET 10 OF 11 REV: 647										

# HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APPV.
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	TE Connectivity
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: T. VALASEK 15APR2005	NAME: 70-WAY HARNESS ASSEMBLY
0 PLC ±0.3	1 PLC ±0.10	PRODUCT SPEC	SIZE: CAGE CODE DRAWING NO.
2 PLC ±0.10	3 PLC ±0.10	APPLICATION SPEC	RESTRICTED TO
4 PLC ±0.10	ANGLES ±0.1°	WEIGHT	A100779C=1438136
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE 2:1 SHEET 11 OF 11 REV 647

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