

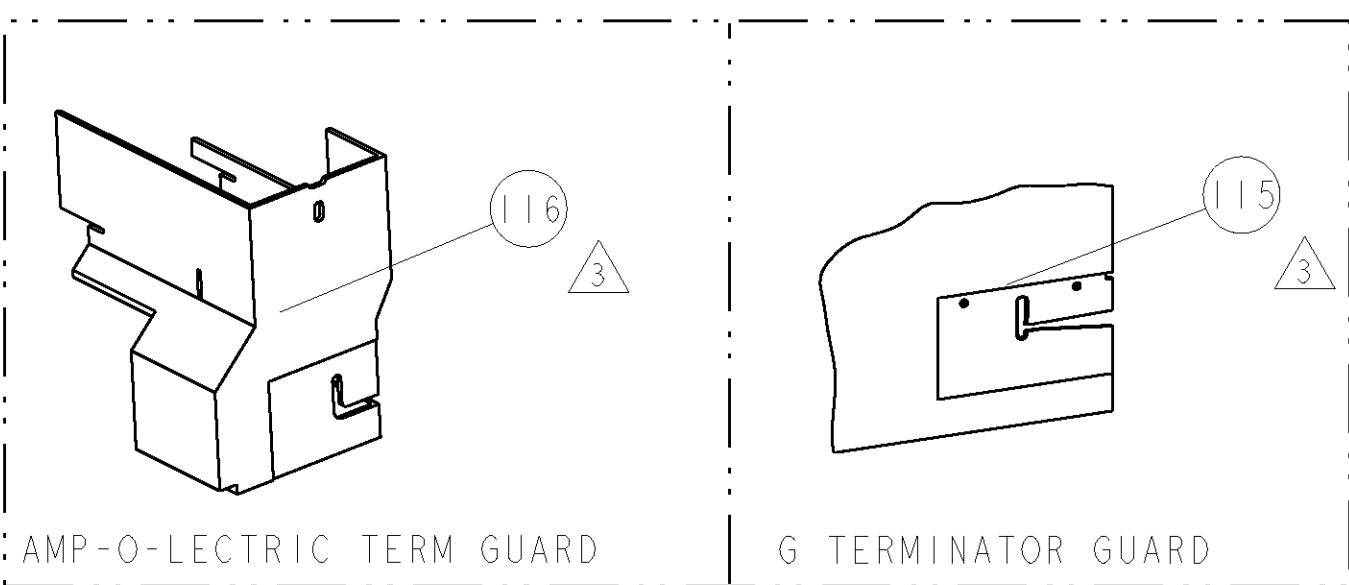
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855257-1	B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855257-2	B	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855257-3	B	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1855257-7	A	-	-	-	SPARE PARTS

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

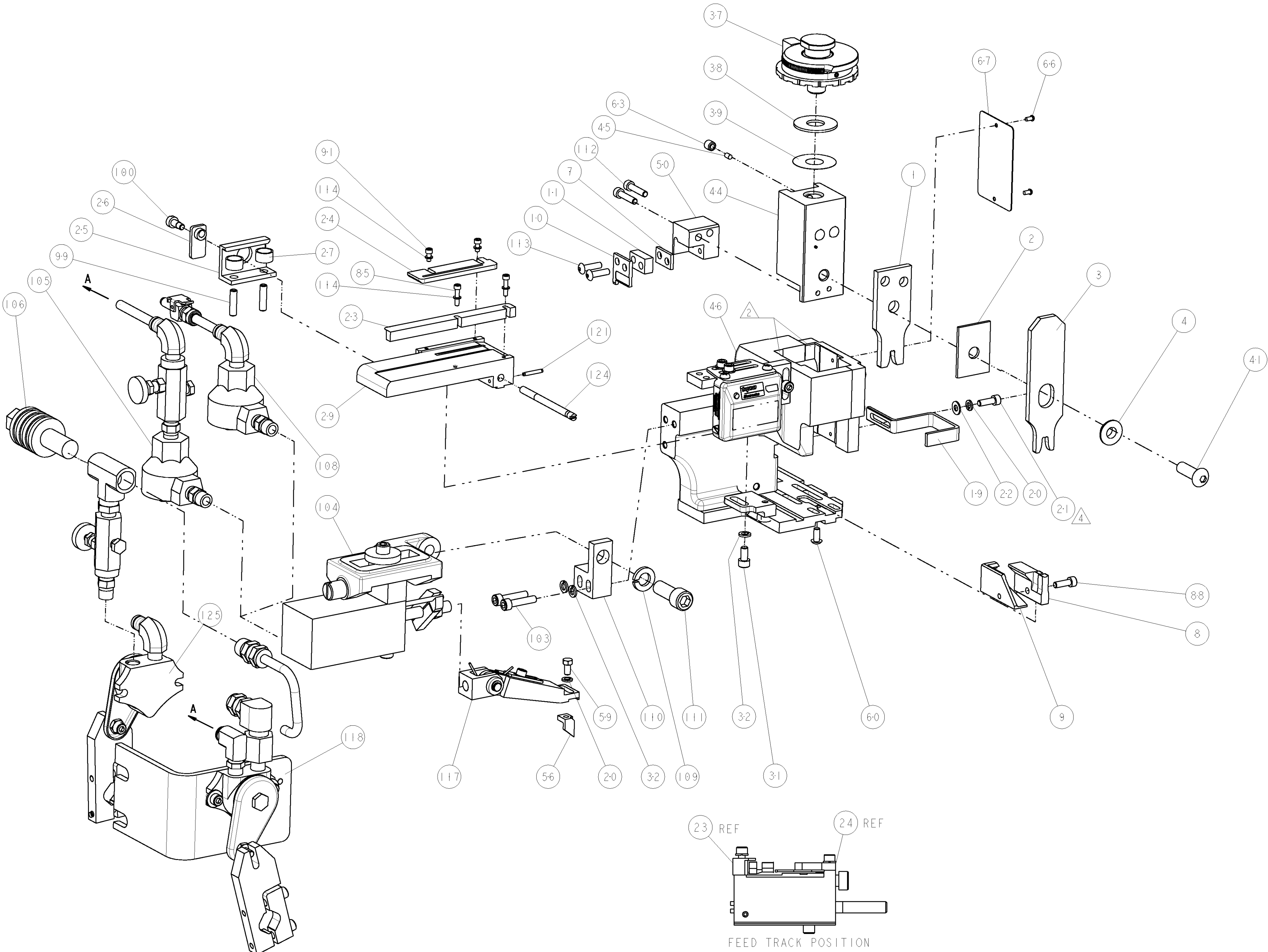
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

INSTALL ITEMS 101,102 & 119 ON SIDE OF STRIPPER ON APPL HOUSING USING ITEM 21.



TERMINAL NAME: TAXI		TERMINAL, RING STR				
TYCO PN	MANUF PN	PACKARD TERM - PACKARD CRIMP SPECS				
1949336-1	12015907					
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING	
-	-	2.25±0.05mm[.089±.002]		2mm2	B5	
-	-	2.10±0.05mm[.083±.002]		1mm2	C5	
-	-			-	-	
-	-			-	-	
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-					
-	-					
-	-	WIRE	3.68mm [.145]	F	1.00-2.00 mm2	
-	-	INSUL	5.08mm [1.200]	F	Ø3.97 mm MAX	
WIRE STRIP LENGTH 8.1mm	TERM APPL SPEC NONE	FEED 19.86mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	-	1	-	-	455350-4	AIR BLAST ASS'Y	125
-	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	1	1	1	-	3-21028-8	PIN, SLOTTED SPRING .094 X .625	121
-	18	24	18	IN	27319-4	TUBING, POLY-FLO, NATURAL	119
-	-	1	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	2	2	2	-	2-21002-3	SCR, BTN SKT HD CAP 8-32 X .625	113
-	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	112
-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	1	-	-	24042-2	VALVE, SLEEVE, 3-WAY	106
-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	-	3-21000-8	SCR, SKT HD CAP 10-32 X .875	103
-	1	1	1	-	986220-3	CLAMP, CABLE, BLACK	102
-	-	-	-	..	23238-1	INSERT, COUPLING	101
-	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
-	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	-	2-694433-8	FEED PAWL	56
-	1	1	1	-	1633513-2	HOLDER, SLUG BLADE	50
-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	-	1-455673-4	RAM, SIDE FEED	44
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	469367-2	SHIM	39
-	1	1	1	-	1-469367-4	SHIM	38
-	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	3-844048-1	PLATE, REAR STRIP GUIDE	29
-	2	2	2	-	22284-1	SPRING, COMPRESSION	27
-	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	-	1633497-2	REAR STRIP GUIDE	24
-	1	1	1	-	2-189124-1	GUIDE, FRONT STRIP	23
-	1	1	1	-	21055-6	WASHER, FLAT, REG NO 8	22
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	-	1-458230-8	STRIPPER	19
-	1	1	1	-	2-240641-2	SPACER	11
-	1	1	1	-	1633512-3	BLADE, SLUG	10
-	1	1	1	-	1-1633124-0	PLATE, REAR SHEAR	9
-	1	1	1	-	1-1633507-2	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	-	240641-9	SPACER	7
-	1	1	1	-	3-238009-3	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	-	6-1213077-0	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	-	1-455888-7	SPACER, CRIMPER	2
-	1	1	1	-	7-1673600-1	CRIMPER, WIRE	1

-77-3		-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		TYCO Electronics		
INCHES		9 PLC ±.01		B. HIGMAN 02JAN2007		Tyco Electronics		
		1 PLC ±.01		B. HIGMAN 02JAN2007		Harrisburg, PA 17105-3608		
		3 PLC ±.001		T. BENCHOFF 02JAN2007		NAME		
		4 PLC ±.0001				PRODUCT SPEC		
		ANGLES ±.0001				APPLICATION SPEC		
MATERIAL		FINISH		WEIGHT		SIZE CAGE CODE DRAWING NO		RESTRICTED TO
						A1 00779 C=1855257		
						CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV B

CUSTOMER VIEWABLE ASSEMBLY

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