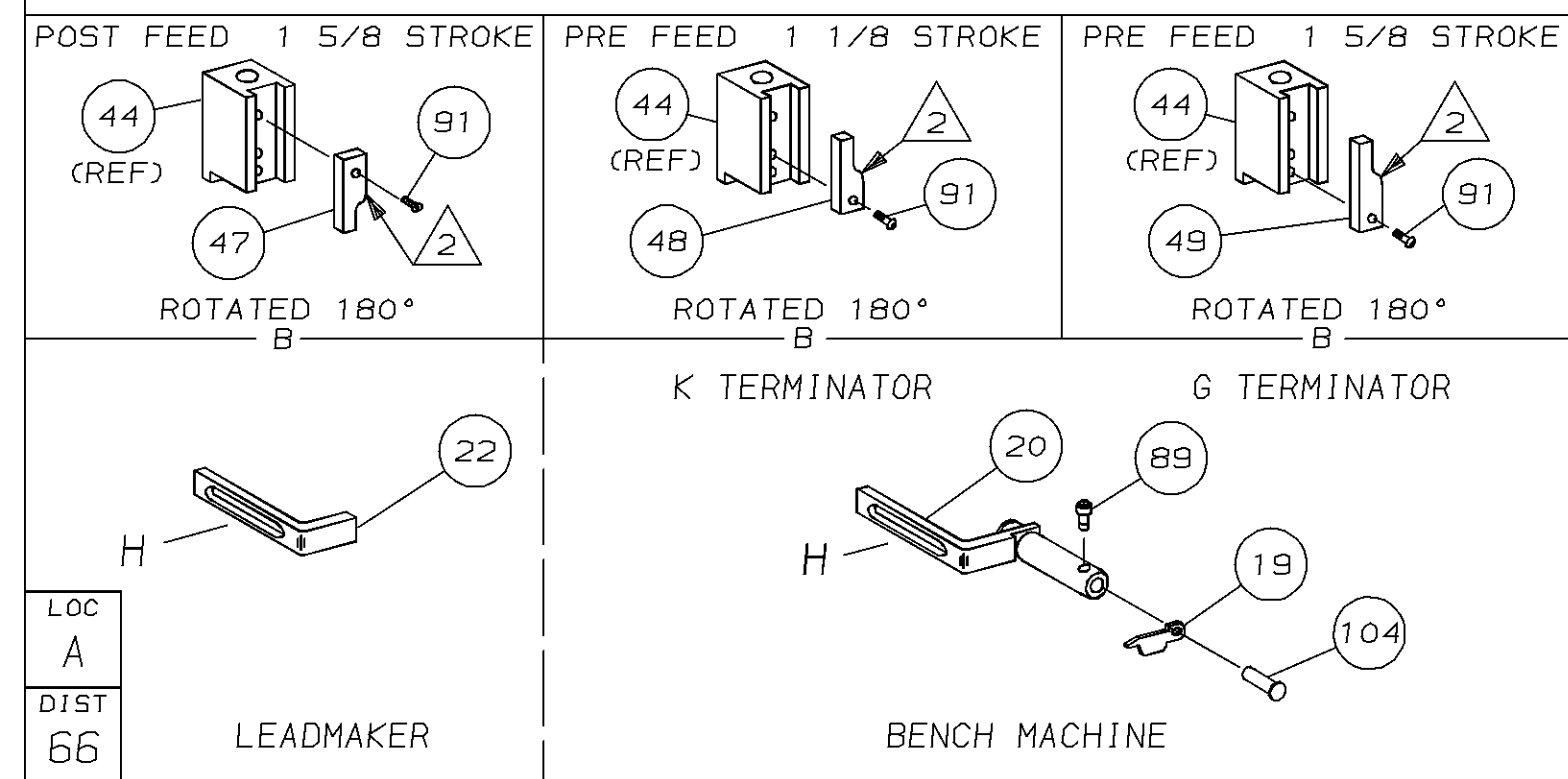


DIMENSIONS IN INCHES.	MATL	HT TR	FIN
DO NOT SCALE PRINT.	-	-	-
TOLERANCES UNLESS OTHERWISE SPECIFIED.			
2 PLC DEC ±.02	DR 9/2/94	APP 9-2-94	 AMP Incorporated Harrisburg, PA 17105-3608
2 PLC DEC ±.02	CHK 9-2-94	T. ELGIN	
2 PLC DEC ±.02	C. ERISMAN	REL 11/29/94	
ANGLES -		B. MORGAN	
SURF TEXTURE: ✓	NAME SIDE FEED HDM APPLICATOR		MACHINE REF
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX	SCALE -	DWG NO 680127	MINI APPL
	D		SHEET 1 of 1
			REV A



								129
								128
2	2	2	-	C	8-354779-2	PIN, WIRE DISC (.3400)B		127
2	2	2	-	C	7-354779-8	PIN, WIRE DISC (.3380)A		126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125
REF	REF	REF	-	A	21045-3	RING, RET "C" (ø.187)FD FING PIN		124
								123
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD		122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL		121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50)LEVER		120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25)HOUSING		119
								118
1	2	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK		117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE		116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD		115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE		114
								113
								112
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER		111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ		110
-	1	-	-	A	21899-2	WASHER, FLAT (NO.10) LUB ASSY		109
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN		108
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32)FEED ADJ		107
								106
1	1	1	-	A	22353-8	SCR, SHLD(ø.187x.25)DRAG LEVER		105
1	1	-	-	A	992031-1	PIN, CLEVIS		104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM		103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE		102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD(6-32x1.50)FEED ADJ		101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG		99
1	1	1	-	A	22733-8	SCR, BHC(8-32x.38 LW)ANVIL		98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP		97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62)HOUSING		96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50)SG ADJ BLOCK		95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50)SHEAR		94
2	2	2	-	A	2-21002-1	SCR, BHC(8-32x.38)R STRIP GUIDE		93
								92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM		91
								90
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19)STRIPPER		89
								88
2	2	2	-	A	2-21000-7	SCR, SHC(8-32x.48)HOLDDOWN		87
1	1	1	-	A	2-22603-0	SCR, HEX HD(8-32x.31)FEED FINGER		86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE		85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER		84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD		83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62)FD ADJ BLK		82
1	2	1	-	A	3-21000-4	SCR, SHC (10-32x.38)SG ADJ BL		81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38)PIVOT BLK		80
-	REF	-	-	B	455749-1	GUARD, WINDOW		79
REF	-	-	-	B	679532-1	INSERT, GUARD		78
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY		77
								76
								75
1	1	1	-	A	690603-1	SPRING, ASSIST		74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL)INS DISC		73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL		72
REF	REF	REF	-	A	690517-1	SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)								
QTY REQD PER ASSY				PARTS LIST				

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. CUT TO LENGTH AT ASSY.

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