

QTY REQD PER ASSY		PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MTRL		HT TR	FIN
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 19AUG02 APF 19AUG02 B.HIGMAN T.ELBIN		 AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ±		CHK -		REL -	
3 PLC DEC ±					
4 PLC DEC ±					
ANGLES ±		NAME		MACHINE REF	
SURF TEXTURE: ✓		SIDE FEED HDM APPLICATOR		MINI APPL	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -	DWG NO	1385466	SHEET 1 OF 1 REV A
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING			
					RESTRICTED TO

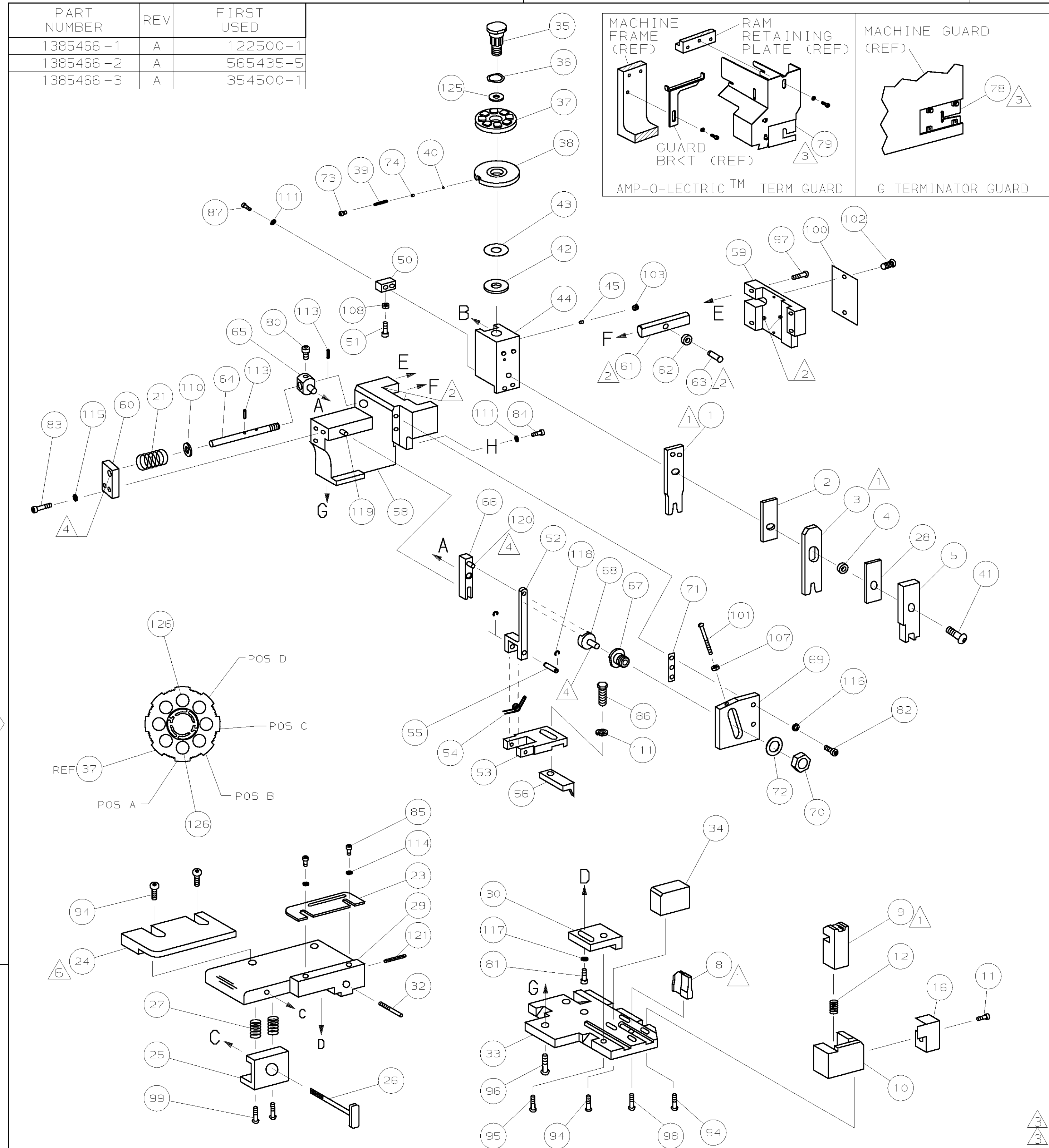


Diagram illustrating the assembly of the Leadmaker and Bench Machine components.

Leadmaker Assembly:

- POST FEED 1 5/8 STROKE:** Shows the assembly of the Leadmaker component (44) with the REF (47) and the 91 component. The assembly is rotated 180° around the B axis.
- PRE FEED 1 1/8 STROKE:** Shows the assembly of the Leadmaker component (44) with the REF (48) and the 91 component. The assembly is rotated 180° around the B axis.

Bench Machine Assembly:

- POST FEED 1 5/8 STROKE:** Shows the assembly of the Bench Machine component (44) with the REF (49) and the 91 component. The assembly is rotated 180° around the B axis.
- PRE FEED 1 1/8 STROKE:** Shows the assembly of the Bench Machine component (44) with the REF (49) and the 91 component. The assembly is rotated 180° around the B axis.

Leadmaker and Bench Machine Components:

- Leadmaker:** Shows the assembly of the Leadmaker component (22) with the H component.
- Bench Machine:** Shows the assembly of the Bench Machine component (20) with the H component, the 89 component, the 19 component, and the 104 component.

							129
							128
							127
2	2	2	-	C	3-354779-7	PIN, WIRE DISC (.3175)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING	119
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER,LOCK (Ø.4)FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER,FLAT (Ø5/16)SCREW ADJ	110
							109
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN	108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ	107
							106
							105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)JD PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD (6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN	94
							93
							92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM	91
							90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89
							88
2	2	2	-	A	9-21000-9	SCR,SHC (8-32x.44)DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR,HEX HD (8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)FR ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

6

A triangle with the number 1 inside.A triangle with the number 1 inside.

--	--

[illegible]

103

--	--

OCT02
DATE

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385466-2](#)