C8051F330-GDI

25 MIPS, 8 kB Flash, 10-Bit DAC, 10-Bit ADC MCU Die in Wafer Form

Analog Peripherals

- **10-Bit ADC**
  - Programmable throughput up to 200 ksps
  - Up to 16 external inputs; programmable as single-ended or differential
  - Reference from internal V_{REF}, V_{DD}, or external pin
  - Internal or external start of conversion sources
  - Built-in temperature sensor (±3 °C)
- **10-bit DAC (Current Mode)**
- **Comparator**
  - Programmable hysteresis and response time
  - Configurable to generate interrupts or reset
  - Low current (0.4 µA)

On-Chip Debug

- On-chip debug circuitry facilitates full speed, non-intrusive in-system debug (no emulator required)
- Provides breakpoints, single stepping, watchpoints
- Inspect/modify memory, registers, and stack

Supply Voltage: 2.7 to 3.6 V

- Typical operating current: 6.4 mA at 25 MHz
  9 µA at 32 kHz
- Typical stop mode current: <0.1 µA

Temperature Range: –40 to +85 °C

High-Speed 8051 µC Core

- Pipelined instruction architecture; executes 70% of instructions in 1 or 2 system clocks
- Up to 25 MIPS throughput with 25 MHz clock
- Expanded interrupt handler

Memory

- 768 bytes data RAM
- 8 kB Flash; in-system programmable in 512 byte sectors (512 bytes are reserved)

Digital Peripherals

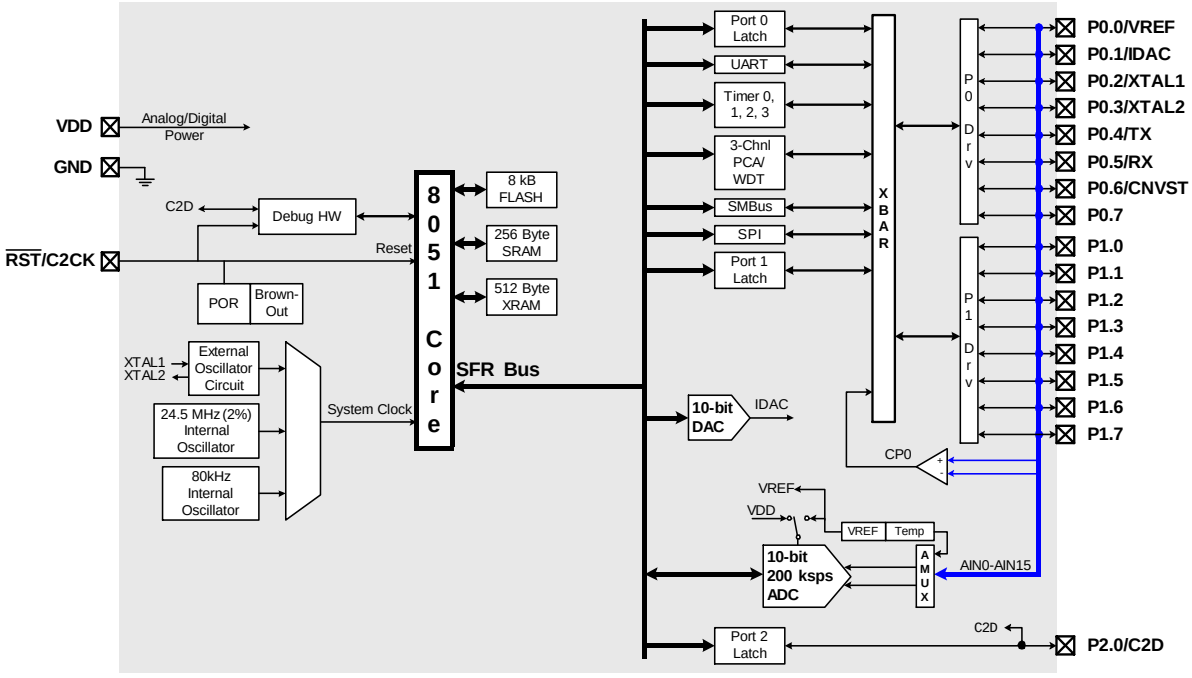
- 17 port I/O; all are 5 V tolerant
- Hardware SMBus™ (I2C™ compatible), SPI™, and UART serial ports available concurrently
- Programmable 16-bit counter/timer array with three capture/compare modules, WDT
- 4 general-purpose 16-bit counter/timers
- Real-time clock mode using PCA or timer and external clock source

Clock Sources

- Two internal oscillators:
- 24.5 MHz, 2% accuracy supports UART operation
- 80 kHz low frequency, low-power
- External oscillator: Crystal, RC, C, or Clock (1 or 2 pin modes)
- Can switch between clock sources on-the-fly

Full Technical Data Sheet

- C8051F330/1/2/3/4/5



1. Ordering Information

Table 1.1. Product Selection Guide

Ordering Part Number	MIPS (Peak)	Flash Memory (kB)*	RAM (Bytes)	SMBus/I^2C	UART	Enhanced SPI	Timers (16-bit)	Programmable Counter Array	Digital Port I/Os	10-bit 200 ksps ADC	Internal Voltage Reference	Temperature Sensor	Analog Comparators	Lead-free (RoHS Compliant)	Wafer Thickness
C8051F330-G1DI	25	8	768	1	1	1	4	✓	17	✓	✓	✓	1	✓	28.5433 mil / 725 µm (No backgrind)
C8051F330-GDI	25	8	768	1	1	1	4	✓	17	✓	✓	✓	1	✓	12 mil (backgrind)
***Note:** 512 bytes reserved for factory use.															

2. Pin Definitions

Table 2.1. Pin Definitions for the C8051F330-GDI *

Name	Physical Pad Number	Type	Description
V_{DD}	4,5		Power Supply Voltage.
GND	2,3		Ground.
$\overline{RST}$/	6	D I/O	Device Reset. Open-drain output of internal POR or V_{DD} monitor. An external source can initiate a system reset by driving this pin low for at least 10 µs.
C2CK		D I/O	Clock signal for the C2 Debug Interface.
P2.0/	7	D I/O	Port 2.0.
C2D		D I/O	Bi-directional data signal for the C2 Debug Interface.
P0.0/	1	D I/O or A In	Port 0.0.
VREF		A In	External VREF input.
P0.1	26	D I/O or A In	Port 0.1.
IDA0		AOut	IDA0 Output.
P0.2/	25	D I/O or A In	Port 0.2.
XTAL1		A In	External Clock Input. This pin is the external oscillator return for a crystal or resonator.
P0.3/	24	D I/O or A In	Port 0.3.
XTAL2		A I/O or D In	External Clock Output. For an external crystal or resonator, this pin is the excitation driver. This pin is the external clock input for CMOS, capacitor, or RC oscillator configurations.
P0.4	23	D I/O or A In	Port 0.4.
P0.5	22	D I/O or A In	Port 0.5.

***Note:** For a complete description of the functionality of all pins, refer to the C8051F330/1/2/3/4/5 technical data sheet.

Table 2.1. Pin Definitions for the C8051F330-GDI (Continued)*

Name	Physical Pad Number	Type	Description
P0.6/ CNVSTR	21	D I/O or A In D In	Port 0.6. ADC0 External Convert Start or IDA0 Update Source Input.
P0.7	20	D I/O or A In	Port 0.7.
P1.0	18	D I/O or A In	Port 1.0.
P1.1	16	D I/O or A In	Port 1.1.
P1.2	15	D I/O or A In	Port 1.2.
P1.3	14	D I/O or A In	Port 1.3.
P1.4	11	D I/O or A In	Port 1.4.
P1.5	10	D I/O or A In	Port 1.5.
P1.6	9	D I/O or A In	Port 1.6.
P1.7	8	D I/O or A In	Port 1.7.

***Note:** For a complete description of the functionality of all pins, refer to the C8051F330/1/2/3/4/5 technical data sheet.

3. Bonding Instructions

Table 3.1. C8051F330-GDI Pad Connections

Physical Pad Number	Package Pin Number (20-QFN)	Package Pin Name	Physical Pad X (µm)	Physical Pad Y (µm)
1	P0.0	1	–802.7	964.7
2	GND	2	–964.7	–61.2
3	GND	2	–964.7	–173.2
4	VDD	3	–964.7	–284.1
5	VDD	3	–964.7	–396.1
6	/RST/C2CK	4	–964.7	–587.7
7	P2.0/C2D	5	–964.7	–797.7
8	P1.7	6	–797.7	–964.7
9	P1.6	7	–627.7	–964.7
10	P1.5	8	–447.7	–964.7
11	P1.4	9	240.7	–964.7
12	Reserved*	—	396.7	–964.7
13	Reserved*	—	471.7	–964.7
14	P1.3	10	627.7	–964.7
15	P1.2	11	797.7	–964.7
16	P1.1	12	964.7	–797.7
17	Reserved*	—	964.7	70.05
18	P1.0	13	964.7	201.05
19	Reserved*	—	964.7	337.05
20	P0.7	14	964.7	627.7
21	P0.6	15	964.7	797.7
22	P0.5	16	797.7	964.7
23	P0.4	17	627.7	964.7
24	P0.3	18	447.7	964.7
25	P0.2	19	–79.9	964.7
26	P0.1	20	–622.7	964.7

***Note:** Pins marked “Reserved” should not be connected.

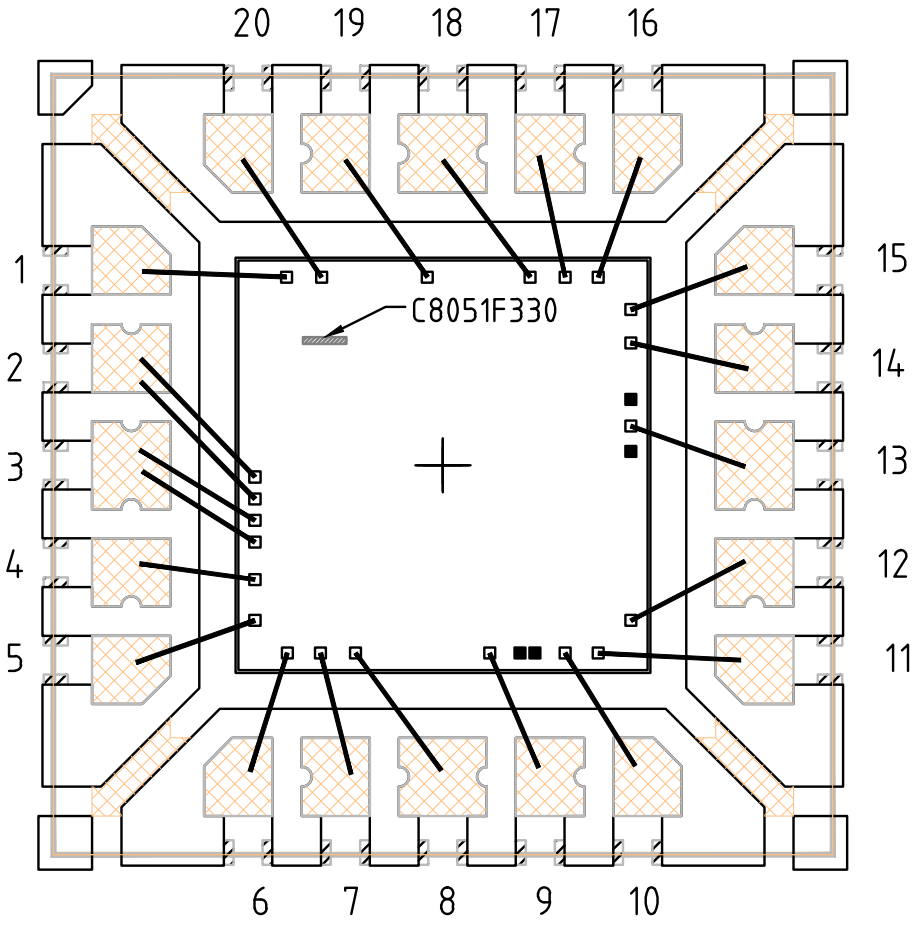


Figure 3.1. Example Die Bonding (QFN-20)

Table 3.2. Wafer and Die Information

Wafer ID	C8051F330
Wafer Dimensions	8 in
Die Dimensions	2.13 mm x 2.13 mm
Wafer Thickness (no backgrind)	28.54 mil ±1 mil (725 µm)
Wafer Thickness (with backgrind)	12 mil ±1 mil
Wafer Identification	Notch
Scribe Line Width	80 µm
Die Per Wafer*	Contact Sales for info
Passivation	Standard
Wafer Packaging Detail	Wafer Jar
Bond Pad Dimensions	60 µm x 60 µm
Maximum Processing Temperature	250 °C
Electronic Die Map Format	.txt
Bond Pad Pitch Minimum	75 µm
***Note:** This is the Expected Known Good Die yielded per wafer and represents the batch order quantity (one wafer).	

4. Wafer Storage Guidelines

It is necessary to conform to appropriate wafer storage practices to avoid product degradation or contamination.

- Wafers may be stored for up to 18 months in the original packaging supplied by Silicon Labs.
- Wafers must be stored at a temperature of 18–24 °C.
- Wafers must be stored in a humidity-controlled environment with a relative humidity of <30%.
- Wafers should be stored in a clean, dry, inert atmosphere (e.g. nitrogen or clean, dry air).

5. Failure Analysis (FA) Guidelines

Certain conditions must be met for Silicon Laboratories to perform Failure Analysis on devices sold in wafer form.

- In order to conduct failure analysis on a device in a customer-provided package, Silicon Laboratories must be provided with die assembled in an industry standard package that is pin compatible with existing packages Silicon Laboratories offers for the device. Initial response time for FA requests that meet this requirements will follow the standard FA guidelines for packaged parts.
- If retest of the entire wafer is requested, Silicon Laboratories must be provided with the whole wafer. Silicon Laboratories cannot retest any wafers that have been sawed, diced, backgrind or are on tape. Initial response time for FA requests that meet this requirements will be 3 weeks.

DOCUMENT CHANGE LIST

Revision 1.0 to Revision 1.1

- Changed Wafer Packaging Detail to “Wafer Jar” in Table 3.2 on page 7.

Revision 1.1 to Revision 1.2

- Updated Table 1.1, “Product Selection Guide,” on page 2.
- Updated Table 3.2, “Wafer and Die Information,” on page 7.
- Added “5. Failure Analysis (FA) Guidelines” on page 9.

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