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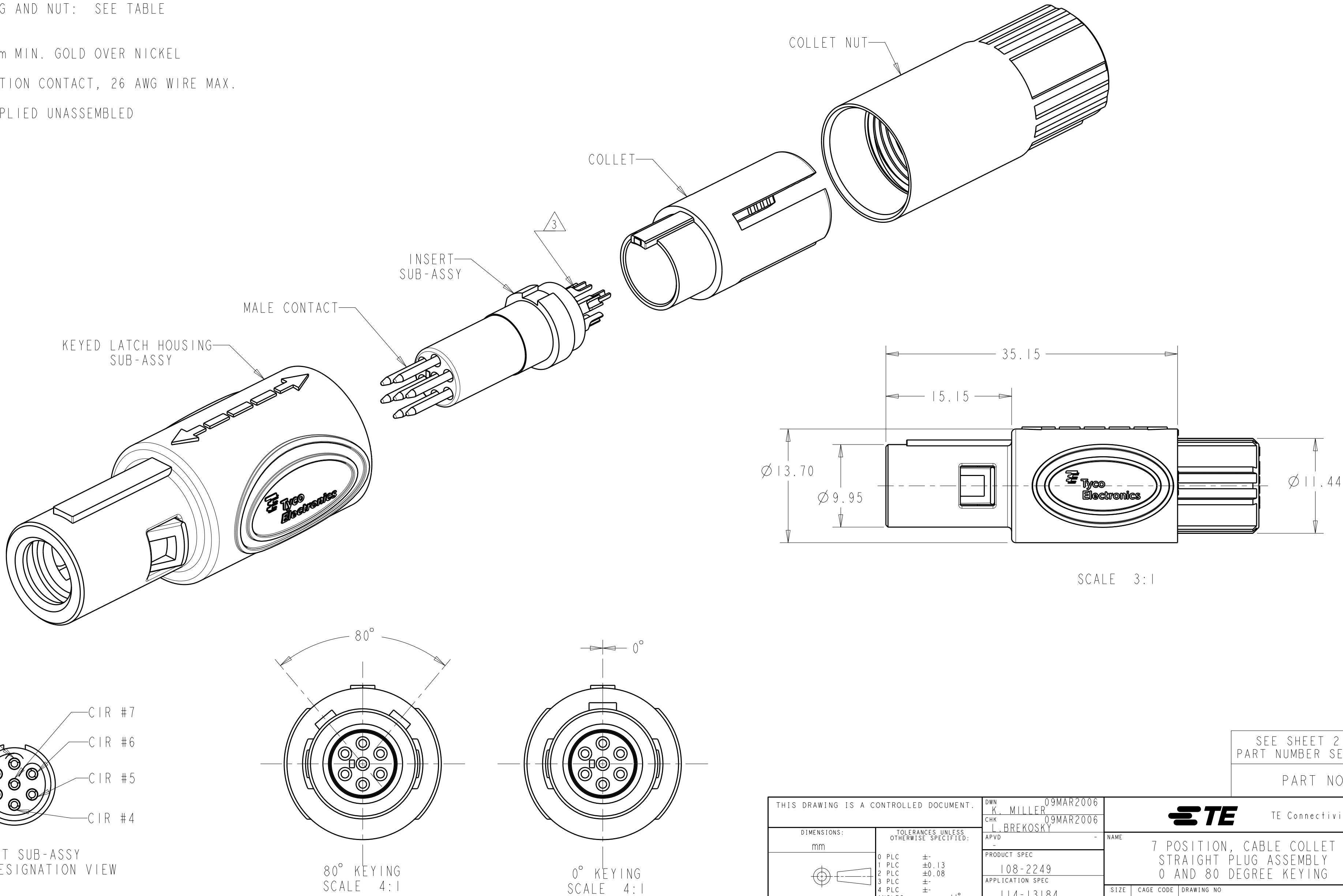
LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			B3	REVISED PER ECO-11-005027	12MAR2011	RK	HMR

1 MATERIAL:
CONTACT: BRASS
LATCH HOUSING, INSERT, COLLET, COLLET NUT:
UL 94V-0 RATED THERMOPLASTIC
COLOR:
COLLET AND INSERT: GRAY
LATCH HOUSING AND NUT: SEE TABLE

2 FINISH:
CONTACT, 0.75µm MIN. GOLD OVER NICKEL

3 SOLDER TERMINATION CONTACT, 26 AWG WIRE MAX.

4. PRODUCT IS SUPPLIED UNASSEMBLED



A

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. MILLER CHK L. BREKOSKY APVD -	09MAR2006 09MAR2006 -	TE Connectivity		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
0 PLC ± 1 PLC ±0.13 2 PLC ±0.08 3 PLC ± 4 PLC ±		±1°		7 POSITION, CABLE COLLET STRAIGHT PLUG ASSEMBLY 0 AND 80 DEGREE KEYING		
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO
1		2		A2	00779	C-1877847
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 3		REV B3

4

3

2

1

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LOC

DIST

AD

00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

Ø 2.7-Ø 3.9	BLUE	GRAY	80°	7-1877847-2
Ø 4.0-Ø 5.2	BLUE	GRAY	80°	7-1877847-1
Ø 5.3-Ø 6.5	BLUE	GRAY	80°	7-1877847-0
Ø 2.7-Ø 3.9	BLUE	GRAY	0°	6-1877847-9
Ø 4.0-Ø 5.2	BLUE	GRAY	0°	6-1877847-8
Ø 5.3-Ø 6.5	BLUE	GRAY	0°	6-1877847-7
Ø 2.7-Ø 3.9	BLUE	BLACK	80°	6-1877847-6
Ø 4.0-Ø 5.2	BLUE	BLACK	80°	6-1877847-5
Ø 5.3-Ø 6.5	BLUE	BLACK	80°	6-1877847-4
Ø 2.7-Ø 3.9	BLUE	BLACK	0°	6-1877847-3
Ø 4.0-Ø 5.2	BLUE	BLACK	0°	6-1877847-2
Ø 5.3-Ø 6.5	BLUE	BLACK	0°	6-1877847-1
Ø 2.7-Ø 3.9	GREEN	GRAY	80°	6-1877847-0
Ø 4.0-Ø 5.2	GREEN	GRAY	80°	5-1877847-9
Ø 5.3-Ø 6.5	GREEN	GRAY	80°	5-1877847-8
Ø 2.7-Ø 3.9	GREEN	GRAY	0°	5-1877847-7
Ø 4.0-Ø 5.2	GREEN	GRAY	0°	5-1877847-6
Ø 5.3-Ø 6.5	GREEN	GRAY	0°	5-1877847-5
Ø 2.7-Ø 3.9	GREEN	BLACK	80°	5-1877847-4
Ø 4.0-Ø 5.2	GREEN	BLACK	80°	5-1877847-3
Ø 5.3-Ø 6.5	GREEN	BLACK	80°	5-1877847-2
Ø 2.7-Ø 3.9	GREEN	BLACK	0°	5-1877847-1
Ø 4.0-Ø 5.2	GREEN	BLACK	0°	5-1877847-0
Ø 5.3-Ø 6.5	GREEN	BLACK	0°	4-1877847-9
Ø 2.7-Ø 3.9	YELLOW	GRAY	80°	4-1877847-8
Ø 4.0-Ø 5.2	YELLOW	GRAY	80°	4-1877847-7
Ø 5.3-Ø 6.5	YELLOW	GRAY	80°	4-1877847-6
Ø 2.7-Ø 3.9	YELLOW	GRAY	0°	4-1877847-5
Ø 4.0-Ø 5.2	YELLOW	GRAY	0°	4-1877847-4
Ø 5.3-Ø 6.5	YELLOW	GRAY	0°	4-1877847-3
Ø 2.7-Ø 3.9	YELLOW	BLACK	80°	4-1877847-2
Ø 4.0-Ø 5.2	YELLOW	BLACK	80°	4-1877847-1
Ø 5.3-Ø 6.5	YELLOW	BLACK	80°	4-1877847-0
Ø 2.7-Ø 3.9	YELLOW	BLACK	0°	3-1877847-9
Ø 4.0-Ø 5.2	YELLOW	BLACK	0°	3-1877847-8
Ø 5.3-Ø 6.5	YELLOW	BLACK	0°	3-1877847-7
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS 37 THRU 72				

Ø 2.7-Ø 3.9	WHITE	GRAY	80°	3-1877847-6
Ø 4.0-Ø 5.2	WHITE	GRAY	80°	3-1877847-5
Ø 5.3-Ø 6.5	WHITE	GRAY	80°	3-1877847-4
Ø 2.7-Ø 3.9	WHITE	GRAY	0°	3-1877847-3
Ø 4.0-Ø 5.2	WHITE	GRAY	0°	3-1877847-2
Ø 5.3-Ø 6.5	WHITE	GRAY	0°	3-1877847-1
Ø 2.7-Ø 3.9	WHITE	BLACK	80°	3-1877847-0
Ø 4.0-Ø 5.2	WHITE	BLACK	80°	2-1877847-9
Ø 5.3-Ø 6.5	WHITE	BLACK	80°	2-1877847-8
Ø 2.7-Ø 3.9	WHITE	BLACK	0°	2-1877847-7
Ø 4.0-Ø 5.2	WHITE	BLACK	0°	2-1877847-6
Ø 5.3-Ø 6.5	WHITE	BLACK	0°	2-1877847-5
Ø 2.7-Ø 3.9	RED	GRAY	80°	2-1877847-4
Ø 4.0-Ø 5.2	RED	GRAY	80°	2-1877847-3
Ø 5.3-Ø 6.5	RED	GRAY	80°	2-1877847-2
Ø 2.7-Ø 3.9	RED	GRAY	0°	2-1877847-1
Ø 4.0-Ø 5.2	RED	GRAY	0°	2-1877847-0
Ø 5.3-Ø 6.5	RED	GRAY	0°	1-1877847-9
Ø 2.7-Ø 3.9	RED	BLACK	80°	1-1877847-8
Ø 4.0-Ø 5.2	RED	BLACK	80°	1-1877847-7
Ø 5.3-Ø 6.5	RED	BLACK	80°	1-1877847-6
Ø 2.7-Ø 3.9	RED	BLACK	0°	1-1877847-5
Ø 4.0-Ø 5.2	RED	BLACK	0°	1-1877847-4
Ø 5.3-Ø 6.5	RED	BLACK	0°	1-1877847-3
Ø 2.7-Ø 3.9	GRAY	GRAY	80°	1-1877847-2
Ø 4.0-Ø 5.2	GRAY	GRAY	80°	1-1877847-1
Ø 5.3-Ø 6.5	GRAY	GRAY	80°	1-1877847-0
Ø 2.7-Ø 3.9	GRAY	GRAY	0°	1877847-9
Ø 4.0-Ø 5.2	GRAY	GRAY	0°	1877847-8
Ø 5.3-Ø 6.5	GRAY	GRAY	0°	1877847-7
Ø 2.7-Ø 3.9	BLACK	BLACK	80°	1877847-6
Ø 4.0-Ø 5.2	BLACK	BLACK	80°	1877847-5
Ø 5.3-Ø 6.5	BLACK	BLACK	80°	1877847-4
Ø 2.7-Ø 3.9	BLACK	BLACK	0°	1877847-3
Ø 4.0-Ø 5.2	BLACK	BLACK	0°	1877847-2
Ø 5.3-Ø 6.5	BLACK	BLACK	0°	1877847-1
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS 1 THRU 36				

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±0.13
2 PLC ±0.08
3 PLC ±
4 PLC ±
ANGLES ±1°
FINISH

MATERIAL

-

DWN K. MILLER 09MAR2006
CHK L. BREKOSKY 09MAR2006
APVD -
PRODUCT SPEC 108-2249
APPLICATION SPEC 114-13184
WEIGHT -
CUSTOMER DRAWING

TE Connectivity

NAME 7 POSITION, CABLE COLLET STRAIGHT PLUG ASSEMBLY 0 AND 80 DEGREE KEYING

SIZE A2 CAGE CODE 00779 DRAWING NO. 1877847 RESTRICTED TO -
SCALE 4:1 SHEET 2 OF 3 REV B3

1471-9 (3/11)

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2

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LOCAD

DIST00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

Ø 2.7-Ø 3.9	BLACK	GRAY	80°	8-1877847-4
Ø 4.0-Ø 5.2	BLACK	GRAY	80°	8-1877847-3
Ø 5.3-Ø 6.5	BLACK	GRAY	80°	8-1877847-2
Ø 2.7-Ø 3.9	BLACK	GRAY	0°	8-1877847-1
Ø 4.0-Ø 5.2	BLACK	GRAY	0°	8-1877847-0
Ø 5.3-Ø 6.5	BLACK	GRAY	0°	7-1877847-9
Ø 2.7-Ø 3.9	GRAY	BLACK	80°	7-1877847-8
Ø 4.0-Ø 5.2	GRAY	BLACK	80°	7-1877847-7
Ø 5.3-Ø 6.5	GRAY	BLACK	80°	7-1877847-6
Ø 2.7-Ø 3.9	GRAY	BLACK	0°	7-1877847-5
Ø 4.0-Ø 5.2	GRAY	BLACK	0°	7-1877847-4
Ø 5.3-Ø 6.5	GRAY	BLACK	0°	7-1877847-3
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS 73 THRU 84				

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±-

1 PLC ±0.13

2 PLC ±0.08

3 PLC ±-

4 PLC ±-

ANGLES ±1°

FINISH

MATERIAL

-

DWN
K. MILLER
CHK
L. BREKOSKY
APVD
-
PRODUCT SPEC
108-2249
APPLICATION SPEC
114-13184
WEIGHT
-
CUSTOMER DRAWING

09MAR2006

09MAR2006

-

108-2249

114-13184

-

TE Connectivity

NAME

7 POSITION, CABLE COLLET
STRAIGHT PLUG ASSEMBLY
0 AND 80 DEGREE KEYING

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A2

00779

©1877847

-

SCALE

4:1

SHEET

3

OF

3

REV

B3

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