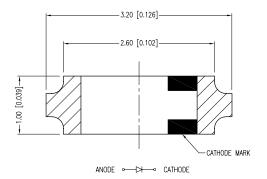
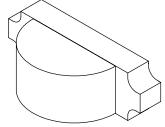
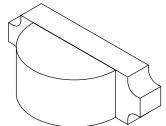
## UNCONTROLLED DOCUMENT





		2.00 [0.079]	
1.50 [0.059]	Tozono neco		



PART NUMBER	SML-LXR85SIC-IR   REV	/.	C
DATE	E.C.N. NUMBER AND REVISION COMMENTS		REV.
07.30.01	E.C.N. #10BRDR./ #10771.		Α
08.12.05	E.C.N. #11248.		В
03.18.11	E.C.N. #10BRDR. & REDRAWN/ #11704.		С
			- 1

CMI IMPORCIO TO

ELECTRO-OPTICAL	CHARACTERISTICS	TA =25°C	If=20mA		
PARAMETER	MIN	TYP.	MAX	UNITS	TEST COND
PEAK WAVELENGTH		636		nm	
FORWARD VOLTAGE		2.0	2.6	Vf	
REVERSE VOLTAGE	5.0			Vr	Ir=100μA
AXIAL INTENSITY		70		mcd	If=20mA
VIEWING ANGLE		160		2x theta	
EMITTED COLOR:	RED				
EPOXY LENS FINISH	H: WATER	CLEAR			

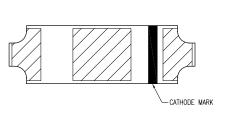
LIMITS	ΛF	SAFF	OPERATION	ΔΤ	25℃

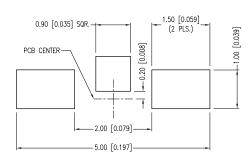
PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	25	mA
POWER DISSIPATION	80	mW
DERATE FROM 25°C	-1.2	mW/*C
OPERATING TEMP.	-25 TO +85	•C
STORAGE TEMP.	-30 TO +85	·C
* t<10uS		

CAUTION: MOISTURE SENSITIVE DEVICE

PER JEDEC LEVEL 2 STANDARDS

## RECOMMENDED SOLDER PAD LAYOUT





\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.000}$  MAX.=  $^{+0.00}_{-0.000}$  PRECISION UNCONTROLLED DOCUMENT



290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 636nm RED, WATER CLEAR LENS, 3K PER REEL.

\*\*THE SPECIFICATIONS MAY CHANGE AT ANY TIME WITHOUT NOTICE DUE TO NEW MATERIALS OR PRODUCT IMPROVEMENT.\*\*

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IV	0700	0/1//1022		'/ <u>_</u> / <b>v</b> /
	DATE:	03.18.11	DRAWN BY:	AB
	PAGE:	1 OF 2	CHKD BY:	JD
	SCALE:	NTS	APRVD BY:	JD
	UNIT:	mm [INCH]	(Pb)	

UNCONTROLLED DOCUMENT PART NUMBER SML-LXR85SIC-TR REV. С DATE E.C.N. NUMBER AND REVISION COMMENTS REV. B LEAD FREE REFLOW PROFILE 07.30.01 E.C.N. #10BRDR./ #10771 Α В 08.12.05 E.C.N. #11248. 300°C 10 SEC. MAX -03.18.11 E.C.N. #10BRDR. & REDRAWN/ #11704. 250°C 4°C/SEC. MAX 200°C TEMPERATURE (°C) 90-120 SEC. NOTES: 150°C 1. 3,000 PIECES PER REEL. 2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE. 100°C

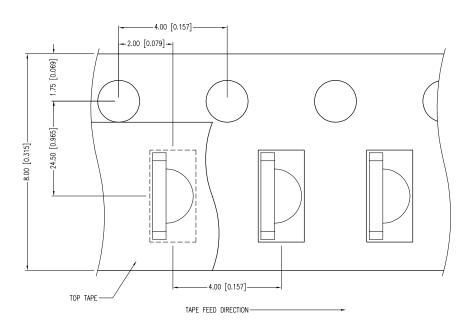
TIME (SEC.)
TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

150s

2°C/SEC. MAX

100s

50s





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50°C -25°C --

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 636nm RED, WATER CLEAR LENS, 3K PER REEL

200s

250s

300s

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DATE:	03	3.18.	11	DRAWN BY:	AB
PAGE:	2	OF	2	CHKD BY:	JD
SCALE:		NTS		APRVD BY:	JD
UNIT: mm [INCH]			CH]	(Pb)	

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**Authorized Distributor** 

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Lumex:

SML-LXR85SIC-TR