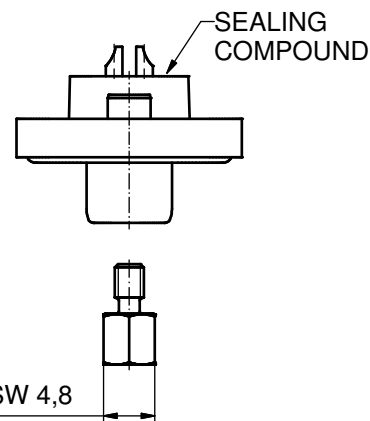
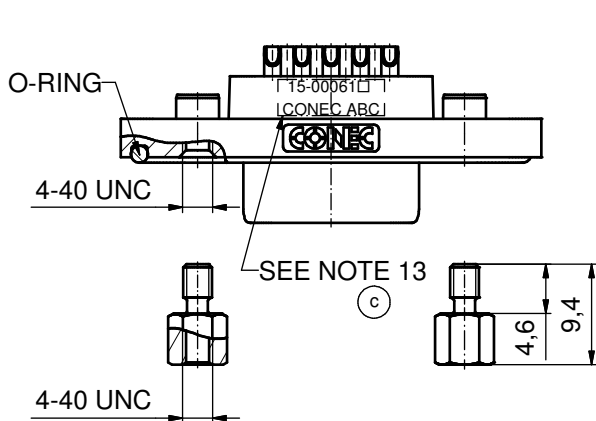
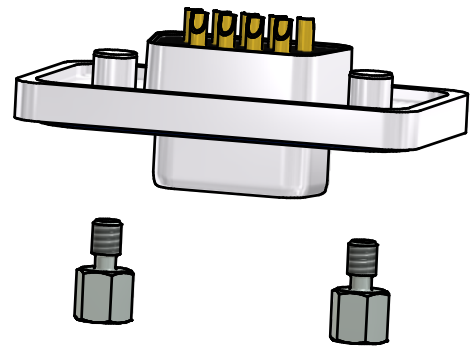
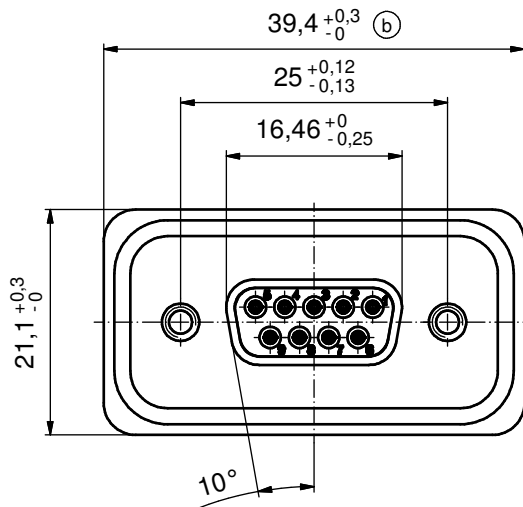
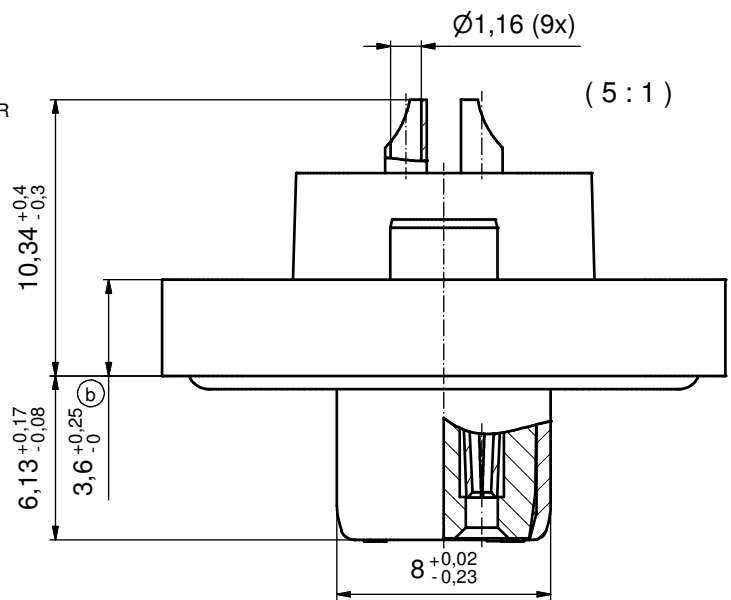


NOTES: (c)

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. IP RATING: IP 67
3. SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER SOLDERING
4. METAL SHELL: ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
5. INSULATORS: PBT GF UL 94 V-0, BLACK
6. O-RING: SILICONE PER ASTM D2000 70 SHORE A
7. SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
8. CONTACTS: COPPER ALLOY  
PLATING (SEE PART NO):  
□ PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL  
□ PLEASE ADD 3 for 8µin HARD GOLD over min. 50µin NICKEL  
SOLDER CUP ACCEPTS CABLE AWG 20
9. HEXLOCKING SCREWS: STAINLESS STEEL
10. RECOMMENDED PANEL CUT-OUT ON SHEET 2
11. RECOMMENDED TORQUE FOR MOUNTING SCREW  
35Ncm (3.1 in.LB) / max.67Ncm (6 in.LB)
12. OPERATING TEMPERATURE: -40°C to +105°C
13. CONNECTOR IS PART MARKED: 15-00061 □ CONEC ABC



(b) AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

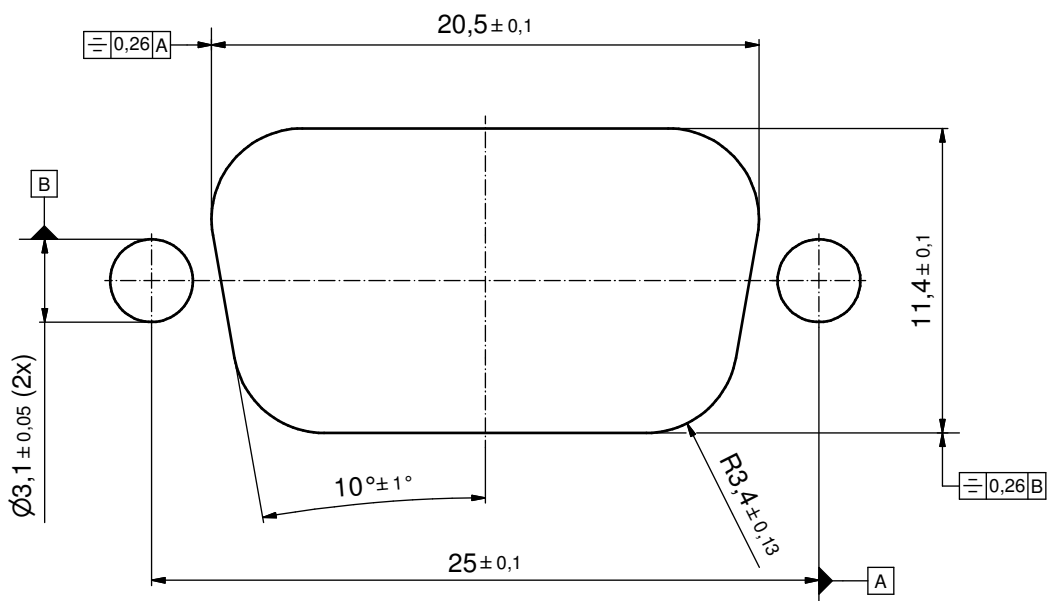
RoHS compliant

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH  DO NOT ALTER CAD DRAWING BY HAND					tolerance		scale: 2:1 (5:1)
					date	name	material: see notes
					drawn	17.10.08	Petker
					appd.	22.10.08	Fischer
					norm		
2 x c	Ä5461	15.12.14	K.H.	d-old			title: <b>D-SUB FEMALE</b> 9pos. SOLDER CUP with hexlocking screw
3 x b	Ä3425	29.09.09	HS		dwg no:	DIN-A3	
a	Original					15K1A279	sh: 1/2
rev.	description	date	name	<b>CONEC</b> ®		part no:	15-00061 □ (see note 8)

## Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350 °C, 50 Watt max. and use a pencil tip.
4. Put tip to wire in solder cup.
5. After 1 second bring in solder.
6. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
7. Remove soldering iron.
8. Wait until solder gets rigid again.
9. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

## RECOMMENDED PANEL CUT-OUT



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				date	name	material: see sheet 1
	drawn	17.10.08	Petker	title:		
	appd.	22.10.08	Fischer	<b>PANEL CUT-OUT</b> D-SUB FEMALE 9pos. SOLDER CUP with hexlocking screw		
	norm					
	d-old			dwg no:	DIN-A3	
	rev.	description	date	name	<b>CONEC</b> <sup>®</sup>	sh: 2/2
				part no:	SEE SHEET 1	

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