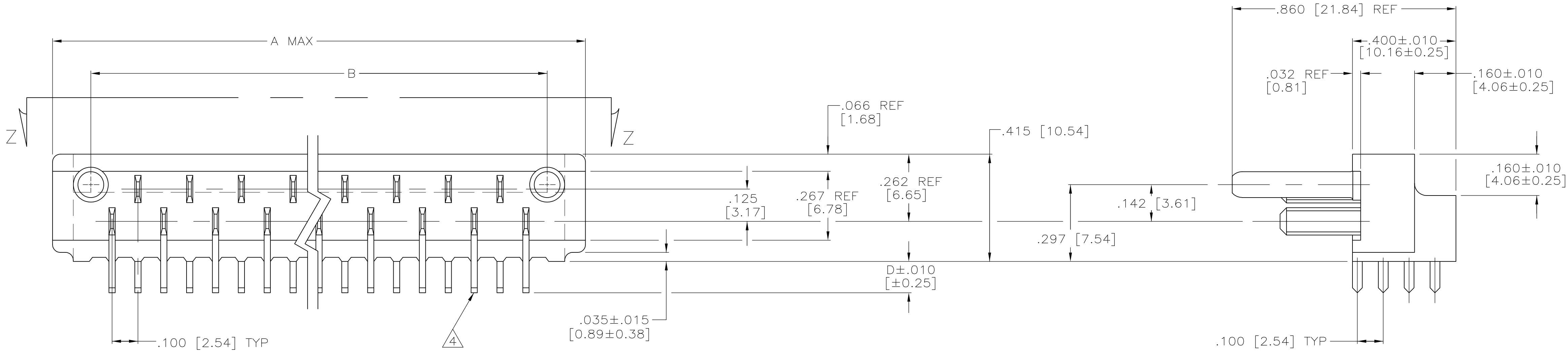
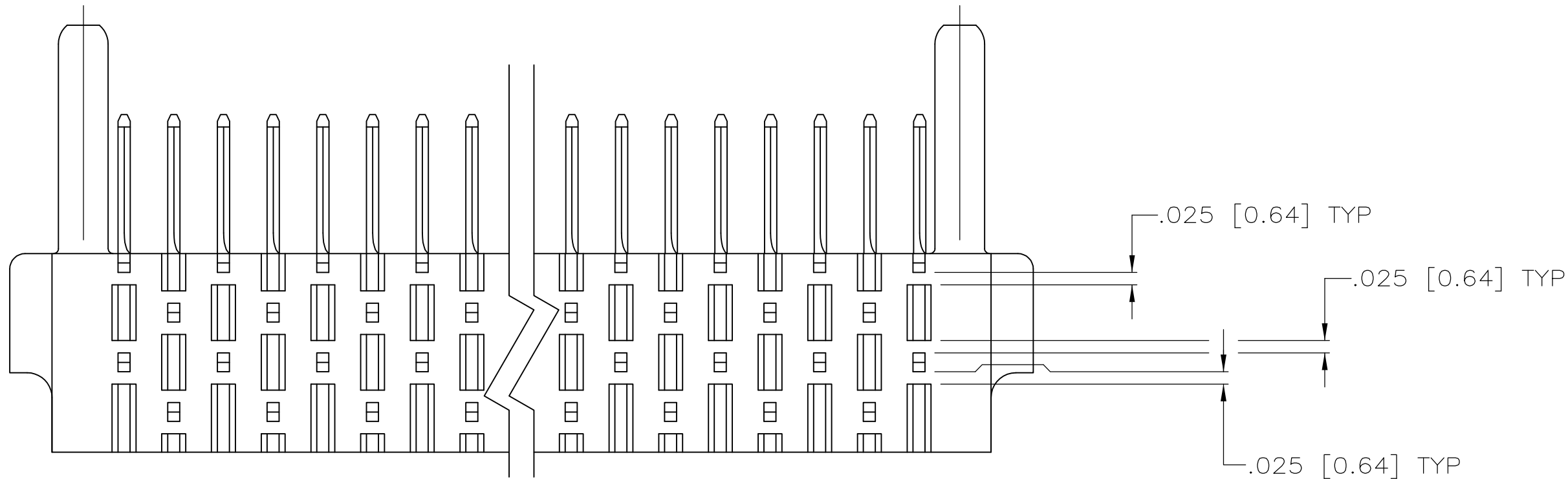


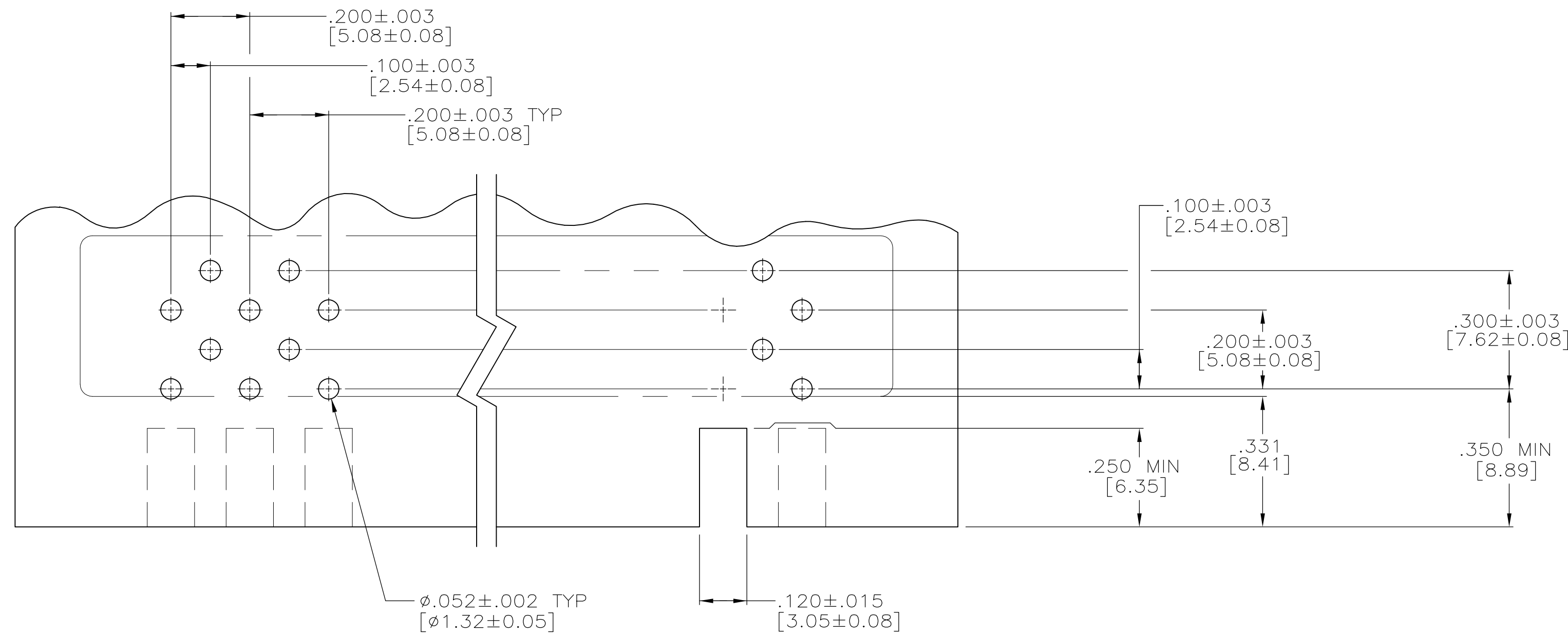
D



C

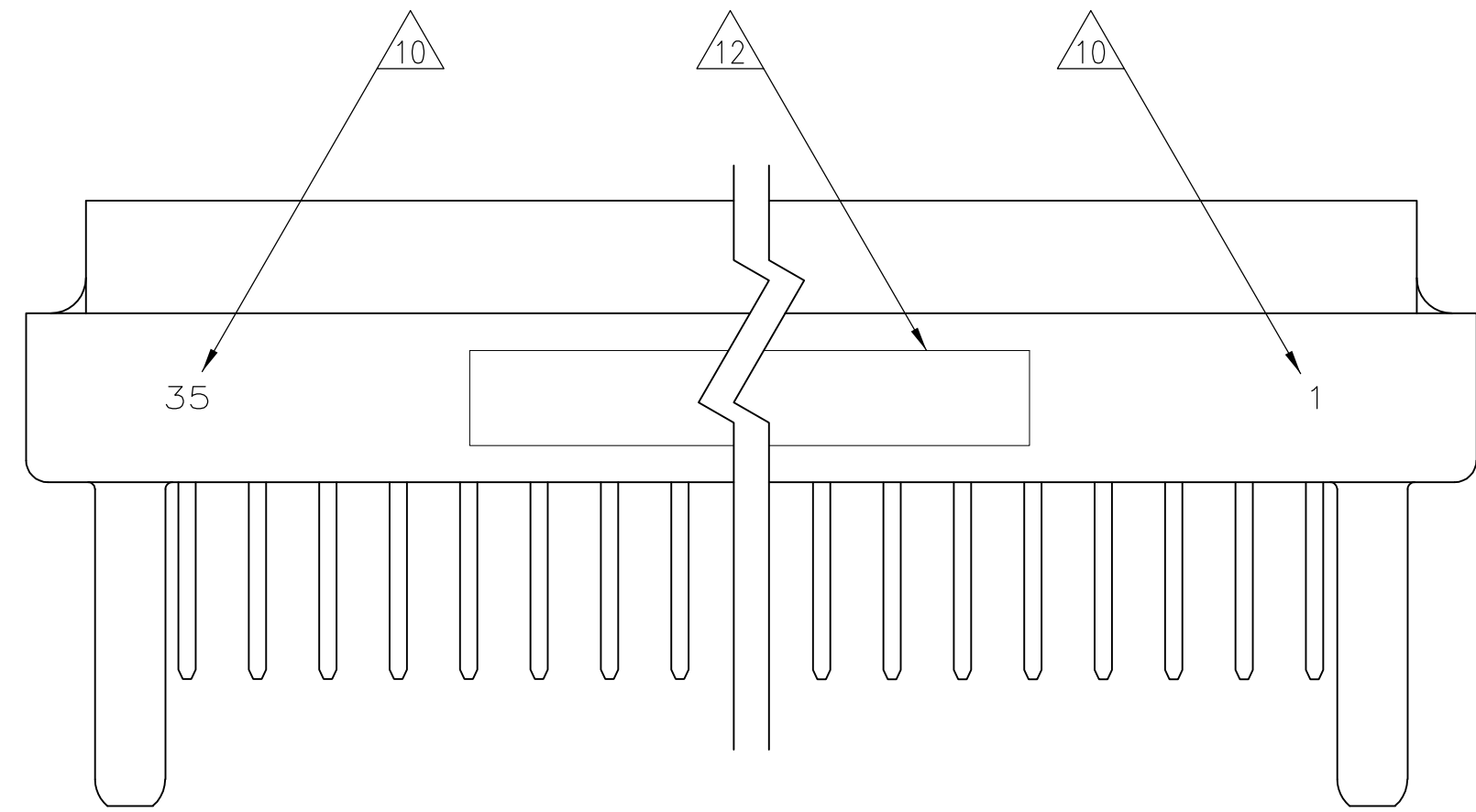


B



RECOMMENDED P.C. BOARD LAYOUT

A



VIEW Z-Z

- TAB-HOUSING ASSEMBLY MATES WITH AMP P/N 3-582151 SERIES.
- BLADE CENTER LINE TO BE MEASURED FROM THE CENTER LINE FORMED BY THE ALIGNMENT PINS & AS LONG AS THE BLADES FALL WITHIN TOLERANCES INDICATED, THE ALLOWABLE WARPAGE IS INDEPENDENT OF THE BLADES & BECOMES A MEASUREMENT OF THE OUTSIDE SURFACE OF THE TAB-HOUSING & DOES NOT EFFECT THE MATING OF THIS TAB-HOUSING WITH 582151.

- 3 MOUNTING HOLES.
- 4 POST TO BE SOLDER DIPPED. CONN. MUST MEET REQUIREMENTS OF AMP SPEC 109-11-1.
- 5 CONTACT MATL.; GILDING METAL. GOLD OVER NICKEL.
- 6 TOLERANCE NON CUMULATIVE.
- 7 TAB-HOUSING MATL.; DIALLYL PHTHALATE, GLASS FILLED PER MIL-M-14, TYPE S.D.G.-F. COLOR; GREEN.
- 8 CUT OUT FOR KEYING BOSS, LOCATED WHERE REQD. (OPTIONAL)
- 9 FROM EDGE OF P.C. BOARD TO FACE OF TAB-HOUSING.
- 10 FIRST & LAST CONTACT POSITION TO BE MARKED IN AREA SHOWN. SEE TABLE.
- 11. FOR SUPPLEMENTAL SPECIFICATIONS SEE AMP SPEC 108-9009.
- 12 MARK AMP, TE PART NO. & DATE CODE IN THIS APPROX. AREA.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W. LEUFERT 14-MAR-91	26-JAN-05	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES		CHK J.E. WARNER 14-MAR-91	APVD J.E. WARNER 14-MAR-91	NAME ASSEMBLY, AMP BLADE TAB HOUSING	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE A1	
		PRODUCT SPEC		CAGE CODE 00779	
MATERIAL SEE NOTES		FINISH SEE NOTES		DRAWING NO 582390	
		WEIGHT -		RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 4:1	
				SHEET 2	
				OF 2	
				REV P	

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